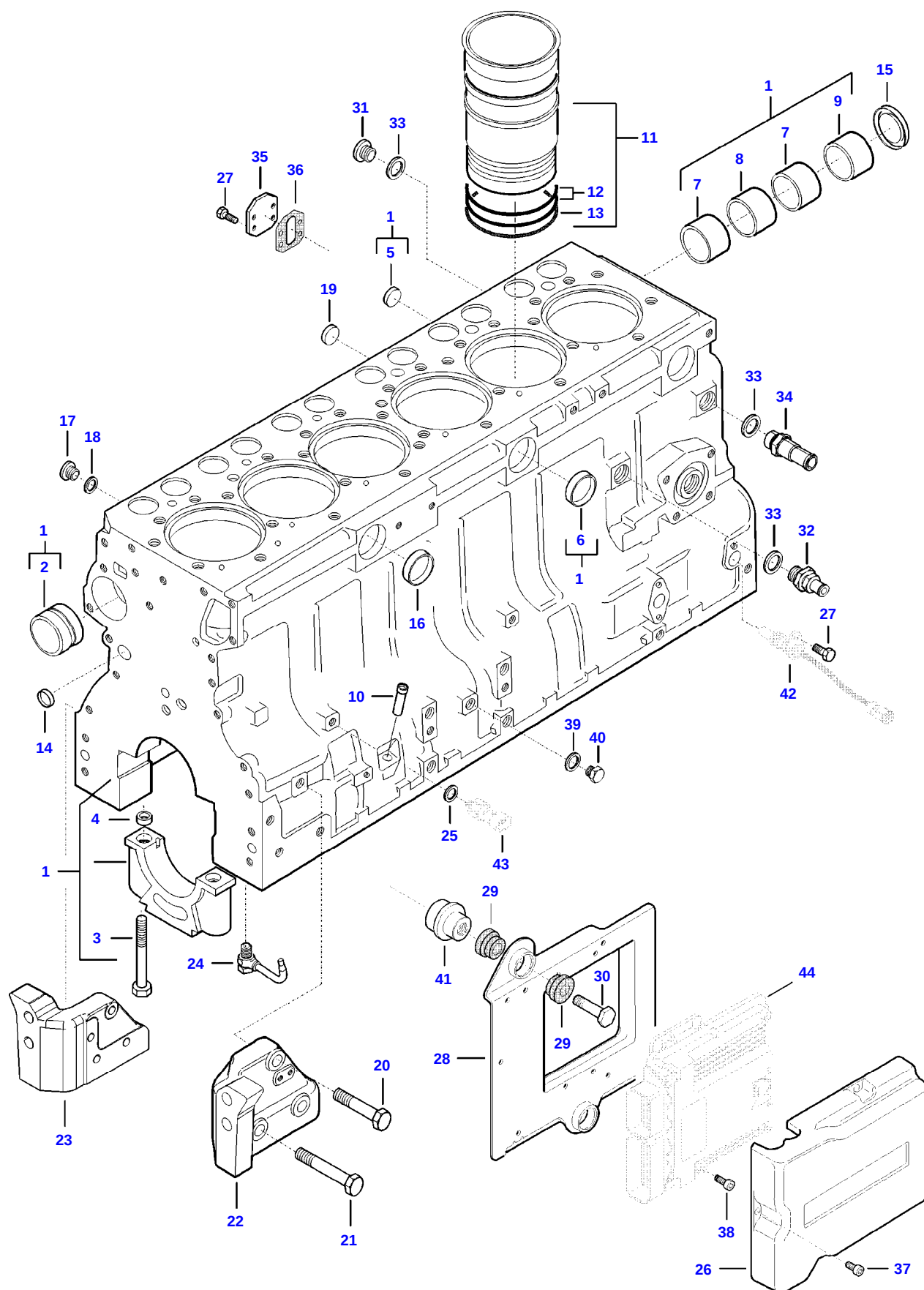


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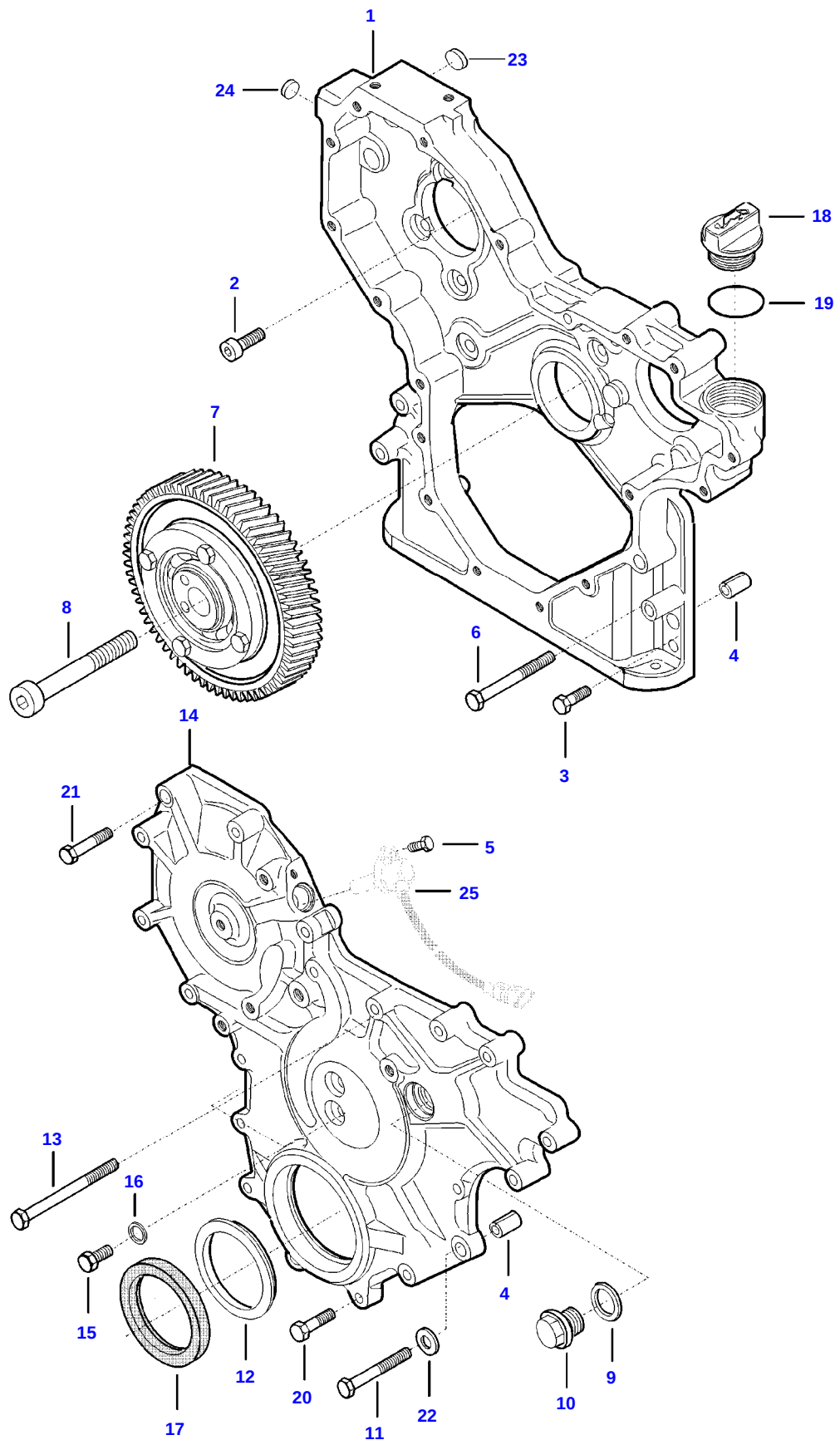


CYLINDER BLOCK

Page01-0007

Item	Part Number	Qty	Description Comments
1	V837084169	1	CYLINDER BLOCK
2	V836866069	1	CAMSHAFT BEARING BUSHING (1)
3	V835329030	14	HEX CAP SCREW (1)
4	V836214478	24	GUIDE SLEEVE (1)
5	V640016018	1	PLUG (1)
6	V640016040	1	PLUG (1)
7	V836852460	2	CAMSHAFT BEARING BUSHING (1)
8	V836852459	1	CAMSHAFT BEARING BUSHING (1)
9	V836852461	1	CAMSHAFT BEARING BUSHING (1)
10	V837070393	1	SLEEVE
11	V836673191	6	LINER
12	V836647502	12	CYLINDER LINER O-RING (11) [B]
13	V836647503	6	CYLINDER LINER O-RING (11) [B]
14	V640016016	4	PLUG [B]
15	V836852744	1	PLUG
16	V640016040	2	PLUG
17	V640325110	5	PLUG
18	V615871014	5	SEALING WASHER [B]
19	V640016018	2	PLUG
20	V529902680	4	HEX CAP SCREW
21	V529902720	4	HEX CAP SCREW
22	V836867635	1	ENGINE MOUNT
23	V836867636	1	ENGINE MOUNT
24	V837074224	6	PISTON COOLING JET
25	V615871016	1	SEALING WASHER [B]
26	V837073901	1	COVER
27	V528801362	5	HEX CAP SCREW
28	V837073900	1	ECU BRACKET
29	V837084129	6	DAMPER
30	V837069056	3	SCREW
31	V640325018	1	PLUG
32	V836664377	1	COCK
33	V615881824	3	SEALING WASHER [B]
34	V837086285	1	HOSE COUPLER
35	V836866957	1	COVER
36	V836866958	1	GASKET [B]
37	V581804182	3	HEX SOCKET SCREW
38	V581804202	4	HEX SOCKET SCREW
39	V615881216	1	SEALING WASHER [B]
40	V640045112	1	PLUG
41	V837069057	1	PLUG
42		1	SEE PAGE 01-0056
43		1	SEE PAGE 01-0056
44		1	SEE PAGE 01-0056 [B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

AP2D1025

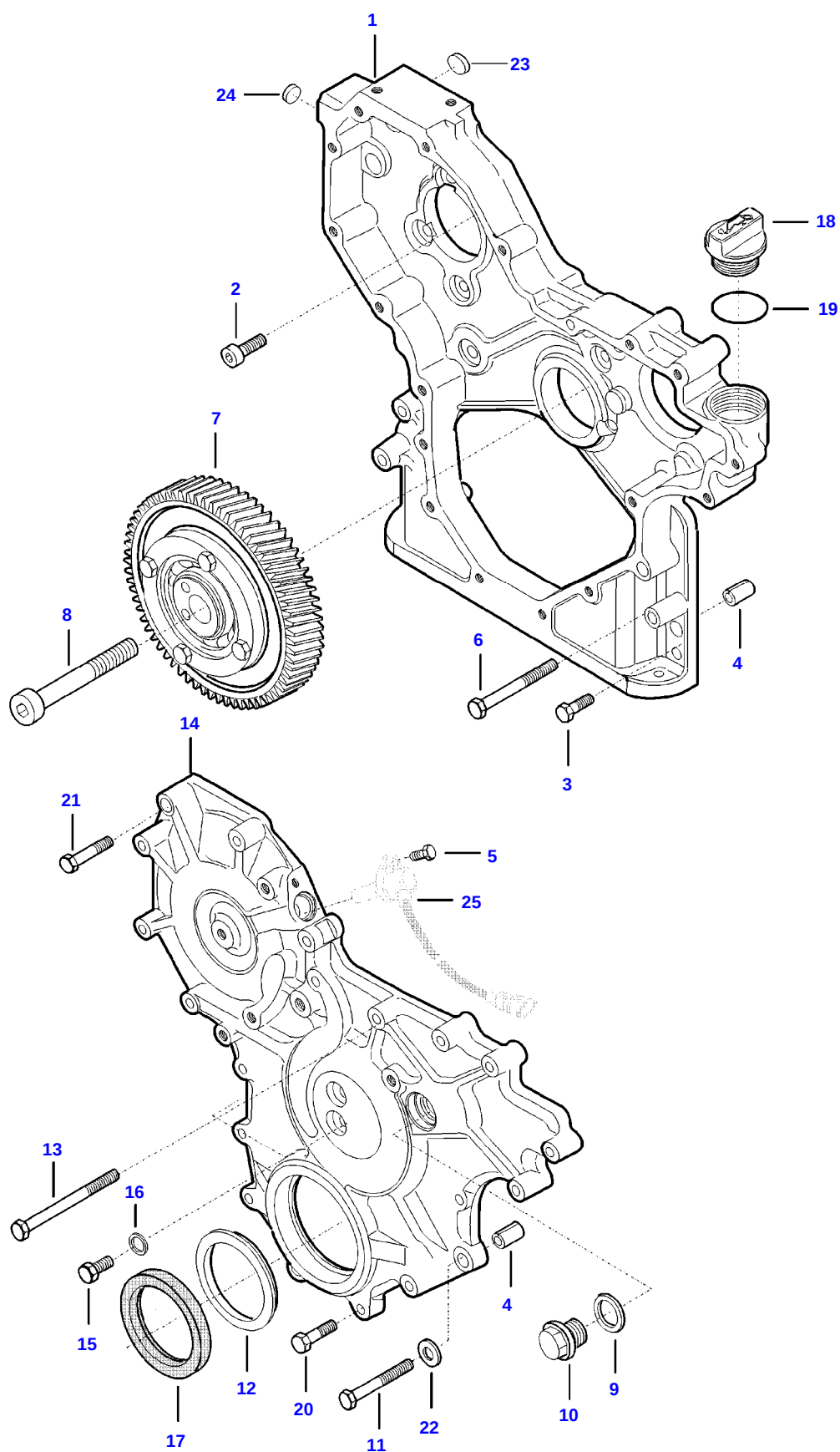


TIMING GEARS AND HOUSING

Page01-0010

Item	Part Number	Qty	Description Comments
1	V837074705	1	TIMING GEAR CASE
2	V581804602	10	HEX SOCKET SCREW
3	V528801402	2	HEX CAP SCREW
4	V598359850	3	PIN
5	V528801062	1	HEX CAP SCREW
6	V529801470	3	HEX CAP SCREW
7	V837073583	1	IDLER GEAR
8	V581705910	1	HEX SOCKET SCREW
9	V615882227	1	SEALING WASHER
			[B]
10	V640045022	1	PLUG
11	V529801520	1	HEX CAP SCREW
12	V836855636	1	SHIELD
13	V529801540	1	HEX CAP SCREW
14	V837074707	1	GEAR HOUSING FRONT COVER
15	V528801382	2	HEX CAP SCREW
16	V615870814	2	SEALING WASHER
			[B]
17	V836840883	1	CRANKSHAFT SEAL
			[B]
18	V837081106	1	OIL FILLER CAP
19	V614603540	1	O-RING
			[B]
20	V528801410	7	HEX CAP SCREW
21	V529801440	10	HEX CAP SCREW
22	V836120989	1	WASHER
23	V640016020	1	PLUG
24	V640016016	1	PLUG
25		1	
			SEE PAGE 01-0056
			SEE PAGE 01-0058
			[B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

AP2D1025

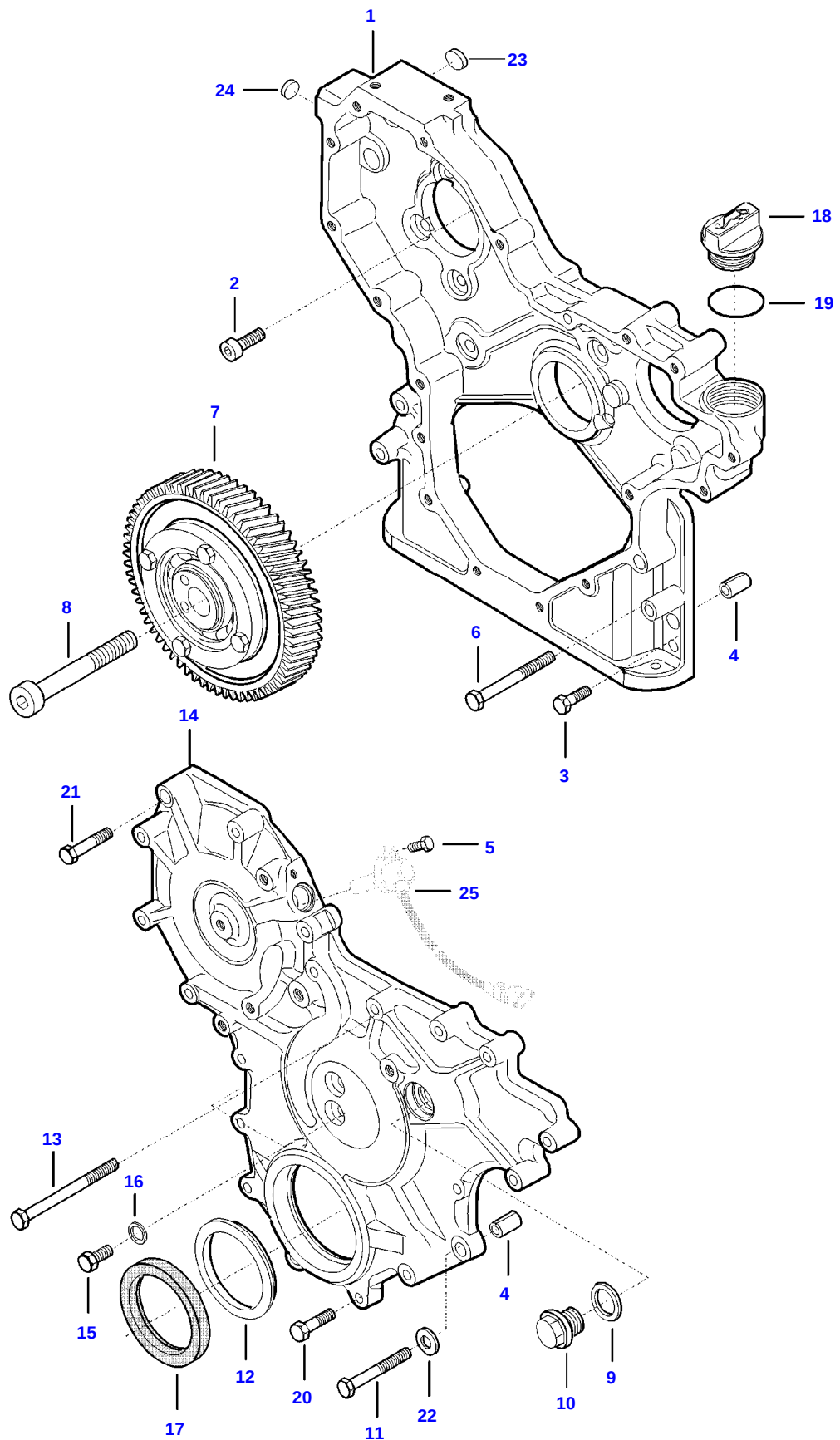


TIMING GEARS AND HOUSING

Page01-0011

Item	Part Number	Qty	Description Comments
1	V837074705	1	TIMING GEAR CASE
2	V581804602	10	HEX SOCKET SCREW
3	V528801402	2	HEX CAP SCREW
4	V598359850	3	PIN
5	V528801062	1	HEX CAP SCREW
6	V529801470	3	HEX CAP SCREW
7	V837073583	1	IDLER GEAR
8	V581705910	1	HEX SOCKET SCREW
9	V615882227	1	SEALING WASHER INCLUDED IN GASKET KIT 2
10	V640045022	1	PLUG
11	V529801520	1	HEX CAP SCREW
12	V836855636	1	SHIELD
13	V529801540	1	HEX CAP SCREW
14	V837074707	1	GEAR HOUSING FRONT COVER
15	V528801382	2	HEX CAP SCREW
16	V615870814	2	SEALING WASHER INCLUDED IN GASKET KIT 2
17	V836840883	1	CRANKSHAFT SEAL INCLUDED IN GASKET KIT 2
18	V837081106	1	OIL FILLER CAP
19	V614603540	1	O-RING INCLUDED IN GASKET KIT 2
20	V528801410	7	HEX CAP SCREW
21	V529801440	10	HEX CAP SCREW
22	V836120989	1	WASHER
23	V640016020	1	PLUG
24	V640016016	1	PLUG
25		1	SEE PAGE 01-0057

AP2D1025

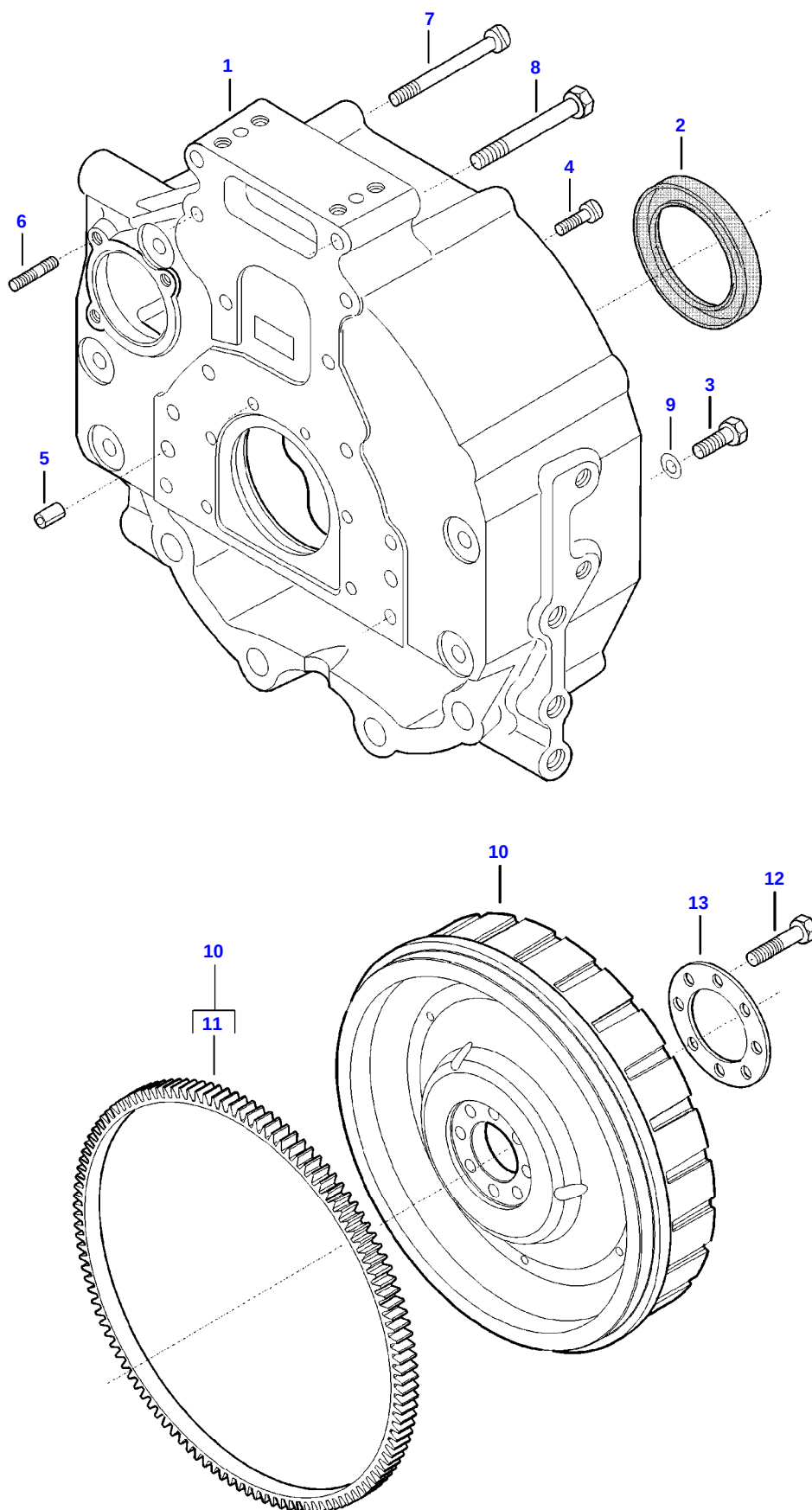


TIMING GEARS AND HOUSING

Page01-0012

Item	Part Number	Qty	Description Comments
1	V837074705	1	TIMING GEAR CASE
2	V581704600	10	HEX SOCKET SCREW
3	V528801402	2	HEX CAP SCREW
4	V598359850	3	PIN
5	V528801062	1	HEX CAP SCREW
6	V529801470	3	HEX CAP SCREW
7	V837073583	1	IDLER GEAR
8	V581705910	1	HEX SOCKET SCREW
9	V615882227	1	SEALING WASHER
			[B]
10	V640045022	1	PLUG
11	V529801520	1	HEX CAP SCREW
12	V836855636	1	SHIELD
13	V529801540	1	HEX CAP SCREW
14	V837074707	1	GEAR HOUSING FRONT COVER
15	V528801382	2	HEX CAP SCREW
16	V615870814	2	SEALING WASHER
			[B]
17	V836840883	1	CRANKSHAFT SEAL
			[B]
18	V837081106	1	OIL FILLER CAP
19	V614603540	1	O-RING
			[B]
20	V528801410	7	HEX CAP SCREW
21	V529801440	10	HEX CAP SCREW
22	V836120989	1	WASHER
23	V640016020	1	PLUG
24	V640016016	1	PLUG
25		1	
			SEE PAGE 01-0058
			SEE PAGE 01-0056
			[B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

AP3E1042

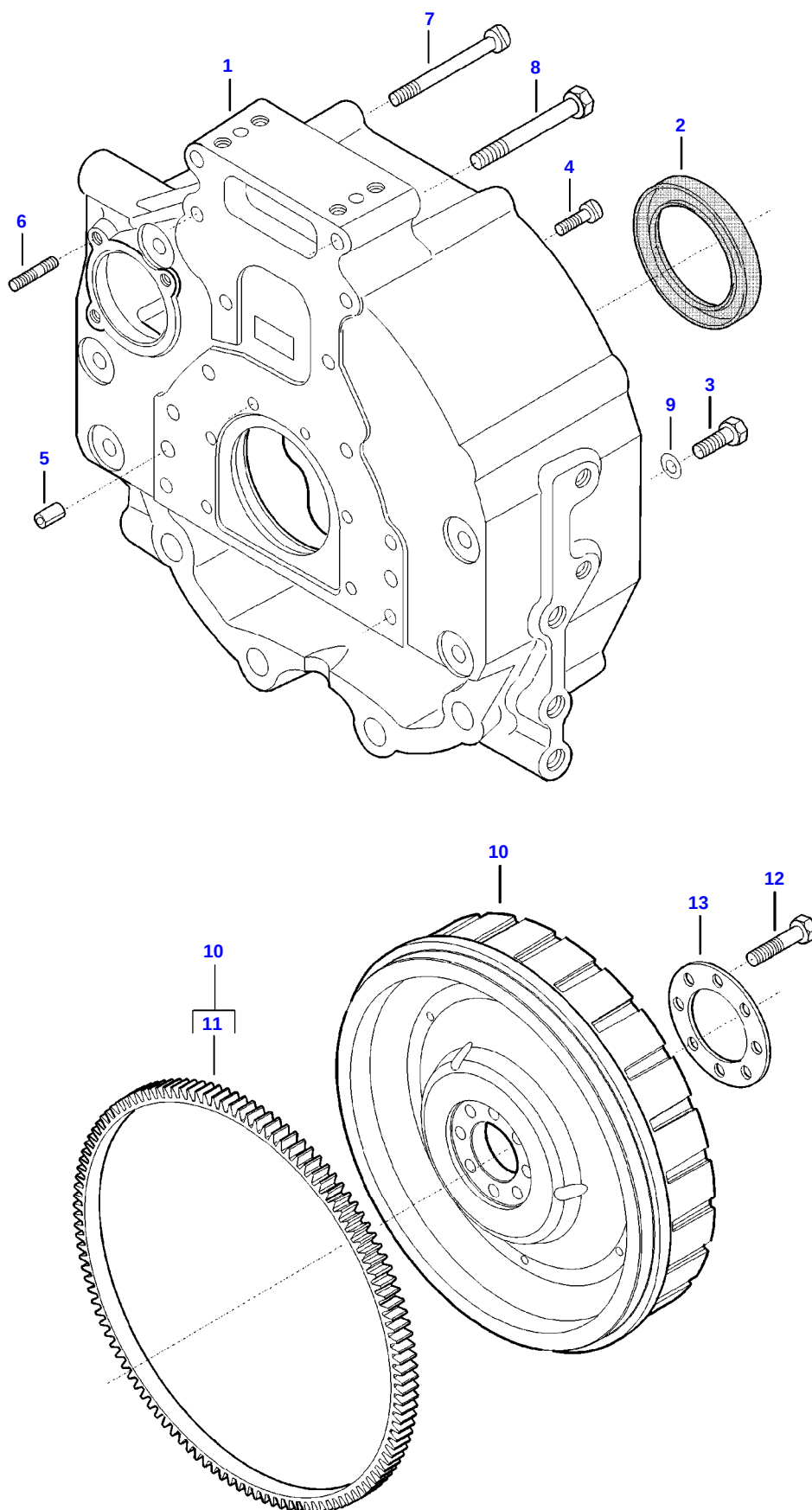


FLYWHEEL AND HOUSING

Page01-0013

Item	Part Number	Qty	Description Comments
1	V837084258	1	FLYWHEEL HOUSING
2	V837079705	1	CRANKSHAFT SEAL INCLUDED IN GASKET KIT 2
3	V528702220	8	HEX CAP SCREW
4	V581705030	6	HEX SOCKET SCREW
5	V598359850	2	PIN
6	V546801815	3	STUD BOLT
7	V581705584	2	HEX SOCKET SCREW
8	V529903160	2	HEX CAP SCREW
9	V500951200	8	SPRING WASHER
10	V836867749	1	FLYWHEEL
11	V836659026	1	STARTER RING [A]
12	V529702250	8	HEX CAP SCREW
13	V836355864	1	RING [A] INCLUDED IN ITEM 10

AP3E1042

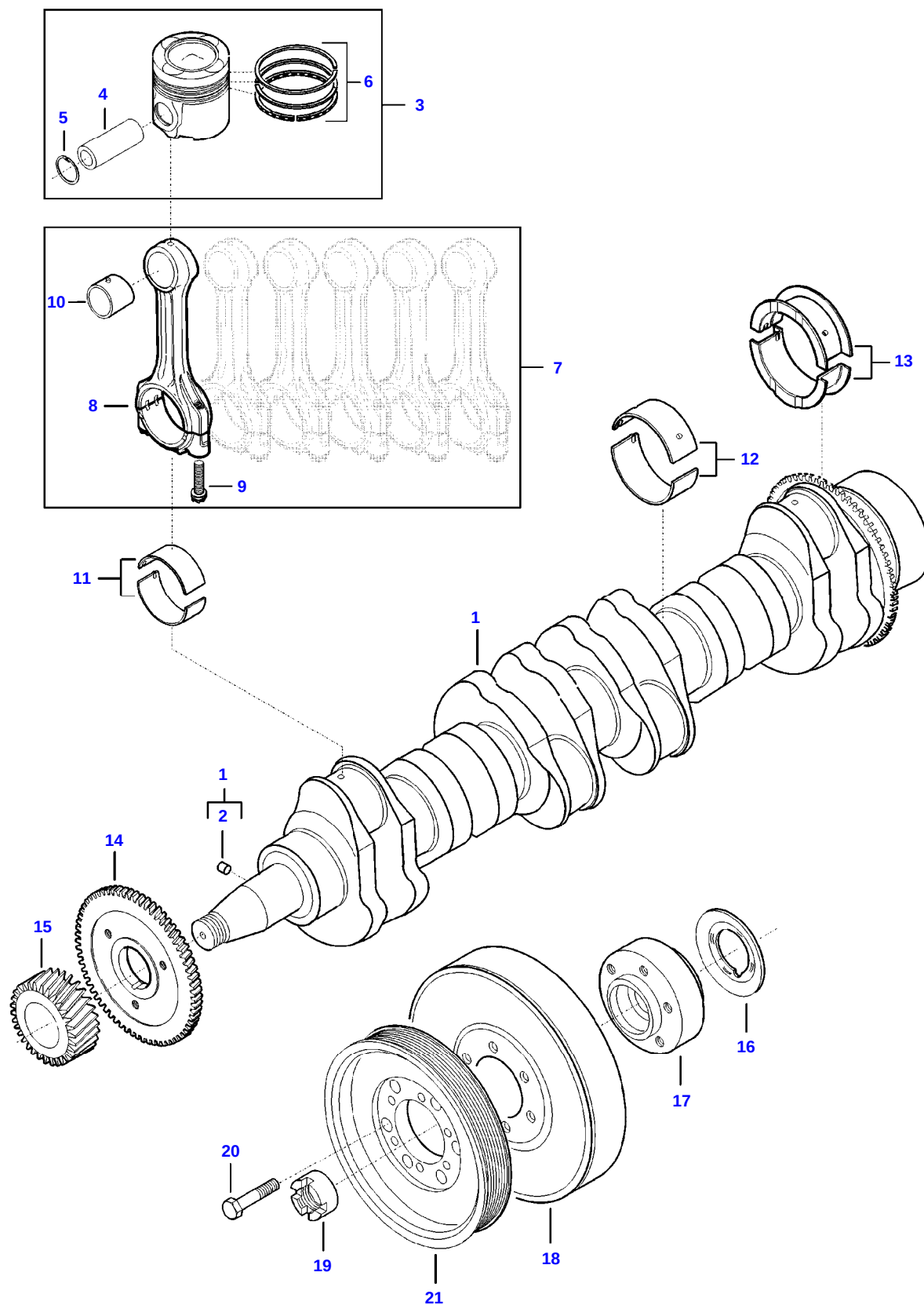


FLYWHEEL AND HOUSING

Page01-0014

Item	Part Number	Qty	Description Comments
1	V837084258	1	FLYWHEEL HOUSING
2	V837091172	1	CRANKSHAFT SEAL [B]
3	V528702220	8	HEX CAP SCREW
4	V581705030	6	HEX SOCKET SCREW
5	V598359850	2	PIN
6	V546801815	3	STUD BOLT
7	V581705584	2	HEX SOCKET SCREW
8	V529903160	2	HEX CAP SCREW
9	V500951200	8	SPRING WASHER
10	V836867749	1	FLYWHEEL
11	V836659026	1	STARTER RING (10)
12	V529702250	8	HEX CAP SCREW
13	V836355864	1	RING
			[B] INCLUDED IN COMPLETE ENGINE GASKET KIT 2

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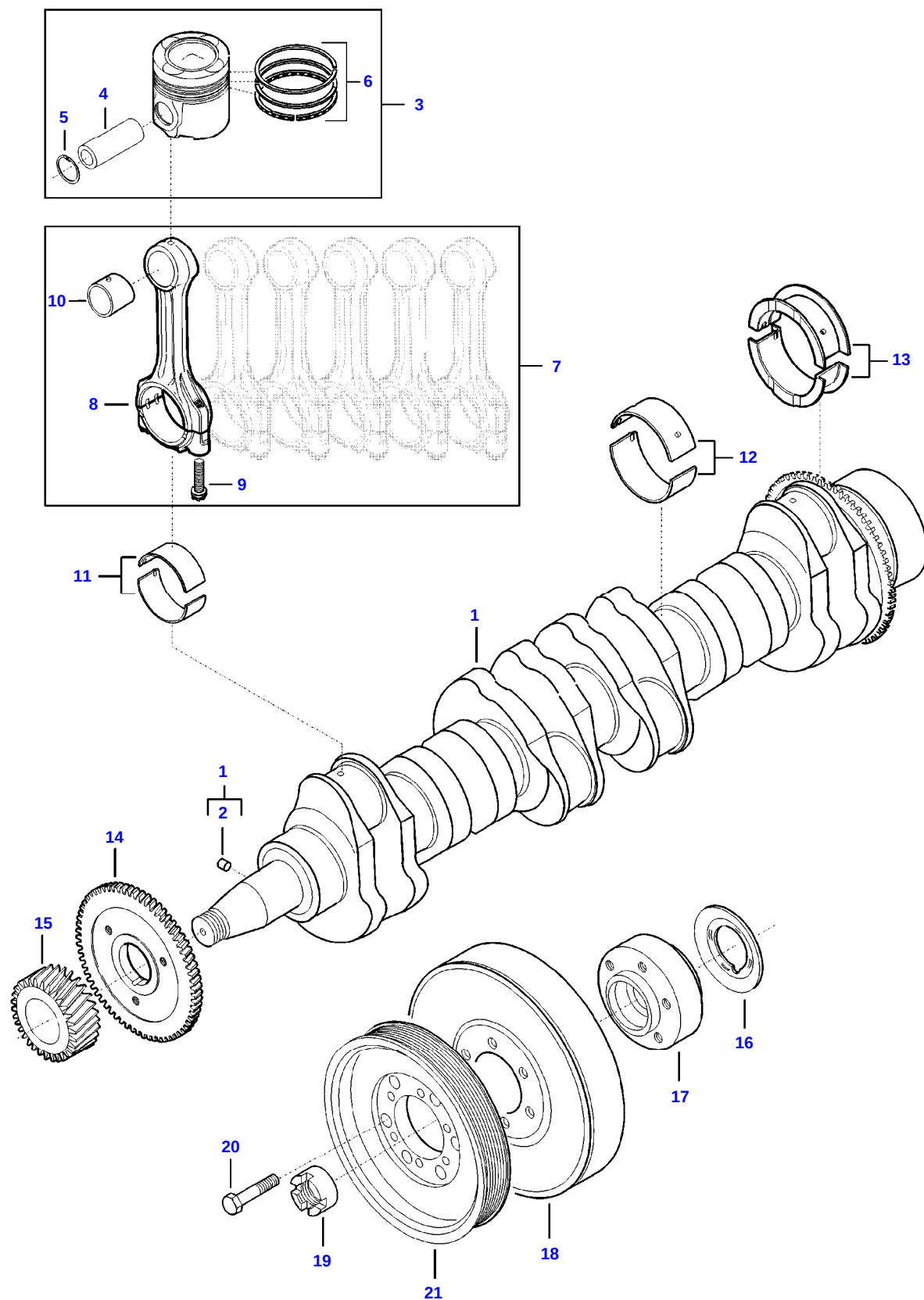


CRANKSHAFT AND PISTONS

Page01-0015

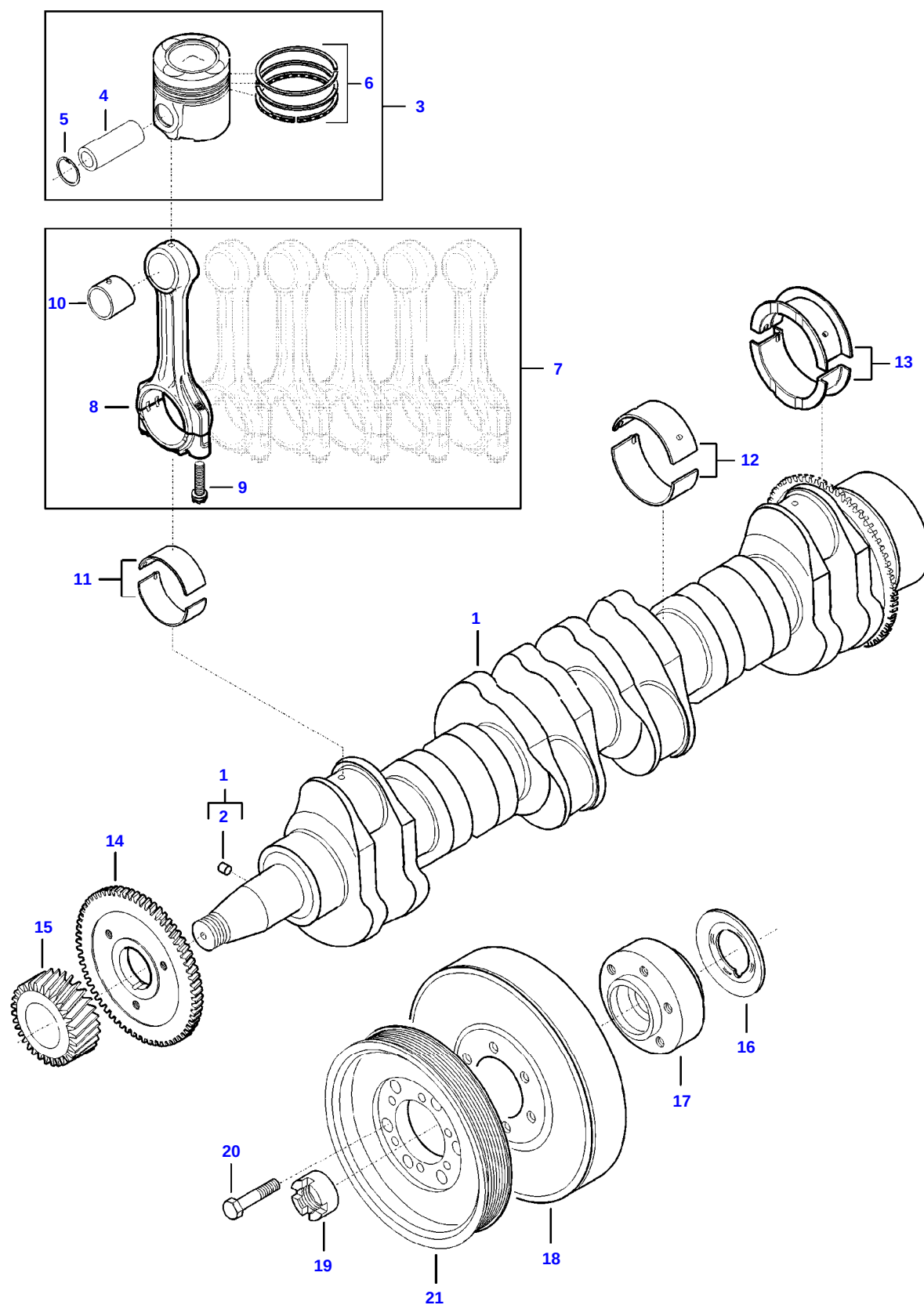
Item	Part Number	Qty	Description Comments
1	V837073985	1	CRANKSHAFT
2	V836867857	1	KEY (1)
3	V837086209	6	PISTON
4		6	NOT AVAILABLE AS SINGLE PART (3)
5		12	NOT AVAILABLE AS SINGLE PART (3)
6	V837079460	6	PISTON RING KIT (3)
7	V836840928	1	CONNECTING ROD KIT
8		6	NOT AVAILABLE AS SINGLE PART (7)
9	V836864141	12	CONNECTING ROD BOLT (7),(8)
10	V836110646	6	BEARING BUSH (7),(8)
11	V836179781	6	CONROD BEARING
12	V836840944	6	MAIN BEARING
13	V836879152	1	MAIN BEARING
14	V836674069	1	GEAR,CRANKSHAFT
15	V837073560	1	GEAR,CRANKSHAFT
16	V836855637	1	RING
17	V837073678	1	CRANKSHAFT HUB
18	V836884615	1	CRANKSHAFT VIBRATION DAMPENER
19	V836847641	1	CRANKSHAFT NUT
20	V529702250	6	HEX CAP SCREW
21	V836867660	1	CRANKSHAFT PULLEY

AP4E1938



Item	Part Number	Qty	Description Comments
1	V837073985	1	CRANKSHAFT
2	V836867857	1	KEY (1)
3	V837074082	6	PISTON
4		6	NOT AVAILABLE AS SINGLE PART (3)
5		12	NOT AVAILABLE AS SINGLE PART (3)
6	V837079460	6	PISTON RING KIT (3)
7	V836840928	1	CONNECTING ROD KIT
8		6	NOT AVAILABLE AS SINGLE PART (7)
9	V836864141	12	CONNECTING ROD BOLT (7),(8)
10	V836110646	6	BEARING BUSH (7),(8)
11	V836179781	6	CONROD BEARING
12	V836840944	6	MAIN BEARING
13	V836879152	1	MAIN BEARING
14	V836674069	1	GEAR,CRANKSHAFT
15	V837073560	1	GEAR,CRANKSHAFT
16	V836855637	1	RING
17	V837073678	1	CRANKSHAFT HUB
18	V836884615	1	CRANKSHAFT VIBRATION DAMPENER
19	V836847641	1	CRANKSHAFT NUT
20	V529702250	6	HEX CAP SCREW
21	V836867660	1	CRANKSHAFT PULLEY

AP4E1938



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