

Illustration 59

g03668810

64. Remove hub (92).

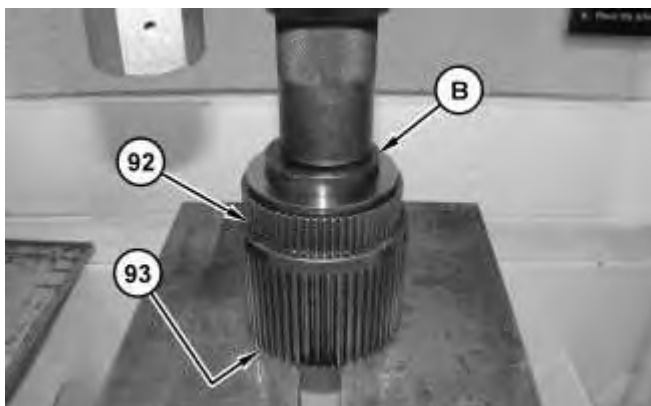


Illustration 60

g03668815

65. Use Tooling (B) and a suitable press in order to remove bearing (93) (not shown) from hub (92).

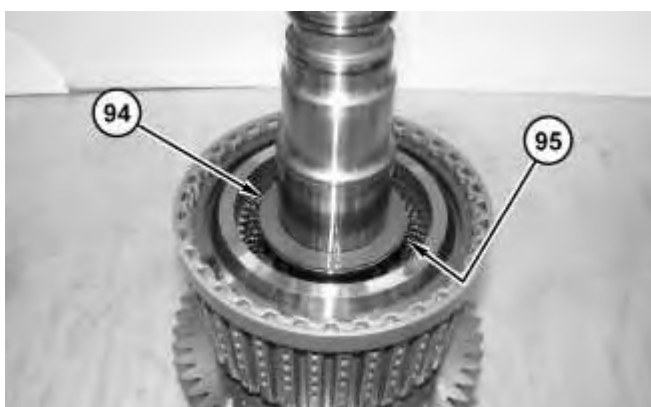


Illustration 61

g03668563

66. Remove thrust washer (94) and retainer (95).

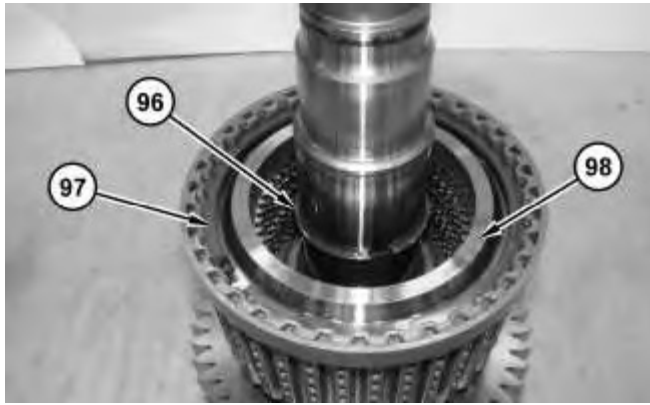


Illustration 62

g03668564

67. Remove retaining ring (96). Remove retaining ring (97) and remove end plate (98).

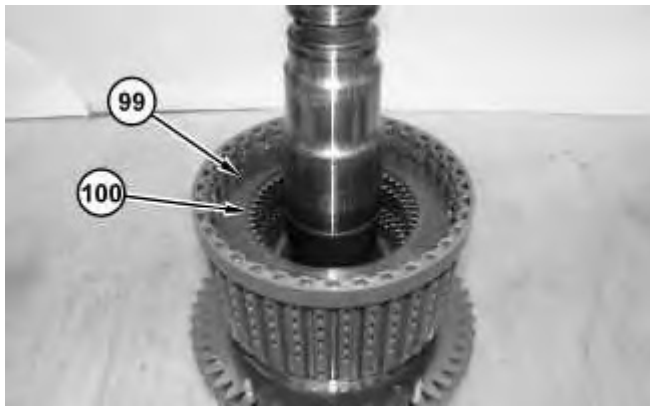


Illustration 63

g03668565

68. Remove all friction discs (99). Remove all plates (100).

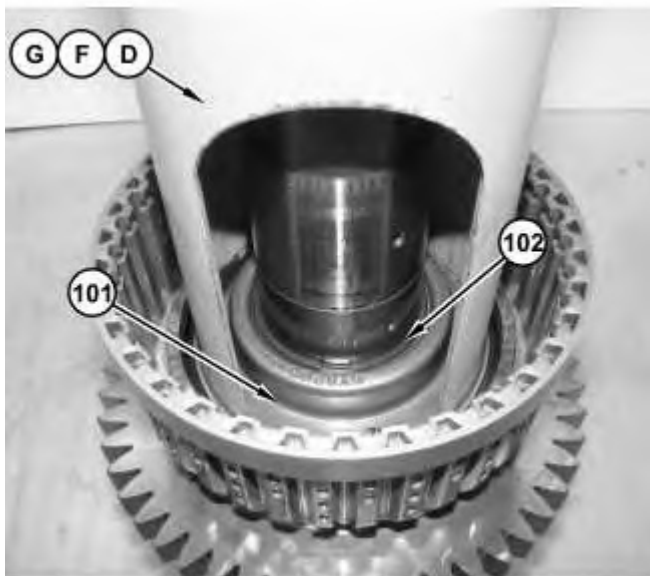


Illustration 64

g03668850

WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

69. Position the shaft assembly with the opening in retaining ring (102) in line with the opening in Tooling (D).
70. Install Tooling (D), Tooling (F), and Tooling (G) in order to compress the wave spring below balance piston (101). The wave spring is not shown.
71. Remove retaining ring (102) and remove Tooling (D).



Illustration 65

g03668566

72. Remove balance piston (101) and the wave spring (not shown).

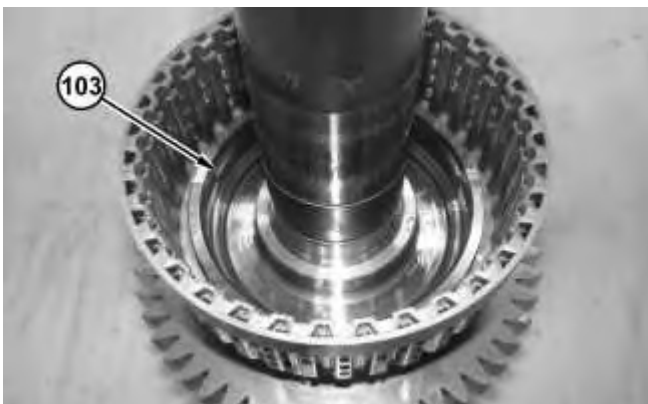


Illustration 66

g03668567

73. Remove piston (103).

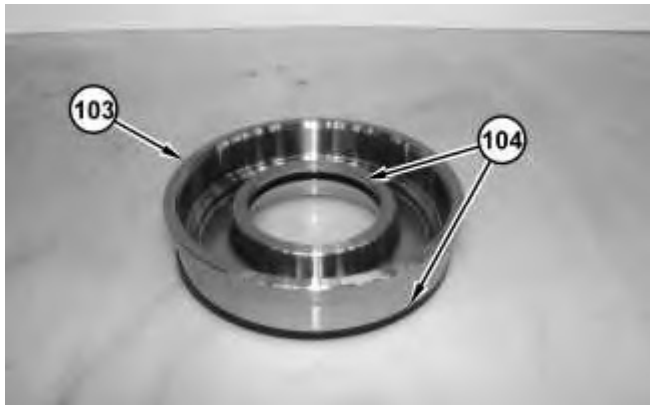


Illustration 67

g03668568

74. Remove seals (104) from piston (103).



Illustration 68

g03668569

75. Position clutch shaft (5) on a suitable table for disassembly. Remove seal ring (105). Remove retaining ring (106), thrust washer (107), and gear (108).



Illustration 69

g03668570

76. Remove thrust washer (109).

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com