

Product: EXCAVATOR

Model: 320D LN EXCAVATOR PCX

Configuration: 320D L & 320D LN Excavators PCX00001-UP (MACHINE) POWERED BY C6.4 Engine

## Disassembly and Assembly 320D Excavator Machine Systems

Media Number -REN8614-14

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i02606876

# Track Carrier Roller - Remove

SMCS - 4154-011

## Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	8T-5255	Hydraulic Jack	1

1. Start the engine. Park the machine on a hard, level surface. Shut off the engine.



**Personal injury or death can result from grease and oil coming out of the relief valve.**

**Grease and oil are under high pressure coming out of the relief valve and can penetrate the body.**

**Do not watch the relief valve to see if grease is escaping. Watch the track or track adjustment cylinder to see if the track is being loosened.**

**Make sure the vent holes are clean before the tension is released on the track.**

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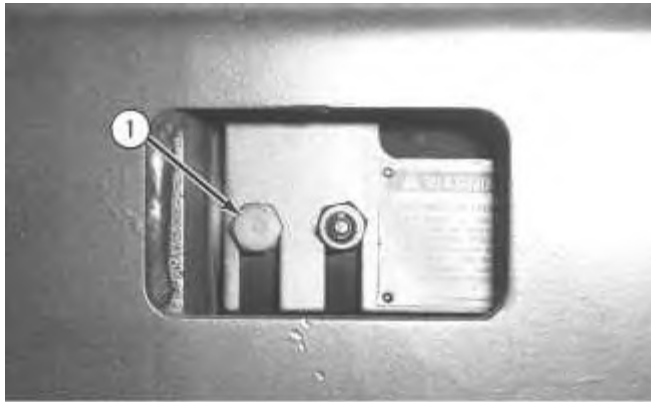


Illustration 1

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2. Release the tension on the track.
3. Loosen relief valve (1) by one turn only. If the track does not loosen after opening the relief valve, move the machine forward and backward until the tension is released.

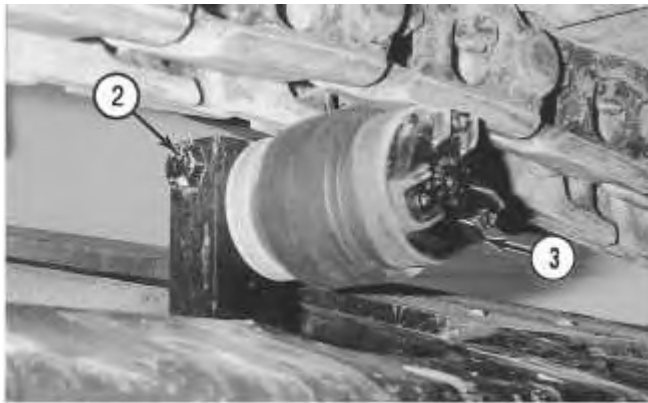


Illustration 2

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4. Loosen bolt (2) that holds track carrier roller (3) to the mounting bracket on the undercarriage.



Illustration 3

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