

Product: EXCAVATOR

Model: 325F EXCAVATOR NDJ

Configuration: 325F L Excavators NDJ00001-UP (MACHINE) POWERED BY C4.4 Engine

Disassembly and Assembly 325F Excavator Machine Systems

Media Number -UENR6794-05

Publication Date -01/09/2018

Date Updated -18/09/2018

i07505849

Travel Motor - Disassemble

SMCS - 4351-015

S/N - NDJ1-UP

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
	FT-0957	Positioning Gp	4
B	-	M16x2 Threaded Rod	3
	8T-1757	Nut	6
	9X-8268	Washer	6
C	421-5662	Lifting Eye Assembly	1
D	421-5663	Lifting Eye Assembly	2
E	1U-9895	Crossblock	1
	3H-0465	Push-Puller Plate	2
	8T-0298	Bolt	2

Start By:

- a. Remove the travel motor.
-

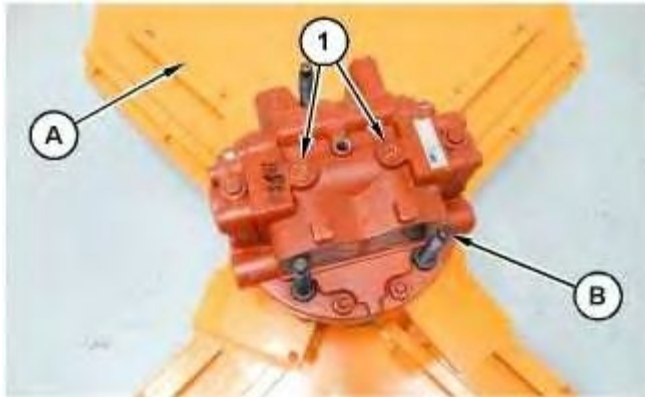


Illustration 1

g06341880

1. Attach the travel motor to Tooling (A) and (B). The weight of the travel motor is approximately 70 kg (154 lb).
2. Remove plugs (1) and the O-ring seals.



Illustration 2

g06344110

3. Remove plug (2) and the O-ring seal. Repeat for the opposite side.



Illustration 3

g06341912

WARNING

Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

4. Remove plug (2A) and the O-ring seal. Repeat for the opposite side.



Illustration 4

g06341915

5. Remove spring (3).



Illustration 5

g06341917

6. Remove spool (4).
-

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com