

Product: EXCAVATOR

Model: 352F XE VG EXCAVATOR SD2

Configuration: 352F XE VG Excavator SD200001-UP (MACHINE) POWERED BY C13 Engine

## Disassembly and Assembly 349F XE and 352F XE Excavators Machine Systems

Media Number -UENR6800-01

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i04243909

# Travel Motor - Disassemble

SMCS - 4351-015

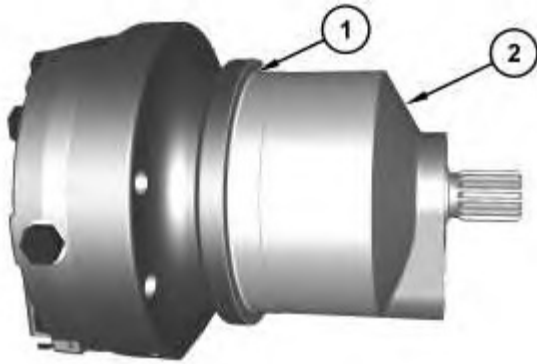
## Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7574	Link Bracket	1
B	-	Bolt M4 x 0.7	1
C	6V-3010	Puller Gp	1
D	3E-3879	Eyebolt	1
E	9S-9152	Bearing Puller Gp	1

### Start By:

- a. Remove the travel motor.
    1. Drain the travel motor.
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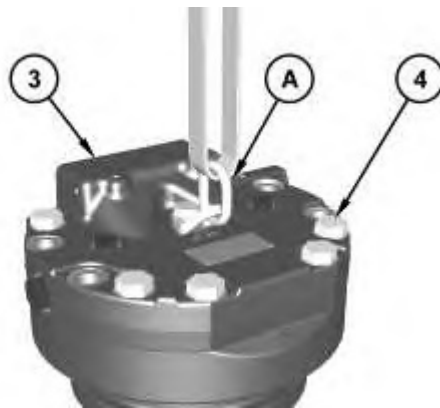


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Illustration 1

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2. Remove O-ring seal (1) from motor housing (2).



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Illustration 2

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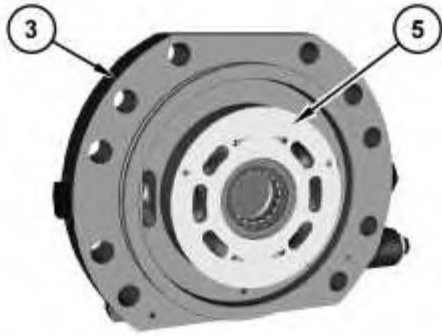


**Personal injury can result from being struck by parts propelled by a released spring force.**

**Make sure to wear all necessary protective equipment.**

**Follow the recommended procedure and use all recommended tooling to release the spring force.**

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3. Attach Tooling (A) onto head assembly (3). Remove bolts (4). Use Tooling (A) and a suitable lifting device to remove head (3). The weight of head assembly (3) is approximately 40 kg (90 lb).
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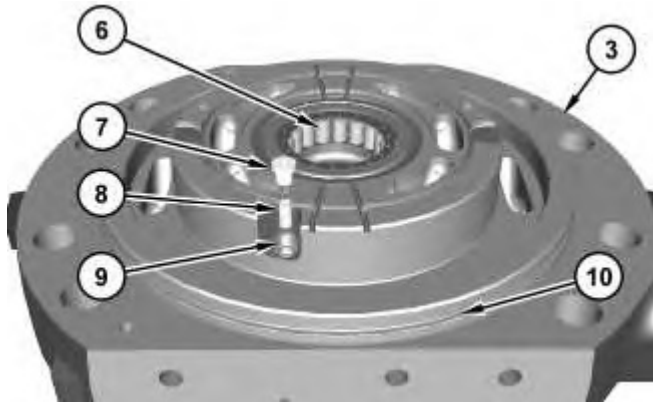


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Illustration 3

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4. Remove plate (5) from head (3).



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Illustration 4

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5. Remove bearing (6) from head assembly (3).
6. Remove orifice (7), spring (8), and ball (9).
7. Remove O-ring seal (10) from head assembly (3).



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Illustration 5

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