

4. Attach Tooling (C) and a suitable lifting device to cover (2). The weight of cover (2) is approximately 66 kg (145 lb).
5. Remove bolts (3). Use a suitable hammer to break the seal between cover (2) and the ring gear. Remove cover (2).

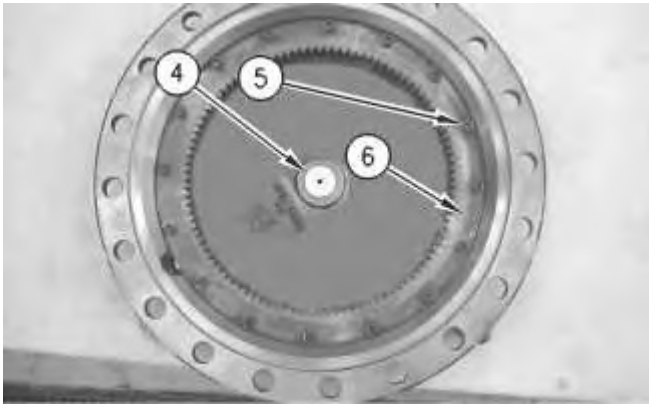


Illustration 4

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6. Remove spacer (4) and the shims from the cover.
7. Remove socket head bolts (5) and ring gear (6) from the cover.



Illustration 5

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8. Remove sun gear (7) .
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Illustration 6

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9. Use Tooling (B) and a suitable lifting device to remove carrier assembly (8). The weight of carrier assembly (8) is approximately 30 kg (55 lb).



Illustration 7

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10. Remove retaining ring (9), spacer (10), and sun gear (11) .

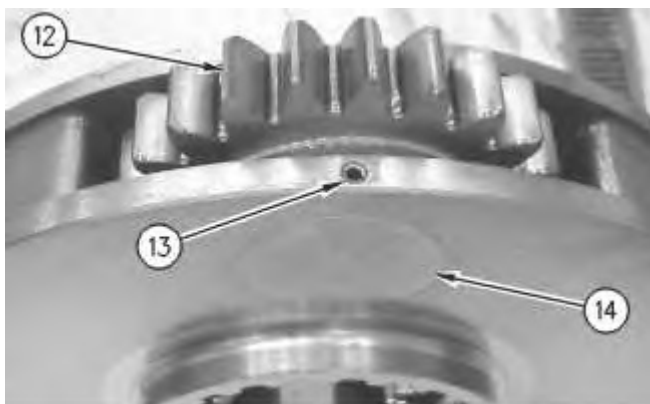


Illustration 8

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11. Drive spring pin (13) into shaft (14). Remove shaft (14) and gear assembly (12) .

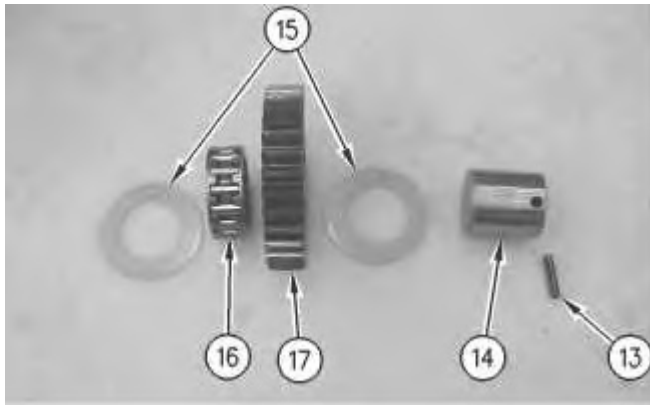


Illustration 9

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12. Remove washers (15) and bearing (16) from gear (17). Remove spring pin (13) from shaft (14) .
13. Repeat Steps 11 and 12 for the remaining gear assemblies.



Illustration 10

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14. Use Tooling (B) and a suitable lifting device to remove carrier assembly (18). The weight of carrier assembly (18) is approximately 68 kg (150 lb).
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