

24. Install Tooling (C) to the threaded holes in piston (32). Install Tooling (A) and a suitable lifting device on Tooling (C), as shown. Remove piston (32) from the travel motor.

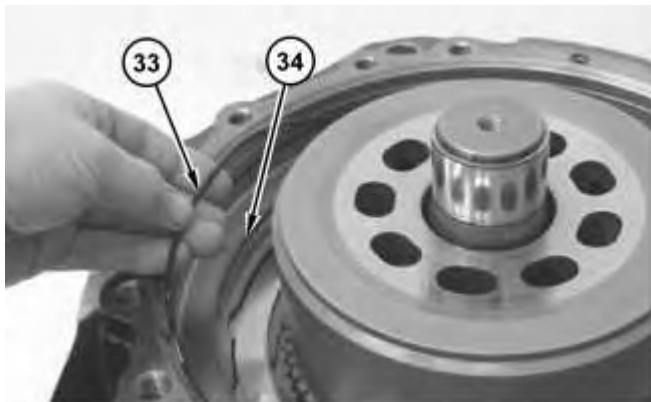


Illustration 15

25. Remove O-ring seals (33) and (34) from the travel motor.

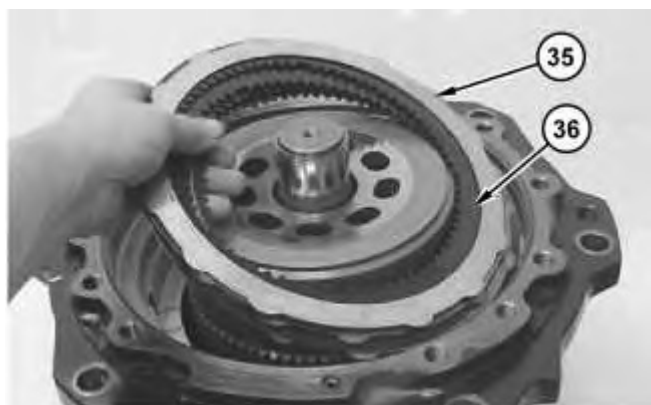


Illustration 16

26. Remove separator plates (35) and friction plates (36) from the travel motor.

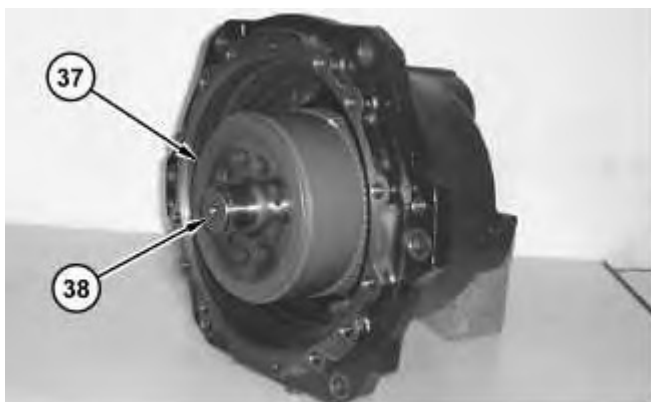


Illustration 17

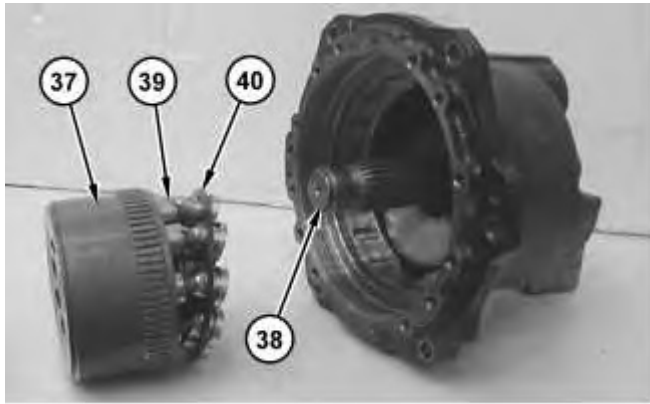


Illustration 18

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**Note:** Barrel assembly (37), piston assemblies (39), and retainer (40) must remain intact during removal.

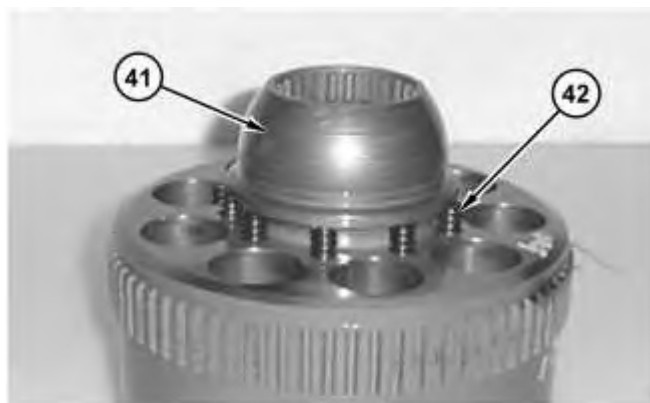
27. Position the travel motor sideways. Carefully remove barrel assembly (37) from shaft (38).



Illustration 19

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28. Place identification marks on piston assemblies (39), retainer (40), and barrel assembly (37). These components must be reinstalled in the original location.
29. Remove retainer (40) and piston assemblies (39) from barrel assembly (37).



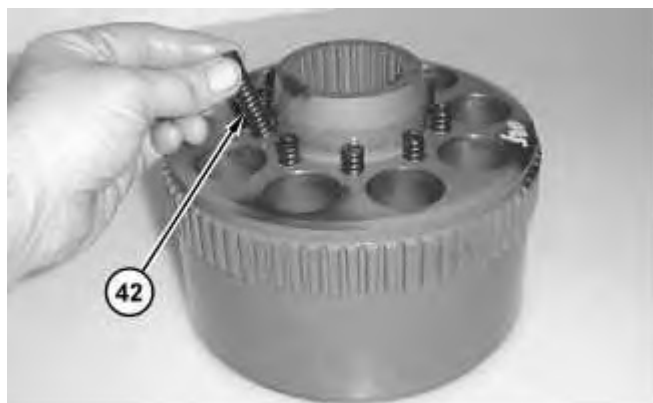


Illustration 21

30. Remove guide (41).
31. Remove springs (42).

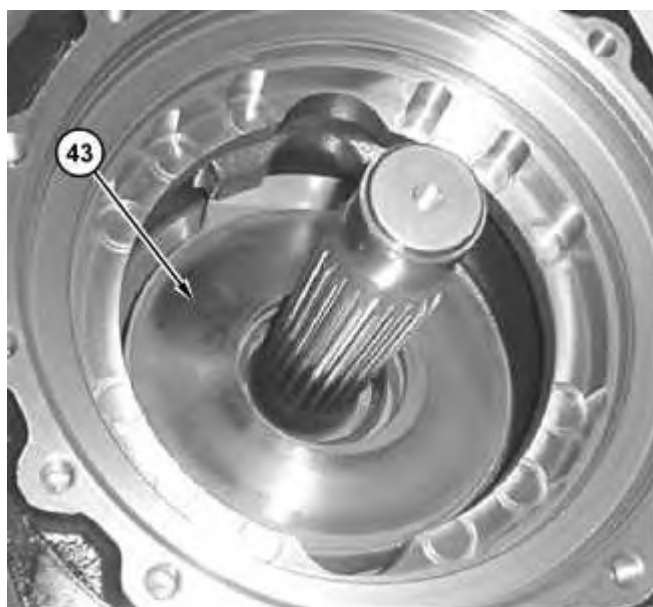


Illustration 22

32. Turn swashplate (43) counterclockwise in order to provide clearance for the removal of swashplate (43).
  33. Remove swashplate (43) from the travel motor housing.
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