

Product: TRACK LOADER

Model: 933C TRACK LOADER 4MS

Configuration: 933C & 933C LGP Hystat Track Loader 4MS00001-UP (MACHINE) POWERED BY 3046 Engine

Disassembly and Assembly 3046 Engine For Caterpillar Built Machines

Media Number -SEN6458-05

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i01020755

Air Inlet Manifold - Install

SMCS - 1058-012

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

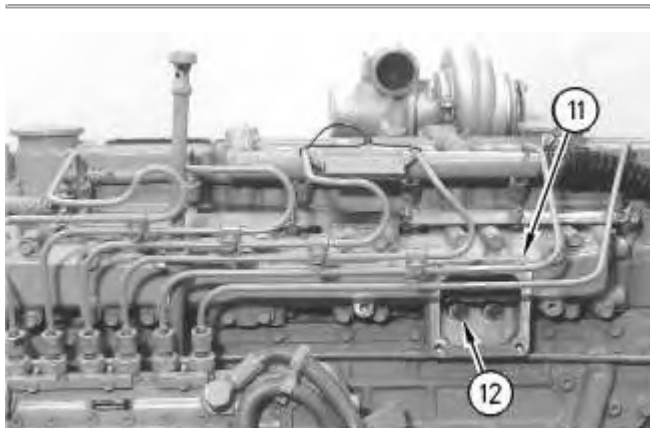


Illustration 1

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Note: Check condition of the inlet manifold gasket. If the gasket is damaged, use a new part for replacement.

1. Install the gasket and air inlet manifold (11) .
2. Install washers and twenty-four bolts (12) onto air inlet manifold (11) .

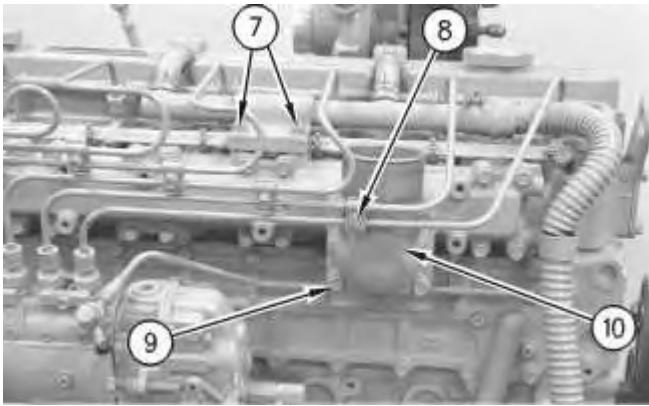


Illustration 2

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Note: Check condition of the elbow gasket. If the gasket is damaged, use a new part for replacement.

3. Install the gasket and elbow (10) onto air inlet manifold (11) .
4. Install washers and four bolts (9) onto air inlet manifold (11) .
5. Install bolt (8) and the washer onto fuel injection lines.
6. Install two bolts (7) onto air inlet manifold (11) .

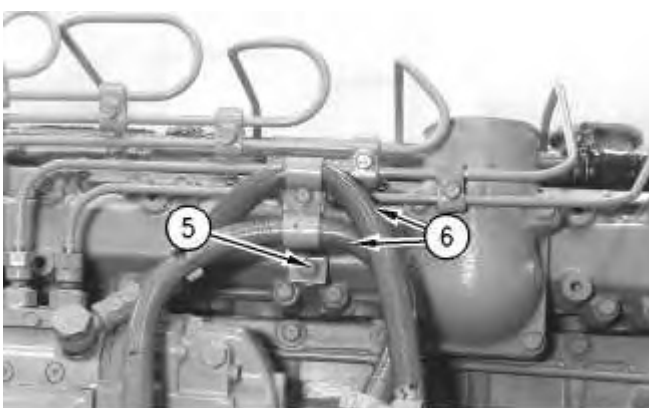


Illustration 3

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7. If necessary, reposition two hoses (6) onto air inlet manifold (11) .
8. Install the washer and bolt (5) onto air inlet manifold (11) .

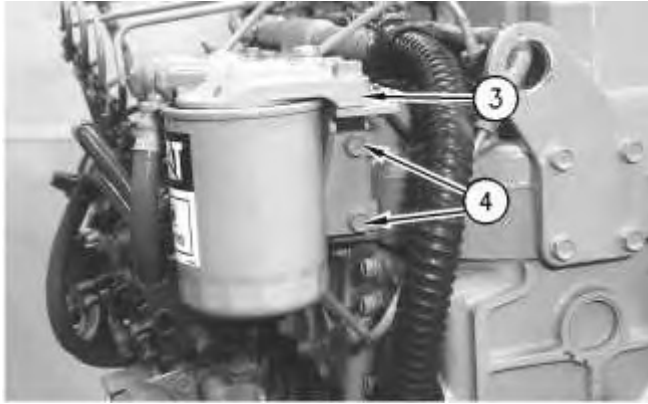


Illustration 4

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9. Reposition the fuel filter and fuel filter base (3) onto the mounting bracket of air inlet manifold (11) .
10. Install washers and bolts (4) onto the mounting bracket of air inlet manifold (11) .

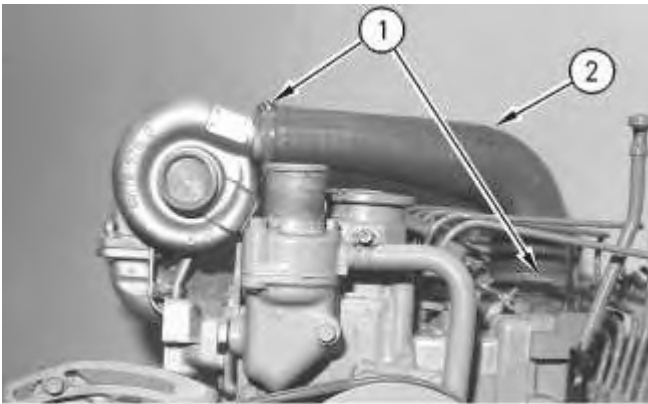


Illustration 5

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11. Install hose (2) onto air inlet manifold (11) and the turbocharger.
 12. Tighten two hose clamps (1) on hose (2) .
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