

Product: WHEEL LOADER

Model: 966K WHEEL LOADER TFS

Configuration: 966K Wheel Loader TFS00001-UP (MACHINE) POWERED BY C9.3 Engine

Disassembly and Assembly 966K and 972K Wheel Loaders Machine Systems

Media Number -KENR5833-01

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i02288174

Piston Pump (Steering) - Assemble

SMCS - 4306-016; 5070-016-ZH

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-4878	Plate ⁽¹⁾	1
B	1P-1861	Retaining Ring Pliers	1

⁽¹⁾ 33.3 mm (1.31 inch) diameter

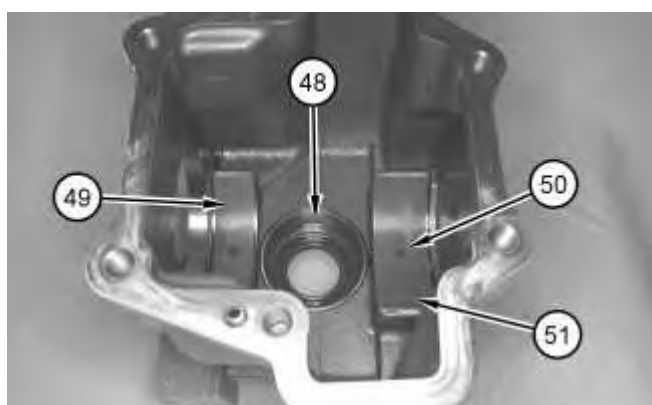


Illustration 1

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1. Lower the temperature of bearing cup (48).
2. Install bearing cup (48).

3. Install bearings (49) and (51).

4. Install screws (50).

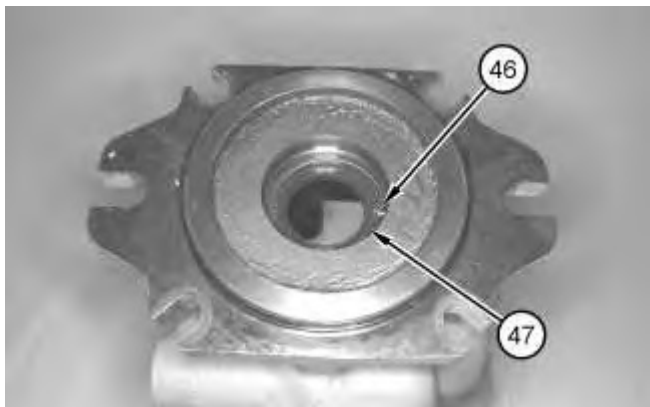


Illustration 2

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5. Install seal (47).

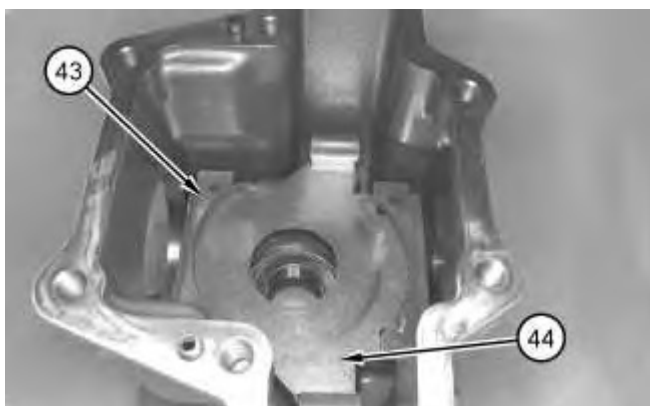
6. Use Tooling (B) in order to install retaining ring (46).



Illustration 3

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7. Install bearing cone (45).



8. Install swashplate (44) and spacer plates (43).

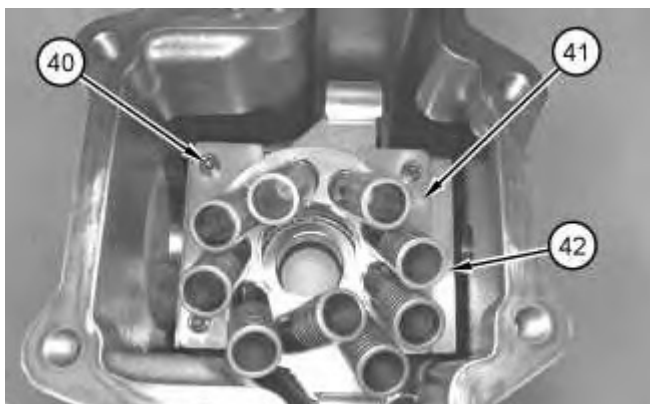


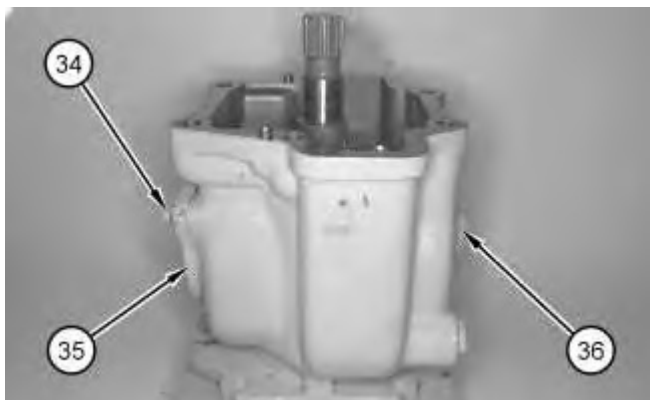
Illustration 5

9. Install pistons (42) and the plate.
10. Install bolts (40) and spacer plates (41).



Illustration 6

11. Install O-ring seal (38) onto the cover. Install O-ring seal (39) onto the plug.
12. Install shaft (37).



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