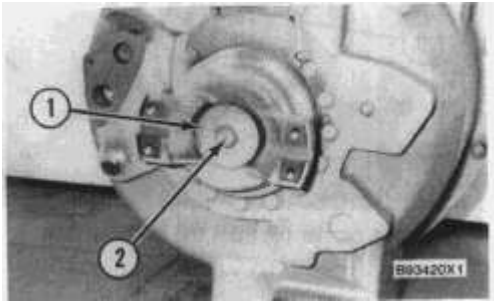
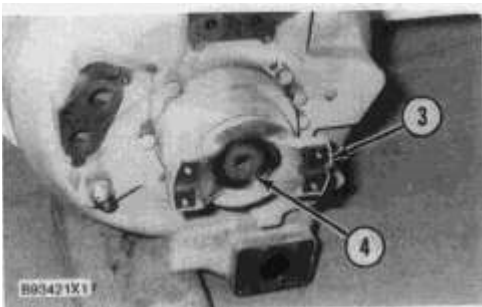


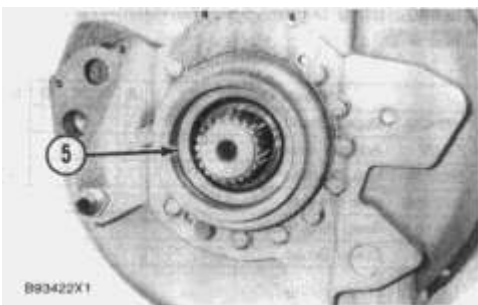
- a. remove high-low transmission
- b. remove modulation and selector valve
- c. remove lube priority valve



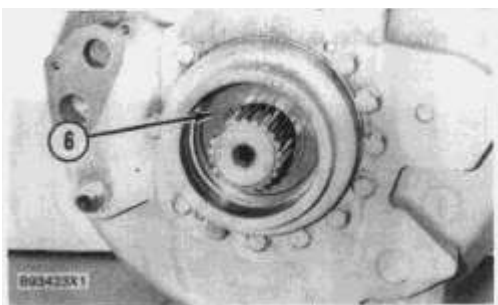
1. Remove bolt (2) and washer (1).



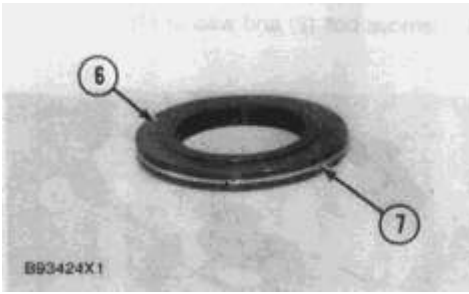
2. Remove O-ring seal (4) and yoke (3).



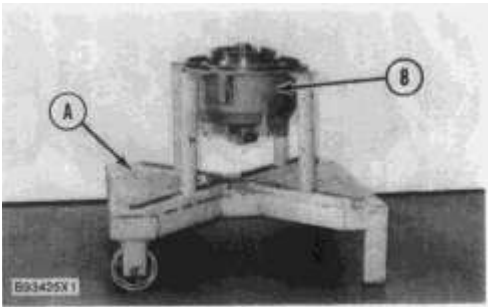
3. Remove seal (5).



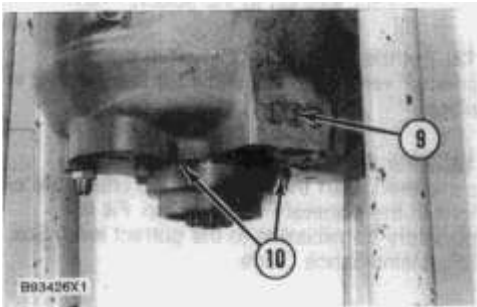
4. Remove carrier (6) from the transmission.



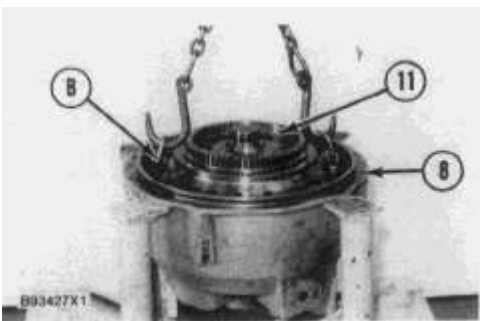
5. Remove ring (7) from carrier (6).



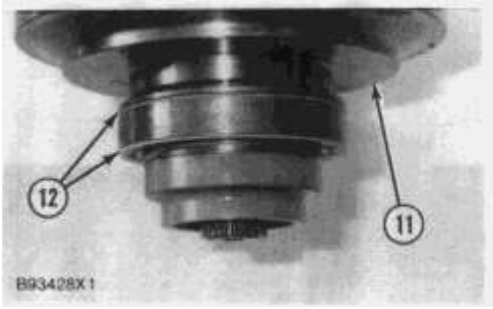
6. Position transmission (8) on tooling (A) as shown.



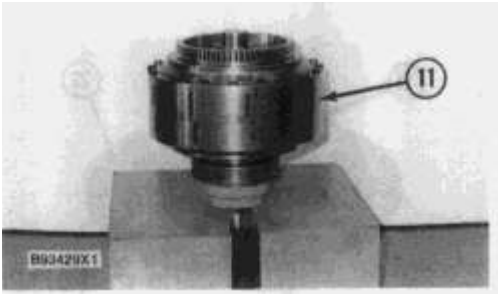
7. Remove eleven bolts (10) and bolt (9) that hold the clutch group in the cover.



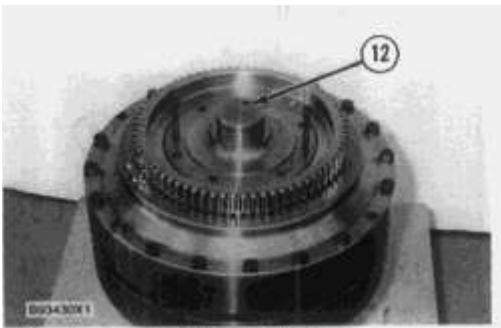
8. Fasten a hoist and tooling (B) to clutch group (11). Remove the clutch group from transmission (8). The weight of the clutch group is 277 kg (610 lb.).



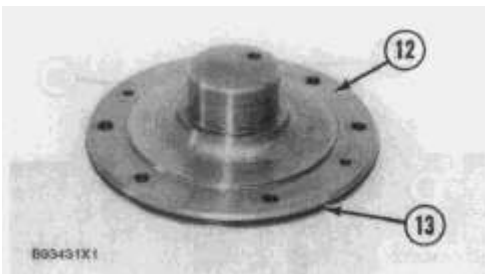
9. Remove two O-ring seals (12) from clutch group (11).



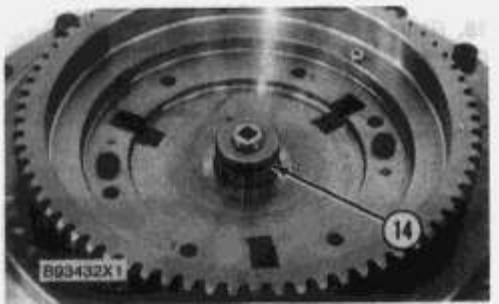
10. Position clutch group (11) on blocks as shown.



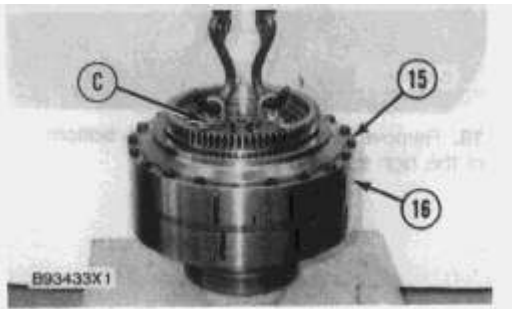
11. Remove the six bolts that hold hub (12) to the clutch group. Install two 3/8"-16 NC forcing screws in hub (12). Tighten the forcing screws evenly, and remove the hub.



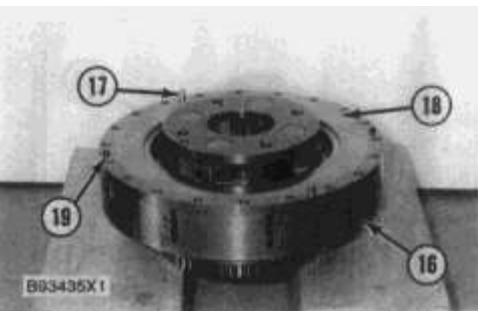
12. Remove O-ring seal (13) from hub (12).



13. Remove ring (14) from the shaft.



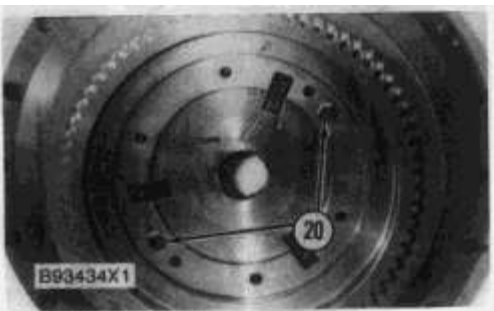
14. Fasten a hoist and tooling (C) to high speed clutch group (16). Remove bolts (15), and remove the clutch group. The weight of the high speed clutch group is 141 kg (310 lb.).



15. Position high speed clutch group (16) on blocks as shown.

16. Remove two bolts (19), and remove plate assembly (18) from the clutch group.

17. If necessary, remove two dowels (17) from the plate assembly.



18. Remove two bolts (20) from the bottom of the high speed clutch group.

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