

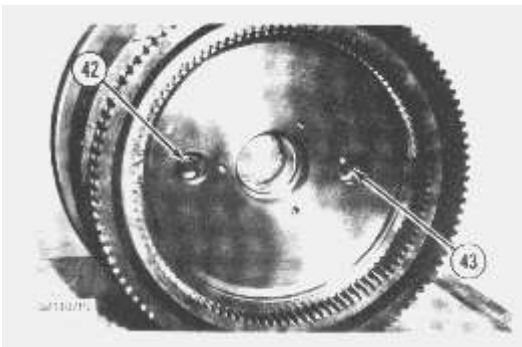
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## NOTICE

**Setscrew (41) must be removed from the spanner nut before the nut is loosened.**

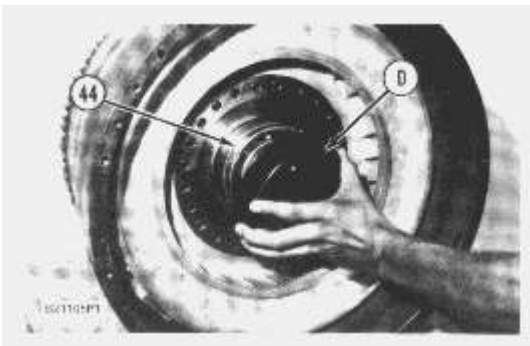
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**35.** Remove setscrew (41) from the nut.



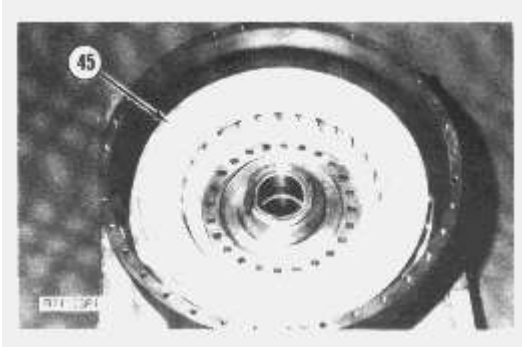
**36.** Make an alignment of the holes in the flange assembly with bolts (42) and (43), and remove the bolts.

**37.** Install two spacers that are 3/8" I.D.  $\times$  3/4" O.D.  $\times$  1" long and two 0S1571 3/8" - 16 NC  $\times$  1 3/4" bolts in the bolt holes to hold the flange assembly in place when nut (44) is removed.

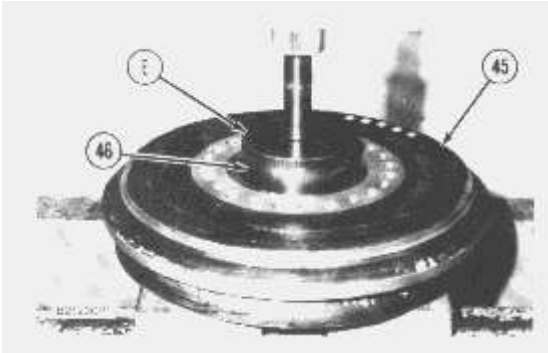


**38.** Put tool (D) in place, and install two 5/16" - 18 NC  $\times$  1 in. long bolts to hold tool (D) to the nut.

**39.** Remove nut (44) and the washer.

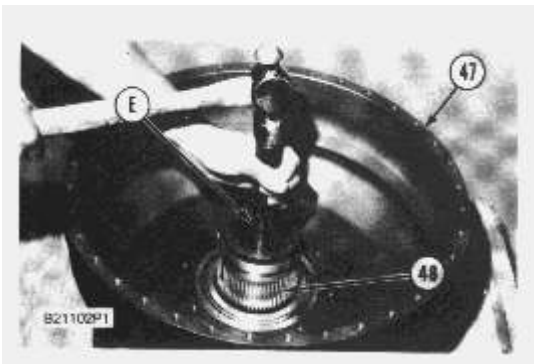


40. Remove turbine assembly (45) from the housing.



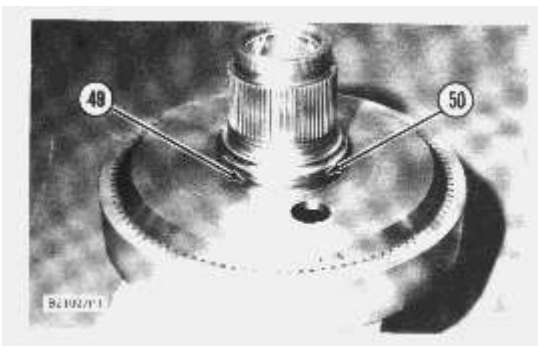
41. Remove the bolts that hold the turbine to the hub.

42. Put turbine assembly (45) in position in a press. Use tool (E) to remove the turbine from hub (46).

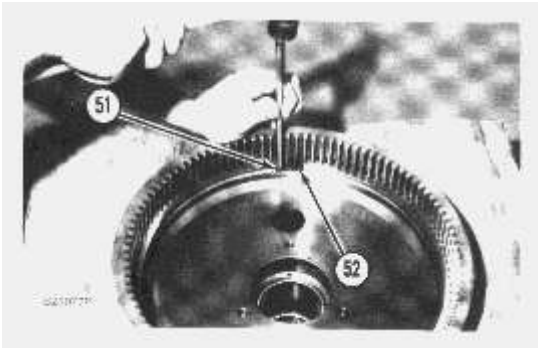


43. Put housing (47) in position on wooden blocks.

44. Use tool (E) to push flange assembly (48) out of the housing.



45. Remove seal ring (49) from carrier (50).

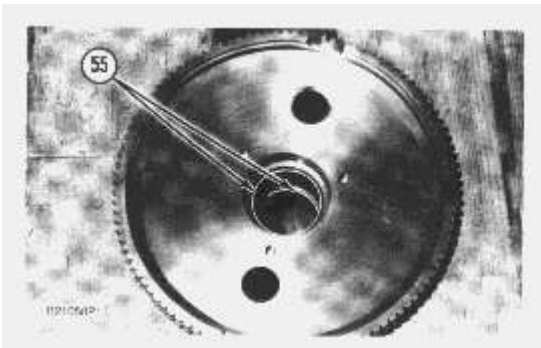


46. Push pins (51) down with a hammer and punch.

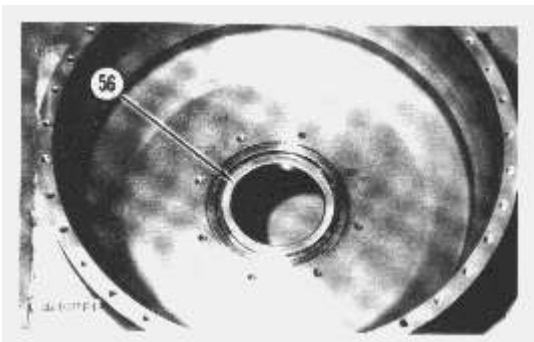
47. Remove ring (52) and the ring gear from the flange.



48. Install three 3/8" - 16 NC forcing screws (53), and remove bearing race (54) and seal carrier (50).



49. Use tool (E) to remove bearings (55) if replacements must be made.



50. Remove bearing race (56) from the housing.

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