

Fig. 011 CYLINDER BLOCK

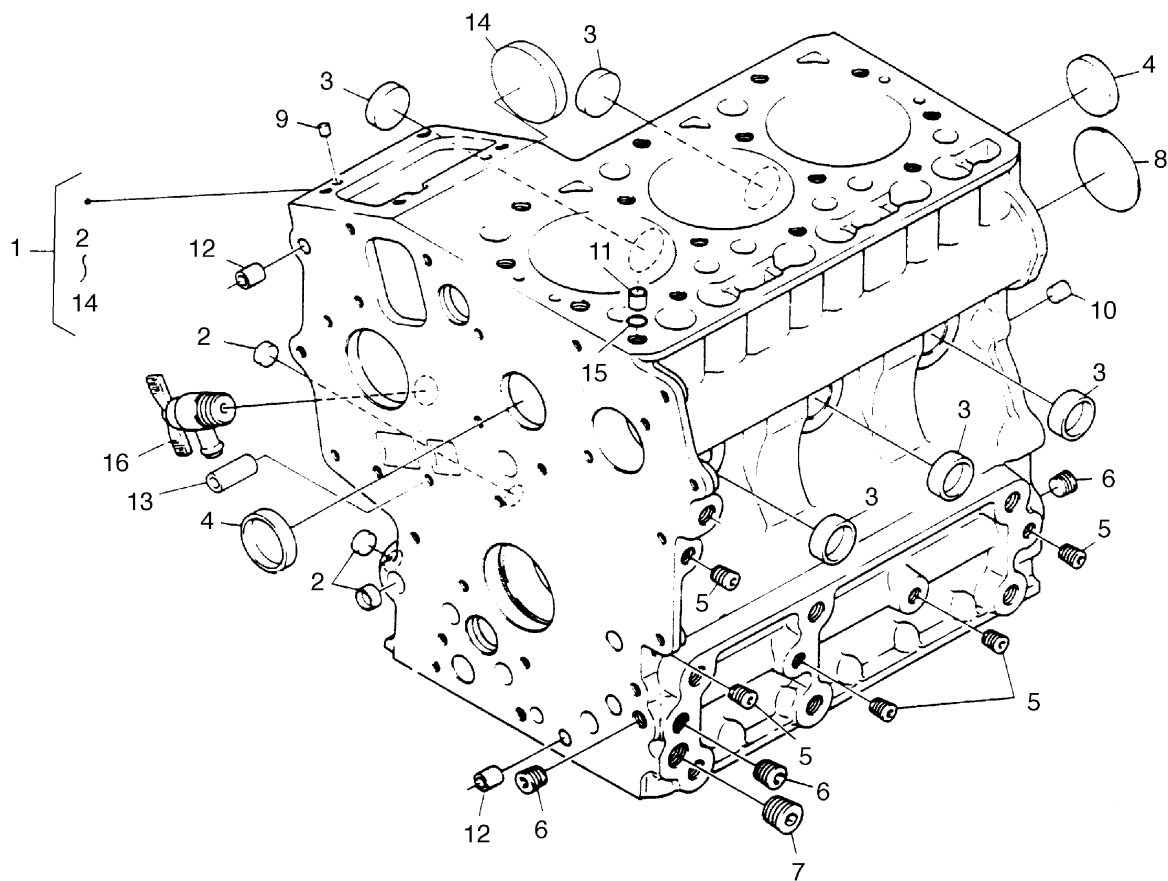


Fig. 011 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	16873-0101-0	COMP.CRANKCASE	1					
2	16851-9626-0	CAP;SEALING	3	D				
3	16851-9627-0	CAP;SEALING	5	D				
4	15451-9627-0	CAP;SEALING	2	D				
5	15261-9601-0	PLUG	5	D				
6	15521-9602-0	PLUG	3	D				
7	15521-9603-0	PLUG	1	D				
8	15261-9616-0	PLUG	1	D				
9	05012-00508	PIN;STRAIGHT	2	D				
10	05012-00814	PIN;STRAIGHT	2	D				
11	15221-3365-0	PIN;PIPE	1	D				
12	15231-3396-0	PIN;PIPE	2	D				
13	17331-5919-0	PIN;PIPE	2	D				
14	16851-1621-2	COVER;FUEL CAMSHAFT	1	D				
15	15221-3370-0	O-RING	1					
16	15841-7302-0	DRAIN COCK ASS'Y	1					

Fig. 012 OIL PAN

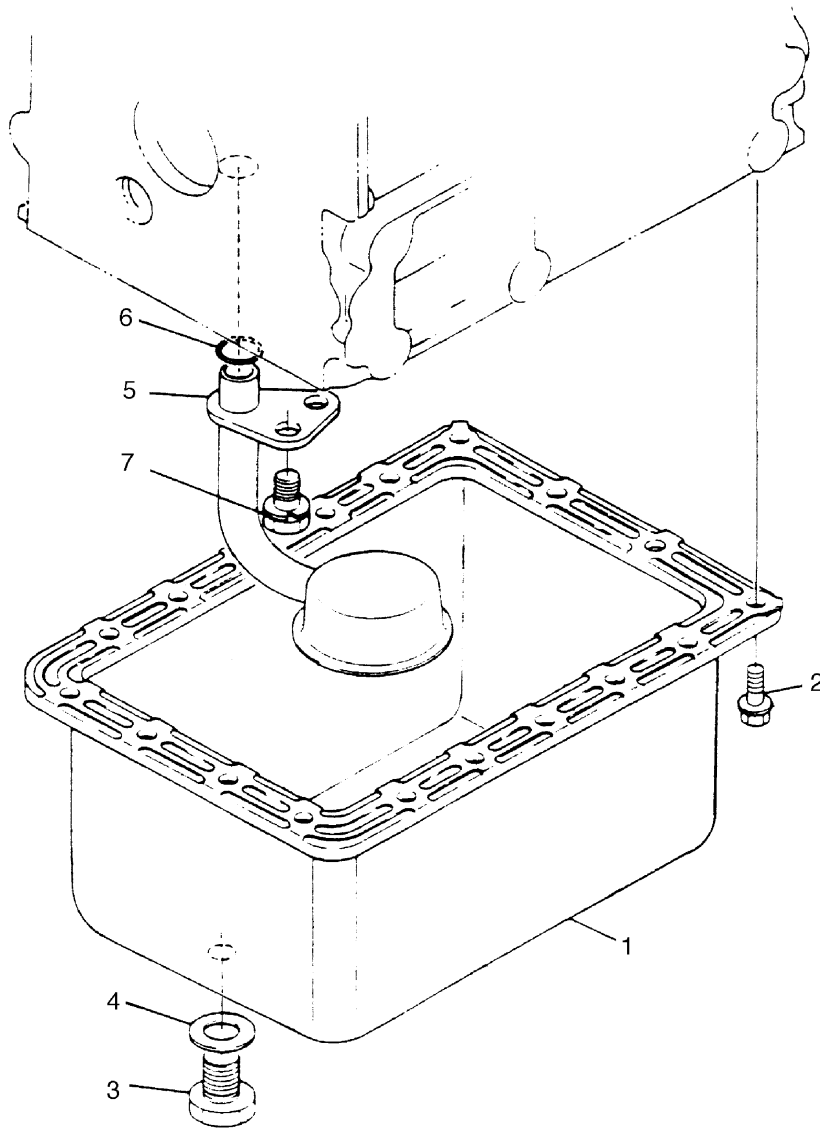


Fig. 012 OIL PAN

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	15862-0150-0	COMP.OIL PAN	1					
2	01023-50612	BOLT	18					
3	16541-3375-0	PLUG:DRAIN	1					
4	15451-9667-0	GASKET	1					
5	16851-3211-0	FILTER:OIL	1					
6	04814-00160	O-RING	1					
7	01123-50814	BOLT	1					

Fig. 013 CYLINDER HEAD

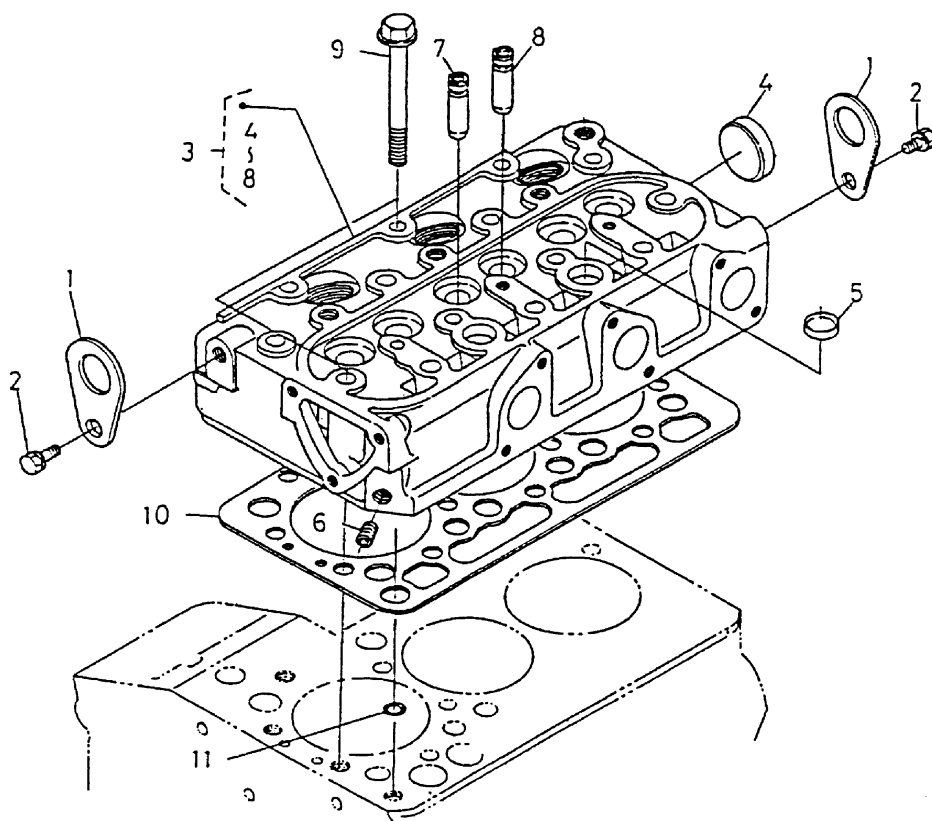


Fig. 013 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	15221-0175-0	HOOK:ENGINE	2					
2	01123-50816	BOLT	2					
3	17575-0304-2	CYLINDER HEAD COMP.	1					
4	15321-9626-0	CAP:SEALING	1	D				
5	15261-0337-0	CAP:SEALING	2	D				
6	15261-9601-0	PLUG	1	D				
7	15841-1354-0	GUIDE:INLET VALVE	3	D				
8	15841-1356-0	GUIDE:EXHAUST VALVE	3	D				
9	14601-0345-0	BOLT:CYLINDER HEAD	14					
10	16871-0331-0	GASKET:CYLINDER HEAD	1					
11	15221-3370-0	O-RING	1					

Fig. 014 TIMING GEAR CASE

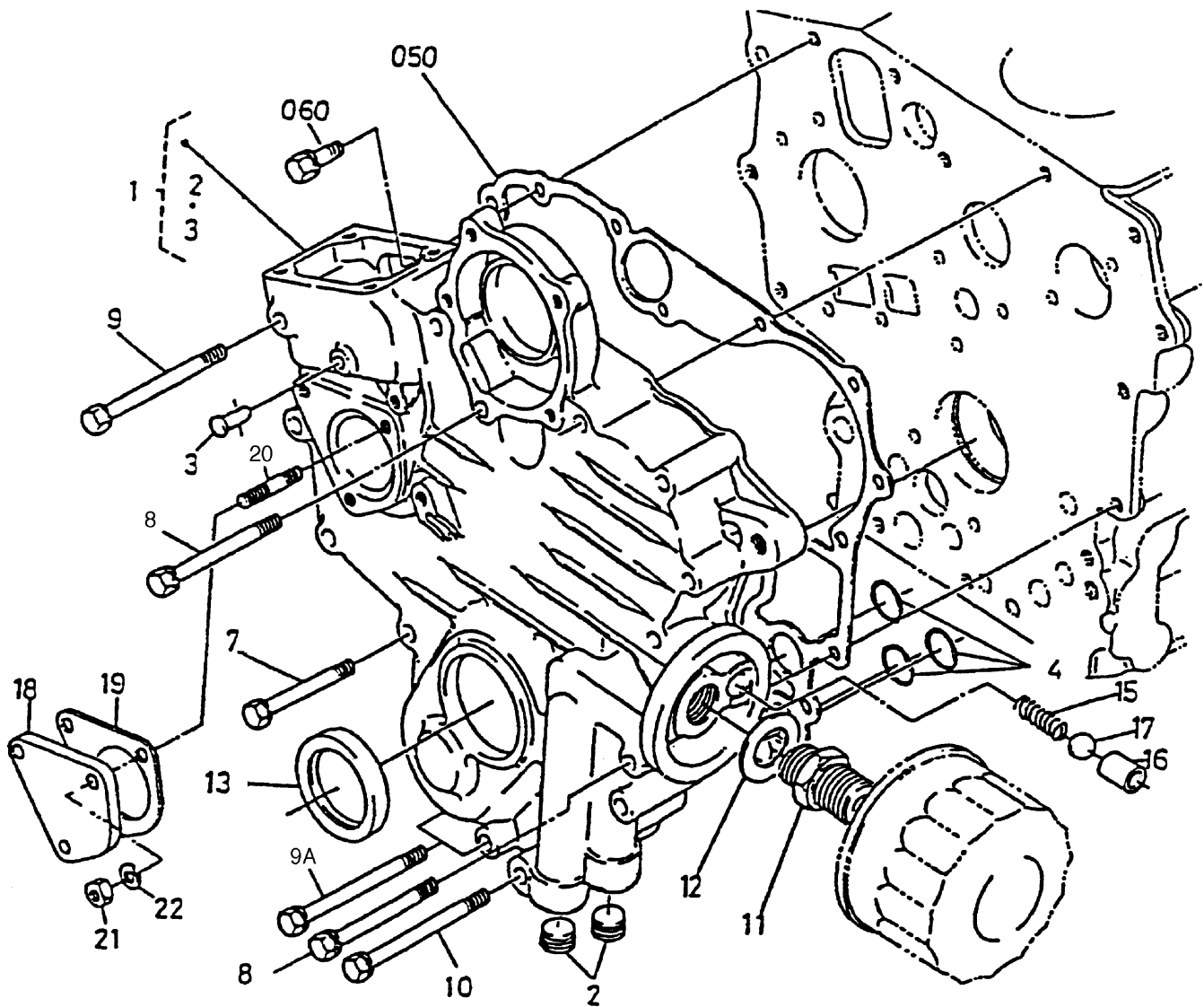


Fig. 014 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	19069-0402-4	COMP.CASE:GEAR	1					
2	16851-9601-0	PLUG	2	D				
3	15841-5628-0	PIN;START SPRING	1	D				
4	19269-9679-0	O-RING	3					
5	15862-0413-2	GASKET:GEAR CASE	1					
6	01023-50618	BOLT	1					
7	01023-60650	BOLT	8					
8	15841-9101-0	BOLT	5					
9	01023-50670	BOLT	1					
9A	01023-50680	BOLT	1					
10	01023-50675	BOLT	1					
11	15241-3229-0	JOINT;PIPE	1					
12	15841-9401-0	WASHER;PLAIN	1					
13	15877-0414-0	SEAL;OIL	1					
15	16851-3695-0	SPRING	1					
16	15841-3693-0	SEAT;VALVE	1					
17	07715-03211	BALL	1					
18	19461-8334-0	COVER:FUEL CAMSHAFT	1					
19	19461-8813-2	GASKET:H/M GEAR CASE	1					
20	15221-8821-0	STUD	3					
21	02056-50060	NUT	3					
22	04512-60060	WASHER;SPRING	3					

Fig. 015 CYLINDER HEAD COVER

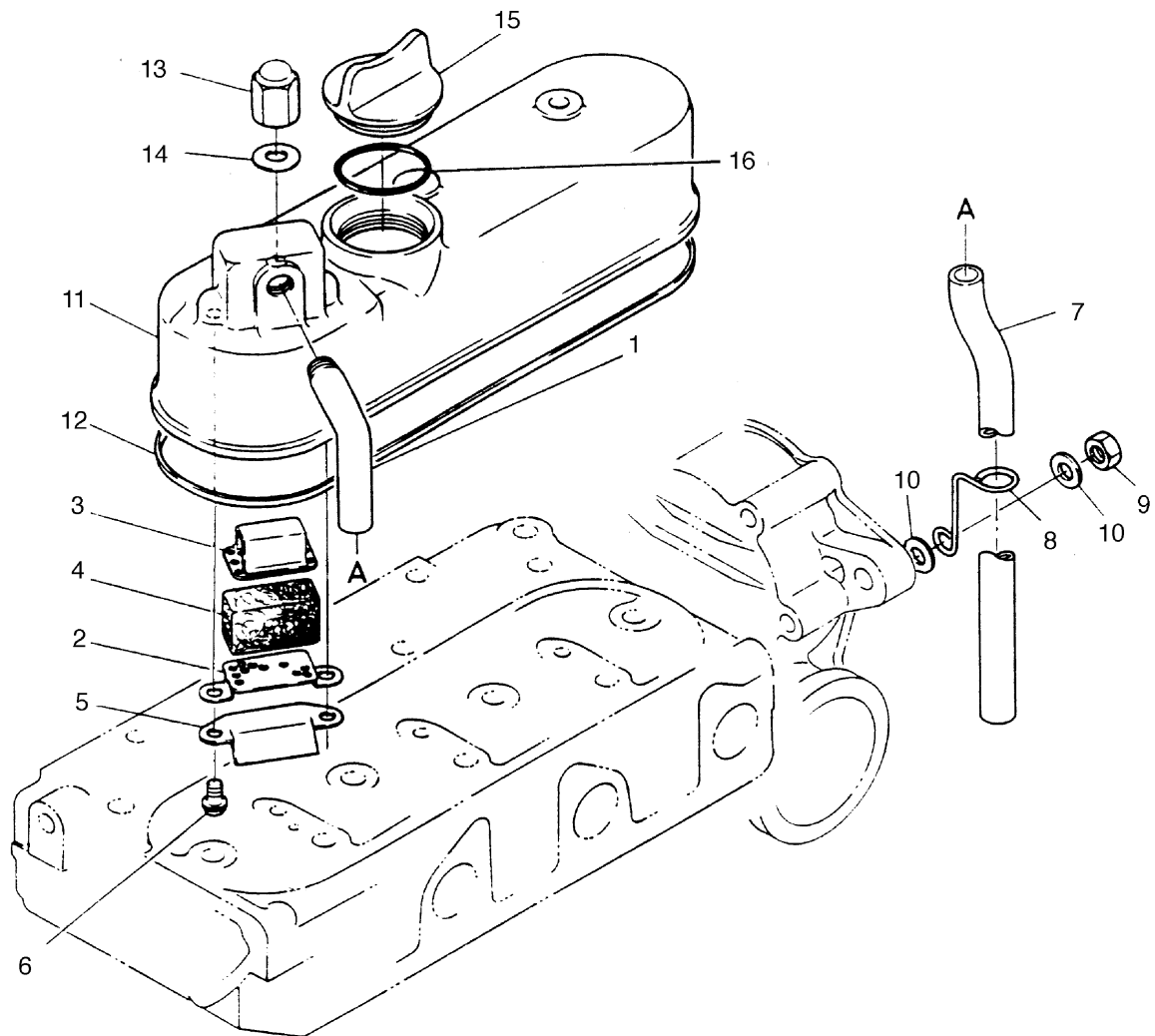


Fig. 015 CYLINDER HEAD COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	15881-0555-0	JOINT;BREATHER PIPE	1					
2	15841-0514-0	PLATE;B/THER ELEMENT	1					
3	15841-0515-0	PLATE;B/THER ELEMENT	1					
4	15841-0567-0	ELEMENT;BREATHER	1					
5	15841-0537-0	OIL SHIELD;BREATHER	1					
6	16861-9331-0	SCREW	2					
7	15841-0551-0	PIPE;BREATHER	1					
8	15841-0559-0	CLAMP;PIPE	1					
9	02114-50080	NUT	1					
10	04013-50080	WASHER;PLAIN	2					
11	16861-1451-3	COVER;CYL.HEAD	1					
12	16861-1452-2	GASKET;HEAD COVER	1					
13	15841-1462-0	NUT;CAP	3					
14	15601-9665-0	GASKET	3					
15	15852-3314-0	PLUG;OIL FILLER	1					
16	04811-50300	O-RING	1					

Fig. 016 OIL FILTER

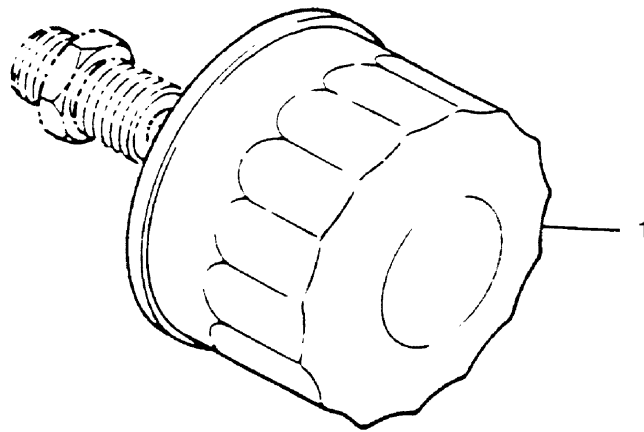


Fig. 016 OIL FILTER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	15853-9917-0	CARTRIDGE;OIL FILTER	1		1~1352	Y	471-00038	1
1	471-00038	CARTRIDGE;OIL FILTER	1		1353~			

Fig. 017 OIL LEVEL GAUGE

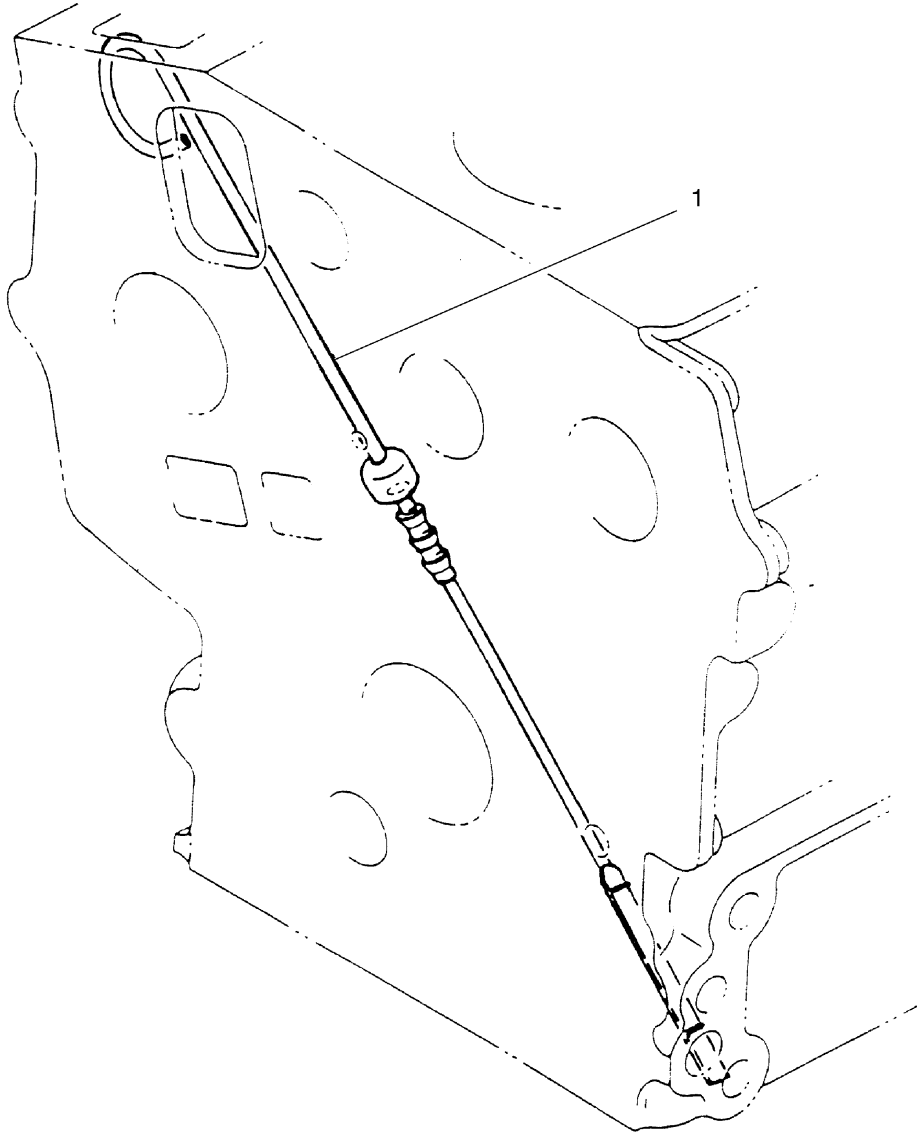


Fig. 017 OIL LEVEL GAUGE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	16853-3641-0	GAUGE;OIL	1					

Fig. 018 OIL PUMP

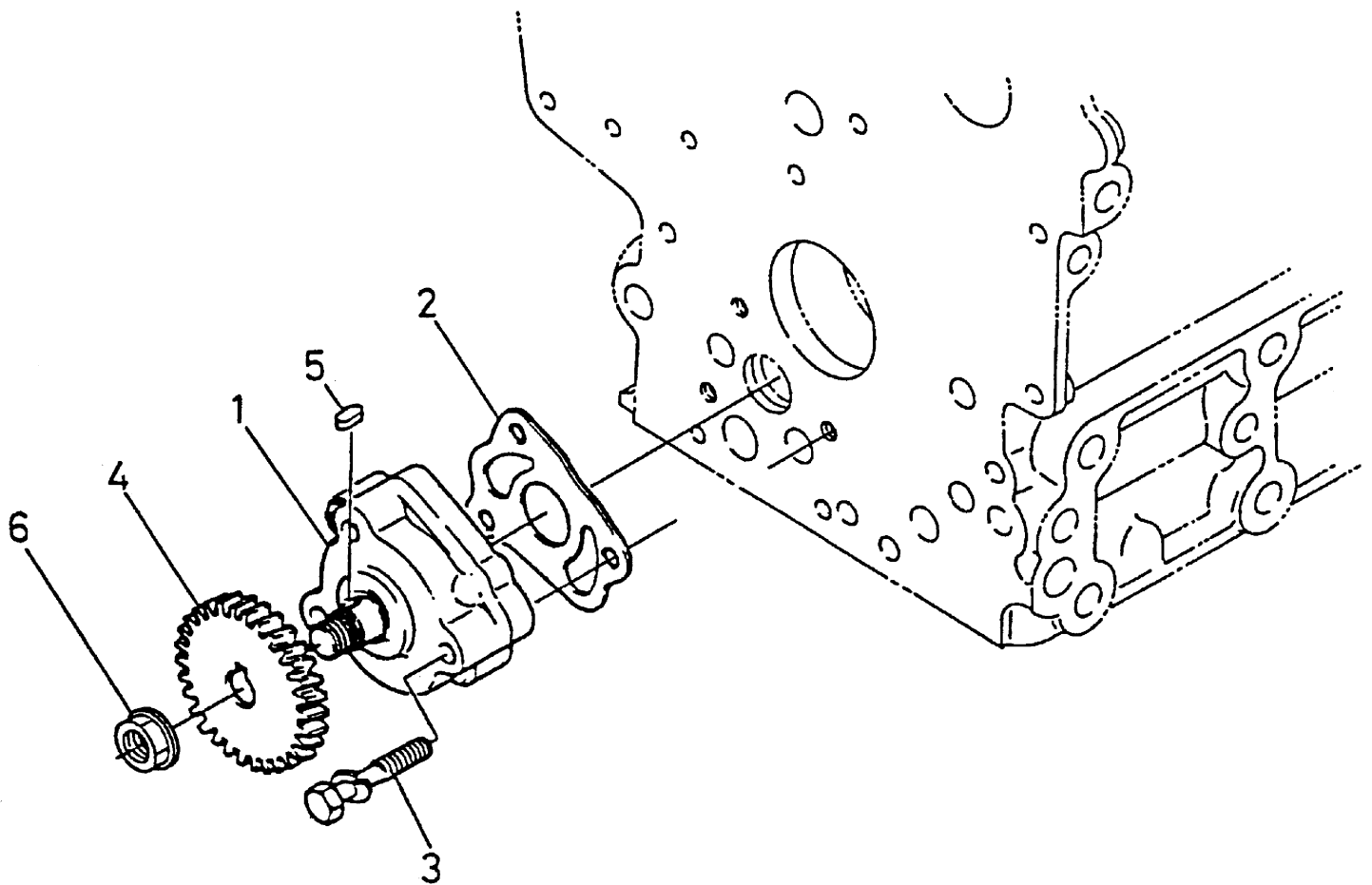


Fig. 018 OIL PUMP

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	16851-3501-0	OIL PUMP ASS'Y	1					
2	16851-3515-2	GASKET;OIL PUMP	1					
3	15841-9105-0	BOLT	3					
4	15841-3566-0	GEAR;OIL PUMP DRIVE	1					
5	05712-00408	KEY;FEATHER	1					
6	02783-50100	NUT;FLANGE	1					

Fig. 019 MAIN BEARING CASE

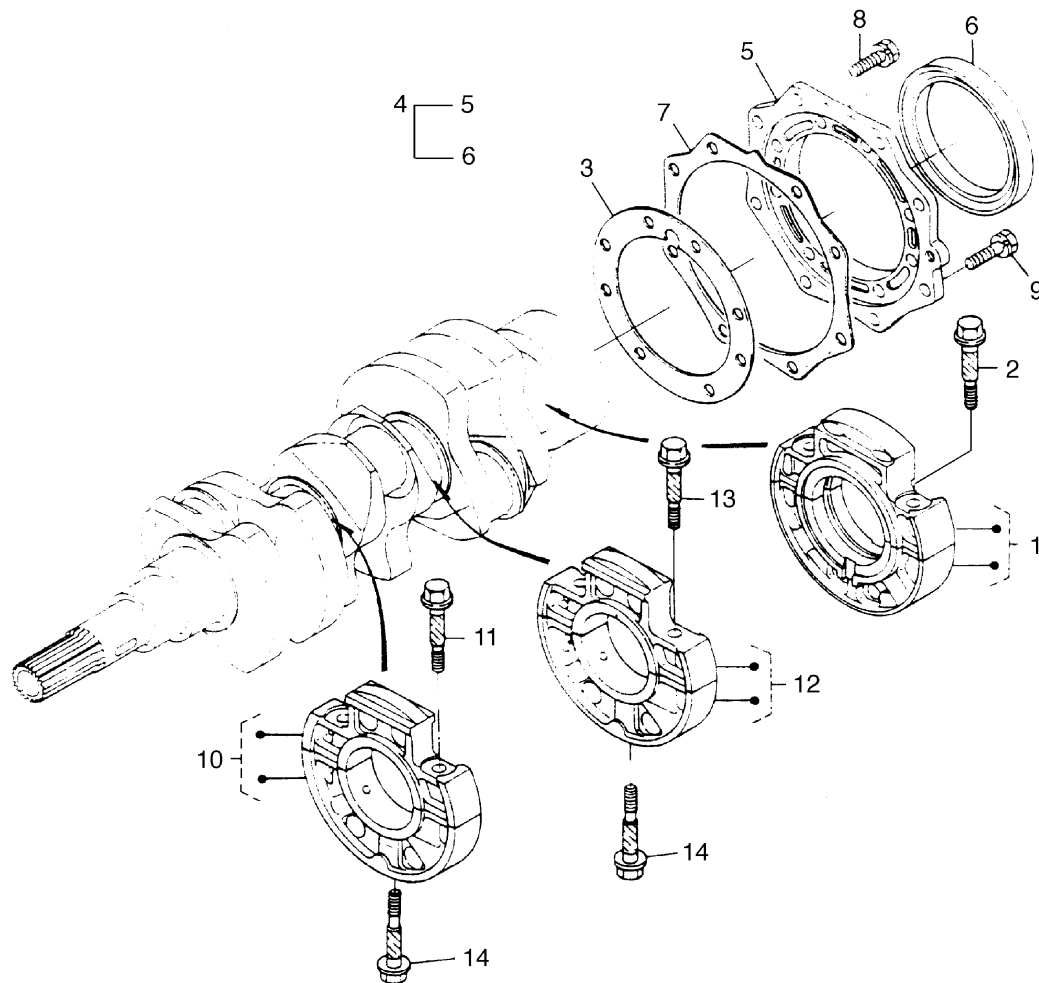


Fig. 019 MAIN BEARING CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	16851-0409-2	MAIN BRG.CASE ASS'Y	1					
2	15841-0454-0	BOLT;BEARING CASE	2					
3	15852-0436-0	GASKET;BRG.CASE	1					
4	15841-0480-0	COVER;BEARING CASE ASS'Y	1					
5	15841-0481-0	COVER;BEARING CASE	1	D				
6	19215-9916-0	SEAL;OIL	1	D				
7	15841-0482-2	GASKET;BRG.CASE COV.	1					
8	01023-50620	BOLT	8					
9	01023-50622	BOLT	8					
10	16851-0404-0	MAIN BRG.CASE ASS'Y	1					
11	15841-0454-0	BOLT;BEARING CASE	2					
12	16861-0405-0	MAIN BRG.CASE ASS'Y	1					
13	15841-0454-0	BOLT;BEARING CASE	2					
14	15841-0456-2	BOLT;BEARING CASE	2					

Fig. 020 CAM SHAFT & IDLE GEAR SHAFT

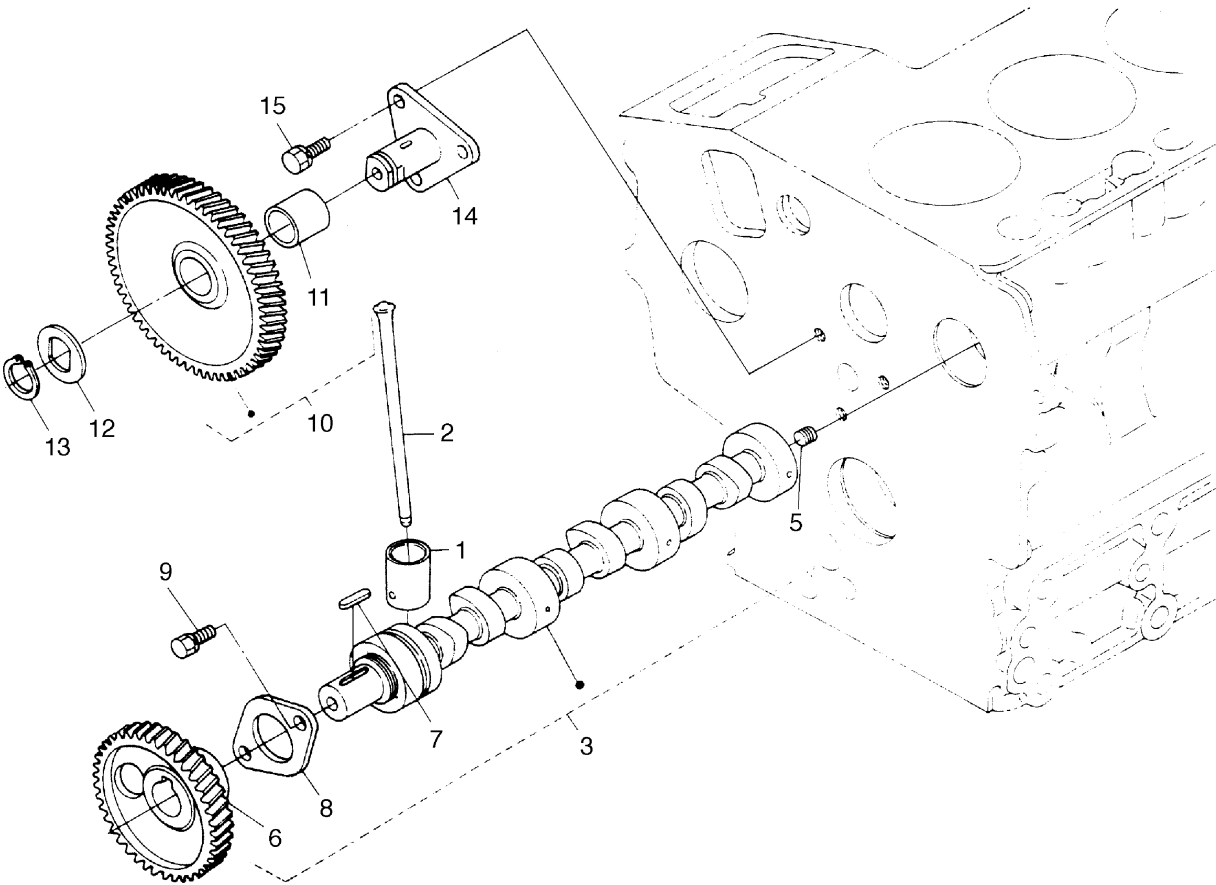
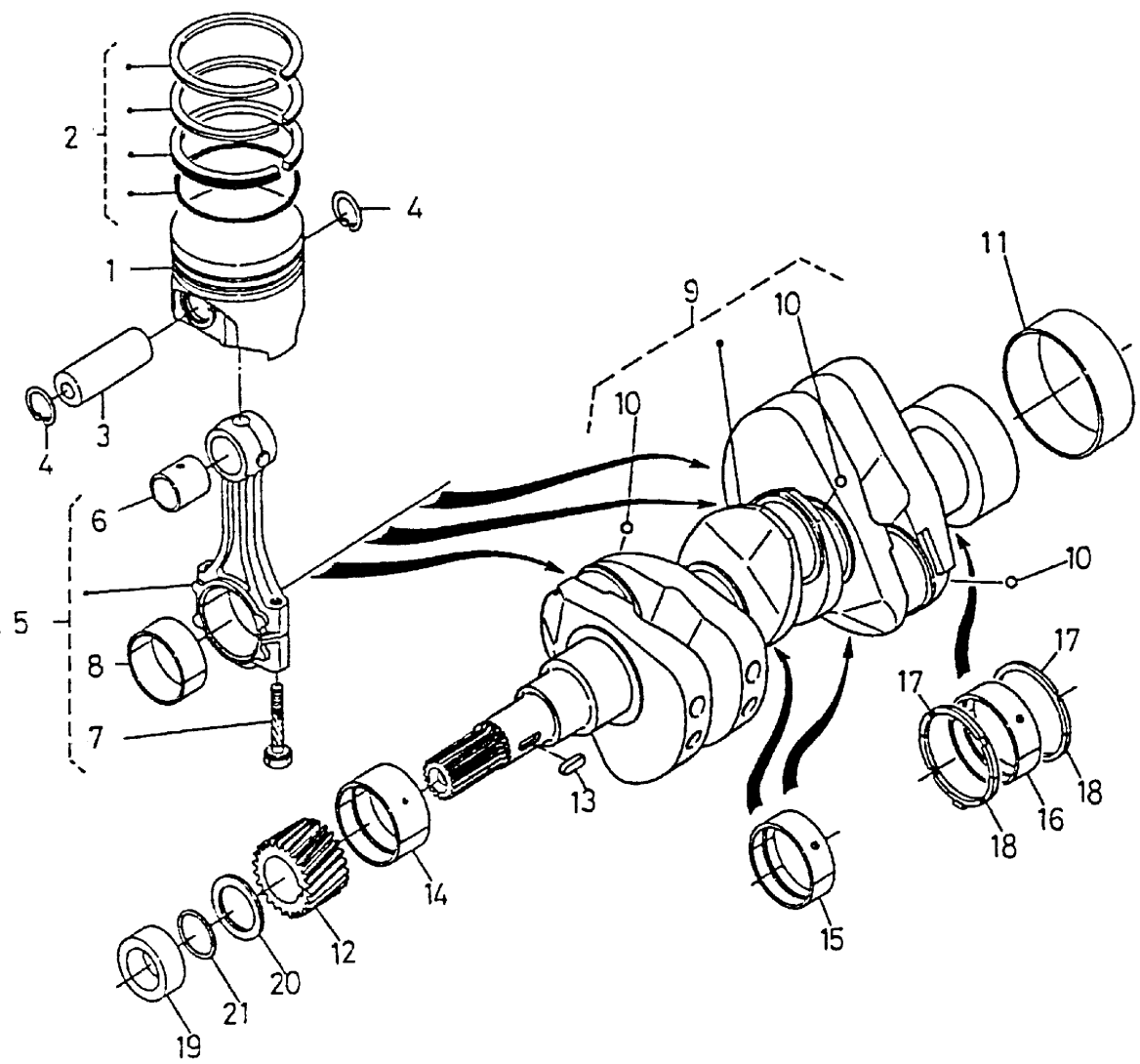


Fig. 020 CAM SHAFT & IDLE GEAR SHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	16851-1555-0	TAPPET	6					
2	16851-1511-0	ROD;PUSH	6					
3	16864-1601-0	CAMSHAFT ASS'Y	1					
5	15521-9361-0	SCREW;SET	1					
6	16864-1651-0	GEAR;CAM	1					
7	05712-00518	KEY;FEATHER	1					
8	15841-1627-0	STOPPER;CAMSHAFT	1					
9	01023-50612	BOLT	2					
10	15875-2401-3	COMP.GEAR;IDLE	1					
11	15875-2428-2	BUSH	1	D				
12	15875-2437-0	COLLAR;IDLE GEAR	1					
13	15875-2432-0	RING;SNAP	1					
14	15875-2425-0	SHAFT;IDLE GEAR	1					
15	01023-50614	BOLT	3					

Fig. 021 PISTON & CRANK SHAFT



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