

Fig. 001 CYLINDER BLOCK

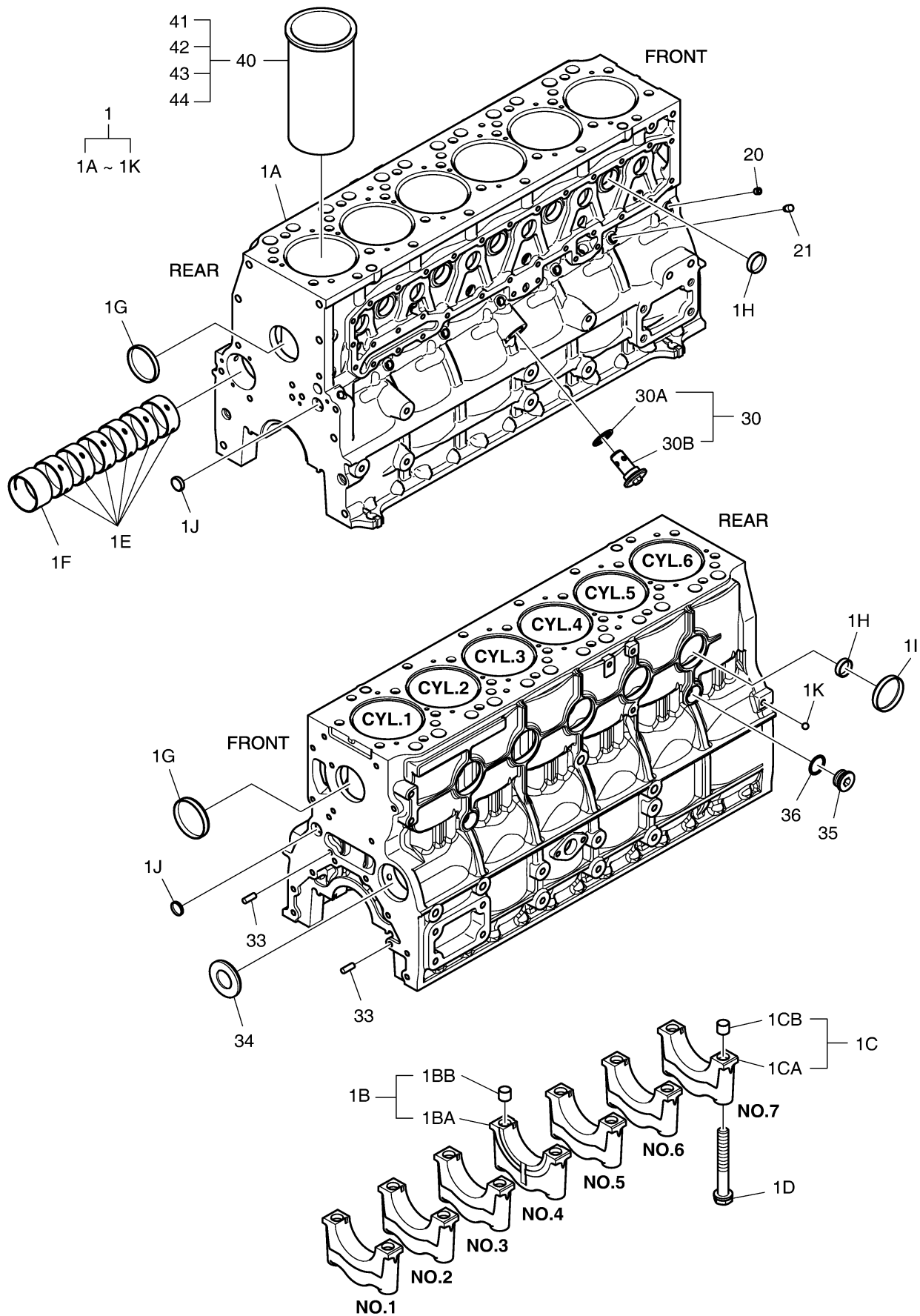


Fig. 001 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150102-00004A	CYLINDER BLOCK ASS'Y	1					
1A	–	CYLINDER BLOCK	1	D				
1B	–	THRUST BEARING CAP ASS'Y	1	D				
1BA	–	BEARING CAP;THRUST	1	D				
1BB	65.91710-0001	RING;STOPPER	2					
1C	–	BEARING CAP ASS'Y	6	D				
1CA	–	BEARING CAP	1	D				
1CB	65.91710-0001	RING;STOPPER	2					
1D	65.90020-0066A	BOLT;BRG CAP	14					
1E	65.04410-0021A	BUSH;CAMSHAFT	6	B				
1F	65.04410-0022	BUSH;CAMSHAFT	1	B				
1G	65.90302-0009	PLUG;CORE	2					
1H	65.90302-0042	PLUG;CORE	8					
1I	65.90302-0034	PLUG;CORE	5					
1J	65.91606-0041	PLUG;CORE	2					
1K	06.31641-0618	BALL;STEEL	1					
20	65.90320-0022	PLUG SCREW PT1/8	1					
21	65.91001-0013A	PIN;CORE	6					
30	410127-00088	RELIEF VALVE ASS'Y	1					
30A	06.56021-0102	O-RING	1					
30B	–	RELIEF VALVE	1	D				
33	06.22022-1063	PIN	2					
34	65.91605-0002	COVER;CORE HOLE	1					
35	65.90310-0134	SCREW;PLUG	2					
36	06.56190-0732	SEAL;RING	2					
40	65.01201-0075A	CYLINDER LINER-GRADE	6	D				
41	65.01201-0076	LINER;CYLINDER-1A	6					
42	65.01201-0077	LINER;CYLINDER-1B	6					
43	65.01201-0078	LINER;CYLINDER-2A	6					
44	65.01201-0079	LINER;CYLINDER-2B	6					

Fig. 002 TIMING GEAR CASE

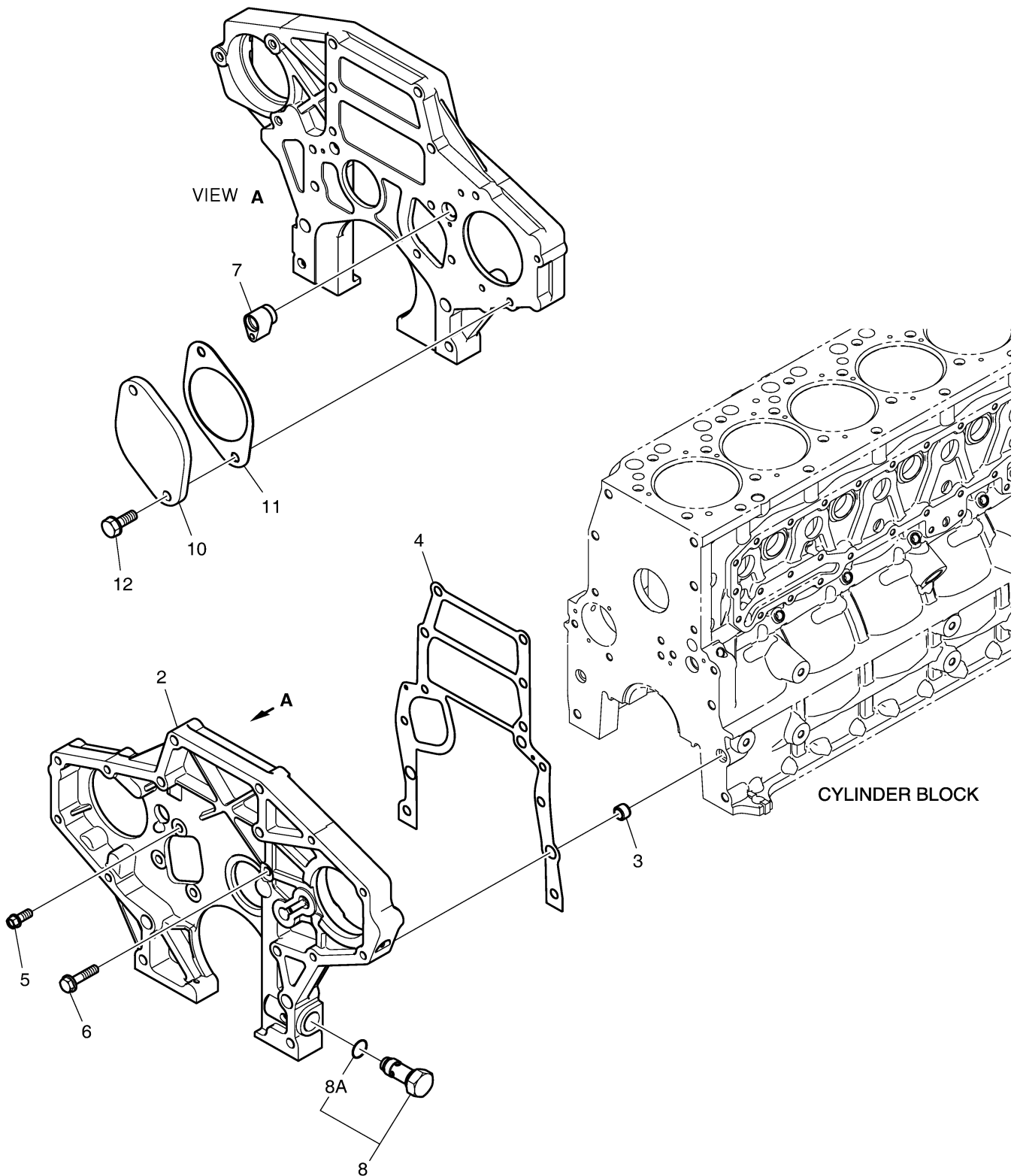


Fig. 002 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
2	130405-00027A	CASE;TIMING GEAR	1					
3	65.91710-0016	RING;STOPPER	2					
4	65.01903-0034	GASKET	1					
5	65.90020-0063B	BOLT;HEX M10X25	3					
6	65.90020-0080	BOLT;COLLARED HEX.	1					
7	65.98130-0241	ADAPTER	1					
8	410127-00040	RELIEF VALVE ASS'Y	1					
8A	65.96501-0074	O-RING	1					
10	65.91601-0011	COVER	1					
11	65.38901-0018A	GASKET;PTO	1					
12	06.01943-3318	BOLT ASS'Y M12X1.5X35	2					

Fig. 003 FLYWHEEL HOUSING

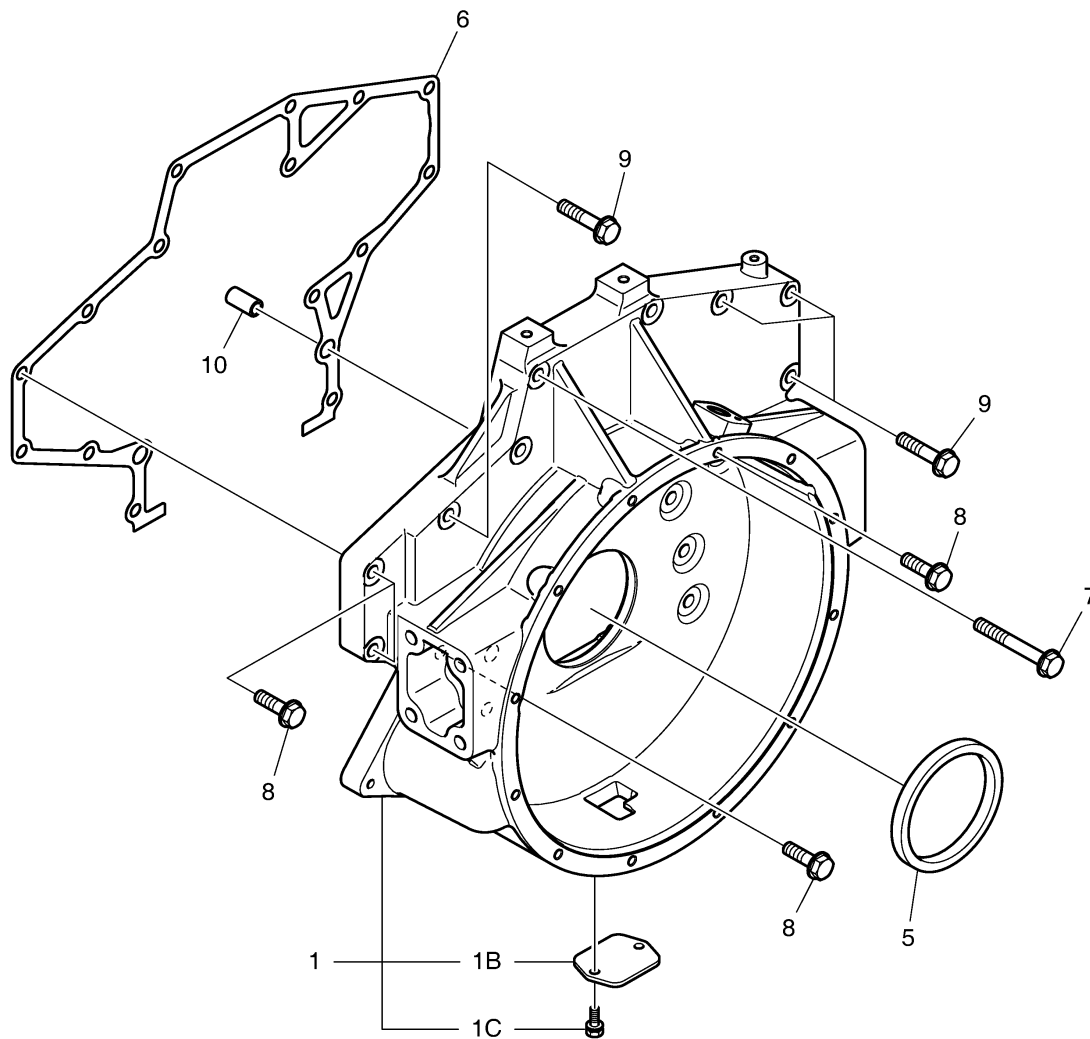


Fig. 003 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150114-00097B	FLYWHEEL HOUSING ASS'Y	1					
1B	65.01414-0004A	COVER	1					
1C	06.01923-3111	BOLT, M8X16	2					
5	65.01510-0040	SEAL;OIL	1					
6	400613-00006	GASKET;F.W.H	1					
7	65.90020-0100	BOLT, 103mm	9					
8	65.90020-0101	BOLT, 57mm	4					
9	65.90020-0105	BOLT, 67mm	4					
10	65.91710-0009	RING;STOPPER	2					

Fig. 004 OIL SEAL

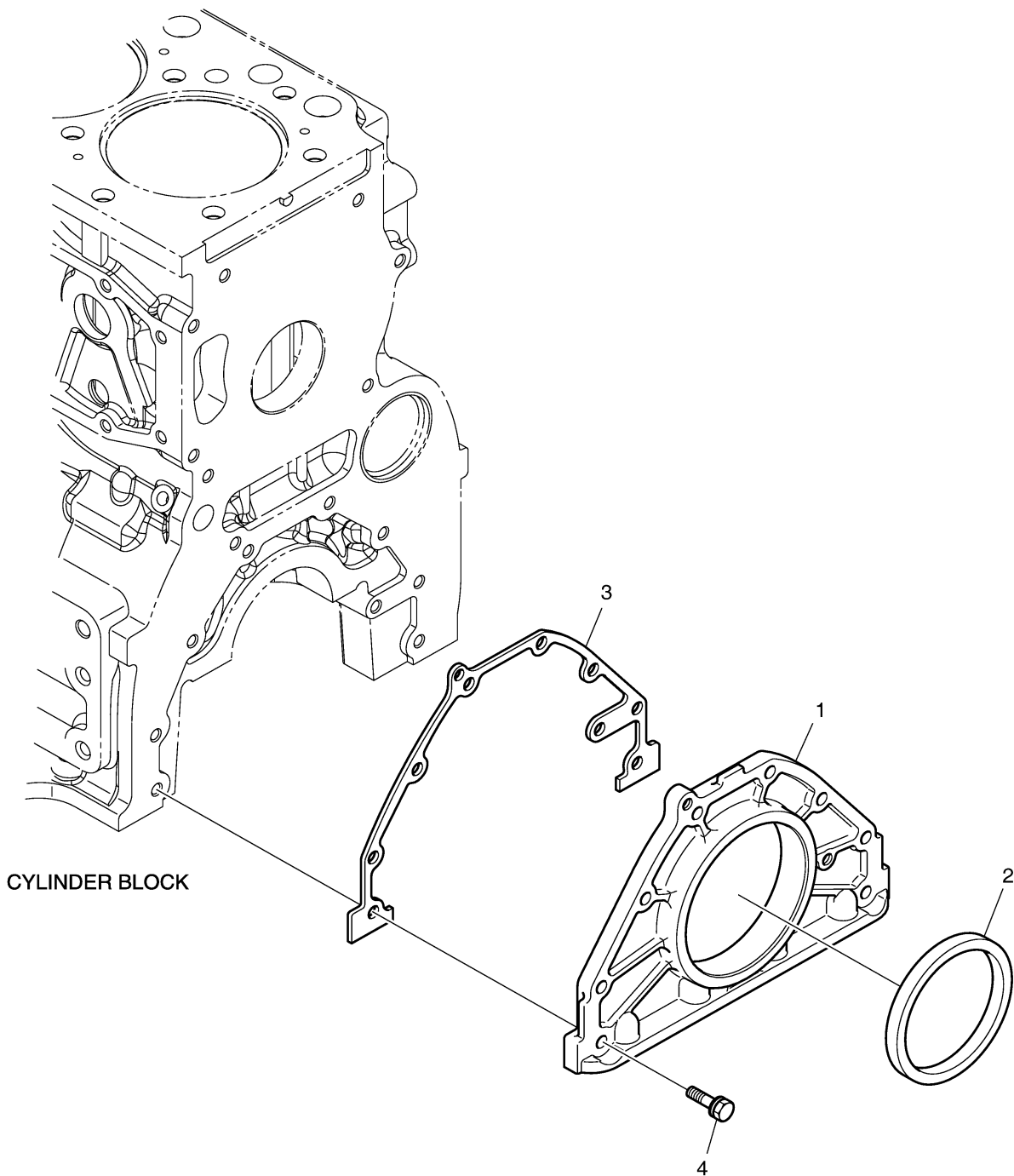


Fig. 004 OIL SEAL

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01501-5003A	COVER;SEALING	1					
2	65.01510-0157	SEAL;OIL	1					
3	65.01905-0009	GASKET	1					
4	06.01923-3116	BOLT ASS'Y M8X28	8					

Fig. 005 OIL SPRAY NOZZLE

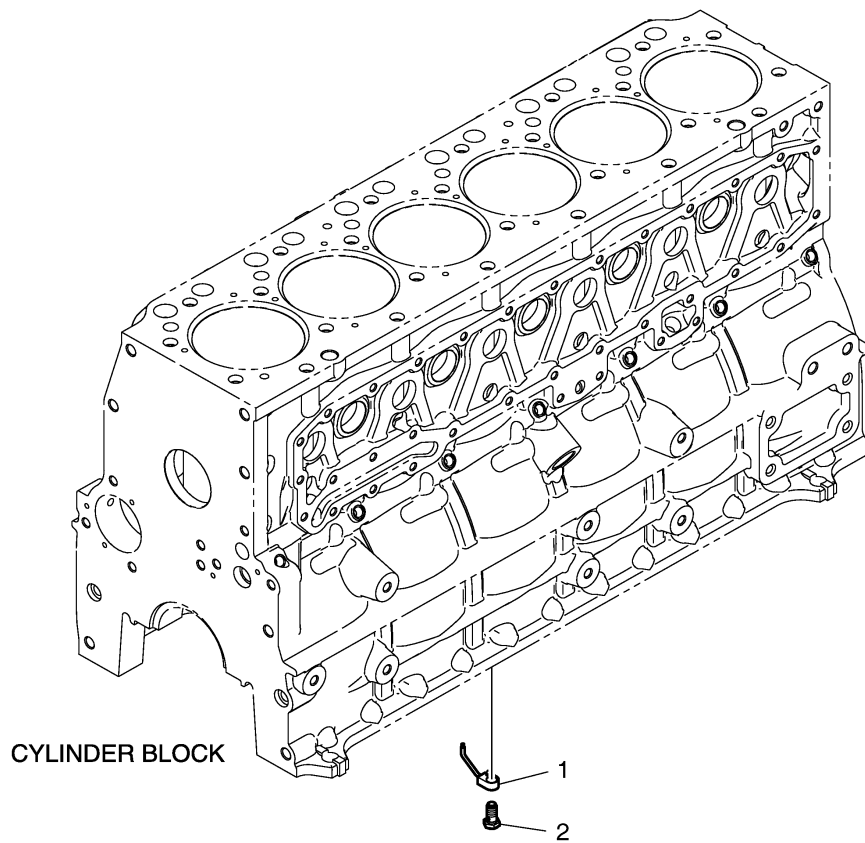


Fig. 005 OIL SPRAY NOZZLE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01601-5020	OIL SPRAY NOZZLE ASS'Y	6					
2	65.05401-5031	RELIEF VALVE ASS'Y	6					

Fig. 006 BREATHER SYSTEM

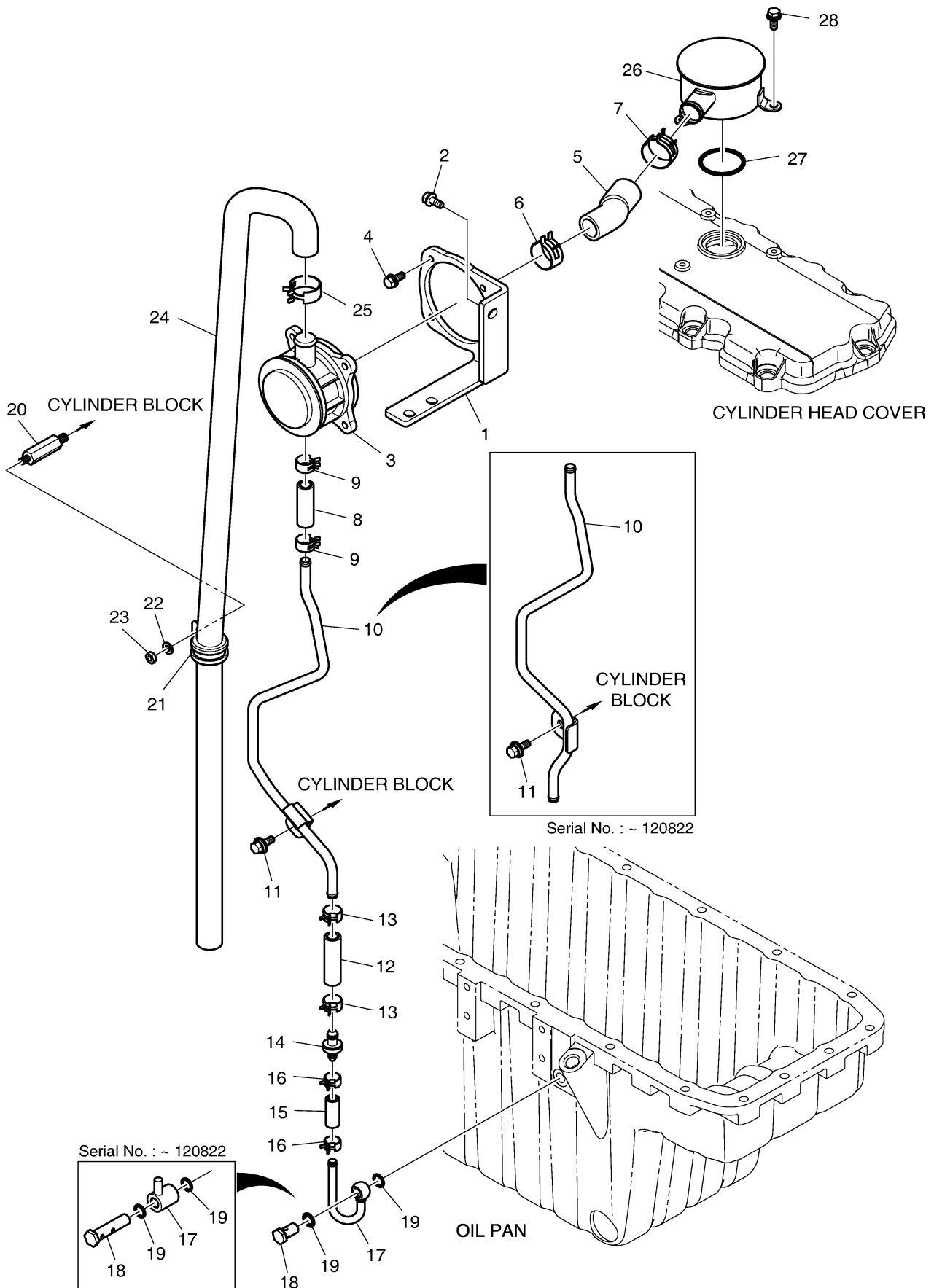


Fig. 006 BREATHER SYSTEM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110436-00101	BRACKET;BREATHER	1					
2	06.01923-3114	BOLT ASS'Y M8X22	1					
3	110972-00036	HOUSING;BREATHER	1					
4	06.01923-3114	BOLT ASS'Y M8X22	4					
5	420101-00477	HOSE;RUBBER	1					
6	65.97402-0042	CLIP;HOSE	1					
7	65.97402-0043	CLIP;HOSE	1					
8	65.96301-0551	HOSE;RUBBER	1					
9	65.97402-0025	CLAMP;HOSE	2					
10	420215-00019	PIPE;OIL DRAIN	1		~120822			
10	420215-00032	PIPE,OIL DRAIN	1		120823~			
11	06.01923-3212	BOLT ASS'Y	1					
12	420101-00337	HOSE;AIR	1		~120822			
12	65.96301-0551	HOSE;RUBBER	1		120823~			
13	65.97402-0025	CLAMP;HOSE	2					
14	410104-00025	CHECK VALVE ASS'Y	1					
15	65.96301-0535	HOSE;RUBBER	1					
16	65.97402-0015	CLIP;HOSE	2					
17	420215-00010	PIPE;OIL DRAIN	1		~120822			
17	420215-00033	PIPE,OIL DRAIN	1		120823~			
18	65.98150-0071	SCREW;HOLLOW	1		~120822			
18	06.78144-2404	SCREW;HOLLOW	1		120823~			
19	65.96507-0043	RING;SEAL A14X20	2					
20	65.90201-0122	BOLT;STUD	1					
21	65.97401-5019	CLIP;PIPE	1					
22	06.16731-2107	WASHER	1					
23	06.11063-8214	NUT	1					
24	65.96301-0441	HOSE;RUBBER	1					
25	06.67020-0105	CLAMP;HOSE	1					
26	110972-00005	HOUSING;BREATHER	1					
27	401002-00082	O-RING	1					
28	06.01923-3113	BOLT ASS'Y M8X20	3					

Fig. 007 CRANKSHAFT

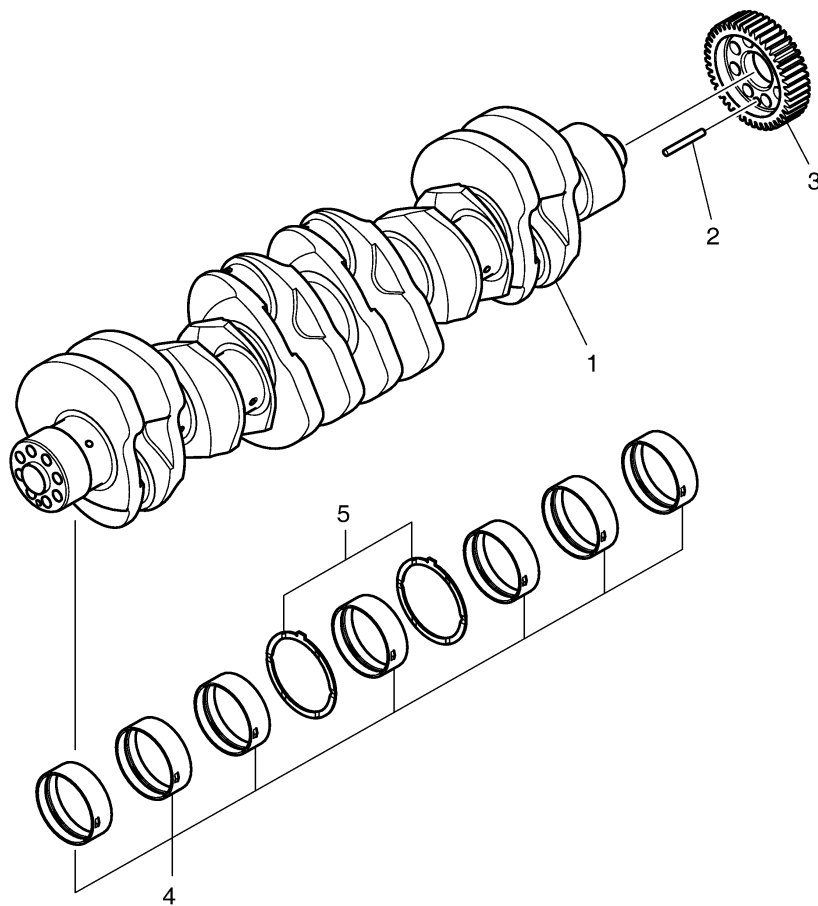


Fig. 007 CRANKSHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.02101-0069A	CRANK SHAFT	1					
2	06.22022-1018	PIN;DOWEL	1					
3	65.02115-0016	GEAR;CRANKSHAFT	1					
4	65.01110-6140A	METAL;MAIN	7					
5	65.01150-6008	WASHER;THRUST	2					

Fig. 008 VIBRATION DAMPER

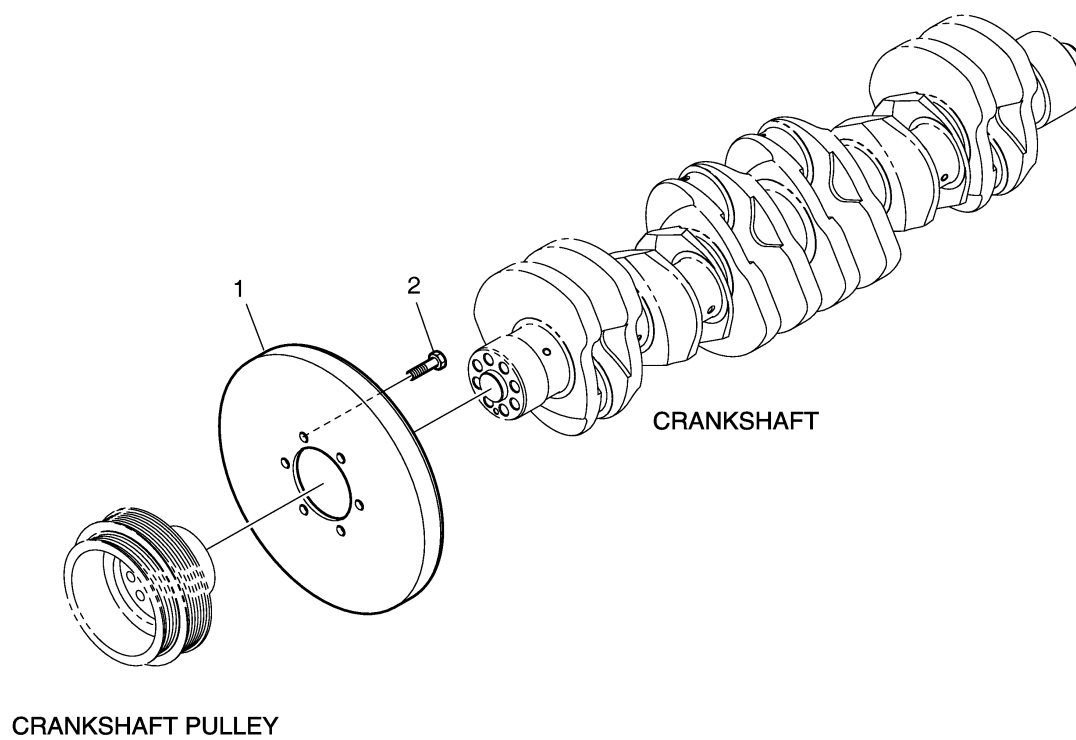


Fig. 008 VIBRATION DAMPER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.02201-0002	DAMPER;VIBRATION	1					
2	65.90020-0062B	BOLT;HEX M10X20	6					

Fig. 009 FLYWHEEL

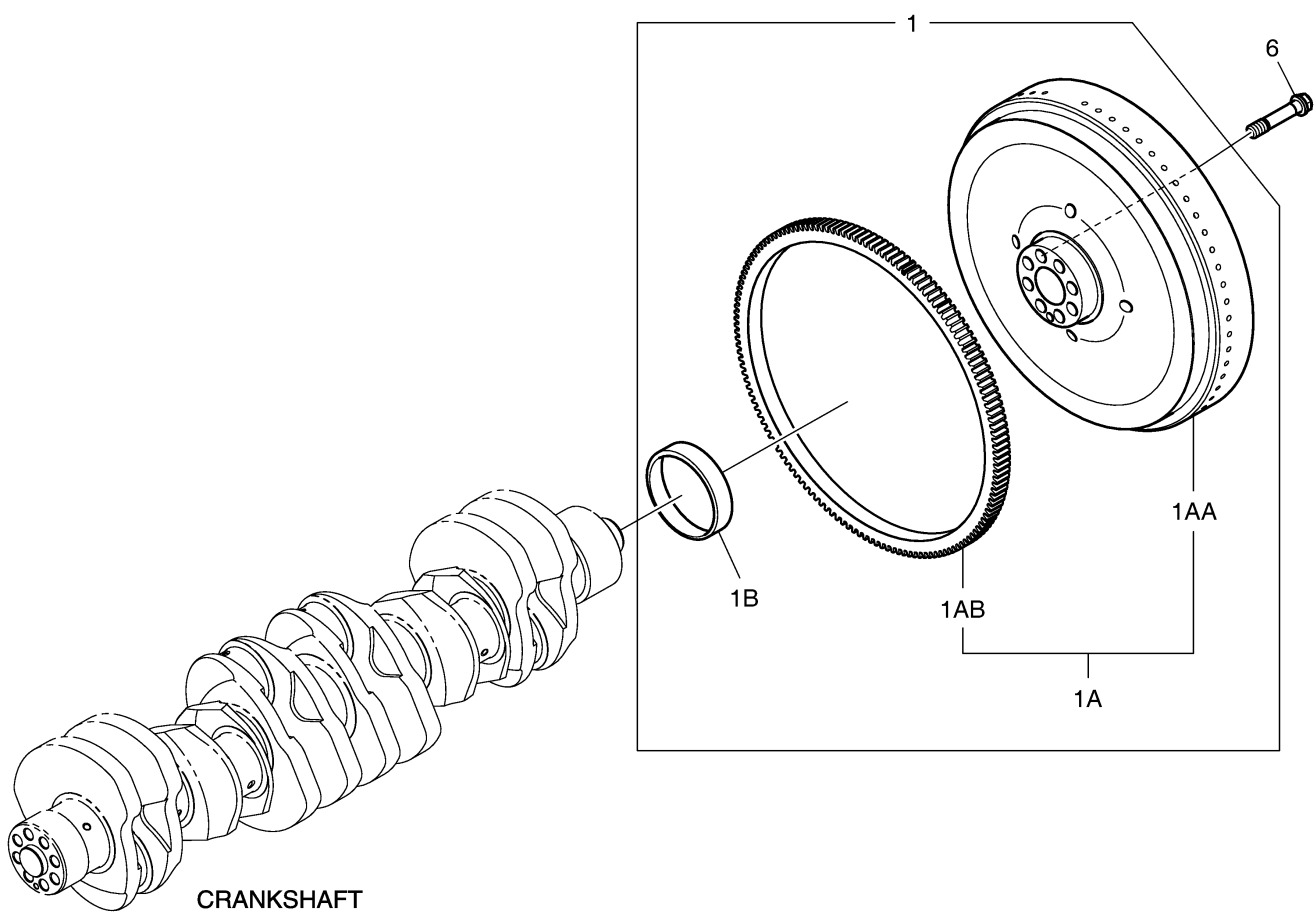
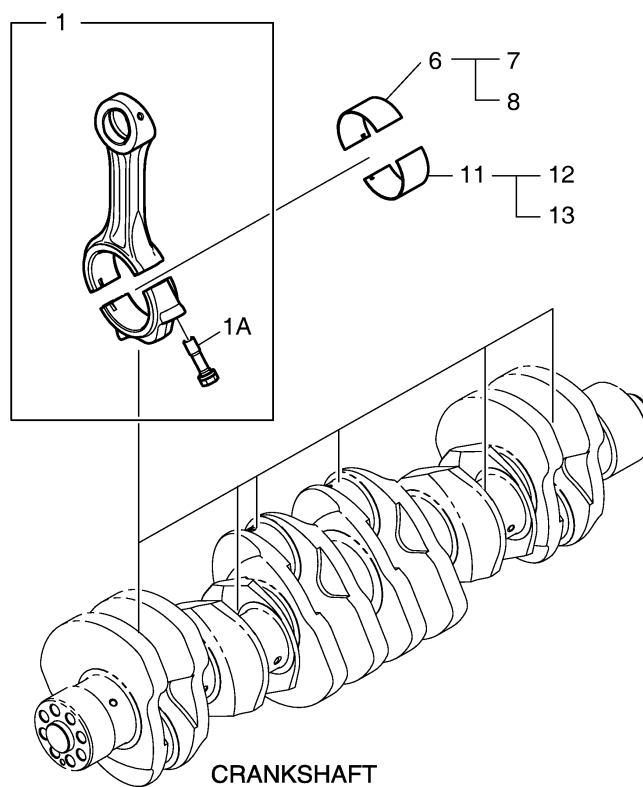


Fig. 009 FLYWHEEL

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150111-00048	FLYWHEEL SUB ASS'Y	1					
1A	-	FLYWHEEL ASS'Y	1	D				
1AA	65.02301-0291A	FLYWHEEL	1					
1AB	65.02310-0006	GEAR:RING	1					
1B	65.02130-0004	BUSH:DRIVING	1					
6	65.90020-0140A	BOLT:COLLARED HEX.	8					

Fig. 010 CONNECTING ROD



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