

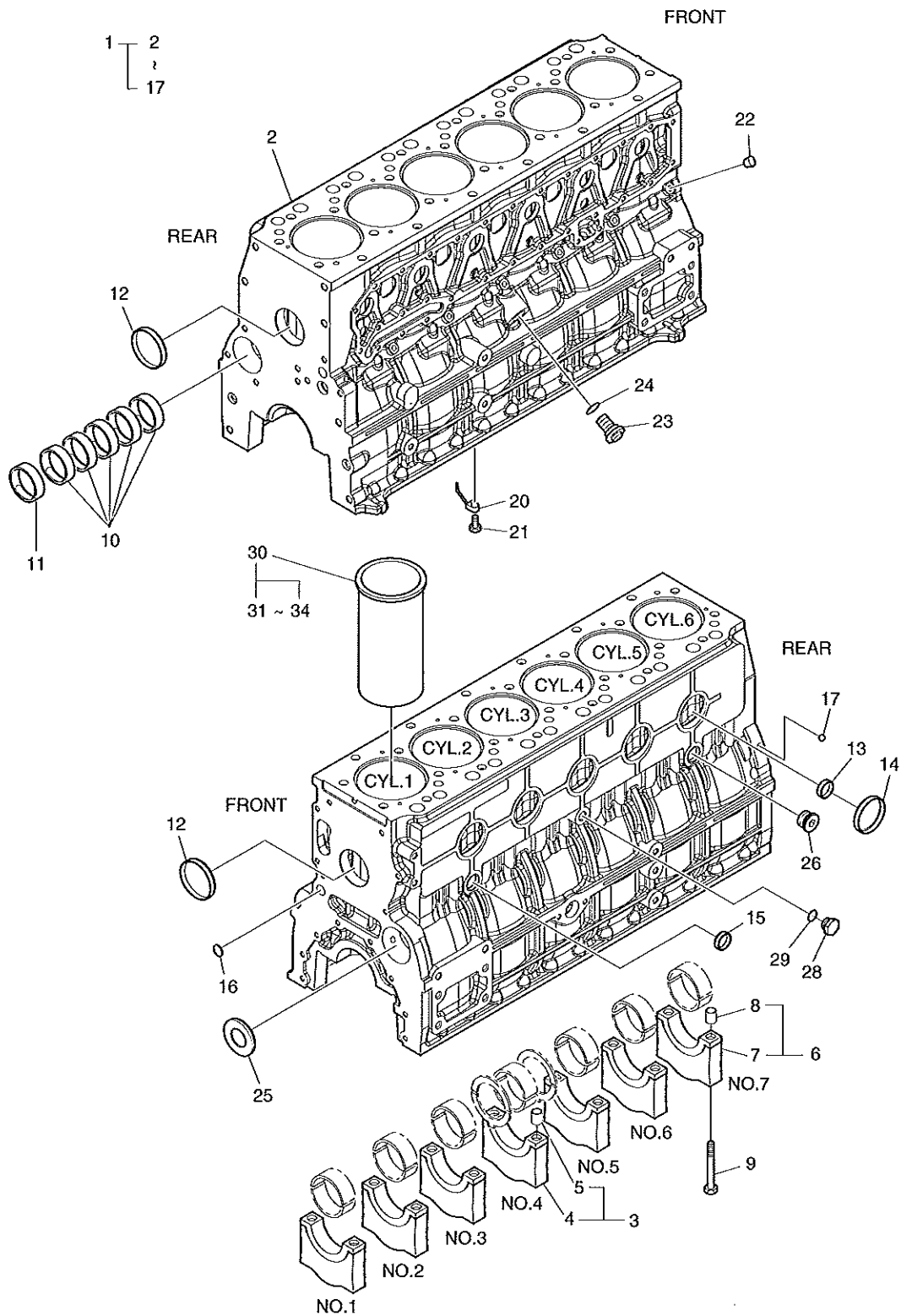
***DX* 255 LC**

**PARTS LIST
LISTE DE PIECES
DETACHEES**

**N° DE REFERENCE : K1016583EF
HEBF - 2702**

**Fig. 011 CYLINDER BLOCK
BLOC CYLINDRE**

Serial No. ;



DATE	DEC. 14, 2006
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Fig. 011 CYLINDER BLOCK **BLOC CYLINDRE**

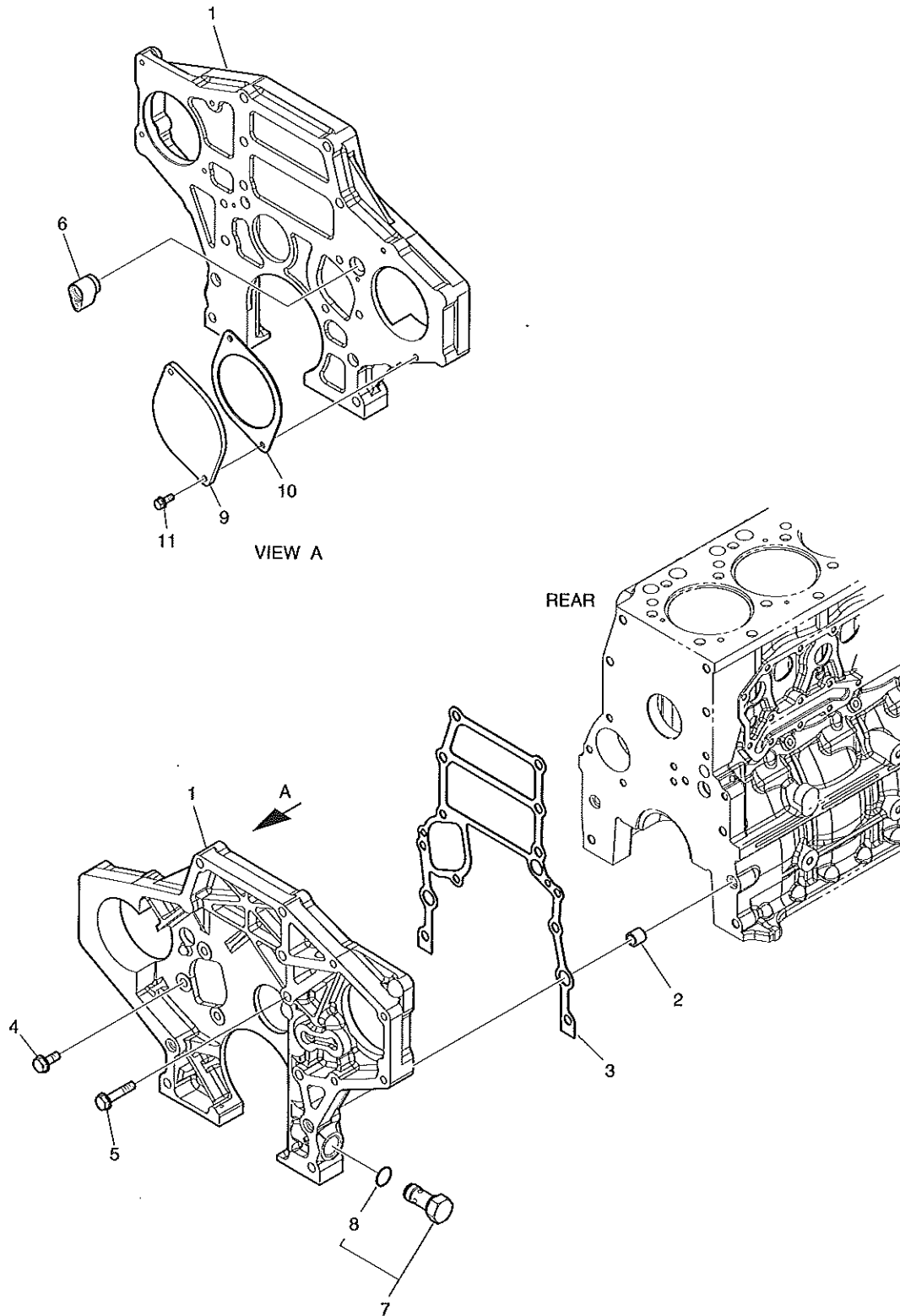
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
011-1	65.01101-6085B	CYLINDER BLOCK ASS'Y	BLOC CYLINDRE	1					
2	65.01101-0054B	. CYLINDER BLOCK	. BLOC CYLINDRE	1	D				
3	65.01105-6005B	. BEARING CAP ASS'Y(No:3)	. CHAPEAU DE PALIER	1	D				
4	65.01105-1051B	.. CAP;BEARING	.. CHAPEAU	1	D				
5	65.91710-0001	.. RING. STOPPER. BRG CAP	.. BAGUE D'ETANCHEITE	2					
6	65.01105-6006B	. BEARING CAP ASS'Y	. CHAPEAU DE PALIER	6	D				
7	65.01105-1052B	.. CAP;BEARING	.. CHAPEAU	1	D				
8	65.91710-0001	.. RING. STOPPER. BRG CAP	.. BAGUE D'ETANCHEITE	2					
9	65.90020-0066A	. BOLT;BRG CAP	. BOULON A 6 PANS	14					
10	65.04410-0021A	. BUSH;CAMSHAFT	. BUISSON	6	B				
11	65.04410-0022	. BUSH;CAMSHAFT	. BUISSON	1	B				
12	65.90302-0009	. PLUG;CORE	. BOUCHON B28D	2					
13	65.90302-0042	. PLUG CORE	. BOUCHON DE	8					
14	65.90302-0034	. PLUG CORE	. BOUCHON DE	5					
15	65.90302-0041	. PLUG CORE	. BOUCHON DE	1					
16	65.91606-0041	. PLUG CORE	. NOYAU DE PRISE	2					
17	06.31641-0618	. BALL;STEEL	. BILLE	1					
20	65.01601-5020	NOZZLE;OIL SPRAY	INJECTEUR	6					
21	65.05401-5031	RELIEF VALVE ASS'Y	SOULAGEMENT VANNE	6					
22	65.90320-0022	PLUG SCREW PT1/8	VIS DE REGLAGE	7					
23	65.05401-5002F	RELIEF VALVE ASSY	SOULAGEMENT VANNE	1					
24	06.56021-0102	O-RING	JOINT TORIQUE G30	1					
25	65.91605-0002	COVER;CORE HOLE	COUVERCLE	1					
26	65.90310-0134	SCREW;PLUG	VIS	1					
28	65.90310-0135	SCREW;PLUG	BOUCHON A VIS	1					
29	06.56190-0705	RING;SEAL	ENSEMBLE BAGUE	1					
30	65.01201-0075A	CYLINDER LINER - GRADE	VIS DE REGLAGE	6	D				
31	65.01201-0076	. LINER;CYLINDER - 1A	. CHEMISE DE CYLINDRE	6					
32	65.01201-0077	. LINER;CYLINDER - 1B	. CHEMISE DE CYLINDRE	6					
33	65.01201-0078	. LINER;CYLINDER - 2A	. CHEMISE DE CYLINDRE	6					
34	65.01201-0079	. LINER;CYLINDER - 2B	. CHEMISE DE CYLINDRE	6					

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**Fig. 012 TIMING GEAR CASE
CARTER DE DISTRIBUTION**

Serial No. ;



DATE	DEC. 14, 2006
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Fig. 012 TIMING GEAR CASE CARTER DE DISTRIBUTION

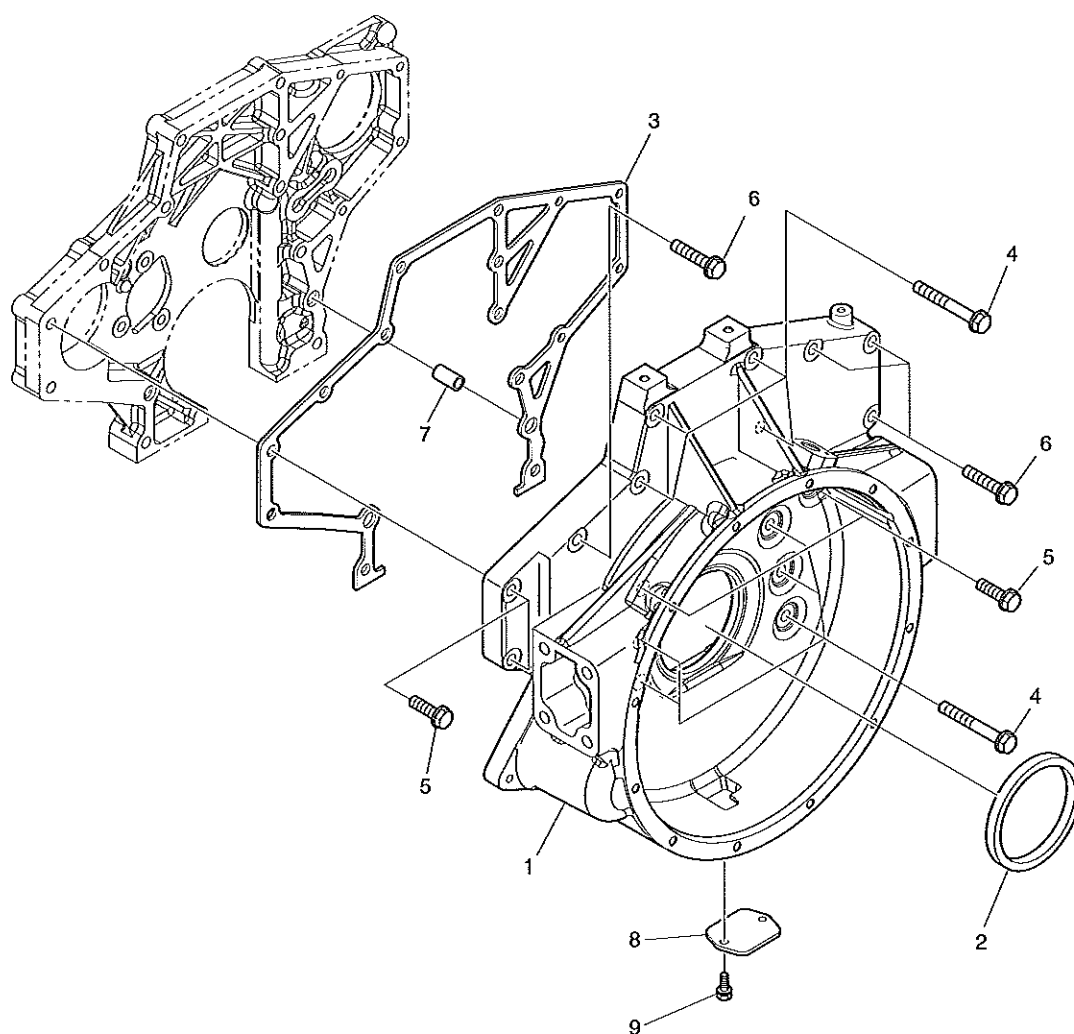
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
012-1	65.01304-0029	CASE;TIMING GEAR	CARTER	1					
2	65.91710-0016	RING;STOPPER	RESSORT	2					
3	65.01903-0034	GASKET	JOINT	1					
4	65.90020-0063B	BOLT;HEX M10X25	BOULON A 6 PANS	3					
5	65.90020-0080	BOLT;COLLARED HEX.	BOULON A 6 PANS	1					
6	65.98130-0241	ADAPTER	ADAPTEUR	1					
7	65.05401-5032	RELIEF VALVE ASS'Y	SOULAGEMENT VANNE	1					
8	65.96501-0074	. O-RING	. JOINT TORIQUE	1					
9	65.91601-0011	COVER	COUVERCLE	1					
10	65.38901-0018A	GASKET;PTO	JOINT	1					
11	06.01943-3318	BOLT ASS'Y M12X1.5X35	BOULON A 6 PANS	2					

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Fig. 013 FLYWHEEL HOUSING
CARTER DE VOLANT MOTEUR

Serial No. ;



DATE	DEC. 14, 2006
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Fig. 013 FLYWHEEL HOUSING
CARTER DE VOLANT MOTEUR

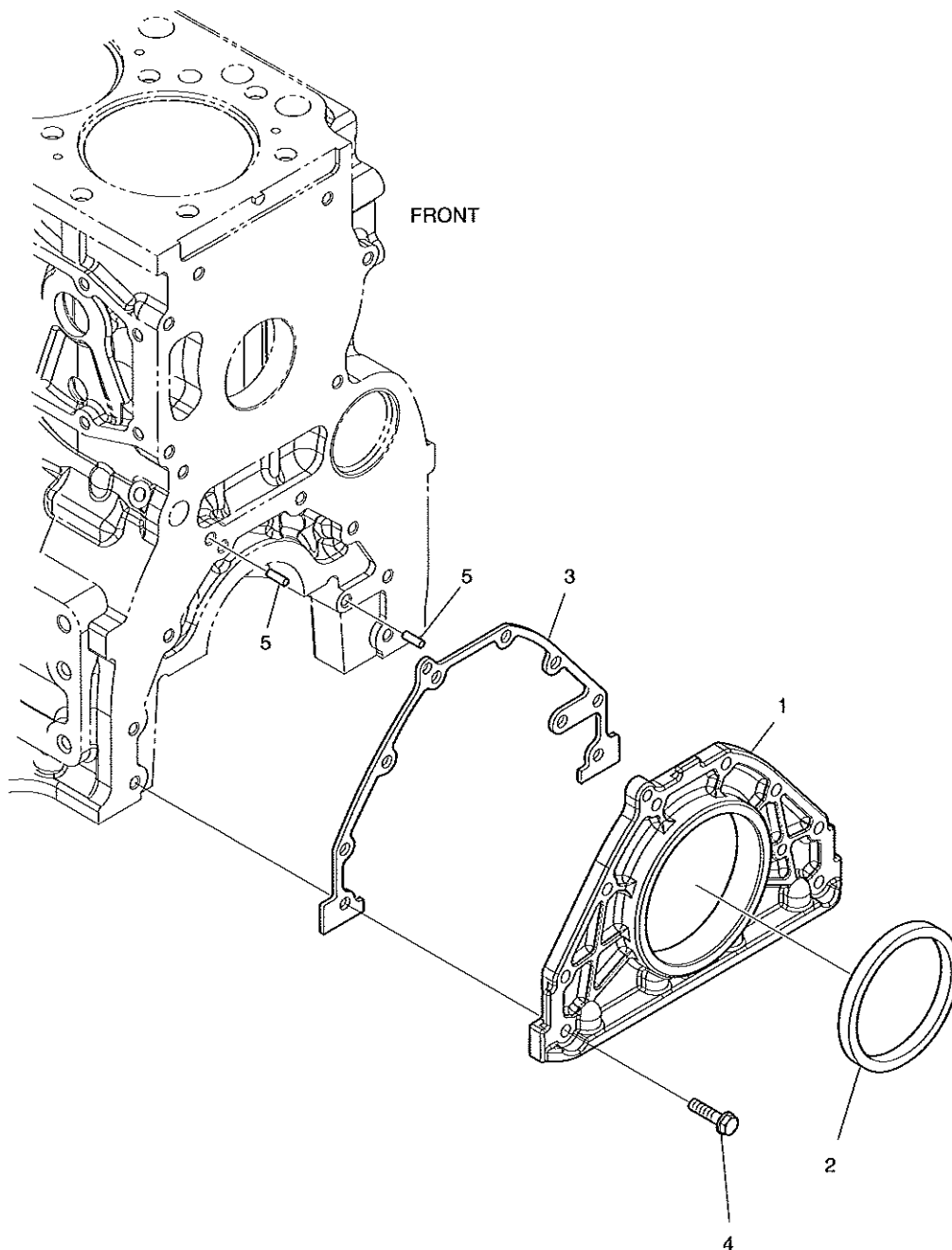
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
013-1	65.01401-0253A	HOUSING;FLYWHEEL	BOITIER	1					
2	65.01510-0040	SEAL;OIL	JOINT D'HUILE	1					
3	65.01904-0032	GASKET	JOINT	1					
4	65.90020-0100	BOLT	BOULON A 6 PANS	9					
5	65.90020-0101	BOLT	BOULON A 6 PANS	4					
6	65.90020-0105	BOLT	BOULON A 6 PANS	4					
7	65.91710-0009	RING;STOPPER	RESSORT	2					
8	65.01414-0004A	COVER;TIMING POINT HOLE	COUVERCLE	1					
9	06.01923-3111	BOLT ASS'Y M8X16	BOULON A 6 PANS	2					

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**Fig. 014 OIL SEAL
JOINT**

Serial No. ;



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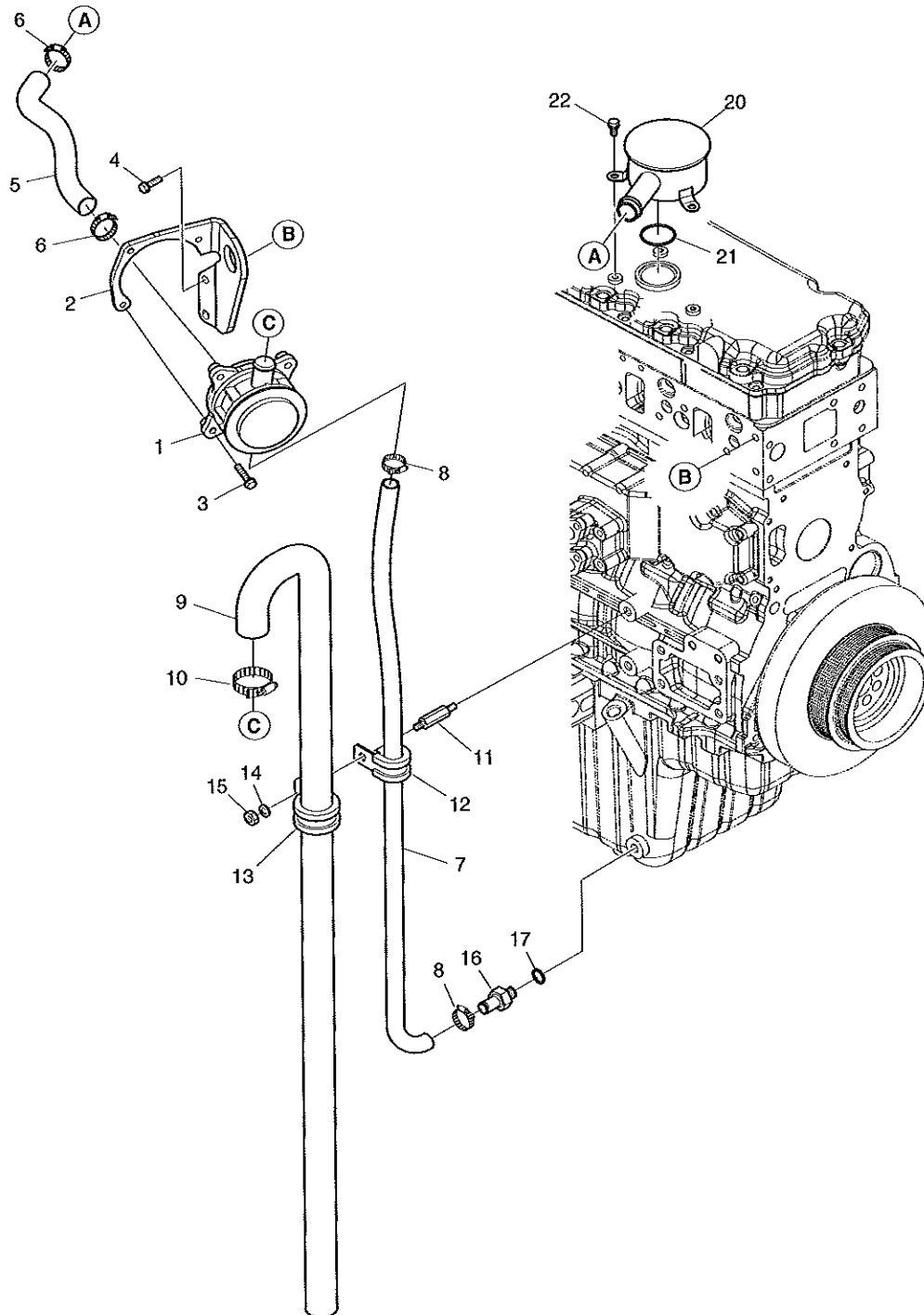
Fig. 014 OIL SEAL JOINT

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Serial No. ; Replaceable part	
								Part No.	Q'ty
014-1	65.01501-5003A	COVER;SEALING	COUVERCLE	1					
2	65.01510-0157	SEAL;OIL	JOINT D'HUILE	1					
3	65.01905-0009	GASKET	JOINT	1					
4	06.01923-3116	BOLT ASS'Y M8X28	BOULON A 6 PANS	8					
5	06.22022-1063	PIN	GOUJON D'ASSEMBLAGE	2					

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REV.NO.	EXB06-13

**Fig. 015 BREATHER
CONDUIT DE VENTILATION**

Serial No. ;



DATE	DEC. 15, 2006
REV. NO.	EXB06-13

Fig. 015 BREATHER **CONDUIT DE VENTILATION**

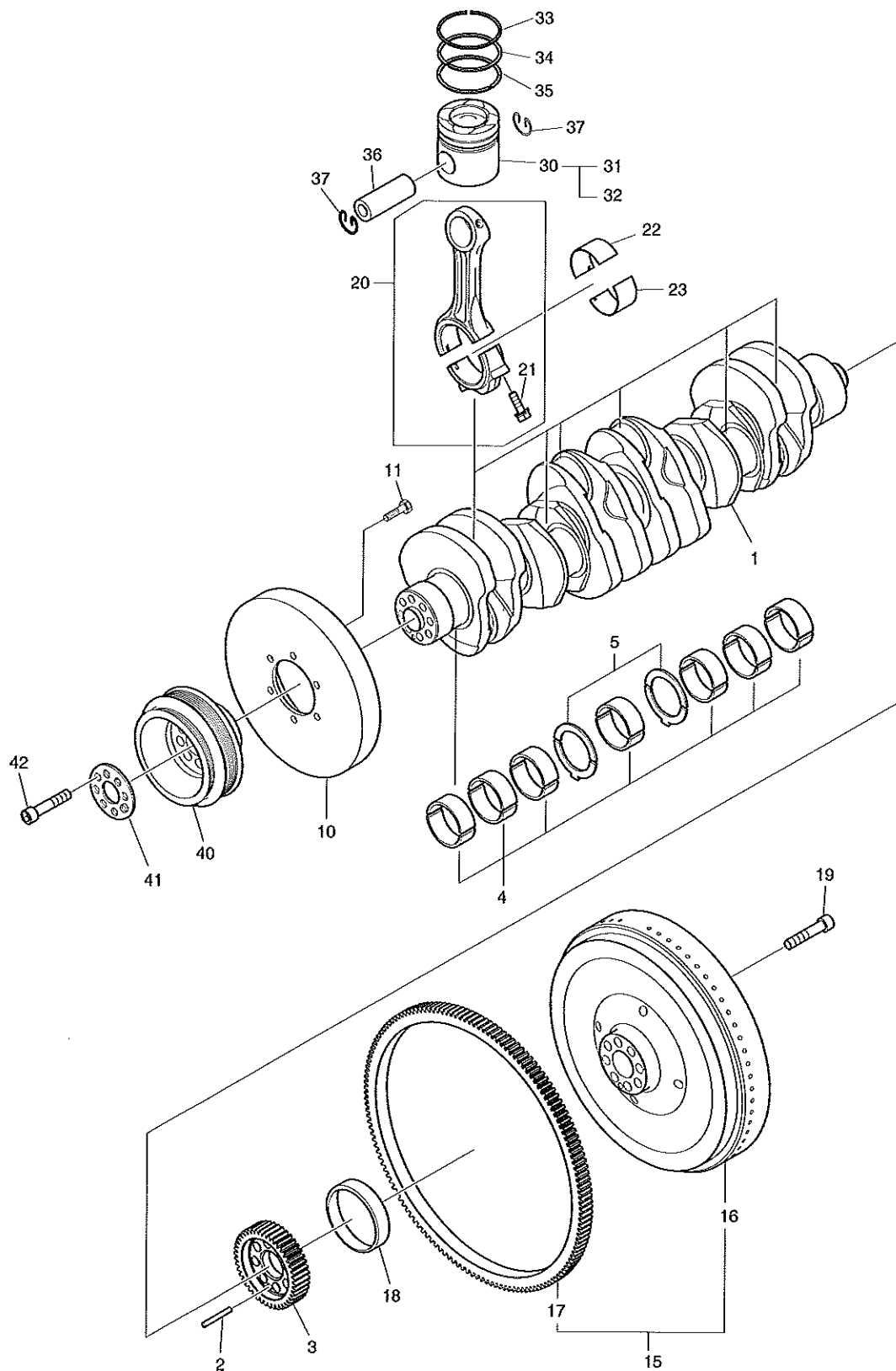
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
J15-1	65.01801-5100	HOUSING;BREATHER	LOGEMENT DE RENIFLARD	1					
2	65.01840-0017	BRACKET;BREATHER PIPE	SUPPORT	1					
3	06.01923-3114	BOLT ASS'Y M8X22	BOULON A 6 PANS	3					
4	06.01924-3217	BOLT ASS'Y M10X30	BOULON A 6PANS	2					
5	65.96301-0478	HOSE;RUBBER	TUYAU FLEXIBLE	1					
6	06.67020-0105	CLAMP	COLLIER	2					
7	65.96301-0455A	HOSE;RUBBER	TUYAU FLEXIBLE	1					
8	65.97440-0005	CLAMP;HOSE	COLLIER	2					
9	65.96301-0441	HOSE;RUBBER	TUYAU CAOUTCHOUC	1		~061220	Y	65.96301-0441A	1
	65.96301-0441A	HOSE;RUBBER	TUYAU CAOUTCHOUC	1		061221~			
10	06.67020-0105	CLAMP	COLLIER	1					
11	65.90201-0122	BOLT;STUD	BOULON A 6 PANS	1					
12	65.97401-5024	CLIP;PIPE	ATTACHE	2					
13	65.97401-5019	CLIP;PIPE	ATTACHE	1					
14	06.16731-2107	WASHER;SPRING	RONDELLE ELASTIQUE	1					
15	06.11063-8214	NUT	ECROU 6 PANS M8	1					
16	65.98131-0119	NIPPLE	GRAISSEUR	1					
17	06.56190-0719	SEAL RING	BAGUE D'ETANCHEITE	1					
20	65.01801-5043A	HOUSING;BREATHER	LOGEMENT DE RENIFLARD	1					
21	65.96501-0033B	O-RING	JOINT TORIQUE	1					
22	06.01923-3111	BOLT;HEX. M8X16	BOULON A 6 PANS	3					

DATE	DEC. 15, 2006
REV.NO.	EXB06-13

**Fig. 016 DRIVING SYSTEM
SYSTEME D'CENTRAIMENT**

Serial No. ;



DATE	DEC. 15, 2006
REV. NO.	EXB06-13

Fig. 016 DRIVING SYSTEM **SYSTEME D'CENTRAIEMENT**

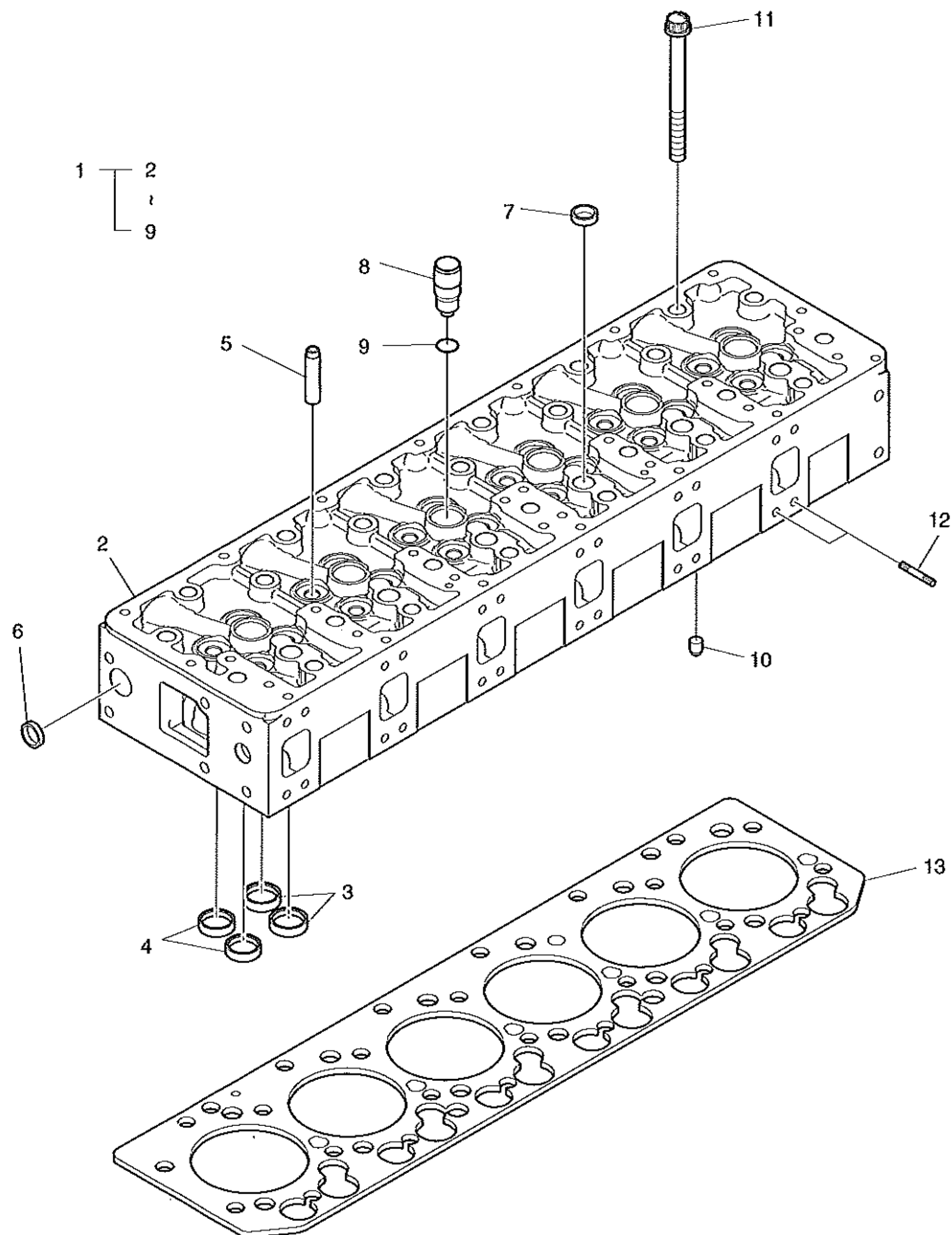
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
16-1	65.02101-0069A	CRANK SHAFT	VILEBREQUIN	1					
2	06.22022-1018	DOWEL PIN 8M6X45	GOUJON	1					
3	65.02115-0016	GEAR;CRANKSHAFT	PIGNON	1					
4	65.01110-6140	METAL;MAIN	PALIER	7					
5	65.01150-6008	WASHER;THRUST	RONDELLE DE BUTEE	2					
10	65.02201-0002	DAMPER;VIBRATION	AMORTISSEUR DE	1					
11	65.90020-0062B	BOLT;HEX M10X20	BOULON A 6 PANS	6					
15	65.02301-5148A	FLYWHEEL ASS'Y	VOLANT	1					
16	65.02301-0291A	. FLYWHEEL	. ENSEMBLE VOLANT	1					
17	65.02310-0006	. GEAR;RING	. ENGRENAGE	1					
18	65.02130-0004	BUSH;DRIVING	BUISSON	1					
19	65.90020-0123	BOLT;COLLARED HEX.	BOULON A 6 PANS	8					
20	65.02401-6032B	CONNECTING ROD ASS'Y	BIELLE ASS'Y	6					
21	65.02411-0009	. BOLT;CONNECTING ROD	. VIS DE BIELLE	2					
22	65.02410-0040	METAL;CON-ROD(STD)	PALIER	6					
	65.02410-0041	METAL;CON-ROD(0.25)	PALIER	6	US				
	65.02410-0042	METAL;CON-ROD(0.50)	PALIER	6	US				
23	65.02410-0050	METAL;CON-ROD(STD)	PALIER	6					
	65.02410-0051	METAL;CON-ROD(0.25)	PALIER	6	US				
	65.02410-0052	METAL;CON-ROD(0.50)	PALIER	6	US				
30	65.02501-0476	PISTON	PISTON	6	D				
31	65.02501-0477	. PISTON;A GRADE	. PISTON	6					
32	65.02501-0478	. PISTON;B GRADE	. PISTON	6					
33	65.02503-0132A	RING;PISTON	BAGUE D'ETANCHEITE	6					
34	65.02503-0133A	RING;PISTON	BAGUE D'ETANCHEITE	6					
35	65.02503-0134	RING;PISTON	BAGUE D'ETANCHEITE	6					
36	65.02502-0017A	PIN;PISTON	AXE DE PISTON	6					
37	06.29020-0125	RING;LOCK	BAGUE	12					
40	65.02601-0225B	PULLEY;V-BELT	POULIE DE COURROIE	1					
41	65.90701-0099	WASHER	CALE	1					
42	06.02106-0723	BOLT;SOCKET	BOULON	8					

DATE	DEC. 15, 2006
REV.NO.	EXB06-13

**Fig. 017 CYLINDER HEAD
CULLASSE**

Serial No. ;



DATE	DEC. 15, 2006
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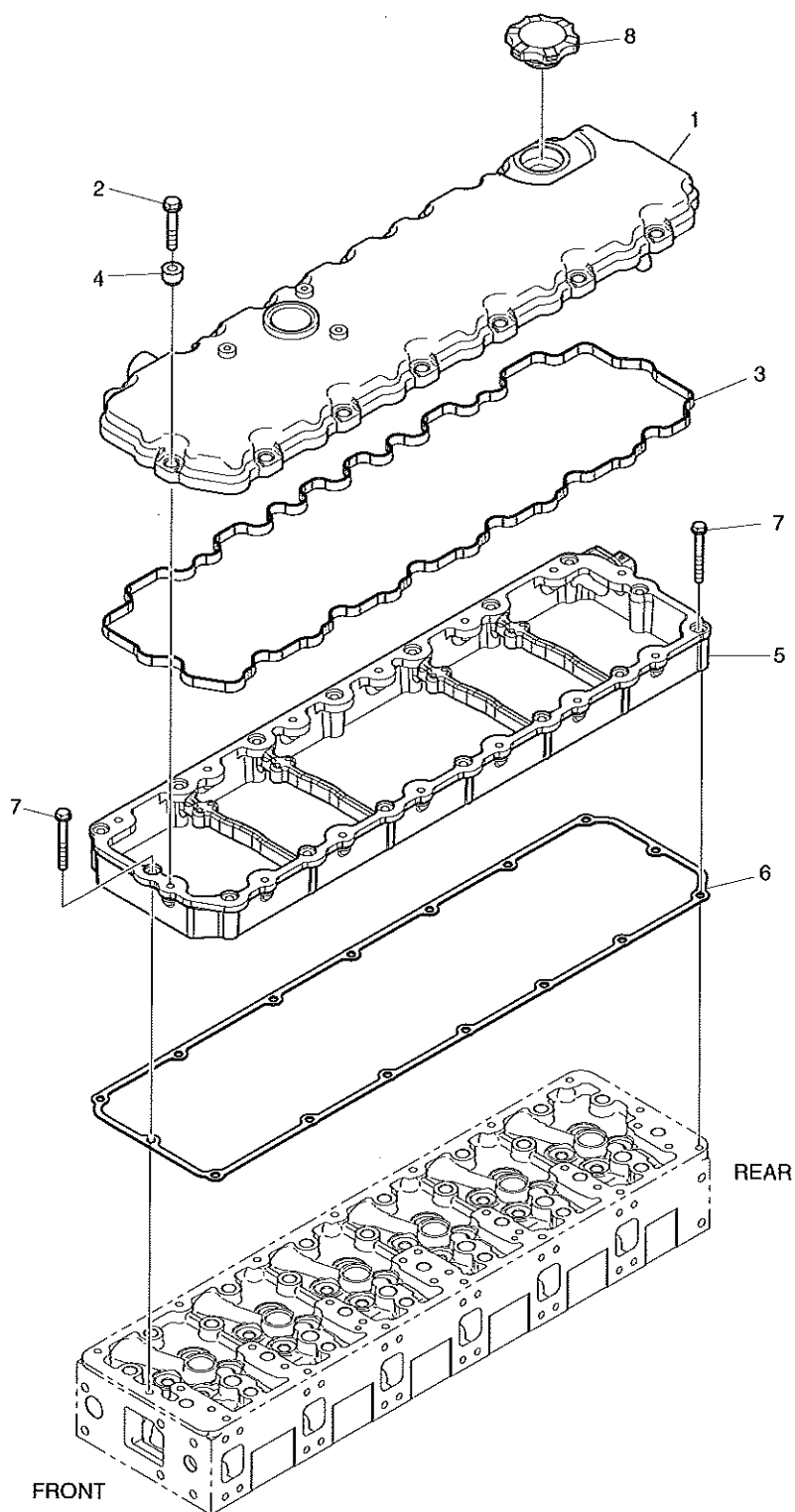
Fig. 017 CYLINDER HEAD CULLASSE

Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
17-1	65.03101-6090E	CYLINDER HEAD ASS'Y	CULLASSE	1		~061201	Y	65.03101-6090F	1
	65.03101-6090F	CYLINDER HEAD ASS'Y	CULLASSE	1		061202~			
2	65.03101-1068C	. CYLINDER HEAD	. CULLASSE	1	D				
3	65.03203-1062	. SEAT;VALVE	. SIEGE	12	B				
4	65.03203-1063	. SEAT;VALVE	. SIEGE	12	B				
5	65.03201-1016A	. GUIDE;VALVE	. GUIDE-SOUPAPE	24	B	~061201	Y	65.03201-1016B	24
	65.03201-1016B	. GUIDE;VALVE	. GUIDE-SOUPAPE	24	B	061202~			
6	65.90302-0048	. CORE;PLUG	. BOUCHON DE	10					
7	65.90302-0029	. PLUG;CORE	. CONSOLE	21					
8	65.03205-0006A	. BUSH;INJECTION NOZZLE	. COUSSINET	6					
9	65.96501-0088	. O-RING	. JOINT TORIQUE	6					
10	65.91030-0005	PIN;FIX	GOUJON	2					
11	65.90021-0009	BOLT;COLLARED DUO.	BOULON A 6 PANS	26					
12	65.90201-0134	BOLT;STUD	GOUJON	24					
13	65.03901-0071	GASKET;CYLINDER HEAD	JOINT	1					

Fig. 018 CYLINDER HEAD COVER **COUVERTURE DE CULASSE**

Serial No. ;



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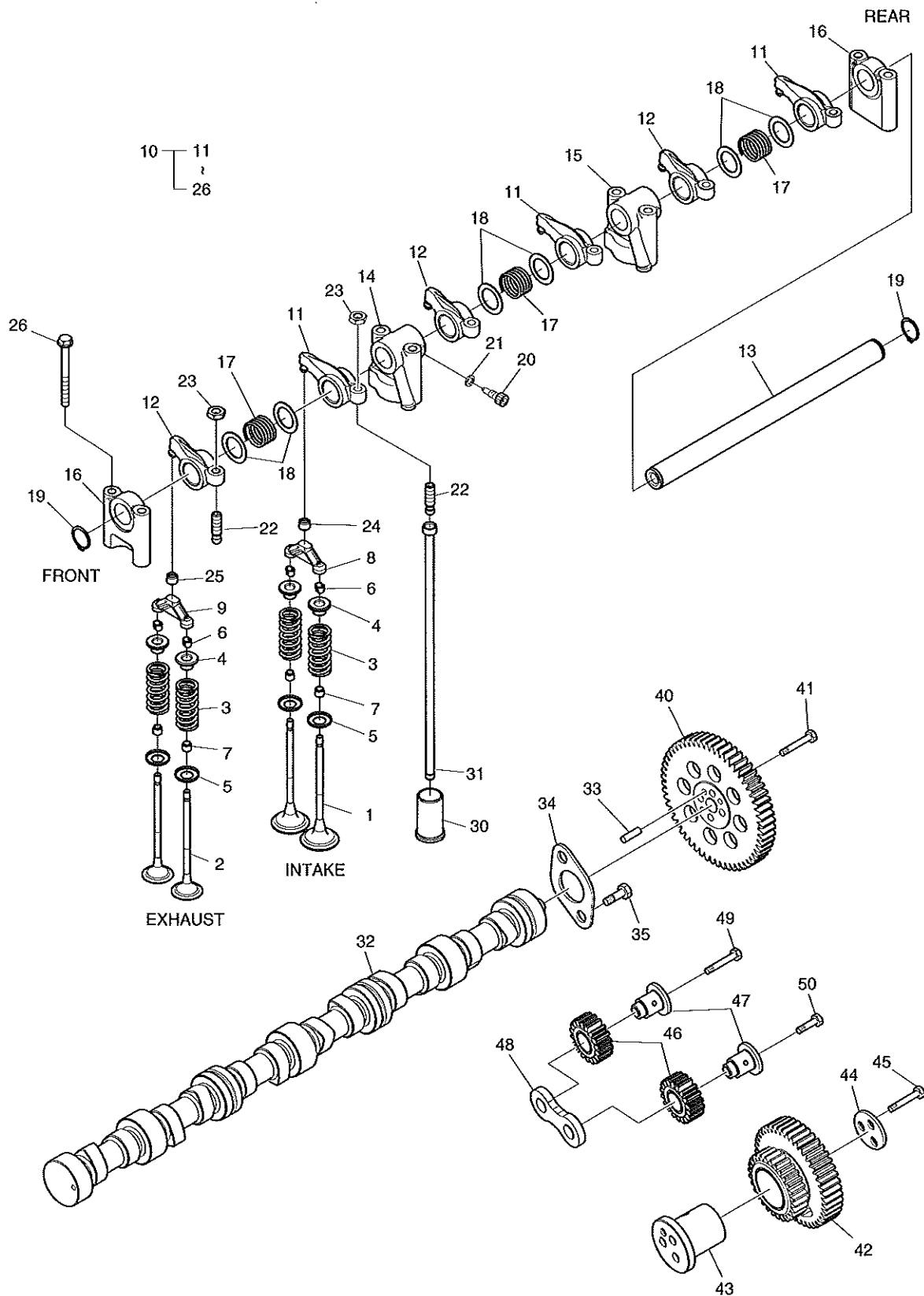
Fig. 018 CYLINDER HEAD COVER
COUVERTURE DE CULASSE

Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
018-1	65.03401-5010	COVER;CYLINDER HEAD	COUVRE-CULASSE	1					
2	65.90020-0109	BOLT;COLLARED HEX.	BOULON A 6 PANS	14					
3	65.03905-0037A	GASKET;CYL. HEAD COVER	JOINT	1					
4	65.03905-5002	PACKING;CYL. HEAD COVER	JOINT	14					
5	65.03402-0008A	COVER;INTERMEDIATE	COUVERCLE	1					
6	65.03905-0041	GASKET;CYL. HEAD COVER	JOINT	1					
7	65.90020-0138	BOLT;COLLARED HEX.	BOULON A 6 PANS	16					
8	65.01810-5011	CAP;OIL FILLER	VIBREUR	1					

Fig. 019 TIMING SYSTEM
SYSTEME DE SYNCHRONISATION

Serial No. ;



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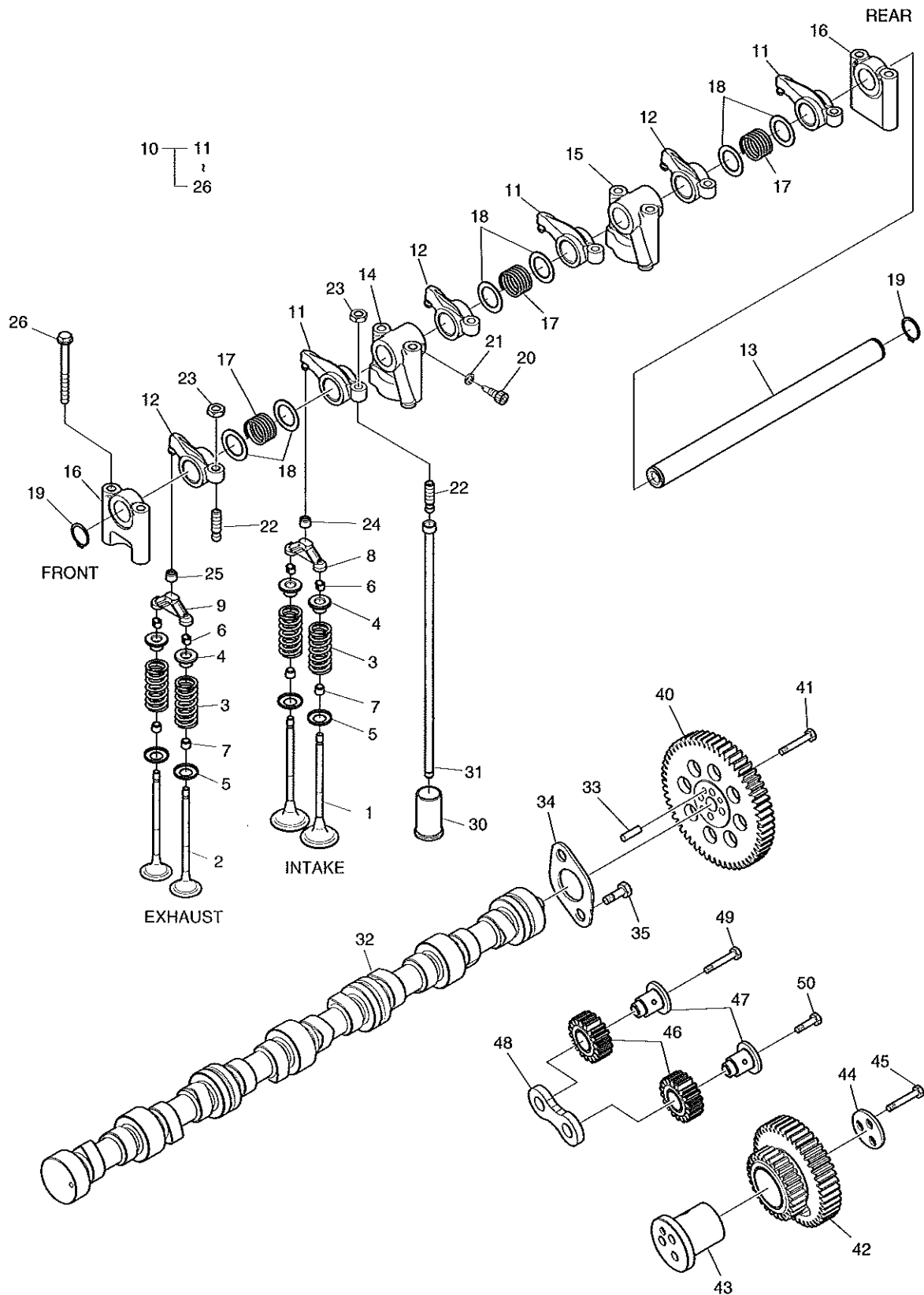
Fig. 019 TIMING SYSTEM **SYSTEME DE SYNCHRONISATION**

Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
019-1	65.04101-0065B	VALVE;INTAKE	SOUPAPE D'ADMISSION	12					
2	65.04101-0066B	VALVE;EXHAUST	VANNE	12					
3	65.04102-0024	SPRING;VALVE	JOINT TORIQUE	24					
4	65.04103-0018	PLATE;VALVE SPRING	PLAQUE	24					
5	65.90701-0098	WASHER	CALE	24					
6	65.04104-0009	COTTER;VALVE	COTTER;VALVE	48					
7	65.04902-0016	SEAL;VALVE STEM	JOINT	24					
8	65.04130-0009A	CALIPER;INTAKE	ETRIER	6					
9	65.04130-0011	CALIPER;EXHAUST	ETRIER	6					
10	65.04200-6038A	ROCKER ARM S/F ASS'Y	AXE DE BRAS DE	2					
11	65.04201-5042A	. ROCKER ARM;INTAKE	. BRAS DE CULBUTEUR	3					
12	65.04201-5043A	. ROCKER ARM;EXHAUST	. BRAS DE CULBUTEUR	3					
13	65.04203-5020A	. SHAFT;ROCKER ARM	. AXE DU CULBUTEUR	1					
14	65.04202-0033	. BRACKET;ROCKER ARM	. SUPPORT	1					
15	65.04202-0034	. BRACKET;ROCKER ARM	. SUPPORT	1					
16	65.04202-0035	. BRACKET;ROCKER ARM	. SUPPORT	2					
17	65.97601-0124	. SPRING;COMPESSION	. RESSORT	3					
18	65.90701-0136B	. WASHER	. RONDELLE	6					
19	06.29010-0120	. RING;SNAP	. CIRCLIP	2					
20	65.90030-0018	. BOLT;SOCKET	. BOULON	1					
21	06.16110-0106	. WASHER	. RONDELLE ELASTIQUE A8	1					
22	65.04205-0014	. SCREW;ADJUST	. VIS	6					
23	65.90501-0003	. NUT	. ECROU 6 PANS M10x1.0	6					
24	65.04209-0005	. CAP;ADJUST SCREW;INTAKE	. CHAPEAU	3					
25	65.04209-0006	. CAP;ADJUST SCREW;EXHAUST	. CHAPEAU	3					
26	65.90020-0120	. BOLT;COLLARED HEX.	. BOULON A 6 PANS	8					
30	65.04301-5003B	TAPPET;VALVE	TRINGLERIE	12					
31	65.04302-5015	ROD;PUSH	POUSOIR	12					
32	65.04401-0045A	CAMSHAFT	EQUIPAGE MOBILE	1					
33	06.22022-1016	DOWEL PIN	GOUPILLE D'AJUSTAGE	1					
34	65.90720-0032	WASHER;THRUST	RONDELLE DE BUTEE	1					
35	06.01913-2911	BOLT ASS'Y M6X16	BOULON A 6 PANS	2					
40	65.04501-0017	GEAR;CAM SHAFT	PIGNON	1					
41	65.90020-0117	BOLT;COLLARED HEX.	BOULON A 6 PANS	4					
42	65.04505-5018	GEAR;IDLE	PIGNON	1					
43	65.04506-0016	PIN;IDLE GEAR	GOUPILLE	1					
44	65.90720-0034B	WASHER;THRUST	RONDELLE DE BUTEE	1					
45	65.90020-0118	BOLT;COLLARED HEX.	BOULON A 6 PANS	3					

Fig. 019 TIMING SYSTEM
SYSTEME DE SYNCHRONISATION

Serial No. ;



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Fig. 019 TIMING SYSTEM **SYSTEME DE SYNCHRONISATION**

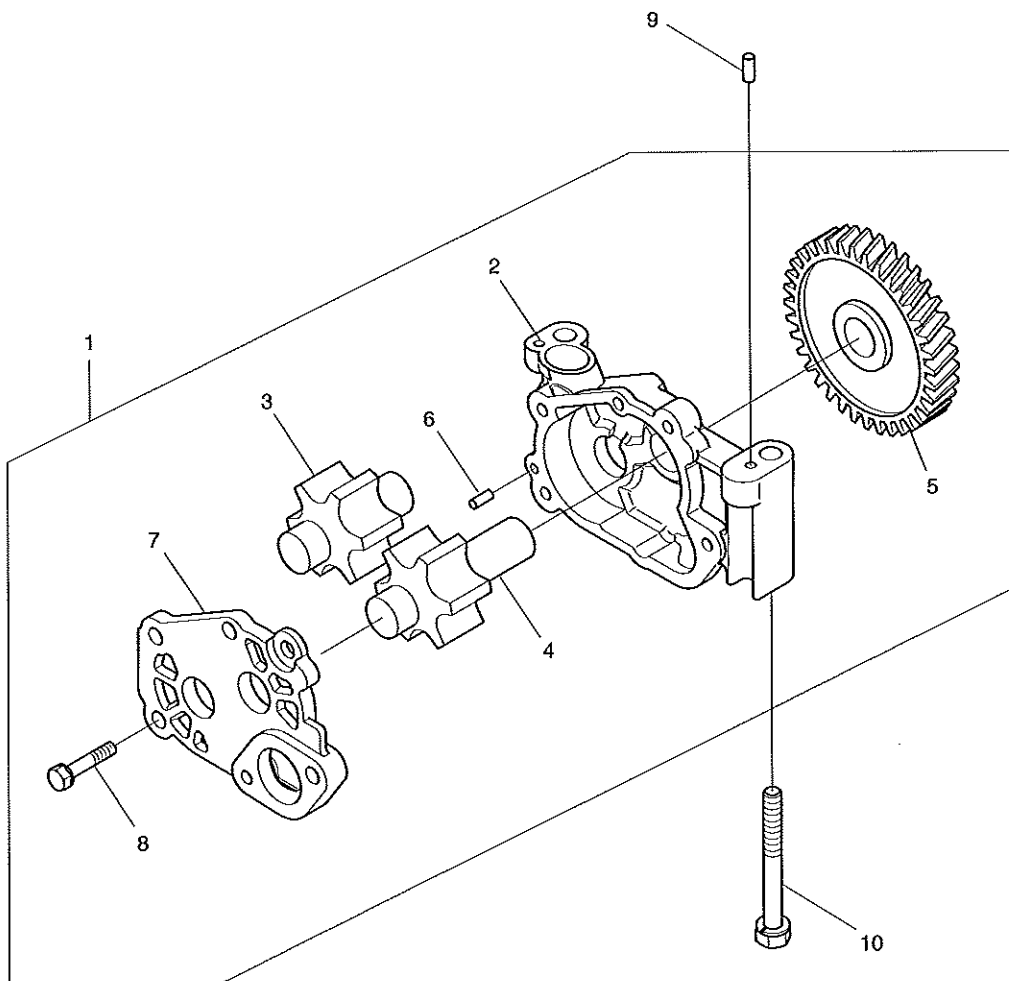
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
019-46	65.11301-5002	GEAR;DRIVE;INJECTION	PIGNON	2					
47	65.04506-0015	PIN;IDLE GEAR	GOUPILLE	2					
48	65.90720-0033A	WASHER;THRUST	RONDELLE DE BUTEE	1					
49	65.90020-0118	BOLT;COLLARED HEX.	BOULON A 6 PANS	1					
50	65.90020-0119	BOLT;COLLARED HEX.	BOULON A 6 PANS	1					

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**Fig. 020 OIL PUMP
POMPE A HUILE**

Serial No. ;



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