

Fig. G010-1 CYLINDER HEAD

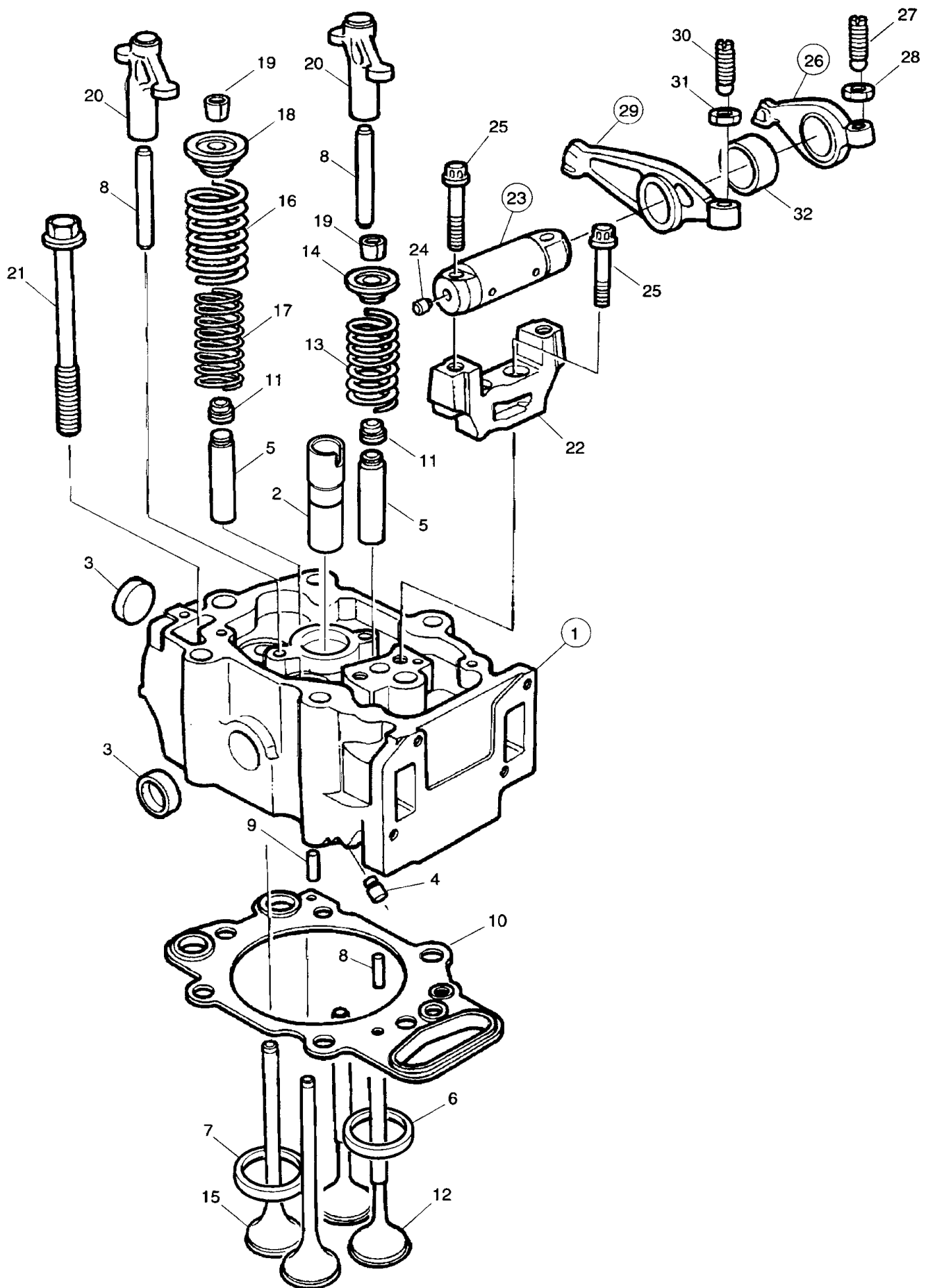


Fig. G010-1 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX505134	CYLINDER HEAD	6					
	MX509089	HEAD,CYLINDER	6					
2	MX502729	SLEEVE	6					
3	MX151723	PLUG	12					
4	MX509090	PLUG	6					
5	MX451131	GUIDE,VALVE	24					
6	MX509091	SEAT RING,VALVE	12					
	MX509092	SEAT RING,VALVE	12					
7	MX451472	SEAT RING,VALVE	12					
	MX509093	SEAT RING,VALVE	12					
8	MX451473	PIN	12					
9	MX051640	PIN	12					
10	MX505946	GASKET	6		~410243			
10	MX508836	GASKET,CYLINDER HEAD	6		410244~			
11	MX451474	SEAL	24					
12	MX451132	INTAKE VALVE	12					
13	MX451475	VALVE SPRING	12					
14	MX451476	COLLAR,VALVE	12					
15	MX451133	EXHAUST VALVE	12					
16	MX451492	SPRING,VALVE	12					
17	MX451477	SPRING,VALVE	12					
18	MX451478	COLLAR,VALVE	12					
19	MX451479	COLLET	48					
20	MX451480	YOKE	12					
21	MX510024	SCREW	36					
22	MX512039	BRACKET	6					
23	MX451483	SHAFT, ASS'Y	6		~410243			
23	MX509094	SHAFT, ASS'Y	6		410244~			
24	MX509090	PLUG	6					
25	MX509096	TIGHT-FIT SCREW	24					
26	MX451486	ROCKER ARM, INTAK	6		~410243			
26	MX509097	ARM,ROCKER	6		410244~			
27	MX512877	SCREW,ADJUSTING	6					
28	MX451488	HEXAGON NUT	6					
29	MX451489	ROCKER ARM, EXHAUST	6		~410243			
29	MX509098	ARM,ROCKER	6		410244~			

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
30	MX512877	SCREW,ADJUSTING	6					
31	MX451488	HEXAGON NUT	6					
32	MX451490	SLEEVE	6					
	MX502730	GASKET KIT	1					

Fig. G010-3 ROCKER COVER

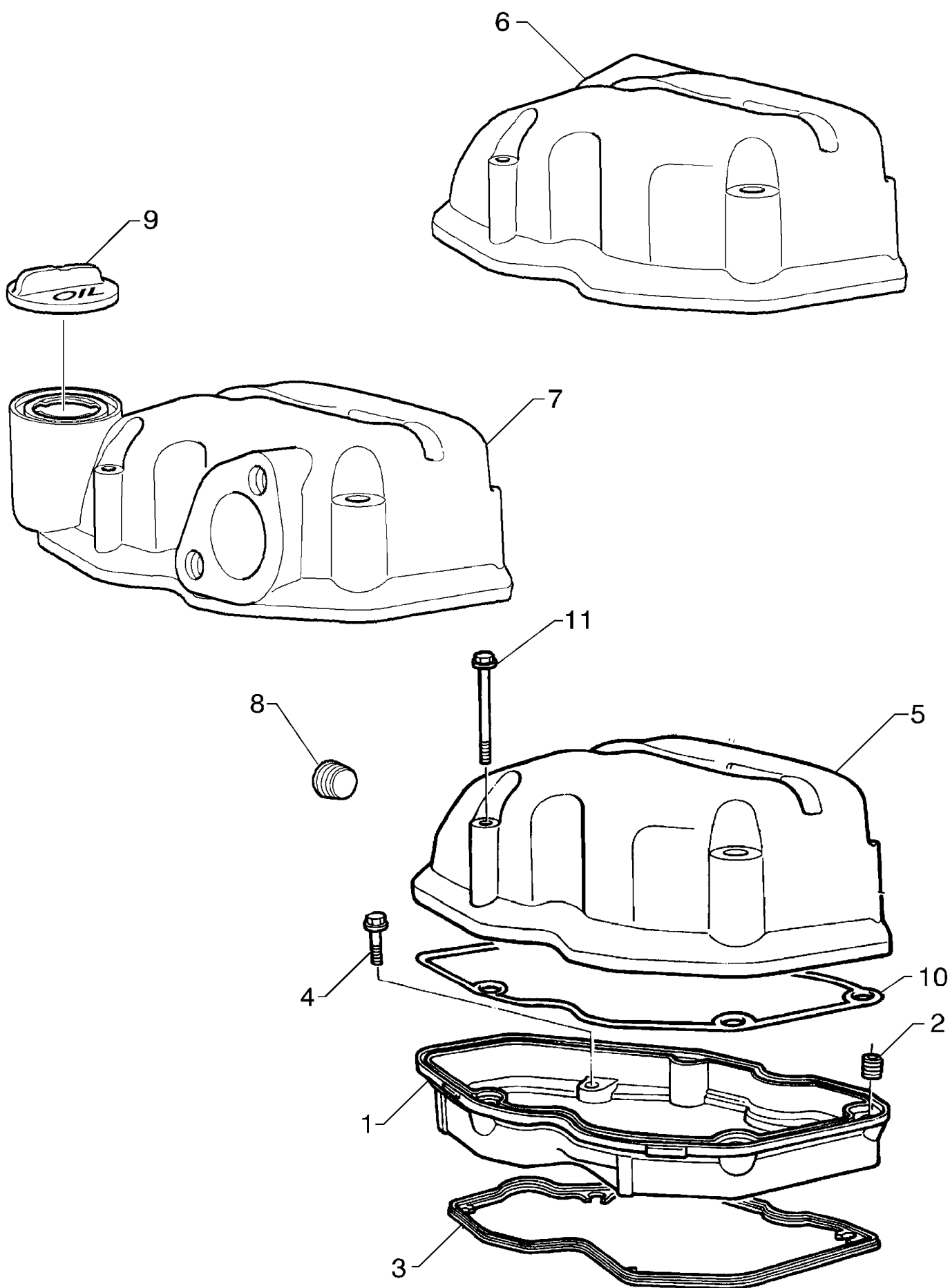


Fig. G010-3 ROCKER COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX451491	HOUSING, VALVE	6					
2	MX351087	THREAD INSERT	24					
3	MX512949	GASKET	6					
4	MX451022	SCREW, FLANGE	24					
5	MX509099	ROCKER COVER, UPPER	5					
6	MX509100	COVER, VALVE	1					
7	MX509101	ROCKER COVER	4					
8	MX506623	CORE PLUG	1					
9	MX051634	FILLER CAP	1					
10	MX451135	GASKET	6					
11	MX451498	SCREW, FLANGE	24					
	MX502730	GASKET KIT	6					

Fig. G010-5 CYLINDER BLOCK

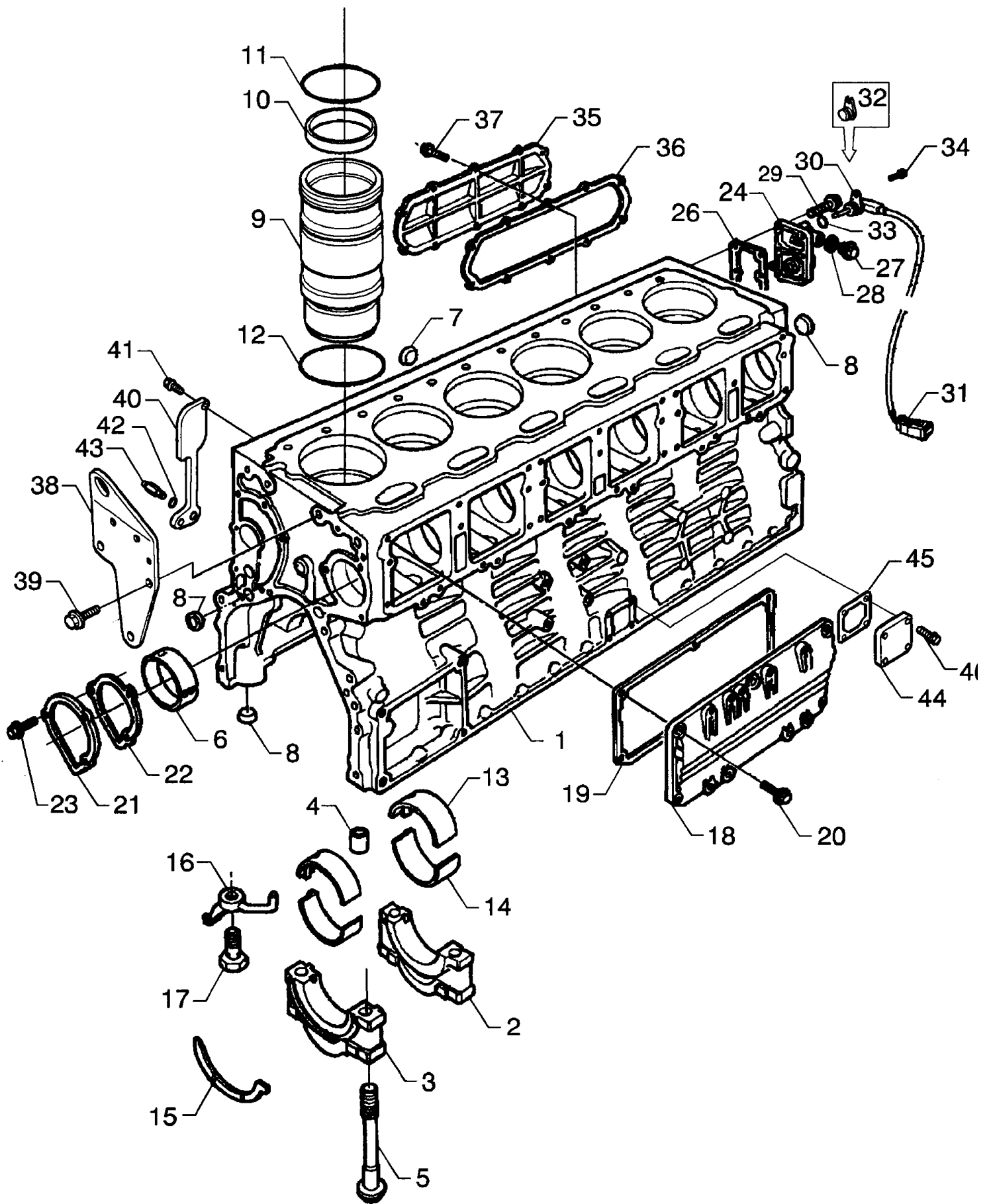


Fig. G010-5 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX502737	CYLINDER BLOCK, ASS'Y	1		~410243			
1	MX511775	CYLINDER BLOCK, ASS'Y	1		410244~			
2	-	BEARING CAP	6	D				
3	-	BEARING CAP	1	D				
4	MX451502	GUIDE	14					
5	MX451503	SCREW	14					
6	MX451504	BUSHING	7					
7	MX506622	PLUG,CORE	2					
8	MX451505	PLUG,CORE	6					
9	MX451156	BUSHING	6					
10	MX451157	RING	6					
11	MX509853	RING,O	6					
12	MX451159	RING,O	6					
13+14	MX514123	BEARING	7					
	MX509122	BEARING,MAIN	7					
	MX509123	BEARING,MAIN	7					
	MX509124	BEARING,MAIN	7					
	MX509125	BEARING,MAIN	7					
15	MX451144	BEARING,THRUST	4					
	MX509126	BEARING,THRUST	4					
	MX509127	BEARING,THRUST	4					
	MX509128	BEARING,THRUST	4					
	MX509129	BEARING,THRUST	4					
16	MX451507	NOZZLE:PISTON COOLING	6					
17	MX051920	SCREW	6					
18	MX512047	COVER,SIDE	3					
19	MX502738	GASKET	3					
20	MX451509	SCREW,FLANGE	21					
21	MX451510	COVER	1					
22	MX451511	GASKET	1					
23	MX351894	SCREW,FLANGE	3					
24	MX451512	PIPE	1					
25	MX451513	CORE PLUG	-					
26	MX451147	GASKET	1					
27	MX151789	PLUG	1					
28	MX451514	SEALING RING	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
29	MX351894	SCREW,FLANGE	6					
30	MX512527	TEMPERATURE SENSOR, ASS'Y	1					
31	MX451515	CONTACT HOUSING	1					
	MX451296	LOCK WEDGE, 2-POL	1					
	MX451297	SOCKET	2					
32	MX451517	PLUG	1					
33	MX451518	RING,O	1					
34	MX151925	SCREW	1					
35	MX451519	SIDE COVER	1					
36	MX509107	GASKET	1					
37	MX451633	SCREW,FLANGE	10					
38	MX451520	LIFTING EYE	1					
39	MX351973	SCREW	3					
40	MX451521	FLANGE	1					
41	MX351894	SCREW,FLANGE	2					
42	MX451522	RING,O	1					
43	MX451523	DRAIN	1					
44	MX451524	COVER	1					
45	MX510453	GASKET	1					
46	MX351894	SCREW,FLANGE	4					

Fig. G010-7 FLYWHEEL HOUSING

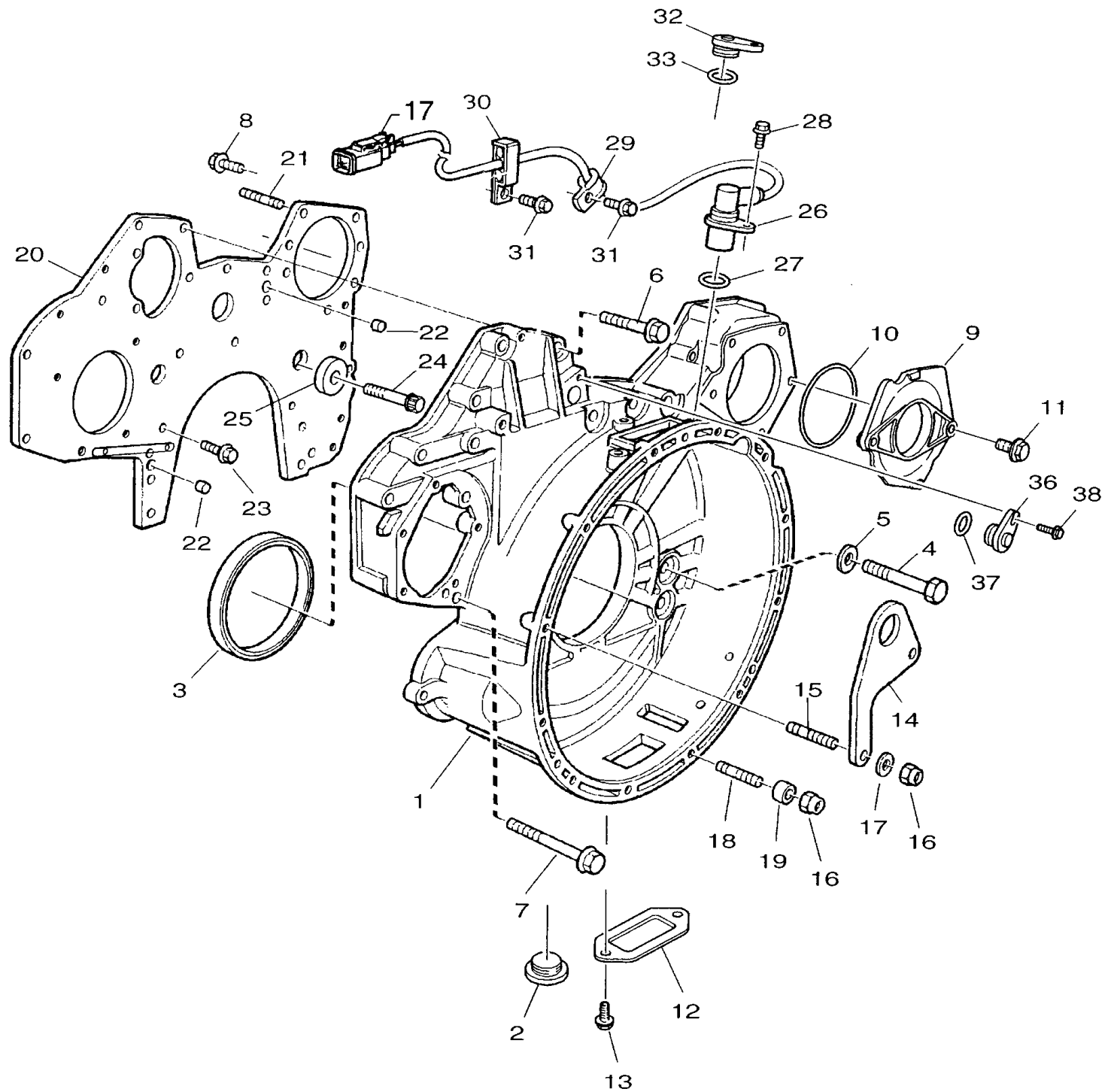


Fig. G010-7 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX506009	FLYWHEEL HOUSING	1		~410243			
1	MX509133	FLYWHEEL HOUSING	1		410244~			
2	MX451803	PLUG	2					
3	MX509118	SEAL	1					
4	MX060490	SCREW	9					
5	MX251505	WASHER	9					
6	MX508887	FLANGE SCREW	10					
7	MX351914	SCREW,FLANGE	3					
8	MX451035	SCREW,FLANGE	8					
9	MX512049	COVER	1					
10	MX509135	RING,O	1					
11	MX451035	SCREW,FLANGE	2					
12	MX251506	COVER	2					
13	MX351894	SCREW,FLANGE	4					
14	MX451527	LIFTING EYE	2					
15	MX509136	STUD	5					
16	MX509137	NUT,LOCK	12					
17	MX063348	WASHER	4					
18	MX509138	STUD	1					
19	MX509139	SPACER	8					
20	MX451802	PLATE	1		~410243			
20	MX509140	PLATE	1		410244~			
21	MX451530	STUD	6					
22	MX151802	STUD	2					
23	MX451532	SCREW,FLANGE	6					
24	MX509142	SCREW,FLANGE	1					
25	MX509143	WASHER	1					
26	MX451836	SENSOR	1					
27	MX509144	RING,O	1					
28	MX151925	SCREW	1					
29	MX251237	CLAMP	1					
30	MX451528	CLAMP	1					
31	MX151925	SCREW	2					
32	MX451517	PLUG	1					
33	MX451518	RING,O	1					
36	MX509146	PLUG	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
37	MX509145	RING,O	1					
38	MX151925	SCREW	1					

Fig. G010-9 OIL SUMP

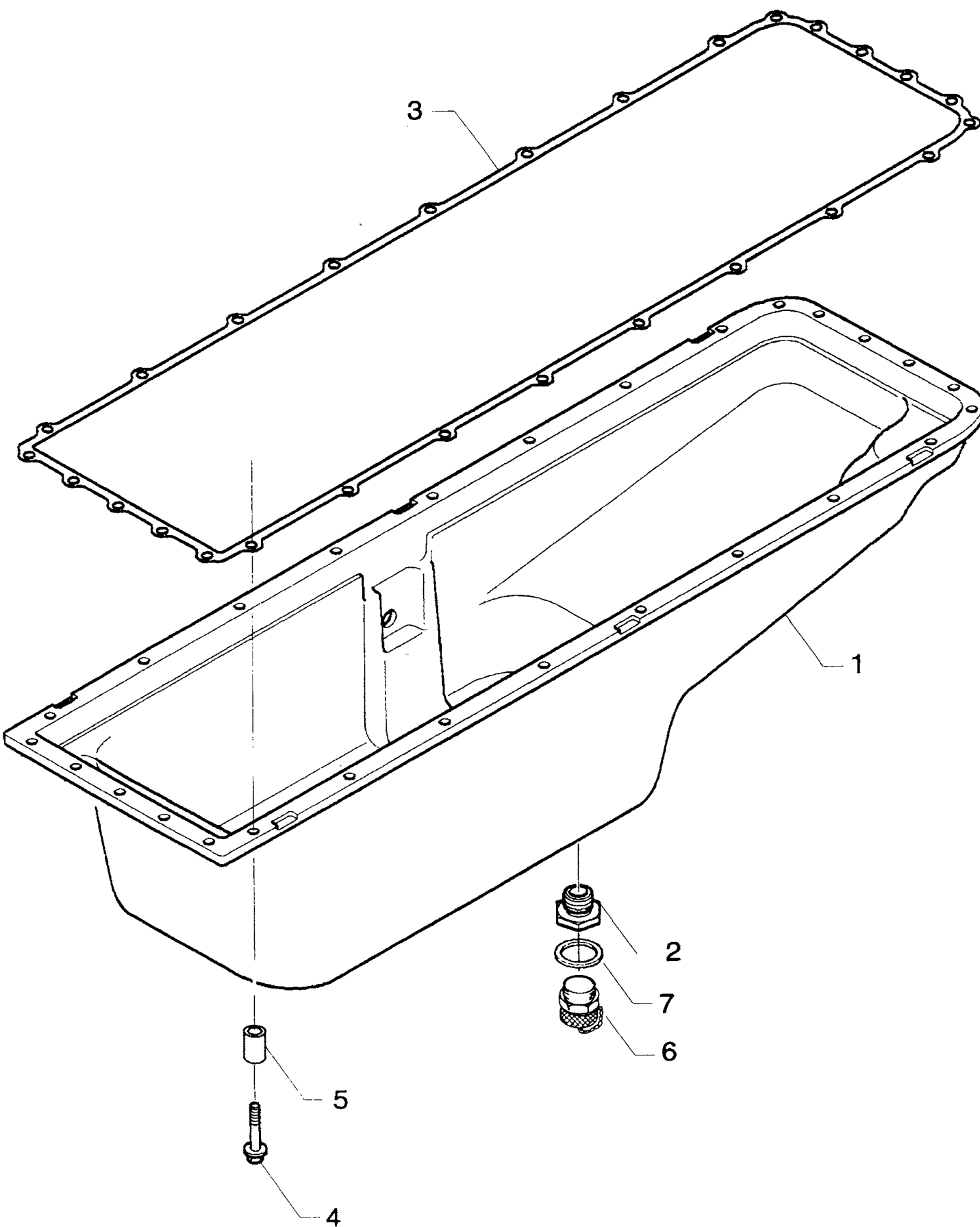


Fig. G010-9 OIL SUMP

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX451534	OIL SUMP, ASS'Y	1		~410148			
1	MX501045	PUMP,OIL	1		410149~			
2	MX151821	THREAD INSERT	1					
3	MX451804	SILENCER	1		~410143			
3	MX451804	SILENCER	1		410244~			
4	MX451535	SCREW,FLANGE	27					
5	MX501046	SLEEVE	27		410149~			
6	MX451771	PLUG,MAGNETIC	1		~410143			
6	MX055729	COCK,DISCHARGE	1		410144~			
7	MX451772	GASKET	1					

Fig. G010-11 CRANKCASE VENTILATION

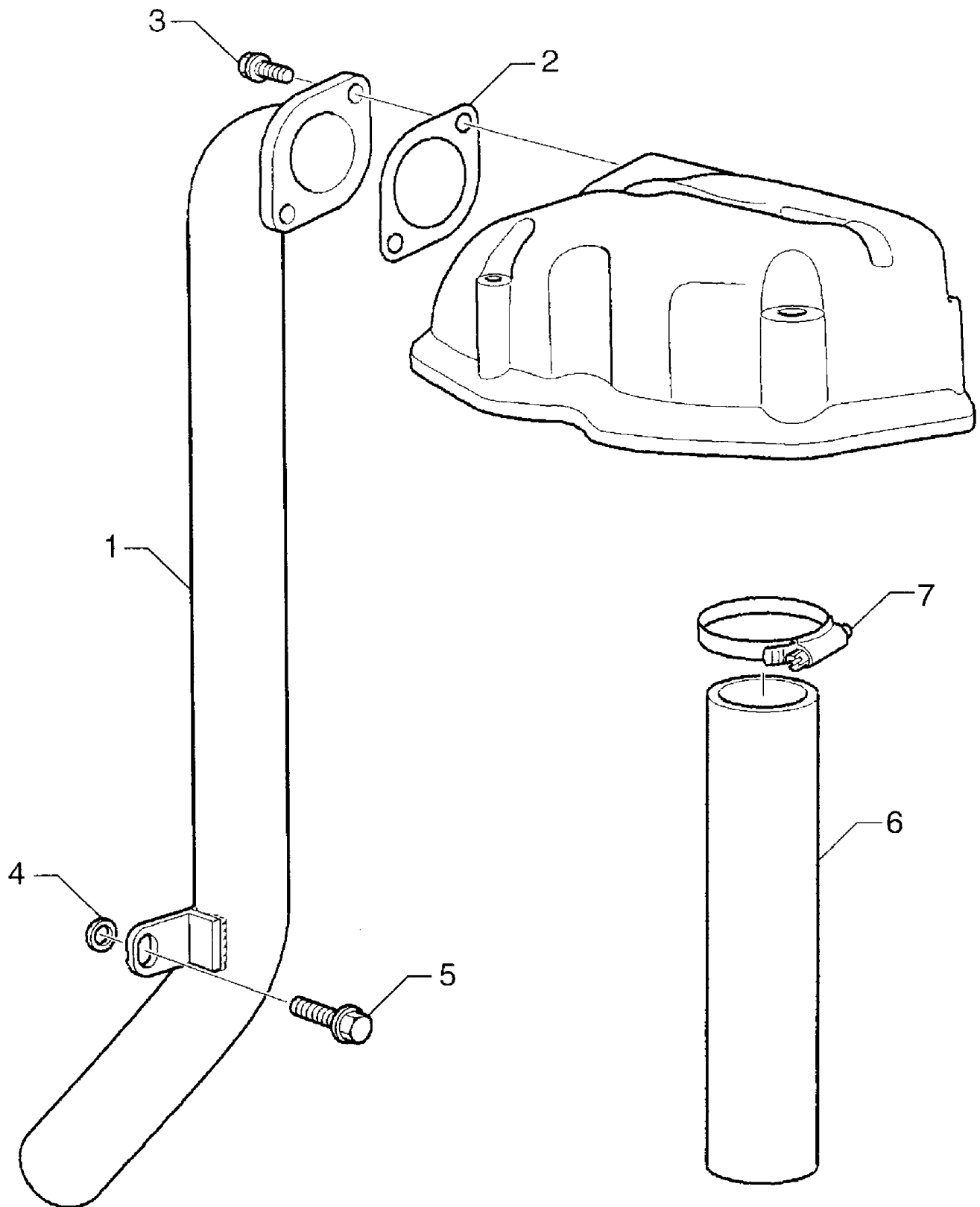


Fig. G010-11 CRANKCASE VENTILATION

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX505817	TUBE	1					
2	MX505818	GASKET	1					
3	MX351894	SCREW,FLANGE	2					
4	MX063376	WASHER	1					
5	MX505816	SCREW,FLANGE	1					
6	MX048501	HOSE	1					
7	MX065029	CLAMP,HOSE	1					

Fig. G010-13 HOUSING

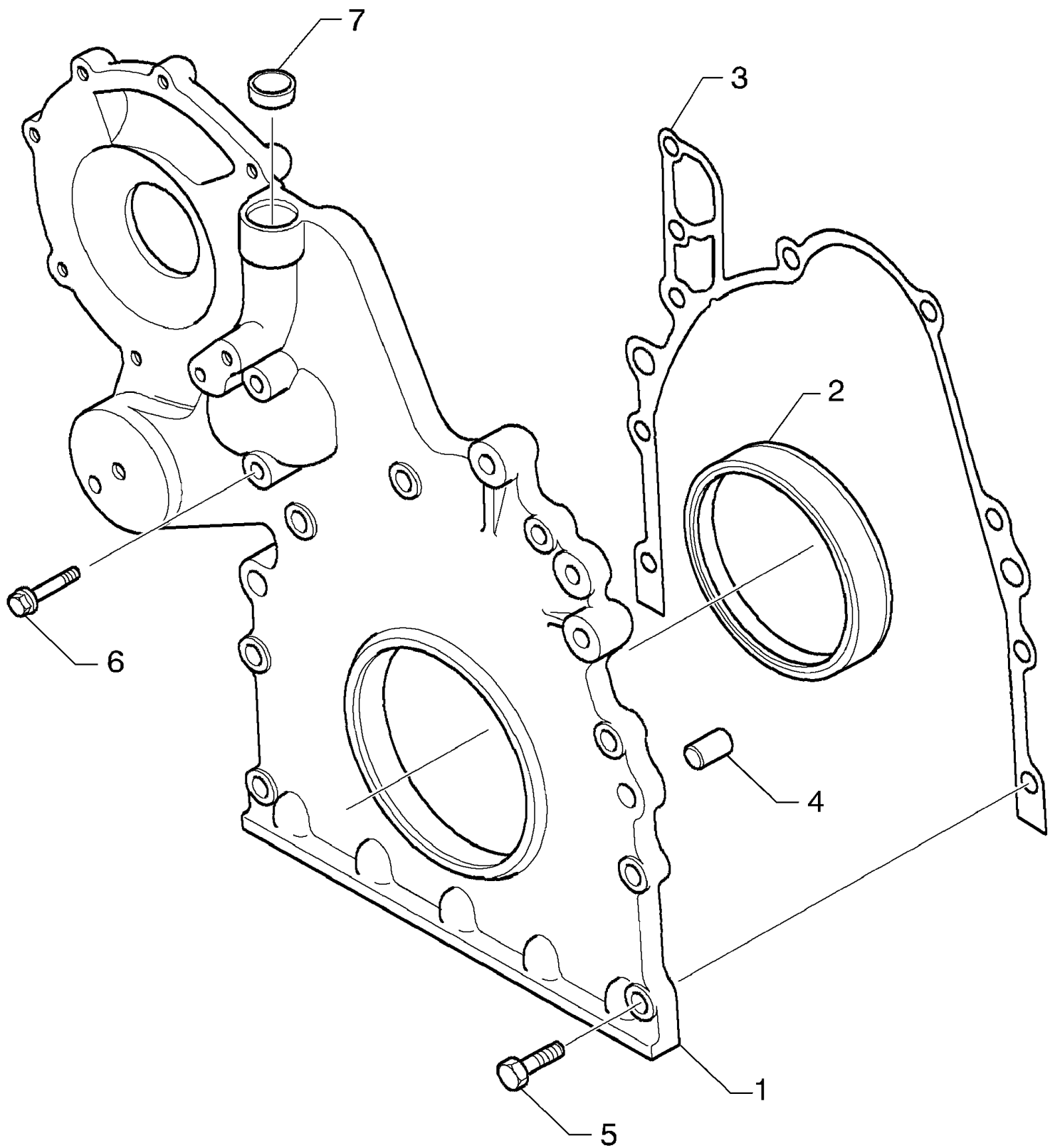


Fig. G010-13 HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX514124	COVER	1					
2	MX451149	SEAL	1					
3	MX451150	GASKET	1					
4	MX151802	STUD	2					
5	MX351070	SCREW,FLANGE	8					
6	MX451498	SCREW,FLANGE	2					
7	MX451538	CORE PLUG	1					

Fig. G010-15 CRANK MECHANISM

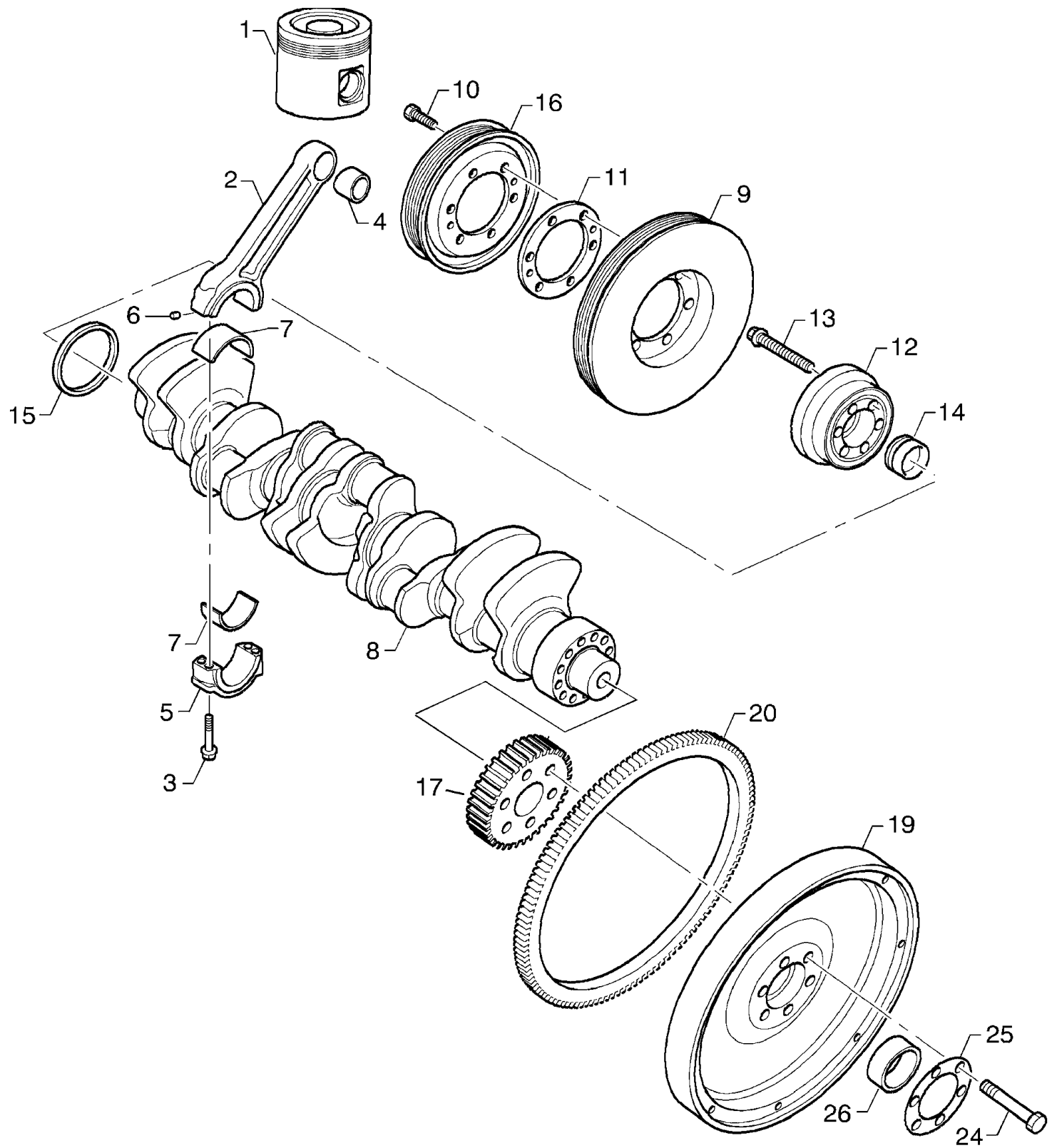


Fig. G010-15 CRANK MECHANISM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	–	PISTON	6	D				
2	MX451539	CONNECTING ROD, ASS'Y	6					
3	MX051432	SCREW	24					
4	MX509149	BUSHING	6					
5	–	BEARING CAP	6	D				
6	MX151832	PIN	12					
7	MX512987	BEARING, MAIN	6					
	MX509151	BEARING, MAIN	6					
	MX509152	BEARING, MAIN	6					
	MX509153	BEARING, MAIN	6					
	MX509154	BEARING, MAIN	6					
8	MX502740	CRANKSHAFT	1					
	MX509155	CRANKSHAFT, EXCHANGE UNIT	1					
9	MX451030	DAMPER	1					
10	MX451542	SCREW	6					
11	MX151855	WASHER	1					
	MX509156	SPACER	1					
12	MX451544	DRIVER	1					
13	MX451545	SCREW	6					
14	MX451546	SLEEVE	1					
15	MX451148	SEAL	1					
16	MX451547	PULLEY, BELT	1					
17	MX509159	GEAR	1					
19	MX508391	FLYWHEEL	1					
	MX509160	FLYWHEEL, ASS'Y	1					
20	MX514262	GEAR	1					
21	MX509032	SCREW	10					
24	MX451554	SCREW	10					
25	MX451555	WASHER	1					
26	MX451556	GUIDE SLEEVE	1					

Fig. G010-17 PISTON

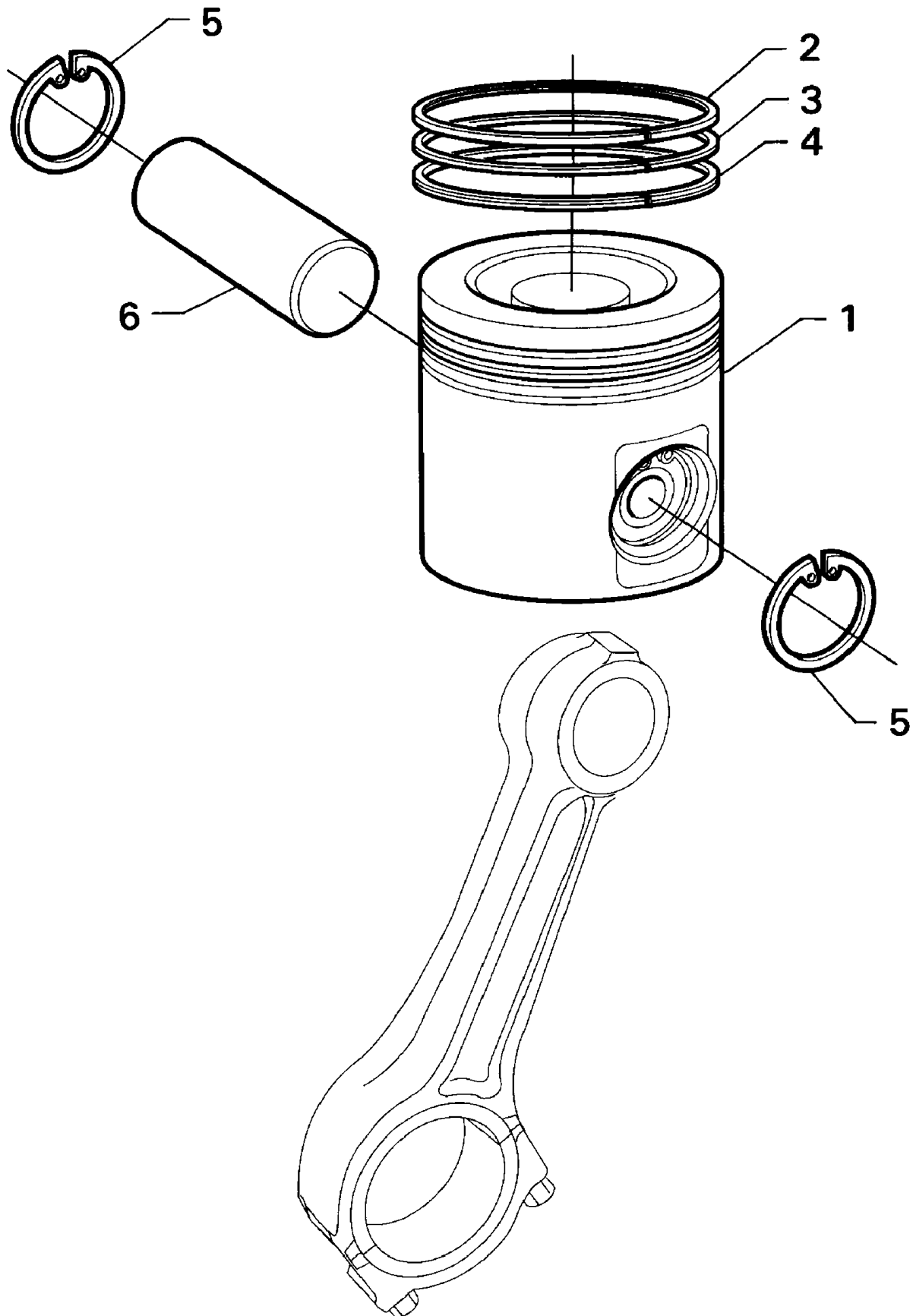


Fig. G010-17 PISTON

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX451155	PISTON	6					
2	MX509168	RING, COMPRESSION	6					
3	MX251526	RING, COMPRESSION	6					
4	MX451559	RING, OIL SCRAPER	6					
5	MX451560	RING, RETAINING	12					
6	MX451561	PIN, GUDGEON	6					
	MX502760	RING KIT, PISTON	6					

Fig. G010-19 TIMING GEAR

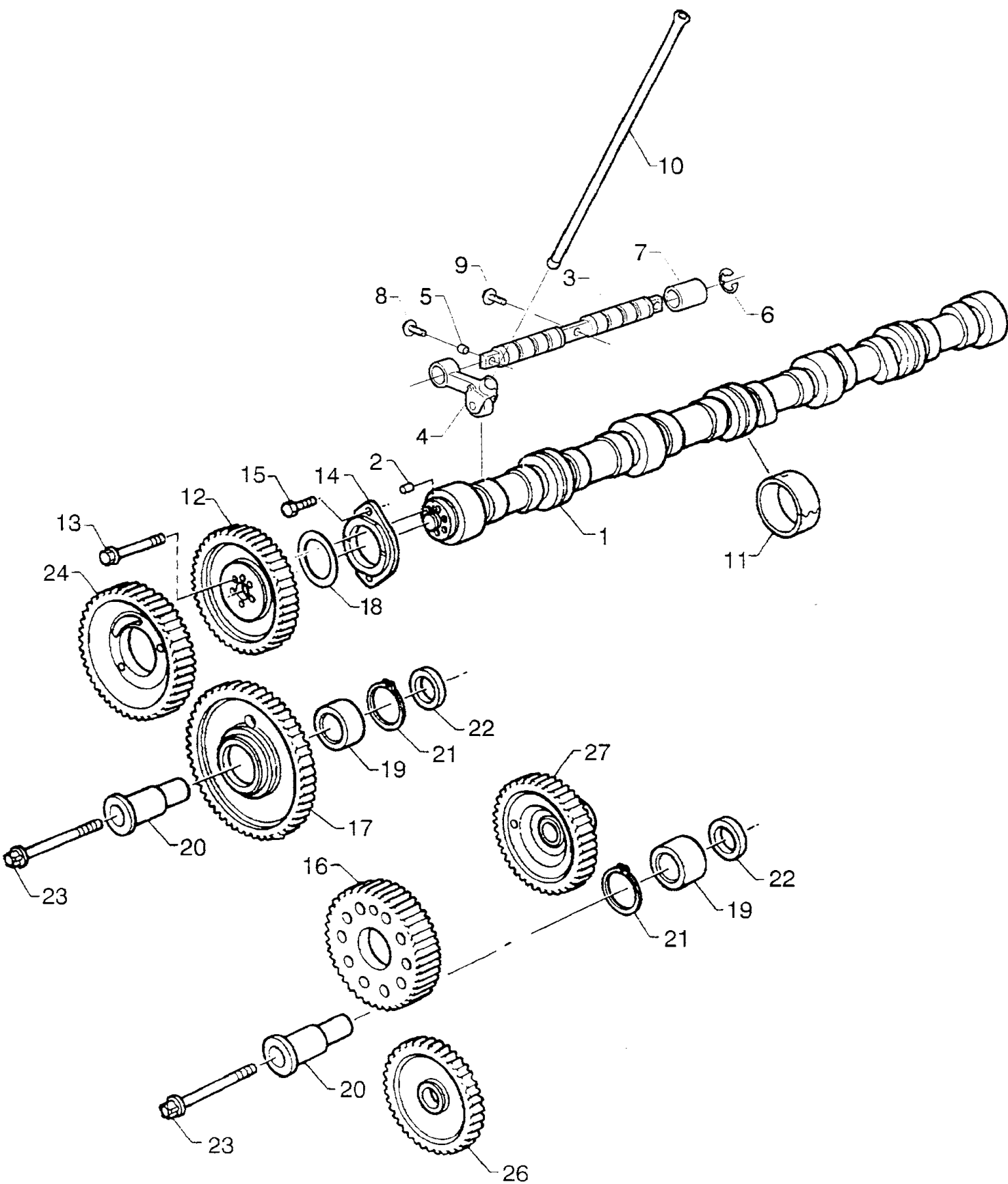
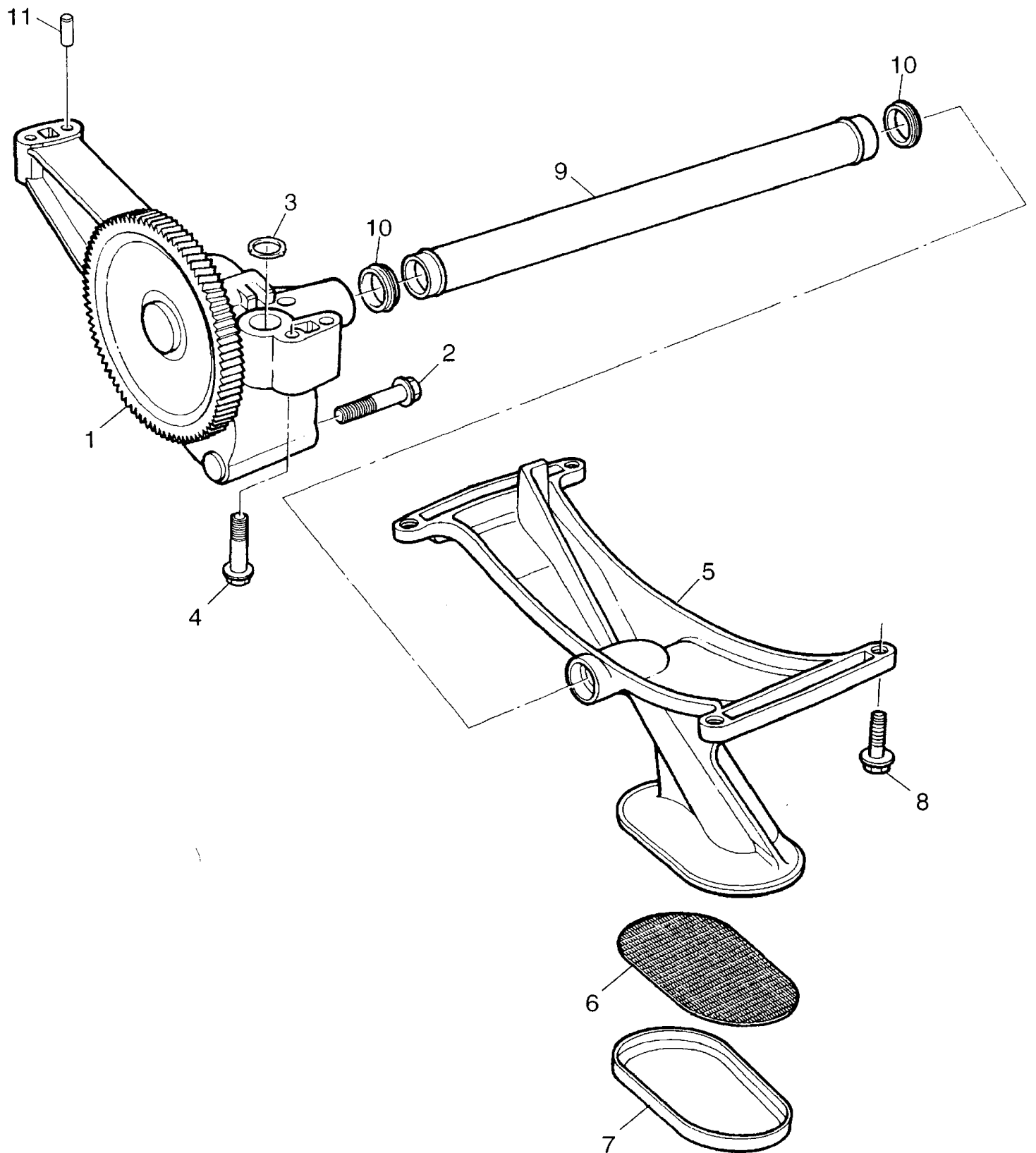


Fig. G010-19 TIMING GEAR

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX510438	CAMSHAFT	1					
2	MX051980	PIN	1					
	MX514135	VALVE TAPPET, ASS'Y	3					
3	–	SHAFT	3	D				
4	MX514136	TAPPET,ROLLER	12					
5	MX451565	SLEEVE,GUIDE	6					
6	MX451566	RING	12					
7	MX451490	SLEEVE	6					
8	MX509172	FLANGE SCREW	6					
9	MX051920	SCREW	3					
10	MX512552	PUSHROD	12					
11	–	CAMSHAFT BEARING	7	D				
12	MX509173	GEAR	1					
13	MX451321	SCREW	5					
14	MX451569	GUIDE FLANGE	1					
15	MX451532	SCREW,FLANGE	2					
16	–	*CRANKSHAFT GEAR	1	D				
17	MX451570	GEAR, ASS'Y	1					
18	MX508882	WASHER	1					
19	MX512063	BEARING,BALL	1					
20	MX451573	SHAFT	1					
21	MX151845	RING	1					
22	MX451574	SLEEVE	1					
23	MX451575	SCREW	1					
24	–	*INJECTION PUMP GEAR	–	D				
26	–	*OIL PUMP GEAR	–	D				
27	–	*COMPRESSOR GEAR	–	D				

Fig. G010-21 OIL PUMP



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