

Fig. 011 CYLINDER BLOCK

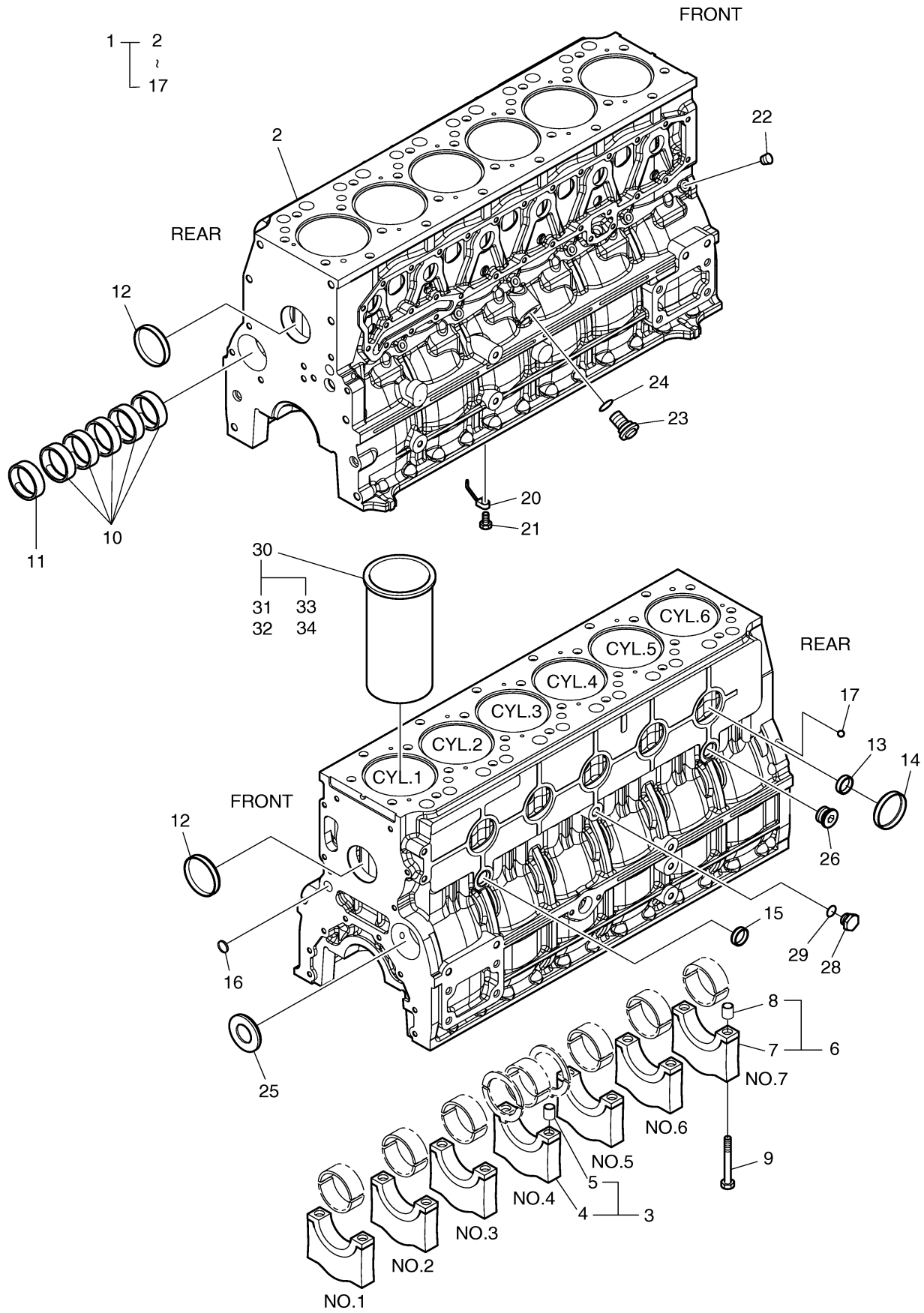


Fig. 011 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01101-6085B	CYLINDER BLOCK ASS'Y	1		~070611	I	65.01101-6092A	1
1	65.01101-6092A	CYLINDER BLOCK ASS'Y	1		070612~			
2	65.01101-0054	CYLINDER BLOCK	1	D	~070611			
2	65.01101-0054A	CYLINDER BLOCK	1	D	070612~			
3	65.01105-6005B	BEARING CAP ASS'Y(No:3)	1	D				
4	65.01105-1051B	CAP:BEARING	1	D				
5	65.91710-0001	RING:STOPPER	2					
6	65.01105-6006B	BEARING CAP ASS'Y	6	D				
7	65.01105-1052B	CAP:BEARING	1	D				
8	65.91710-0001	RING:STOPPER	2					
9	65.90020-0066A	BOLT:BRG CAP	14					
10	65.04410-0021A	BUSH:CAMSHAFT	6	B				
11	65.04410-0022	BUSH:CAMSHAFT	1	B				
12	65.90302-0009	PLUG:CORE	2					
13	65.90302-0042	PLUG:CORE	8					
14	65.90302-0034	PLUG:CORE	5					
15	65.90302-0041	PLUG:CORE	1					
16	65.91606-0041	PLUG:CORE	2					
17	06.31641-0618	BALL:STEEL	1					
20	65.01601-5019	NOZZLE:OIL SPRAY	6		~060830			
20	65.01601-5020	OIL SPRAY NOZZLE ASS'Y	6		060331~			
21	65.05401-5031	RELIEF VALVE ASS'Y	6					
22	65.90320-0022	PLUG SCREW PT1/8	7					
23	65.05401-5002F	RELIEF VALVE ASS'Y	1		~070416	Y	65.05401-5002G	1
23	65.05401-5002G	RELIEF VALVE	1		070417~			
24	06.56021-0102	O-RING	1					
25	65.91605-0002	COVER:CORE HOLE	1					
26	65.90310-0134	SCREW:PLUG	1					
28	65.90310-0135	PLUG:SCREW	1					
29	06.56190-0705	RING:SEAL	1					
30	65.01201-0075A	CYLINDER LINER-GRADE	6	D				
31	65.01201-0076	LINER:CYLINDER-1A	6					
32	65.01201-0077	LINER:CYLINDER-1B	6					
33	65.01201-0078	LINER:CYLINDER-2A	6					
34	65.01201-0079	LINER:CYLINDER-2B	6					

Fig. 012 TIMING GEAR CASE

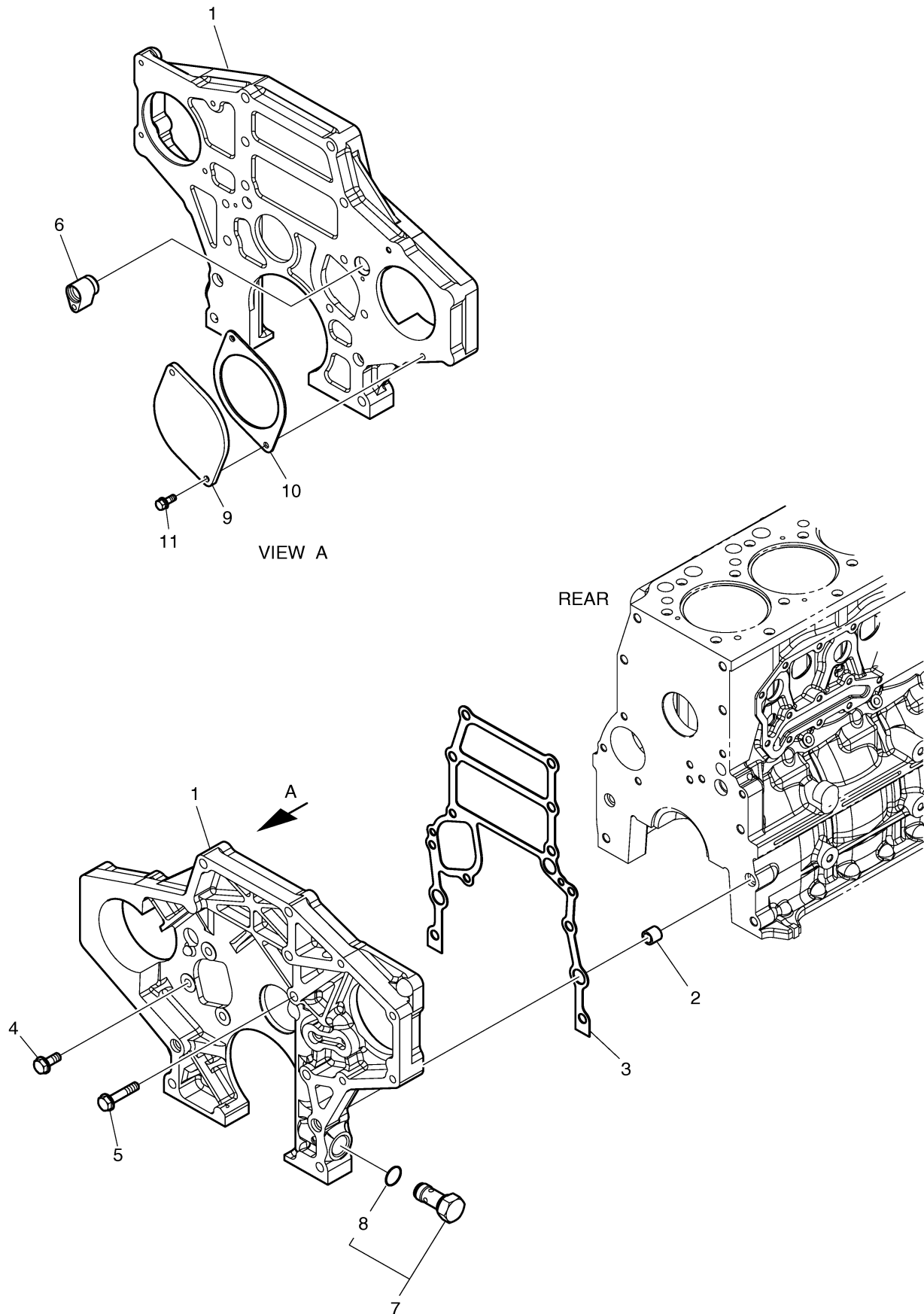


Fig. 012 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01304-0029	CASE;TIMING GEAR	1		~070515	Y	65.01304-0029A	1
1	65.01304-0029A	CASE;TIMING GEAR	1		070516~			
2	65.91710-0016	RING;STOPPER	2					
3	65.01903-0034	GASKET	1					
4	65.90020-0063B	BOLT;HEX M10X25	3					
5	65.90020-0080	BOLT;COLLARED HEX.	1					
6	65.98130-0241	ADAPTER	1					
7	65.05401-5032	RELIEF VALVE ASS'Y	1		~091116	I	410127-00040	1
7	410127-00040	RELIEF VALVE ASS'Y	1		091117~			
8	65.96501-0074	O-RING	1					
9	65.91601-0011	COVER	1					
10	65.38901-0018A	GASKET;PTO	1					
11	06.01943-3318	BOLT ASS'Y M12X1.5X35	2					

Fig. 013 FLYWHEEL HOUSING

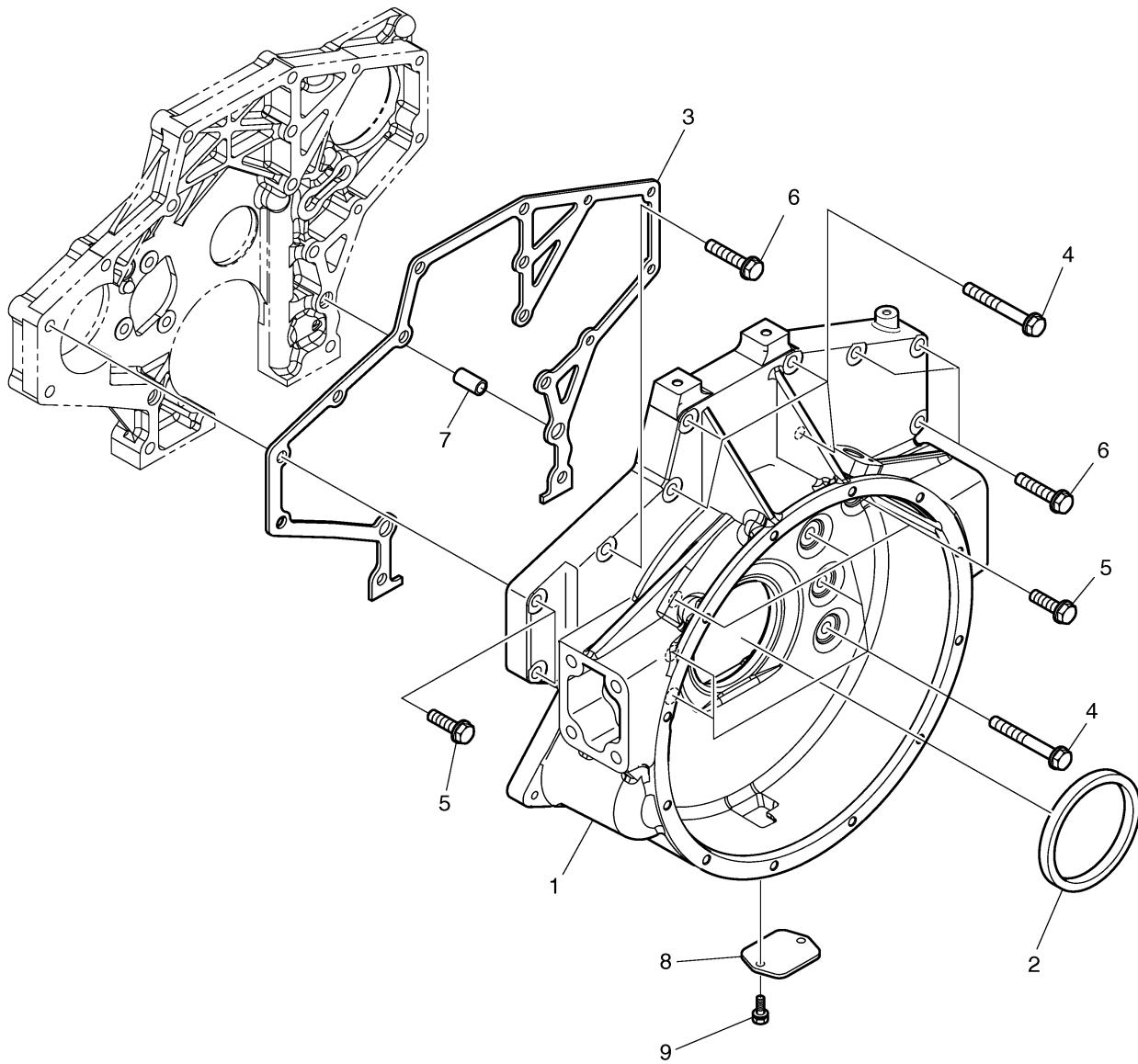


Fig. 013 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01401-0253A	HOUSING:FLYWHEEL	1		~070312	Y	65.01401-0253B	1
1	65.01401-0253B	HOUSING:FLYWHEEL	1		070313~			
2	65.01510-0040	SEAL:OIL	1					
3	65.01904-0032	GASKET	1					
4	65.90020-0100	BOLT, 103mm	9					
5	65.90020-0101	BOLT, 57mm	4					
6	65.90020-0105	BOLT, 67mm	4					
7	65.91710-0009	RING:STOPPER	2					
8	65.01414-0004A	COVER	1					
9	06.01923-3111	BOLT, M8X16	2					

Fig. 014 OIL SEAL

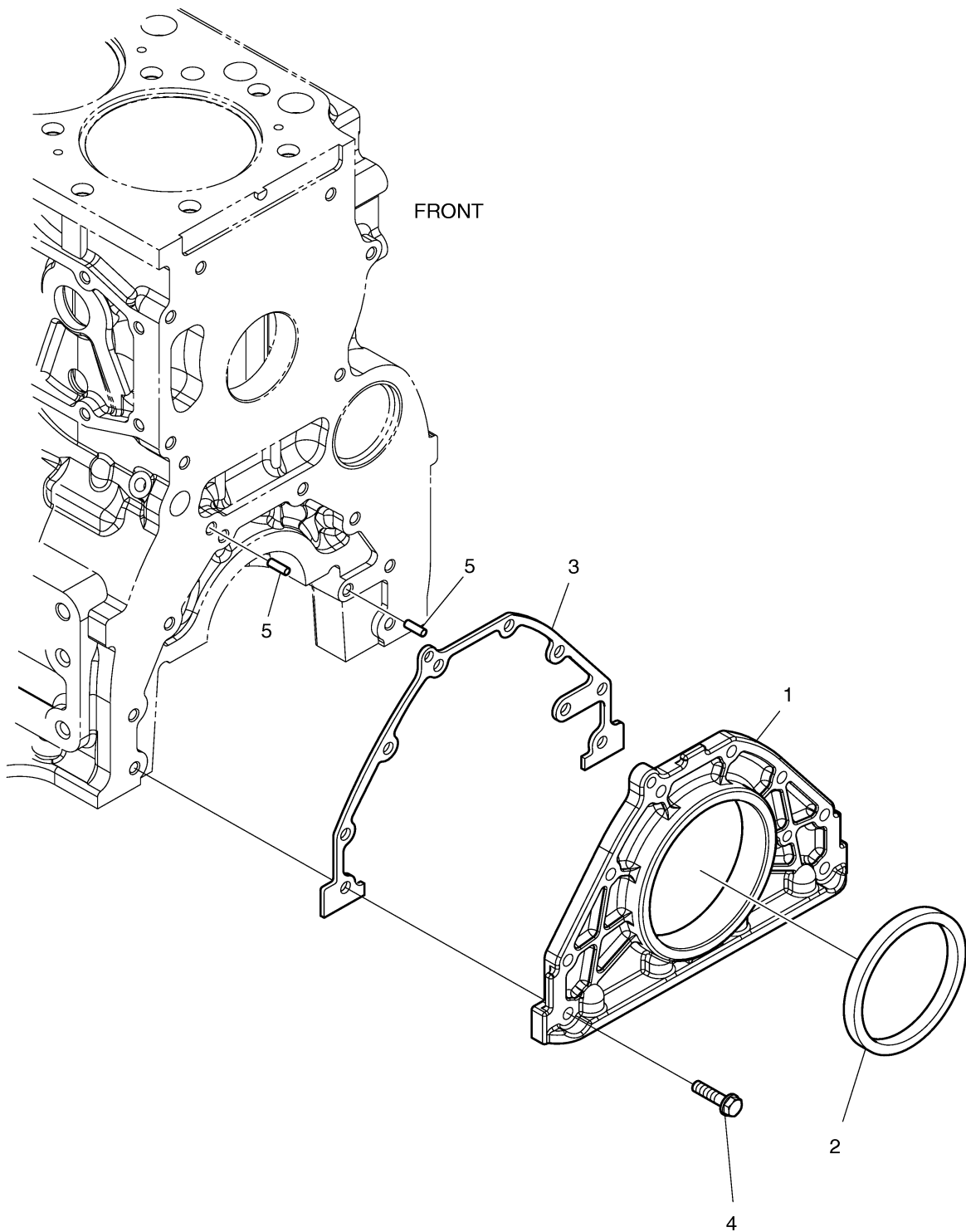


Fig. 014 OIL SEAL

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01501-5003A	COVER;SEALING	1					
2	65.01510-0157	SEAL;OIL	1					
3	65.01905-0009	GASKET	1					
4	06.01923-3116	BOLT ASS'Y M8X28	8					
5	06.22022-1063	PIN	2					

Fig. 015 BREATHER

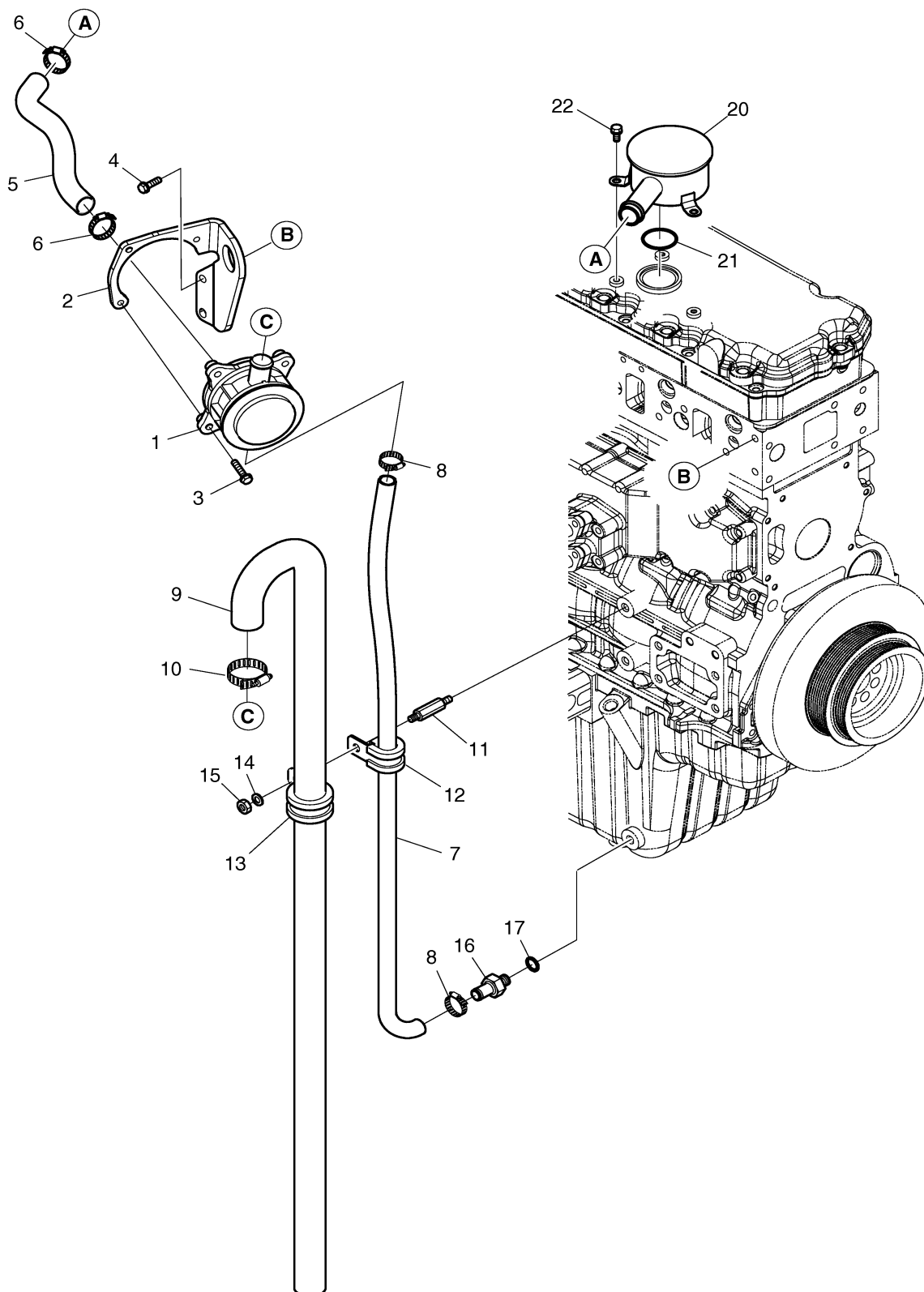


Fig. 015 BREATHER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01801-5100	HOUSING:BREATHER	1					
2	65.01840-0017	BRACKET:BREATHER PIPE	1					
3	06.01923-3114	BOLT ASS'Y M8X22	3					
4	06.01924-3217	BOLT ASS'Y M10X30	2					
5	65.96301-0478	HOSE;RUBBER	1					
6	06.67020-0105	CLAMP;HOSE	2					
7	65.96301-0455	HOSE;RUBBER	1		~061109	Y	65.96301-0455A	1
7	65.96301-0455A	HOSE;RUBBER	1		061110~			
8	65.97440-0005	CLAMP;HOSE	2		~071119	Y	65.97402-0025	2
8	65.97402-0025	CLAMP;HOSE	2		071120~			
9	65.96301-0441	HOSE;RUBBER	1		~061220	Y	65.96301-0441A	1
9	65.96301-0441A	HOSE;RUBBER	1		061221~			
10	06.67020-0105	CLAMP;HOSE	1					
11	65.90201-0122	BOLT;STUD	1					
12	65.97401-5024	CLIP;PIPE	2					
13	65.97401-5019	CLIP;PIPE	1					
14	06.16731-2107	WASHER	1					
15	06.11063-8214	NUT	1					
16	65.98131-0119	NIPPLE	1					
17	06.56190-0719	RING;SEAL	1					
20	65.01801-5043	HOUSING:BREATHER	1		~061220	Y	65.01801-5043A	1
20	65.01801-5043A	HOUSING:BREATHER	1		061221~			
21	65.96501-0033B	O-RING	1					
22	06.01923-3111	BOLT, M8X16	3					

Fig. 016 DRIVING SYSTEM

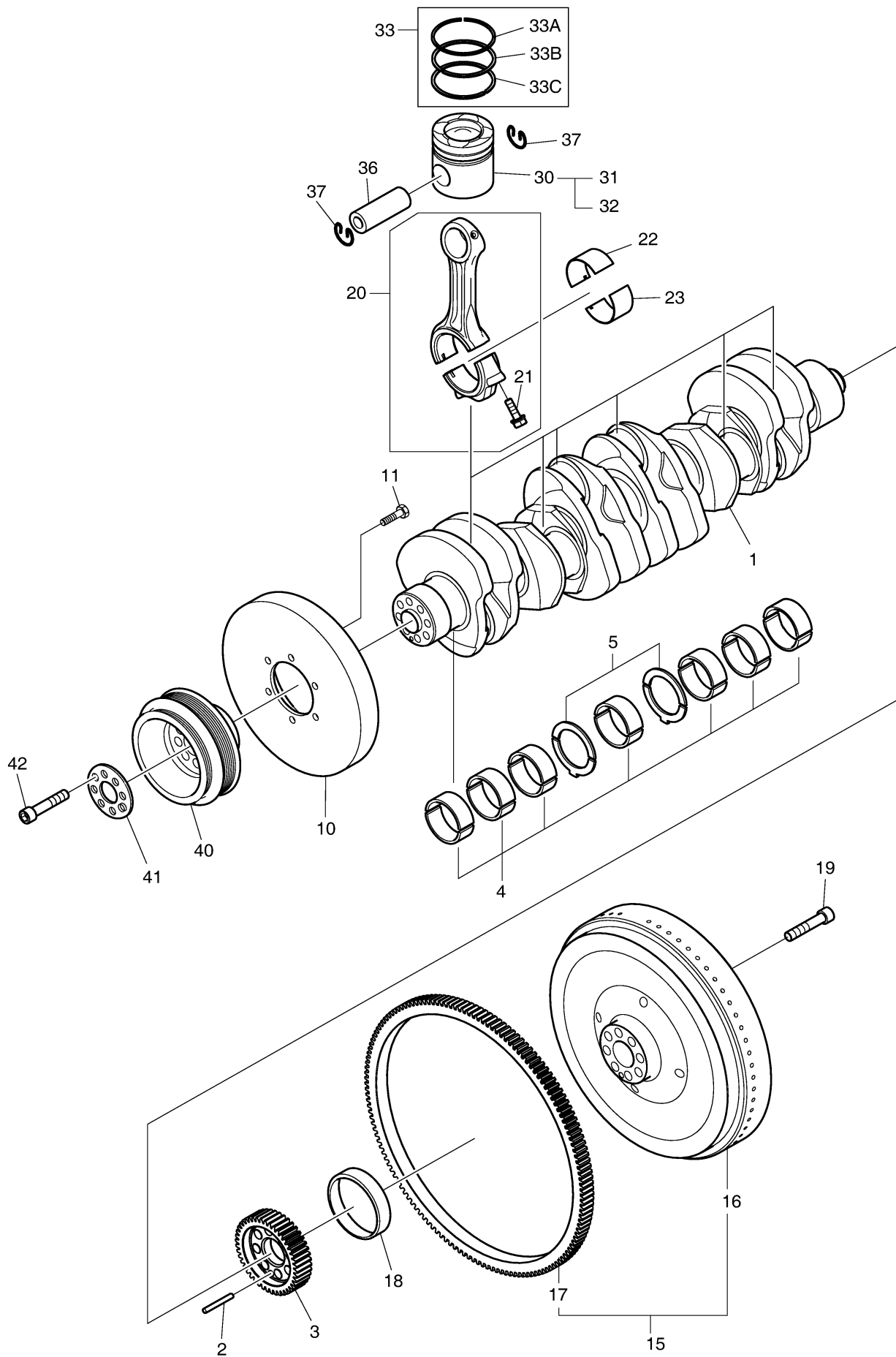


Fig. 016 DRIVING SYSTEM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.02101-0069A	CRANK SHAFT	1					
2	06.22022-1018	PIN;DOWEL	1					
3	65.02115-0016	GEAR;CRANKSHAFT	1					
4	65.01110-6140	METAL;MAIN	7		~070316	Y	65.01110-6140A	7
4	65.01110-6140A	METAL;MAIN	7		070317~			
5	65.01150-6008	WASHER;THRUST	2					
10	65.02201-0002	DAMPER;VIBRATION	1					
11	65.90020-0062B	BOLT;HEX M10X20	6					
15	65.02301-5148A	FLYWHEEL ASS'Y	1					
16	65.02301-0291A	FLYWHEEL	1					
17	65.02310-0006	GEAR;RING	1					
18	65.02130-0004	BUSH;DRIVING	1					
19	65.90020-0123	BOLT;COLLARED HEX.	8		~071120	Y	65.90020-0140A	8
19	65.90020-0140A	BOLT;COLLARED HEX.	8		071121~			
20	65.02401-6032A	CONNECTING ROD ASS'Y	6		~061030	Y	65.02401-6032B	1
20	65.02401-6032B	CONNECTING ROD ASS'Y	6		061031~			
21	65.02411-0009	BOLT;CONNECTING ROD	2					
22	65.02410-0040	METAL;CON-ROD(STD)	6					
22	65.02410-0041	METAL;CON-ROD(0.25)	6	US				
22	65.02410-0042	METAL;CON-ROD(0.50)	6	US				
23	65.02410-0050	METAL;CON-ROD(STD)	6					
23	65.02410-0051	METAL;CON-ROD(0.25)	6	US				
23	65.02410-0052	METAL;CON-ROD(0.50)	6	US				
30	65.02501-0473	PISTON	6	D	~060830			
30	65.02501-0476	PISTON - GRADE	6	D	060831~			
31	65.02501-0474	PISTON;A GRADE	6		~060830	T	65.02501-0477	6
31			-				06.29020-0125	12
31			-				65.01601-5020	6
31	65.02501-0477	PISTON;A GRADE	6		060831~			
32	65.02501-0475	PISTON;B GRADE	6		~060830	T	65.02501-0478	6
32			-				06.29020-0125	12
32			-				65.01601-5020	6
32	65.02501-0478	PISTON;B GRADE	6		060831~			
33	65.02503-8047	PISTON RING KIT	1					
33A	-	RING;PISTON	6	K				
33B	-	RING;PISTON	6	K				

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
33C	—	RING;PISTON	6	K				
36	65.02502-0017A	PIN;PISTON	6					
37	65.90815-0025	RING;LOCK	12		~060830			
37	06.29020-0125	RING;LOCK	12		060831~			
40	65.02601-0225B	PULLEY;V-BELT	1					
41	65.90701-0099	WASHER	1					
42	06.02106-0723	BOLT;SOCKET	8					

Fig. 017 CYLINDER HEAD

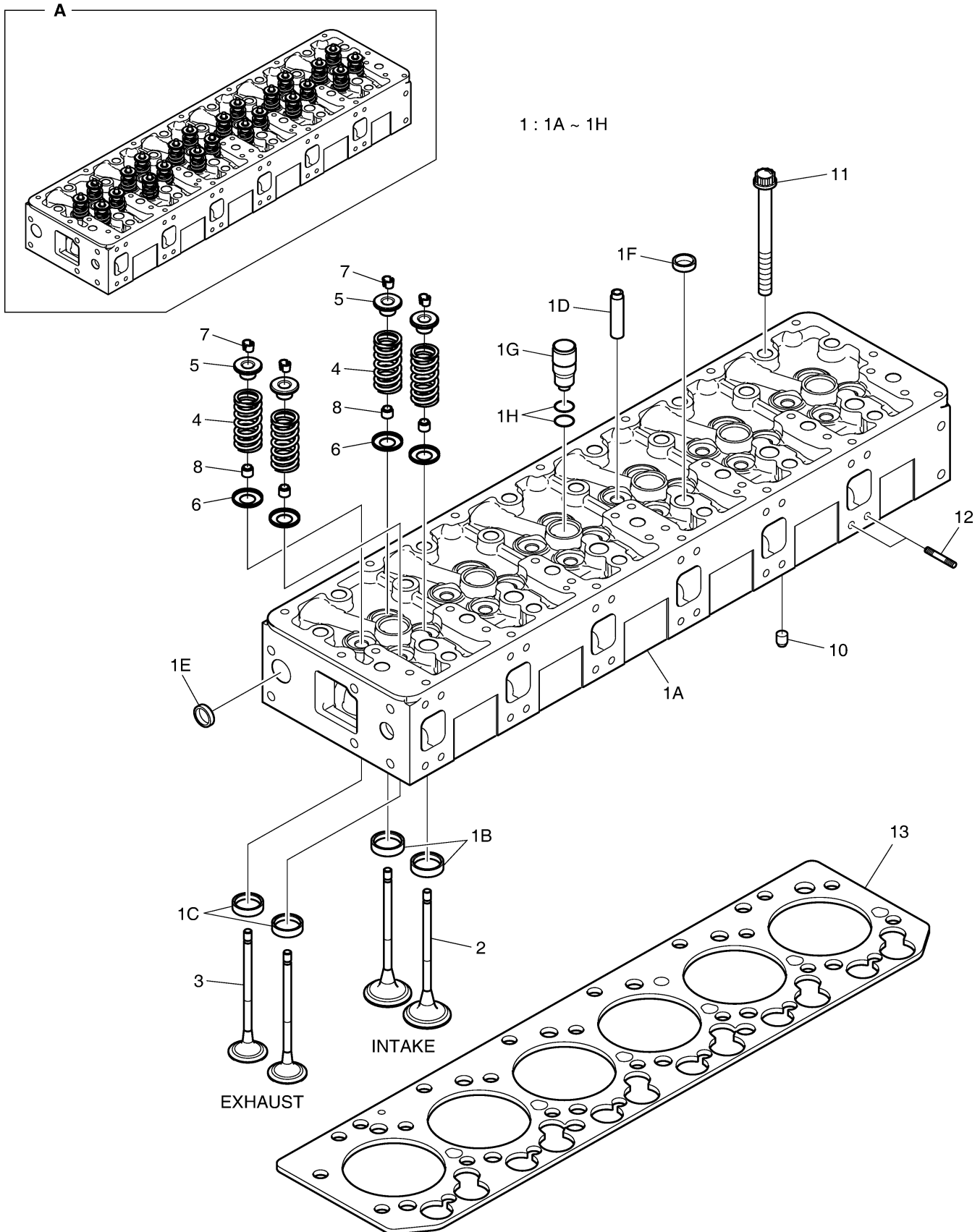


Fig. 017 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
A	150113-00244	CYL. HEAD SUB ASSY	1					
1	65.03101-6090C	CYLINDER HEAD ASS'Y	1		~061011	Y	65.03101-6090E	1
1	65.03101-6090E	CYLINDER HEAD ASS'Y	1		~061201	Y	65.03101-6090F	1
1	65.03101-6090F	CYLINDER HEAD ASS'Y	1		061202~			
1A	65.03101-1068B	CYLINDER HEAD	1	D	~061201			
1A	65.03101-1068C	CYLINDER HEAD	1	D	061202~			
1B	65.03203-1062	SEAT:VALVE IN.	12	B				
1C	65.03203-1063	SEAT:VALVE EX.	12	B				
1D	65.03201-1016	GUIDE:VALVE	24	B	~061011	Y	65.03201-1016A	24
1D	65.03201-1016A	GUIDE:VALVE	24	B	~061201	Y	65.03201-1016B	24
1D	65.03201-1016B	GUIDE:VALVE	24	B	061202~			
1E	65.90302-0048	CORE:PLUG	10					
1F	65.90302-0029	PLUG:CORE	21					
1G	65.03205-0006A	BUSH:INJECTION NOZZLE	6					
1H	65.96501-0088	O-RING	12					
2	65.04101-0065B	VALVE:INTAKE	12					
3	65.04101-0066B	VALVE:EXHAUST	12					
4	65.04102-0024	SPRING:VALVE	24					
5	65.04103-0018	PLATE:VALVE SPRING	24					
6	65.90701-0098	WASHER	24					
7	65.04104-0009	COTTER:VALVE	48					
8	65.04902-0016	SEAL:VALVE STEM	24					
10	65.91030-0005	PIN	2					
11	65.90021-0009	BOLT:HEAD	26					
12	65.90201-0134	BOLT:STUD	24					
13	65.03901-0071	GASKET:CYLINDER HEAD	1					

Fig. 018 CYLINDER HEAD COVER

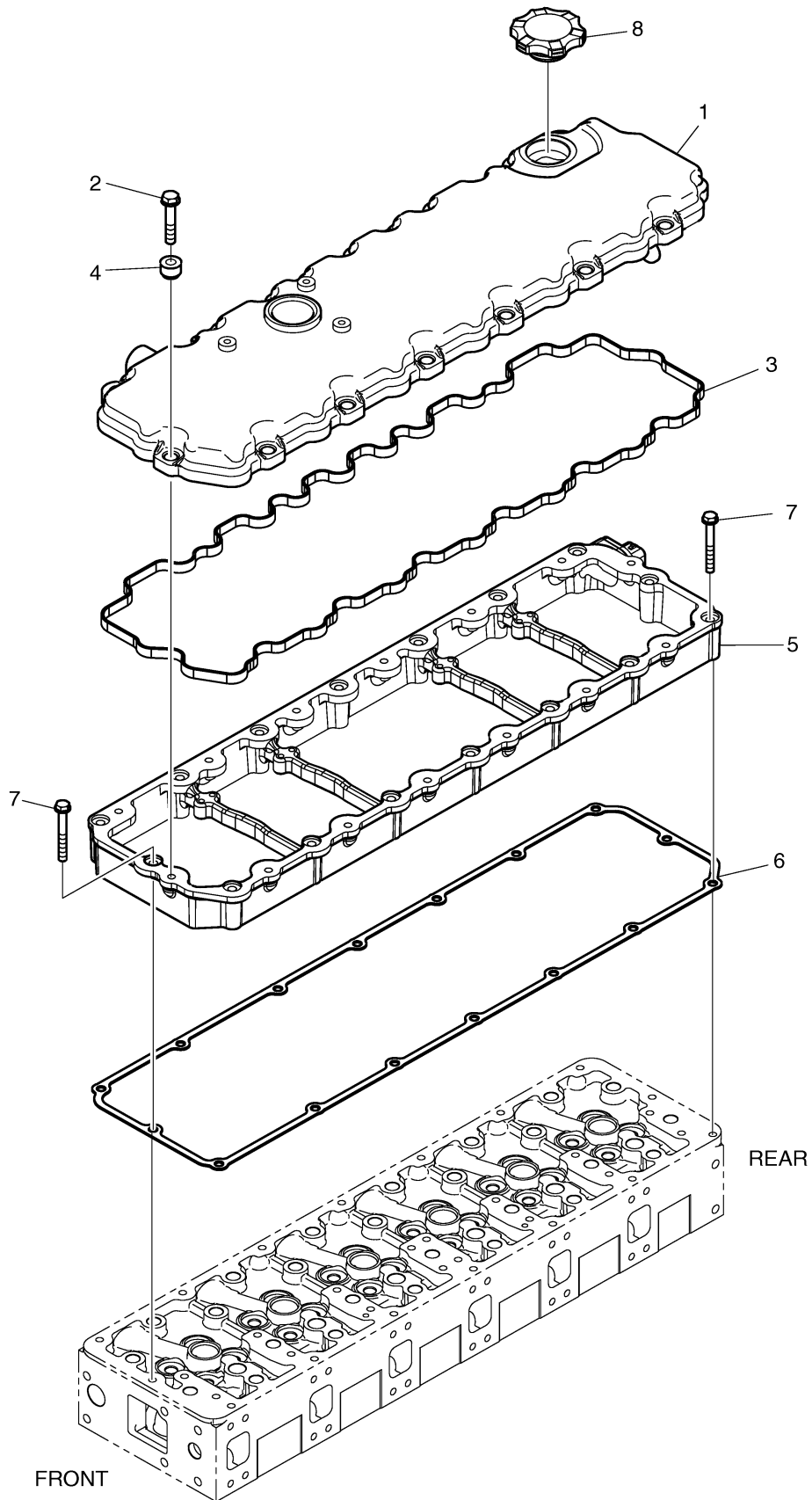
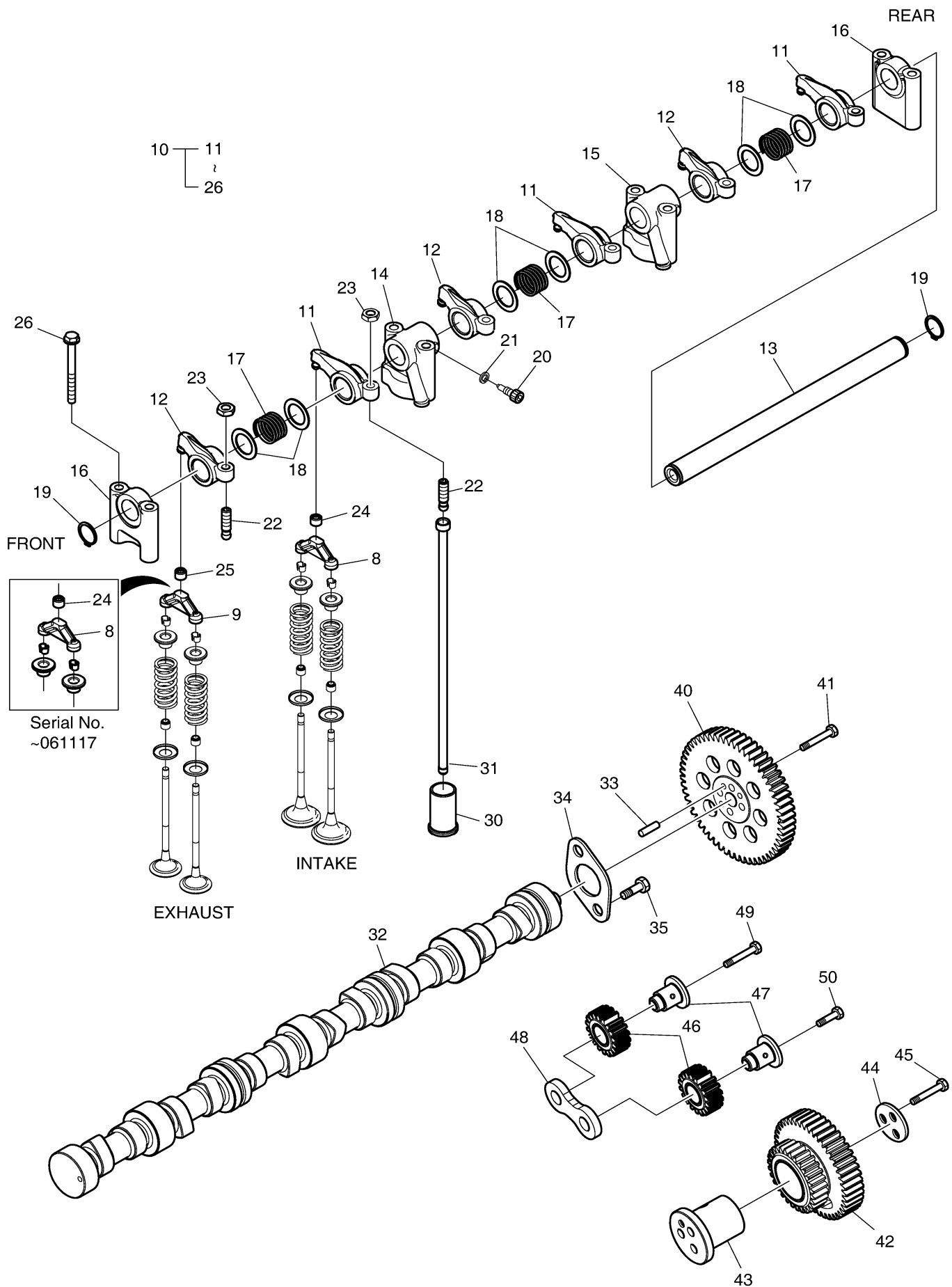


Fig. 018 CYLINDER HEAD COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.03401-5010	COVER:CYLINDER HEAD	1		~070705	Y	65.03401-5010B	1
1	65.03401-5010B	COVER:CYLINDER HEAD	1		070706~			
2	65.90020-0109	BOLT;COLLARED HEX.	14					
3	65.03905-0037A	GASKET;HEAD COVER	1					
4	65.03905-5002	PACKING;HEAD COVER	14					
5	65.03402-0008A	COVER:INTERMEDIATE	1		~070326	Y	65.03402-0008B	1
5	65.03402-0008B	COVER:INTERMEDIATE	1		070327~			
6	65.03905-0041	GASKET;CYL. HEAD COVER	1		~110512	I	400603-00050	1
6	400603-00050	GASKET;INTERMEDIATE	1		110513~			
7	65.90020-0138	BOLT;COLLARED HEX.	16					
8	65.01810-5011	CAP;OIL FILLER	1					

Fig. 019 TIMING SYSTEM



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