

Fig. 011 CYLINDER BLOCK

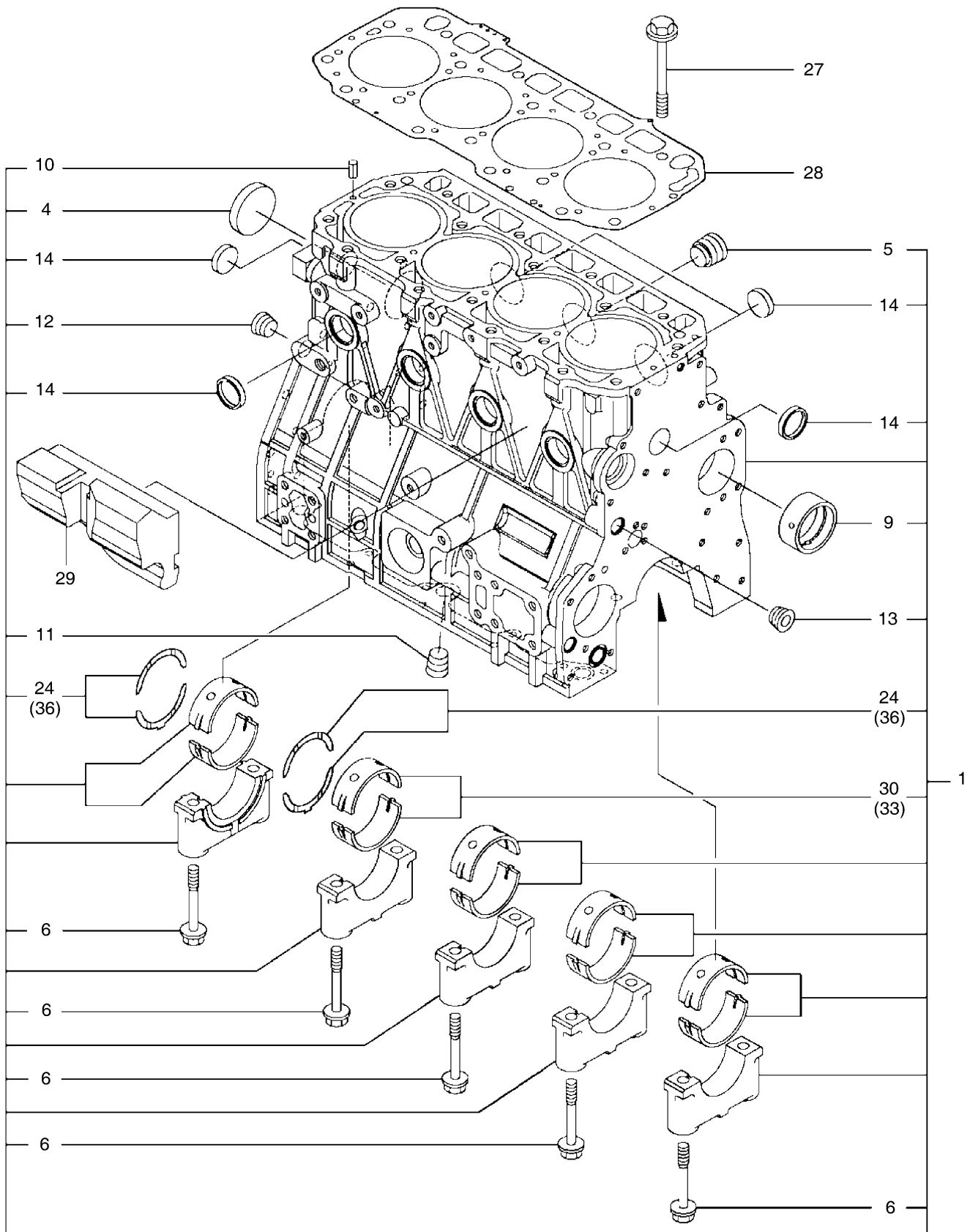


Fig. 011 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K9006287	CYLINDER BLOCK ASS'Y	1					
4	2.181-00317	PLUG	1					
5	2.181-00306	PLUG	1					
6	2.120-00135	BOLT	10					
9	2.408-00056	BUSH;CAMSHAFT	1					
10	S5740860	PIN;SPRING	2					
11	2181-1116D3	PLUG;HEX. SOCKET	1					
12	2181-1116D3	PLUG;HEX. SOCKET	1					
13	2181-1116D3	PLUG;HEX. SOCKET	1					
14	2.181-00314	PLUG	8					
24	A408306	WASHER;THRUST	2					
27	A408073	BOLT;HEAD	18					
28	400603-00079	GASKET,CYLINDER HEAD	1					
29	2.114-01364	SPACER	1					
30	A408075	MAIN METAL SET	5					
33	A408308	METAL:MAIN(0.25)	5	US				
36	A408309	WASHER;THRUST(0.25)	2	OS				

Fig. 012 GEAR HOUSING

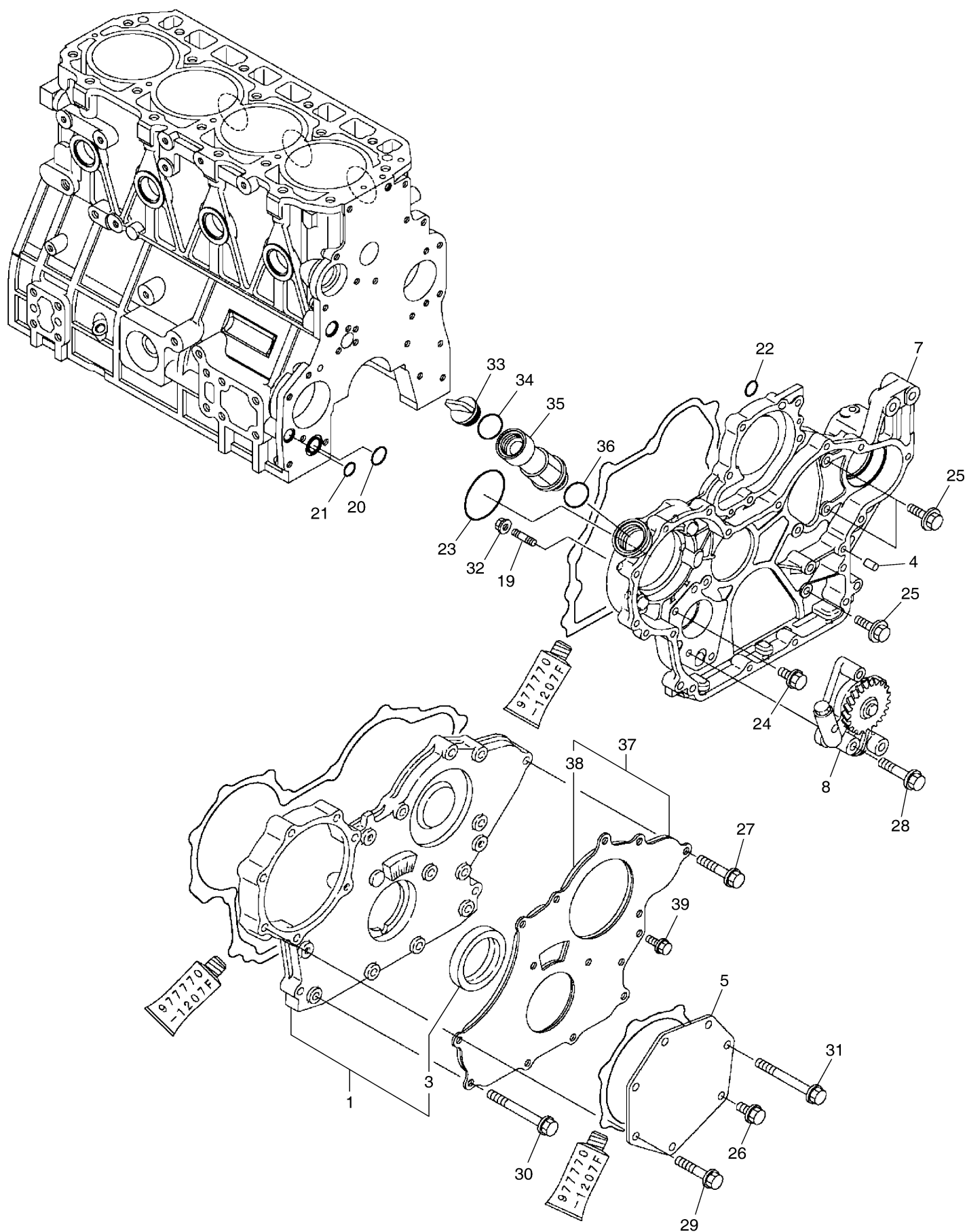


Fig. 012 GEAR HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	2.423-00133	GEAR HOUSING	1					
3	2.180-01236	SEAL;OIL	1					
4	S5701041	PIN;PARALLEL	4					
5	2.430-00249	COVER	1					
7	K9006142	HOUSING:GEAR	1					
8	A408112	PUMP;OIL	1					
19	2.120-00329	BOLT;STUD	4					
20	S8000201	O-RING	1					
21	S8000141	O-RING	1					
22	S8000070	O-RING	1					
23	2.180-01237	PACKING	1					
24	2.120-00136	BOLT;PLATED M8X16	1					
25	2.120-00137	BOLT M8X20	3					
26	2.120-00137	BOLT M8X20	1					
27	2.120-00139	BOLT;PLATED M8X40	5					
28	2.120-00044	BOLT M8X45	3					
29	2.120-00044	BOLT M8X45	5					
30	K9009807	BOLT;PLATED M8X70	6					
31	K9006166	BOLT M 8X 75	1					
32	2.121-00268	NUT	4					
33	D460483	CAP;FILLER	1					
34	S8000320	O-RING	1					
35	D471105	PIPE	1					
36	S8000320	O-RING	1					
37	2.304-00002	COVER ASS'Y	1					
38	2.161-00028	SPONGE	1					
39	2.120-00136	BOLT;PLATED M8X16	3					

Fig. 013 FLYWHEEL HOUSING & OIL PAN

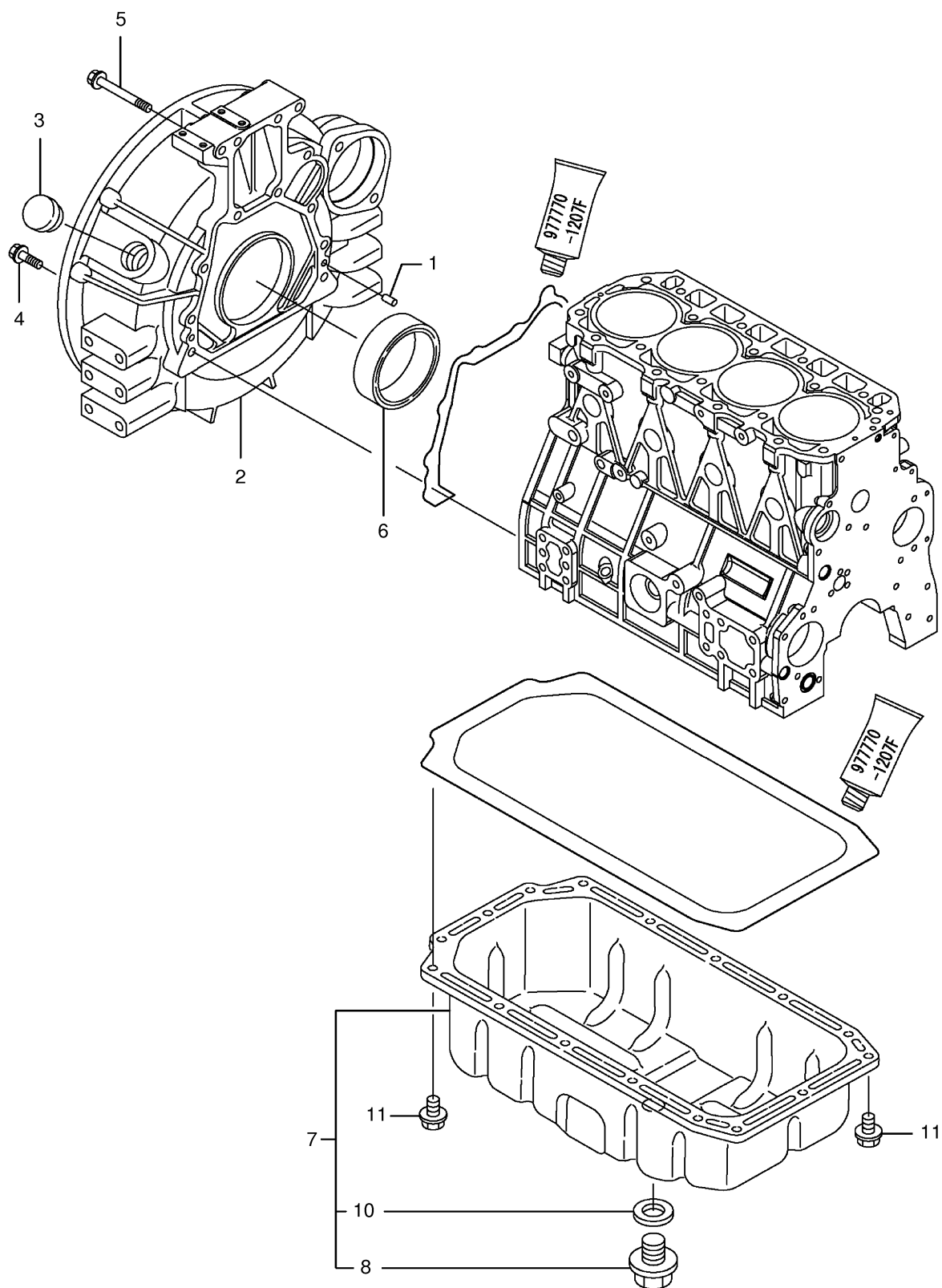


Fig. 013 FLYWHEEL HOUSING & OIL PAN

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	S5701041	PIN;PARALLEL	2					
2	2.430-00302	HOUSING;FLYWHEEL	1					
3	2.430-00083	CAP;FLYWHEEL COVER	1					
4	2.120-00142	BOLT;PLATED M10X35	9					
5	2.120-00141	BOLT;PLATED M10X70	4					
6	A408072	SEAL;OIL	1					
7	K9002123	OIL PAN ASS'Y	1					
8	2.181-00355	PLUG;DRAIN	1					
10	2.180-00910	SEAL;WASHER	1					
11	2.120-00143	BOLT M8X12	16					

Fig. 014 CYLINDER HEAD & BONNET

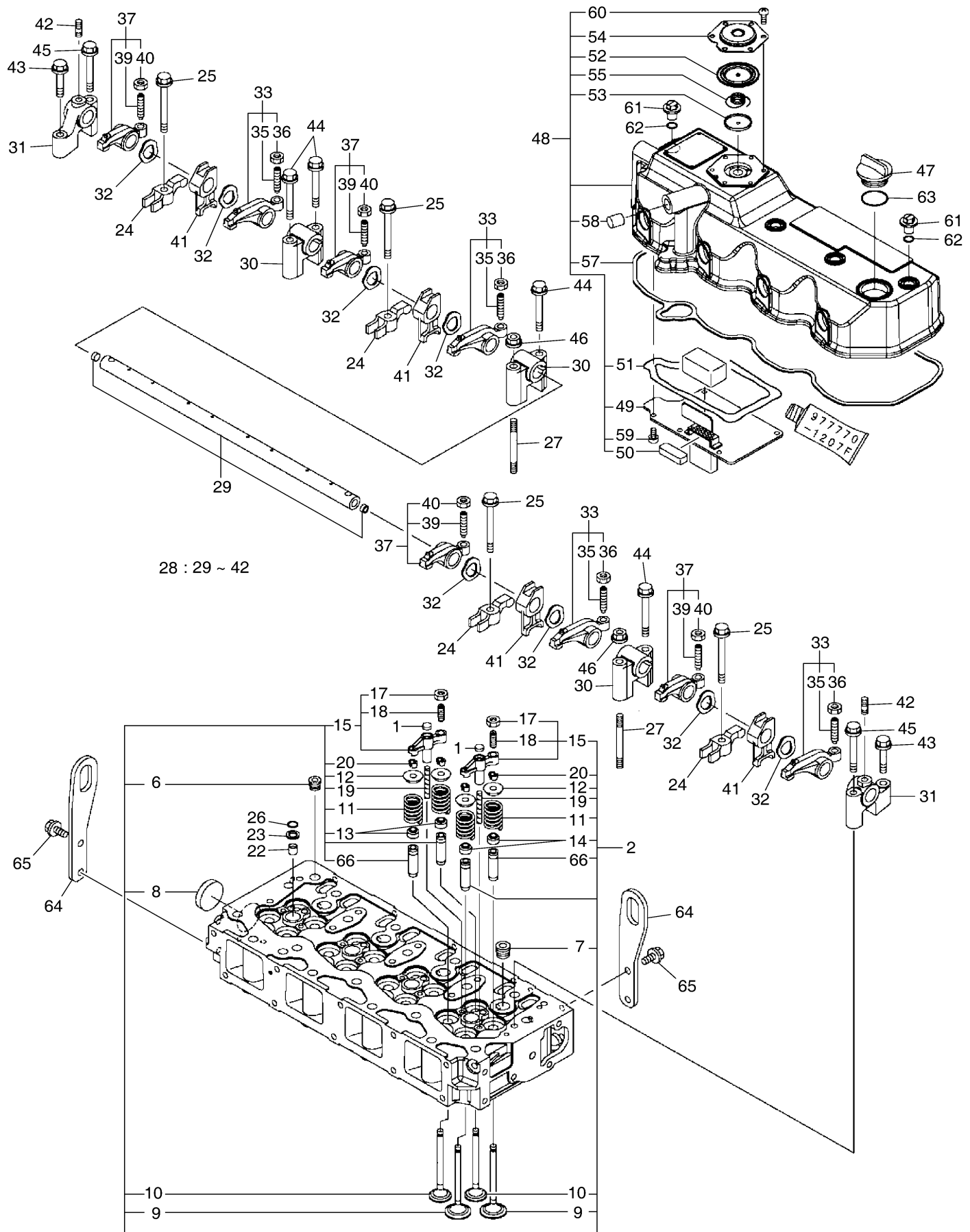


Fig. 014 CYLINDER HEAD & BONNET

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	A408332	SEAT A;VALVE BRIDGE	8					
2	A408090	CYLINDER HEAD ASS'Y	1					
6	2181-1116D2	PLUG	1					
7	2181-1116D3	PLUG;HEX. SOCKET	4					
8	2.181-00308	PLUG	1					
9	A408079	VALVE;INTAKE	8					
10	A408080	VALVE;EXHAUST	8					
11	A408081	SPRING;VALVE	16					
12	A408076	RETAINER;SPRING	16					
13	A408289	SEAL;VALVE STEM	8					
14	2.180-01240	SEAL;VALVE STEM	8					
15	2.426-00064	VALVE BRIDGE ASS'Y	8					
17	2.121-00084	NUT	8					
18	2.120-00850	SCREW;VALVE BRIDGE	8					
19	2.131-00534	GUIDE;VALVE BRIDGE	8					
20	2.217-00072	COTTER ASS'Y	16					
22	2.158-00004	PROTECTOR;NOZZLE	4					
23	2.427-00018	SEAT;NOZZLE	4					
24	2.223-00001	RETAINER;VALVE	4					
25	2.120-00853	BOLT;FLANGE RETAINER	4					
26	S8000120	O-RING	4					
27	A408342	BOLT M8X80	2					
28	A408087	SUPPORT CMP	1					
29	A408082	SHAFT;ROCKER ARM	1					
30	A408083	SUPPORT A	3					
31	A408084	SUPPORT B	2					
32	A408343	WASHER	8					
33	A408088	ARM ASS'Y;ROCKER	4					
35	2.120-00694	SCREW;VALVE	4					
36	2.121-00084	NUT	4					
37	A408089	ARM ASS'Y;ROCKER	4					
39	2.120-00694	SCREW;VALVE	4					
40	2.121-00084	NUT	4					
41	2.610-00001	SUPPORT	4					
42	2.120-00852	STUD M8X22	2					
43	2.120-00139	BOLT;PLATED M8X40	2					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
44	2.120-00151	BOLT;PLATED M8X60	4					
45	2.120-00151	BOLT;PLATED M8X60	2					
46	2.121-00267	NUT	2					
47	D460483	CAP;FILLER	1					
48	A408351	BONNET ASS'Y	1					
49	K9005939	PLATE;BAFFLE	1					
50	K9005940	BAFFLE	1					
51	2.464-00011	BAFFLE	1					
52	A408355	DIAPHRAGM:BREATHER	1					
53	A408356	PLATE;CENTER	1					
54	A408357	PLATE:BREATHER	1					
55	A408358	SPRING;DIAPHRAGM	1					
57	A408292	GASKET;BONNET	1					
58	A408359	PLUG	1					
59	2.120-00496	SCREW	6					
60	2.120-00496	SCREW	6					
61	2.132-00005	KNOB	4					
62	S8000120	O-RING	4					
63	S8000320	O-RING	1					
64	K9006580	LIFTER;ENGINE	2					
65	2.120-00136	BOLT;PLATED M8X16	4					
66	A408091	GUIDE;VALVE	16					

Fig. 015 SUCTION MANIFOLD

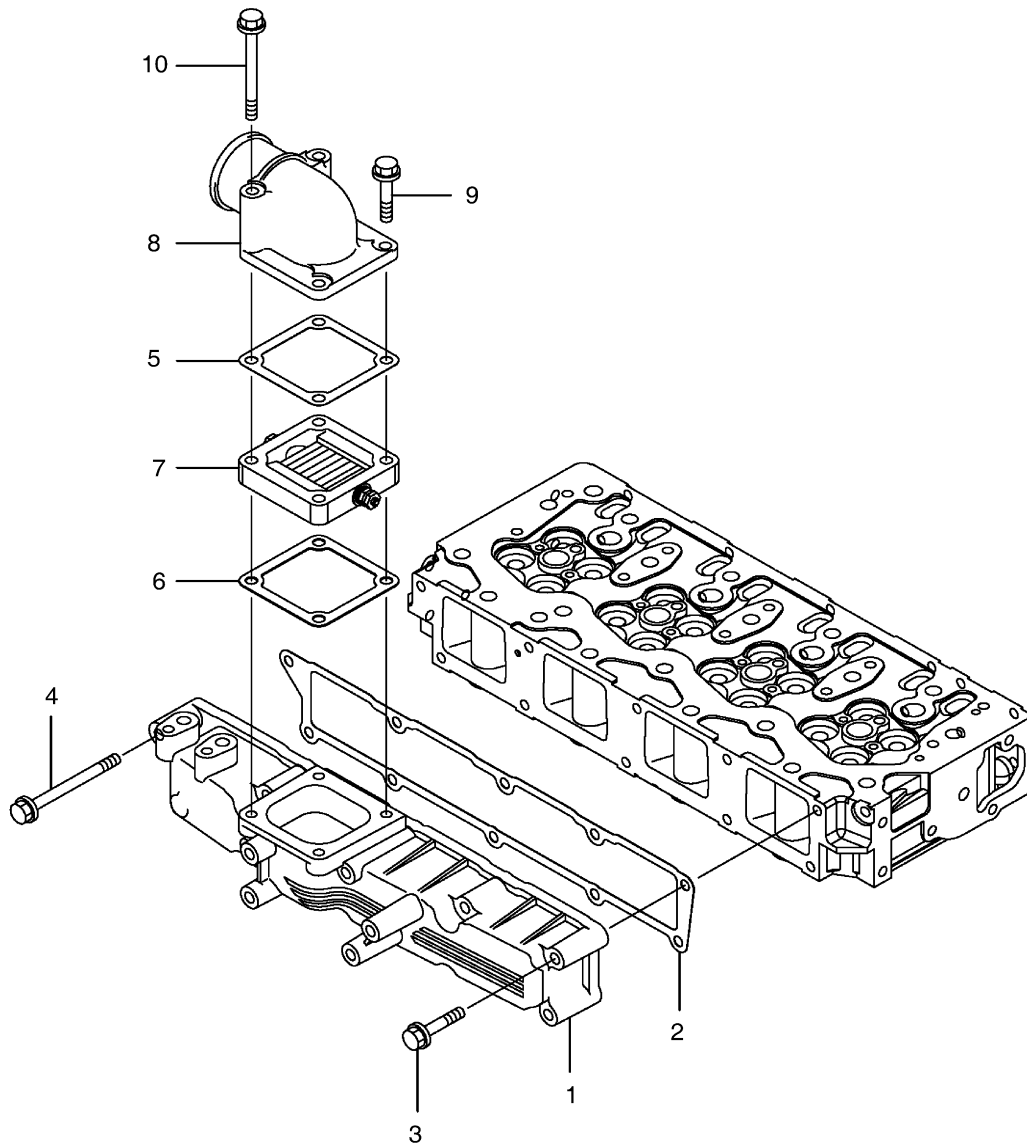


Fig. 015 SUCTION MANIFOLD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	A408093	INTAKE MANIFOLD	1					
2	A408094	PACKING;INTAKE MANIFOLD	1					
3	2.120-00148	BOLT;PLATED M8X55	9					
4	2.120-00854	BOLT;PLATED M8X85	1					
5	D471131	GASKET	1					
6	D471132	GASKET	1					
7	440207-00066	HEATER ASSY,AIR	1					
8	K9005934	PIPE;AIR HEATER	1					
9	2.120-00139	BOLT;PLATED M8X40	2					
10	K9005947	BOLT	2					

Fig. 016 EXHAUST MANIFOLD & MUFFLER

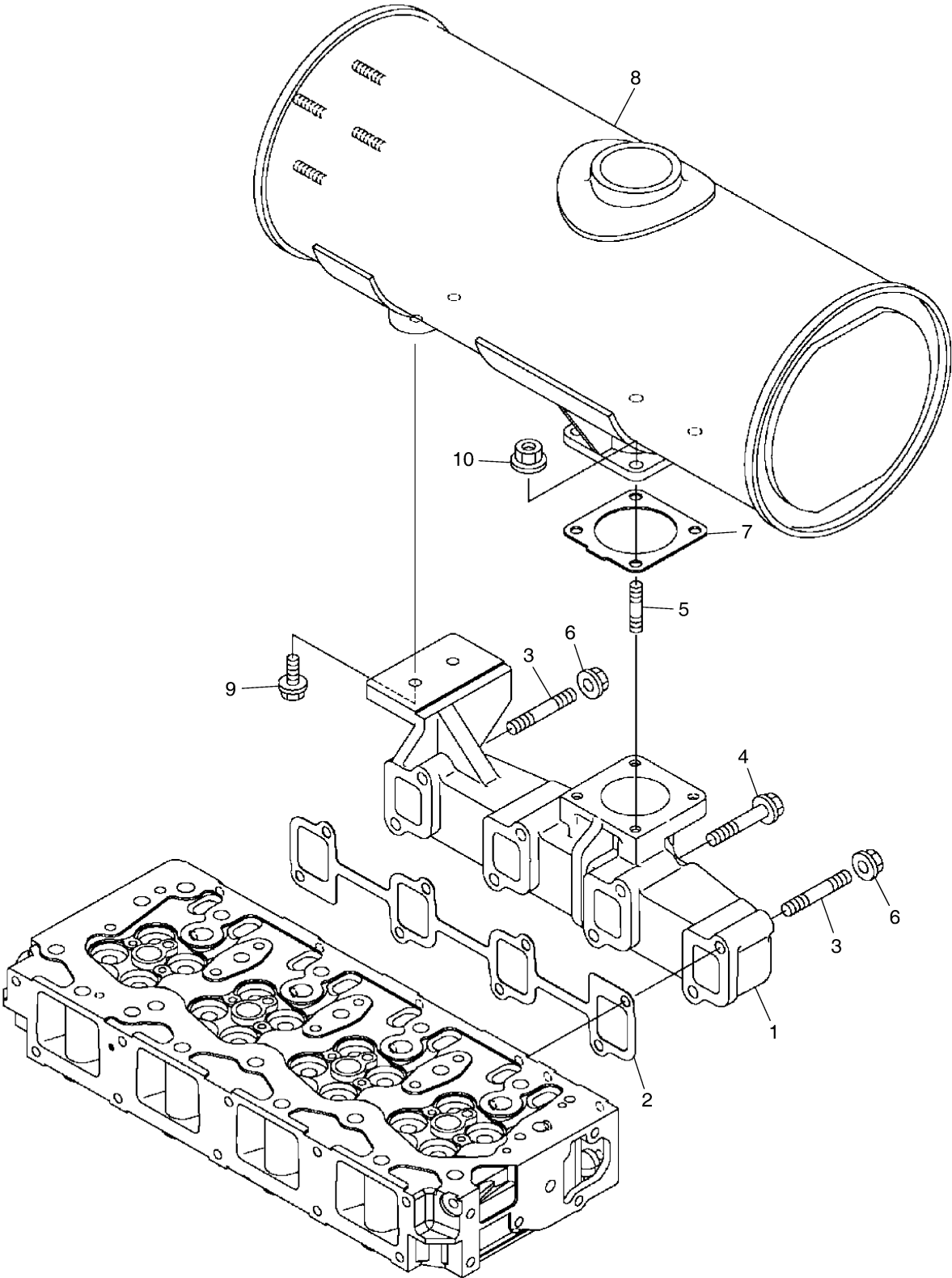


Fig. 016 EXHAUST MANIFOLD & MUFFLER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	240102-00275	MANIFOLD,EXHAUST	1					
2	A408095	GASKET;EXHAUST MAINFOLD	1					
3	2.120-00856	BOLT;STUD	2					
4	2.120-00855	BOLT M8X80	6					
5	2.120-00147	BOLT M8X22	4					
6	2.121-00267	NUT	2					
7	K9002146	GASKET:SILENCER	1					
8	K9006581	MUFFLER	1					
9	K9004854	BOLT M8X25	2					
10	2.121-00267	NUT	4					

Fig. 017 CAMSHAFT & DRIVING GEAR

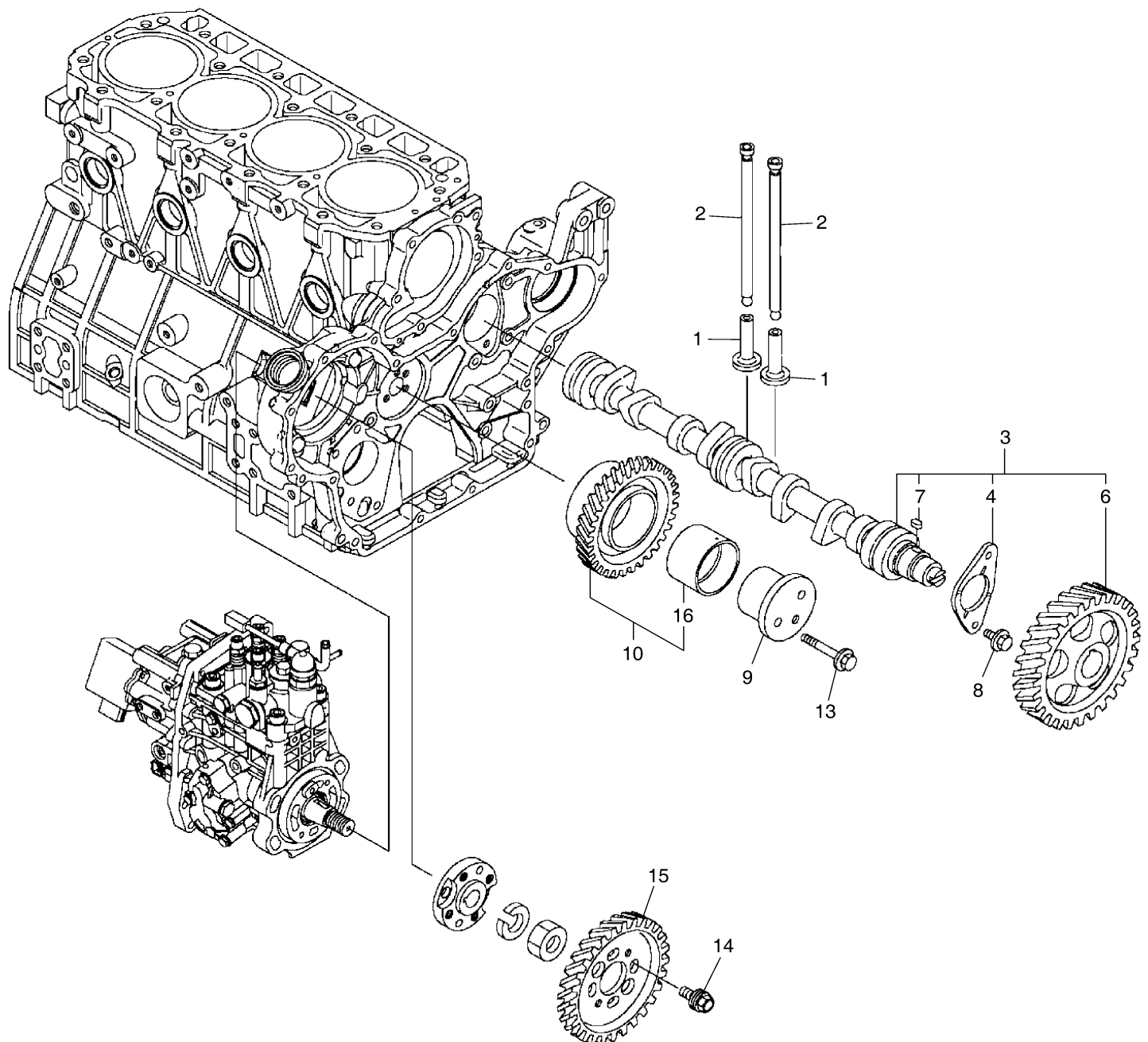
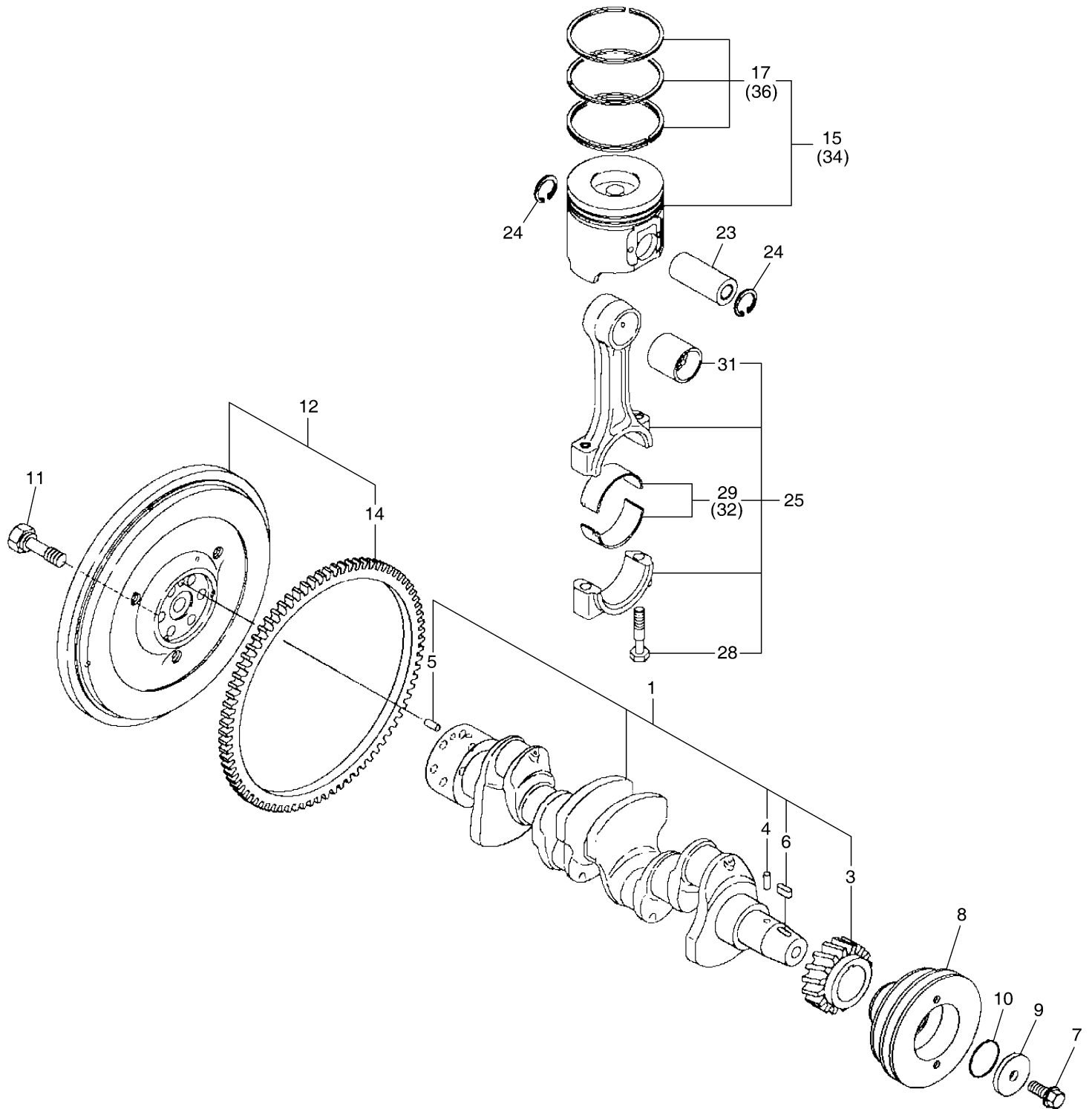


Fig. 017 CAMSHAFT & DRIVING GEAR

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	2.429-00133	TAPPET	8					
2	A408100	ROD;PUSH	8					
3	K9006079	CAM SHAFT ASSY	1					
4	2.177-00050	METAL;THRUST	1					
6	A408099	GEAR;CAM SHAFT	1					
7	2.113-00005	KEY	1					
8	2.120-00136	BOLT;PLATED M8X16	2					
9	A408373	SHAFT;IDLER GEAR	1					
10	2.403-00143	IDLE GEAR ASS'Y	1					
13	2.120-00148	BOLT;PLATED M8X55	3					
14	2.120-00857	BOLT	4					
15	K9002124	GEAR;INJ PUMP	1					
16	2.408-00069	BUSH;IDLE GEAR	1					

Fig. 018 CRANKSHAFT & PISTON



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