

MT25/26/31 S/N 710001-710654



Fig. G010-2 ENGINE SUSPENSION

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
10	MX508981	ENGINE	1					
10	MX508981E	ENGINE. EXCHANGE UNIT	1					
10	MX508982	ENGINE	1					
10	MX508982E	ENGINE. EXCHANGE UNIT	1					
	MX509000	GASKET KIT,OVERHAUL	1					
11	MX508939	HOSE	1		710439~			
12	MX511402	TAPE	1		710439~			
13	MX065012	CLAMP	1		710439~			
14	MX061459	SCREW	1		710439~			
15	MX063098	NUT	1		710439~			
16	MX046833	BRACKET	1		710439~			
17	MX052539	SCREW	1		710439~			
18	MX065029	CLAMP,HOSE	1		710439~			
19	MX509266	WASHER	1		710439~			
20	MX055729	COCK,DISCHARGE	1					
30	MX502428	BRACKET R.H	1					
40	MX502429	BRACKET L.H	1					
50	MX501845	SPACER	7					
60	MX053471	SCREW,HEX	7					
70	MX057150	BEARING,CONE	2					
80	MX061497	SCREW	6		~710011			
	MX160482	SCREW	6		710012~			
90	MX063350	WASHER	6		~710011			
	MX501845	SPACER	6		710012~			
100	MX053264	NUT	6					
110	MX053260	SCREW	2					
120	MX057409	CUSHION,RUBBER	2					
130	MX057410	WASHER	2					
140	MX140062	SHIM	1					
150	MX140063	SHIM	1					
160	MX509270	WASHER	2					
170	MX053265	NUT	2					
180	MX501753	BRACKET R.H	1					
190	MX501752	BRACKET L.H	1					
200	MX501846	SPACER	8					
210	MX053201	SCREW	8					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
220	MX502323	BEARING	2					
230	MX061497	SCREW	6		~710011			
	MX160482	SCREW	6		710012~			
240	MX063350	WASHER	6		~710011			
	MX501845	SPACER	6		710012~			
250	MX053264	NUT	6					
260	MX508326	SCREW	2					
270	MX057409	CUSHION,RUBBER	2					
280	MX057410	WASHER	2					
290	MX140062	SHIM	1					
300	MX140063	SHIM	1					
310	MX509270	WASHER	2					
320	MX053265	NUT	2					

Fig. G010-4 PIPES FOR CHARGE AIR

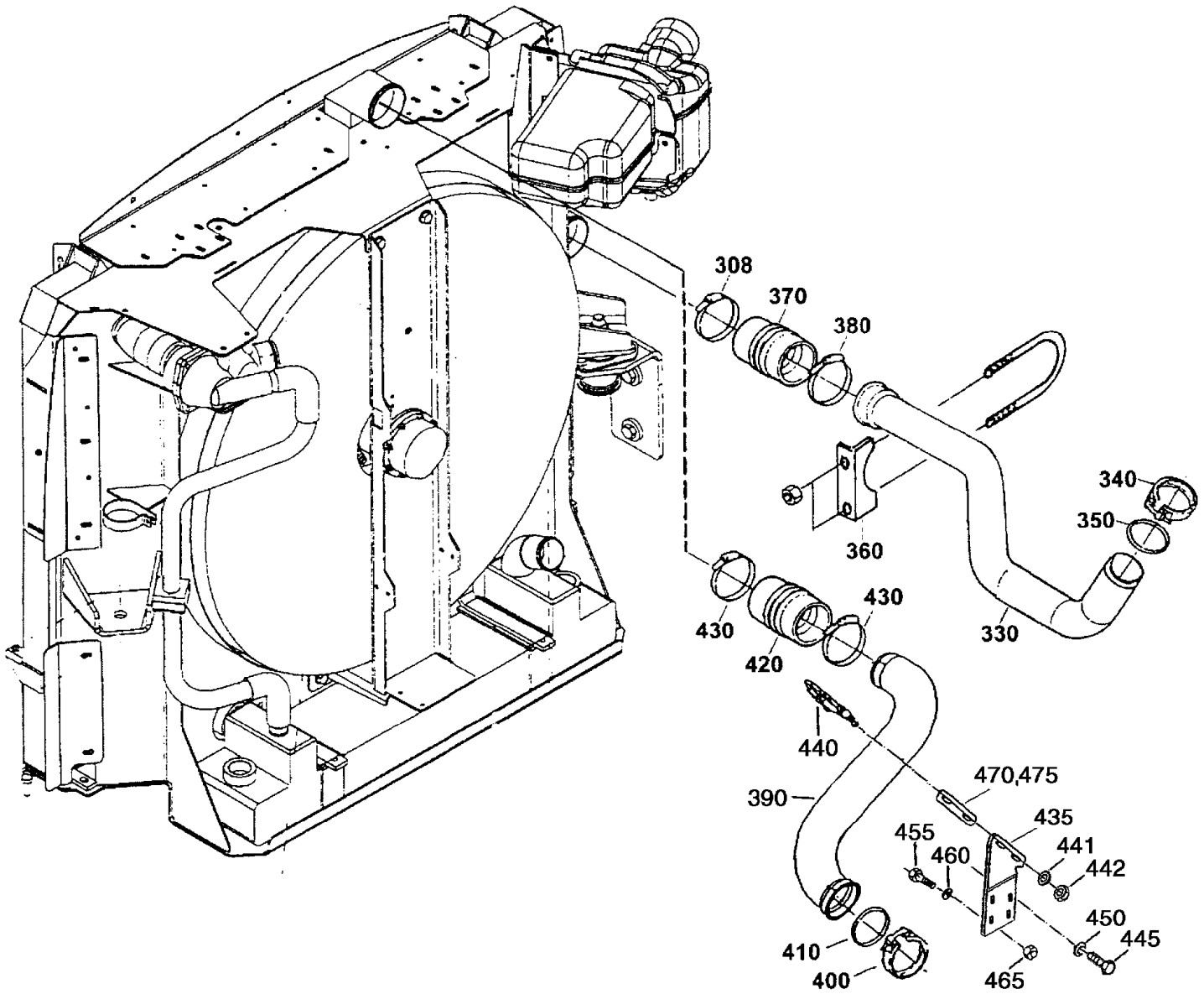


Fig. G010-4 PIPES FOR CHARGE AIR

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
330	MX503011	PIPE	1					
340	MX503020	CLAMP	1					
350	MX451745	RING,O	1					
360	MX503019	CLAMP	1					
370	MX351548	HOSE	1					
380	MX065036	CLAMP,HOSE	2					
390	MX503012	PIPE	1					
400	MX451075	CLAMP	1					
410	MX451074	RING,O	1					
420	MX351548	HOSE	1					
430	MX065036	CLAMP,HOSE	2					
435	MX513358	BRACKET	1					
440	MX503019	CLAMP	1					
441	MX160084	NUT	2					
442	MX160001	WASHER	2					
445	MX509627	SCREW	2					
450	MX509266	WASHER	2					
455	MX053291	SCREW	2					
460	MX509267	WASHER	2					
465	MX053428	NUT	2					
470	MX513508	SHIM	1					
475	MX513509	SHIM	6					

Fig. G010-6 CYLINDER HEAD

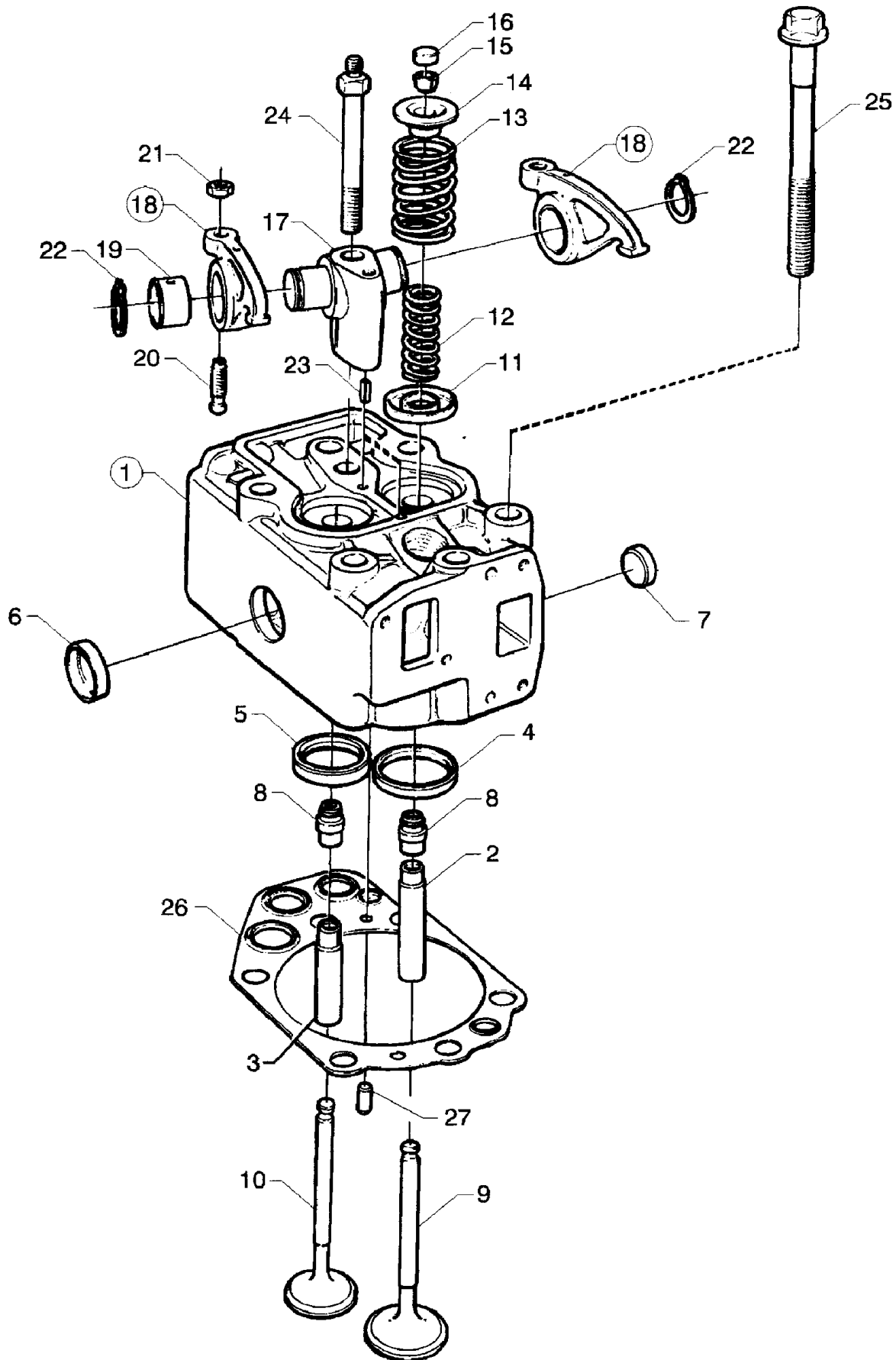


Fig. G010-6 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX513184	CYLINDER HEAD ASS'Y	6					
	MX513185	CYLINDER HEAD	6					
2	MX511272	GUIDE, INTAKE VALVE	6					
3	MX511273	GUIDE, EXHAUST VALVE	6					
4	MX503552	VALVE SEAT RING	6					
	MX503553	VALVE SEAT RING	6					
5	MX151722	VALVE SEAT RING	6					
	MX351049	VALVE SEAT RING	6					
6	MX506622	PLUG, CORE	6					
7	MX506623	CORE PLUG	6					
8	MX351801	SEAL	12					
9	MX351725	NIPPLE	6					
10	MX151726	VALVE	6					
11	MX051612	WASHER	12					
12	MX513919	SPRING, VALVE	6					
	MX514910	SPRING, VALVE	6					
13	MX513918	SPRING, VALVE	6					
	MX514911	SPRING, VALVE	6					
14	MX151729	COLLAR, VALVE SPRING	6					
	MX508227	COLLAR, VALVE SPRING	6					
15	MX051418	COLLET	24					
16	MX509854	CAP, VALVE STEM	12					
17	MX151730	BRACKET	6					
18	MX502263	ARM, ROCKER	12					
19	MX151732	BUSHING	12					
20	MX451333	ADJUSTING SCREW	12					
21	MX051619	NUT, HEX	12					
22	MX151733	RING, RETAINING	12					
23	MX351878	PIN, SLOT	6					
	MX251370	PIN	6					
24	MX503554	SCREW	6					
25	MX151737	SCREW	36					
26	MX501843	GASKET, CYLINDER HEAD	6					
	MX501844	GASKET	6					
27	MX051640	PIN	12					
	MX504364	GASKET KIT	6					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
	MX503466	GASKET KIT	6					

Fig. G010-8 ROCKER COVER

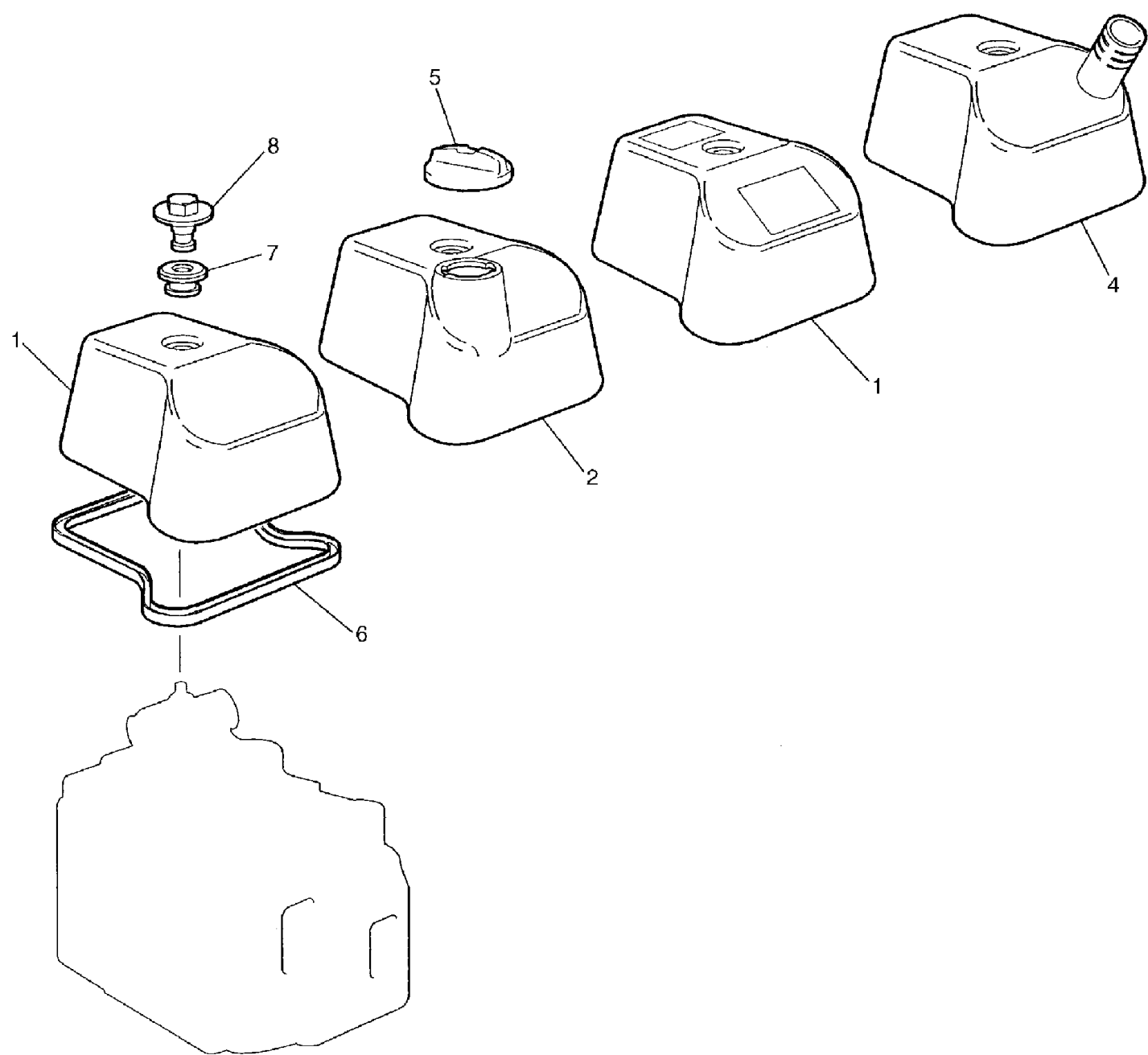


Fig. G010-8 ROCKER COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX513186	COVER,VALVE	5		~710438			
1	MX513186	COVER,VALVE	4		710439~			
2	MX503568	COVER,VALVE	1					
4	MX508499	COVER,VALVE	1		710439~			
5	MX051634	FILLER CAP	1					
6	MX451742	GASKET,ROCK COVER	6					
7	MX451743	SEAL RING	6					
8	MX451744	NUT,CAP	6					
	MX504364	GASKET KIT	1					

Fig. G010-10 CYLINDER BLOCK

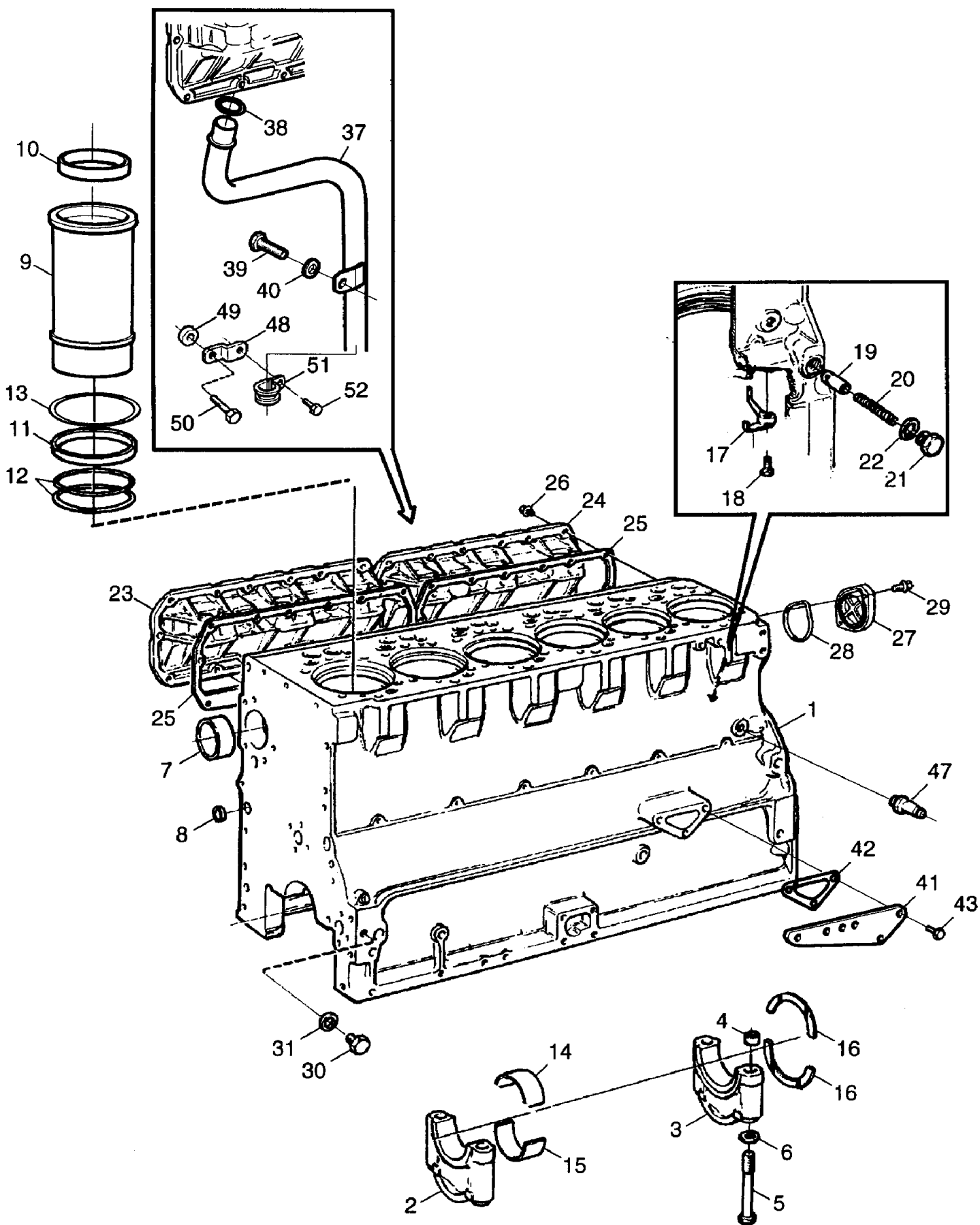
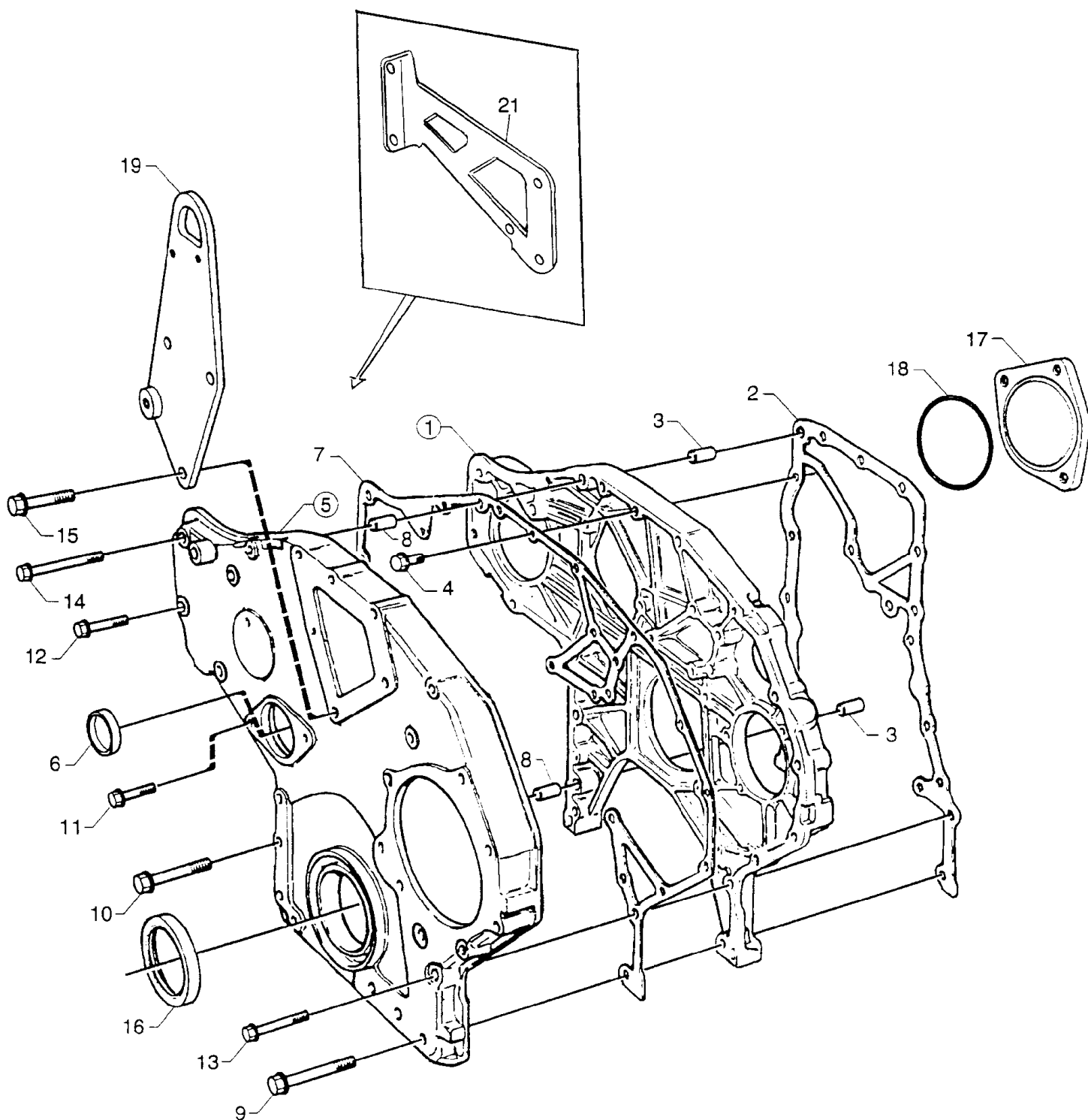


Fig. G010-10 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX503570	CYLINDER BLOCK	1					
2	-	BEARING CAP	6	D				
3	-	BEARING CAP	1	D				
4	MX151764	GUIDE	14					
5	MX151765	SCREW	14					
6	MX151766	GASKET	14					
7	MX151767	BEARING	7					
8	MX151768	CORE PLUG	5					
9	MX351887	CYLINDER LINER	6					
	-	CYLINDER LINER	6	D				
10	MX351889	RING	6					
11	MX151770	SEAL RING	6					
12	MX151589	RING,O	12					
13	MX351036	SHIM	6					
	MX351056	SHIM	6					
	MX351057	SHIM	6					
	MX351058	SHIM	6					
	MX351059	SHIM	6					
	MX351060	SHIM	6					
14+15	MX502291	BEARING	7					
	MX506649	MAIN BEARING ASS'Y	7					
	MX506650	MAIN BEARING ASS'Y	7					
	MX506651	MAIN BEARING ASS'Y	7					
	MX506652	MAIN BEARING ASS'Y	7					
	MX506653	MAIN BEARING ASS'Y	7					
16	MX351893	BEARING,THRUST	4					
17	MX351901	NOZZLE	6					
18	MX051920	SCREW	6					
19	MX151787	PISTON	1					
20	MX151788	SPRING	1					
21	MX151789	PLUG	1					
22	MX051809	GASKET	1					
23	MX503576	COVER	1					
	MX504912	PLATE	1					
24	MX351692	COVER	1		~710438			
	MX503576	COVER	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
25	MX151792	GASKET	2					
26	MX351894	SCREW,FLANGE	26					
27	MX351895	COVER	1					
28	MX351526	RING,O	1					
29	MX351896	SCREW,FLANGE	2					
30	MX151880	PLUG	1					
31	MX151879	GASKET	1					
37	MX351813	PIPE	1		~710438			
38	MX151797	RING,O	1		~710438			
39	MX061485	SCREW,HEX	1		~710438			
40	MX504308	WASHER	1		~710438			
41	MX036242	COVER	1					
42	MX351898	GASKET,BRACKET	1					
43	MX351899	SCREW,FLANGE	3					
47	MX451523	DRAIN	1					
48	MX451713	BRACKET	1		~710438			
49	MX051899	SPACING TUBE	1		~710438			
50	MX451022	SCREW,FLANGE	1		~710438			
51	MX151995	CLAMP	1		~710438			
52	MX451619	SCREW,FLANGE	1		~710438			
	MX351962	KIT,REPAIR	6					

Fig. G010-12 TIMING GEAR HOUSING



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