

Fig. G010-8 CRANKCASE VENTILATION

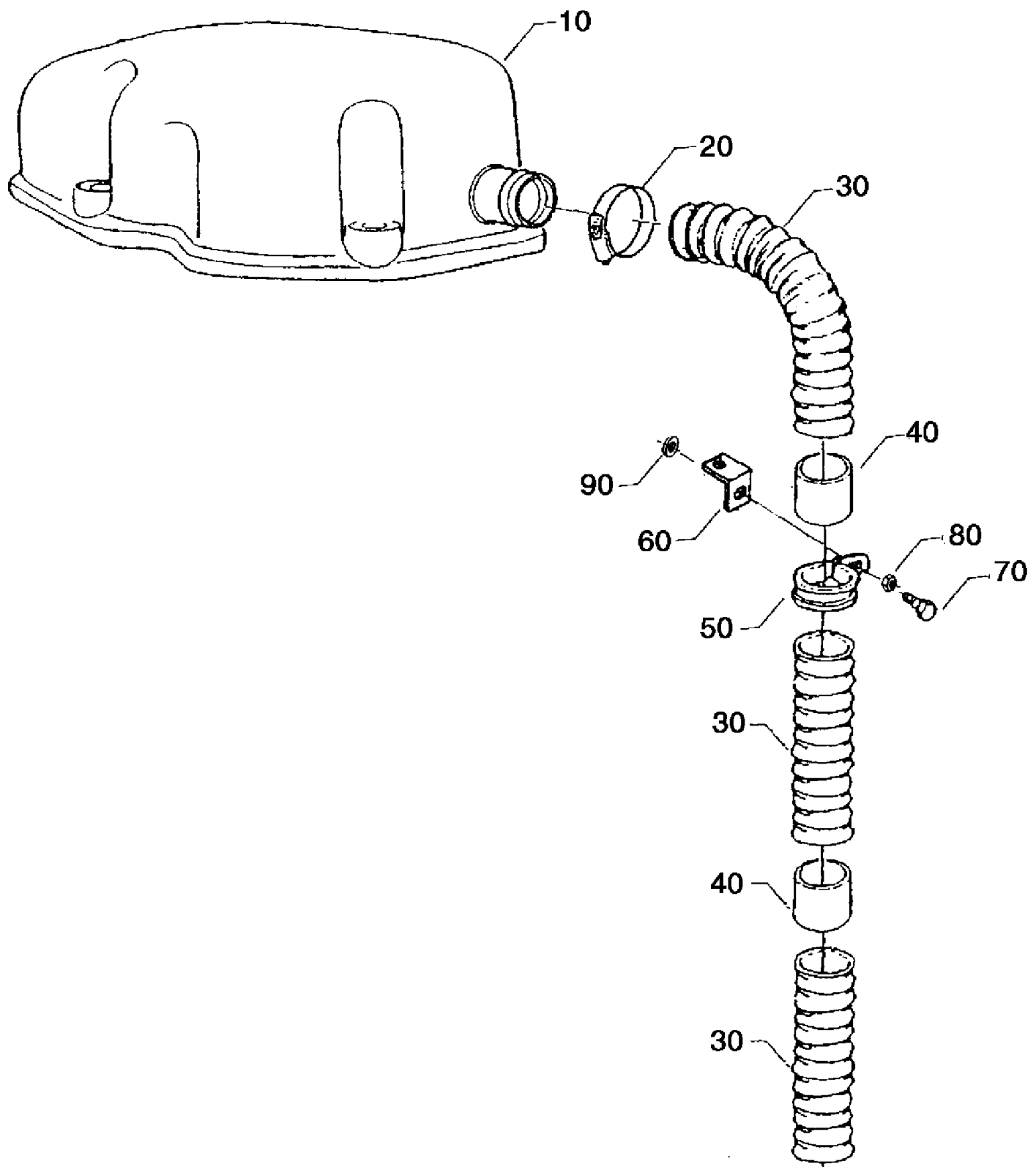


Fig. G010-8 CRANKCASE VENTILATION

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
10	MX513961	ENGINE	1					
20	MX065029	CLAMP,HOSE	1					
30	MX513048	HOSE	3					
40	MX513073	PIPE	2					
50	MX065011	CLAMP	1					
60	MX033536	BRACKET	1					
70	MX061459	SCREW	1					
80	MX509272	WASHER	2					
90	MX063036	NUT	1					

Fig. G010-10 ENGINE SUSPENSION

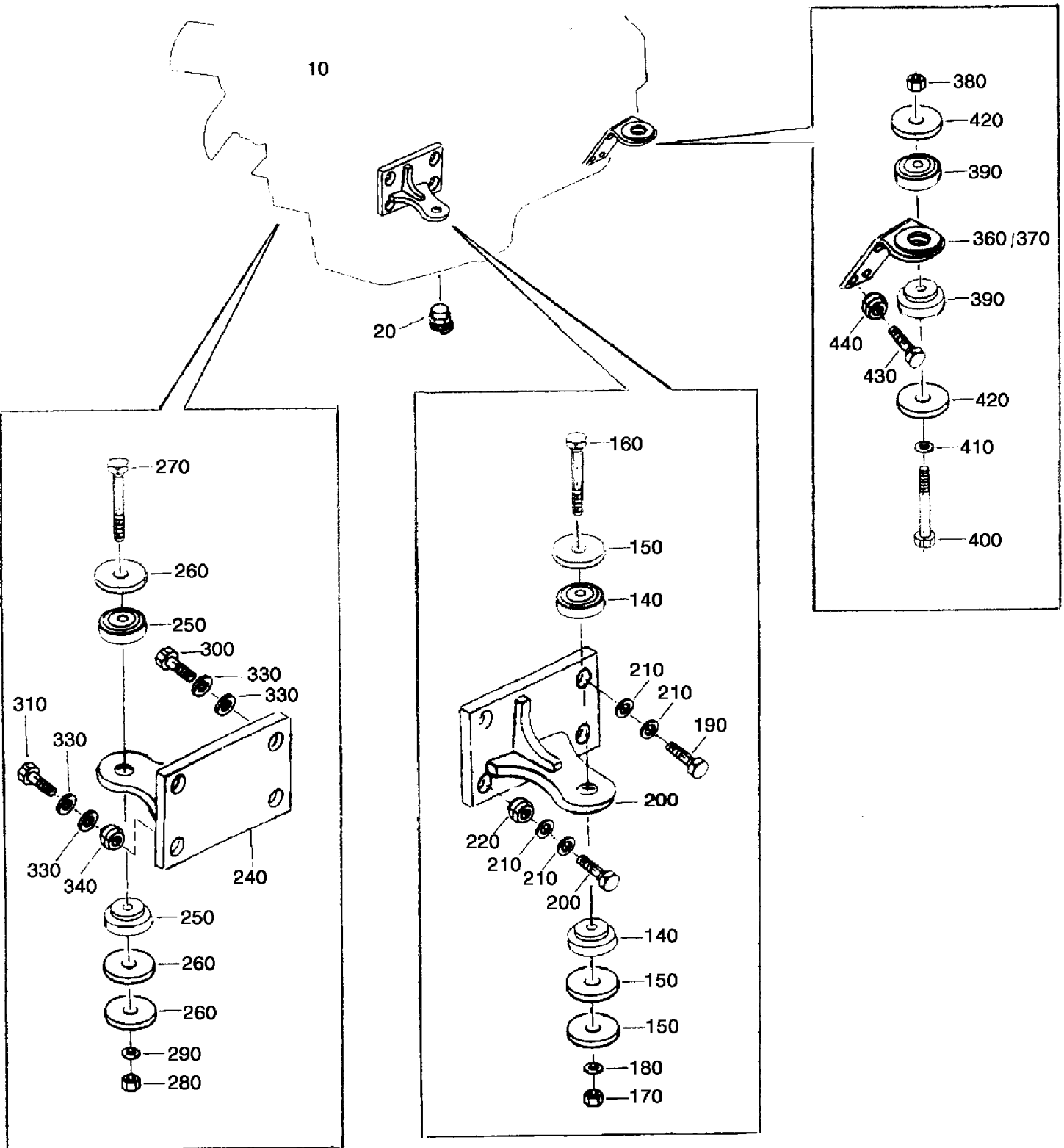


Fig. G010-10 ENGINE SUSPENSION

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
10	MX513961	ENGINE	1					
110	MX055729	COCK,DISCHARGE	1					
130	MX515654	BRACKET L.H	1					
140	MX515660	SUSPENSION,RUBBER	2					
150	MX515653	WASHER	3					
160	MX515704	SCREW	1					
170	MX053265	NUT	1					
180	MX504310	WASHER	1					
190	MX511748	SCREW	2					
200	MX509032	SCREW	2					
210	MX504309	WASHER	8					
220	MX501847	SPACER	2					
240	MX515655	BRACKET R.H	1					
250	MX515660	SUSPENSION,RUBBER	2					
260	MX515653	WASHER	3					
270	MX515704	SCREW	1					
280	MX053265	NUT	1					
290	MX504310	WASHER	1					
300	MX511748	SCREW	2					
310	MX509032	SCREW	2					
330	MX504309	WASHER	8					
340	MX501847	SPACER	2					
360	MX515738	BRACKET R.H	1					
370	MX515710	BRACKET L.H	1					
380	MX063106	NUT	2					
390	MX515661	SUSPENSION,RUBBER	4					
400	MX515704	SCREW	2					
410	MX509270	WASHER	2					
420	MX515653	WASHER	4					
430	MX053201	SCREW	8					
440	MX501846	SPACER	8					

Fig. G010-12 PIPES FOR CHARGE AIR

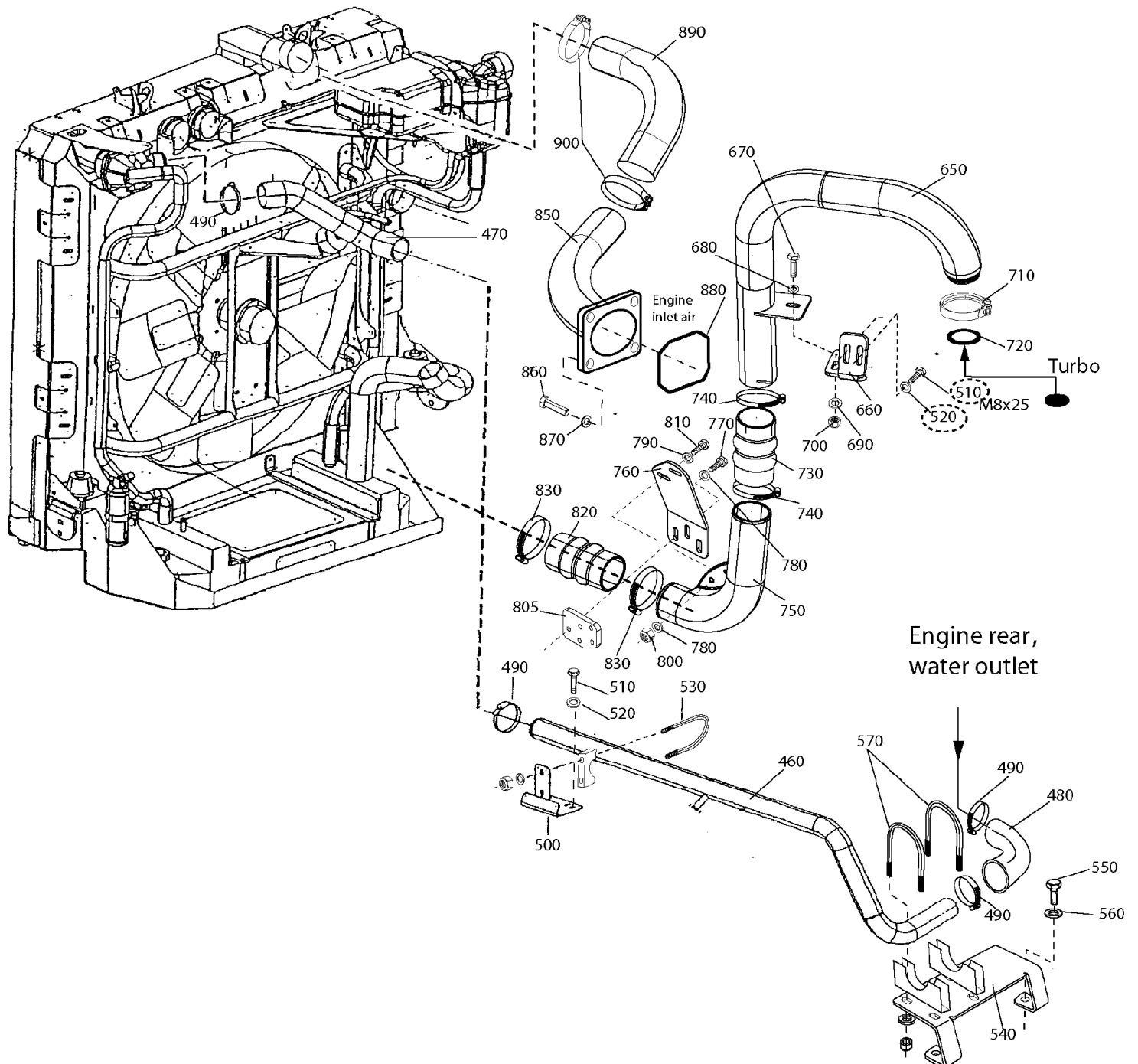


Fig. G010-12 PIPES FOR CHARGE AIR

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
460	MX513852	PIPE	1					
470	MX514062	HOSE	1					
480	MX514769	HOSE	1					
490	MX516114	CLAMP,HOSE	4		710753~			
490	MX065034	CLAMP,HOSE	4		~710752			
500	MX511665	BRACKET	1					
510	MX509627	SCREW	4					
520	MX504308	WASHER	4					
530	MX510202	CLAMP	1					
540	MX513853	BRACKET	1					
550	MX062655	SCREW	2					
560	MX509266	WASHER	2					
570	MX510202	CLAMP	2					
650	MX514404	PIPE,AIR INLET	1					
655	MX516878	GASKET	1					
660	MX514406	BRACKET	1					
670	MX152896	SCREW	1					
680	MX504308	WASHER	1					
690	MX509267	WASHER	1					
700	MX053428	NUT	1					
710	MX503020	CLAMP	1					
720	MX516878	GASKET	1		710723~			
720	MX451745	RING,O	1		~710722			
730	MX514105	HOSE	1					
740	MX065037	CLAMP,HOSE	2					
750	MX514405	PIPE,AIR INLET	1					
760	MX514421	BRACKET	1					
770	MX053429	SCREW	3					
780	MX504308	WASHER	5					
790	MX509267	WASHER	3		710734~			
790	MX509267	WASHER	5		~710733			
800	MX053428	NUT	3		710734~			
800	MX053428	NUT	5		~710734			
805	MX516279	BRACKET	1		710734~			
810	MX152896	SCREW	3					
820	MX514105	HOSE	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
830	MX065037	CLAMP,HOSE	2					
850	MX515819	PIPE,AIR INLET	1		710732~			
850	MX516043	AIR INLET PIPE	1		710708~710731			
850	MX515824	AIR INLET PIPE	1		~710707			
860	MX052528	SCREW	4		710732~			
860	MX509228	SCREW	4		~710731			
870	MX509227	WASHER	4					
880	MX512524	SEAL	1					
890	MX515820	HOSE	1		710708~			
890	MX514105	HOSE	1		~710707			
900	MX516616	CLAMP,HOSE	2		710708~			
900	MX065037	CLAMP,HOSE	2		~710707			

Fig. G010-14 CYLINDER HEAD

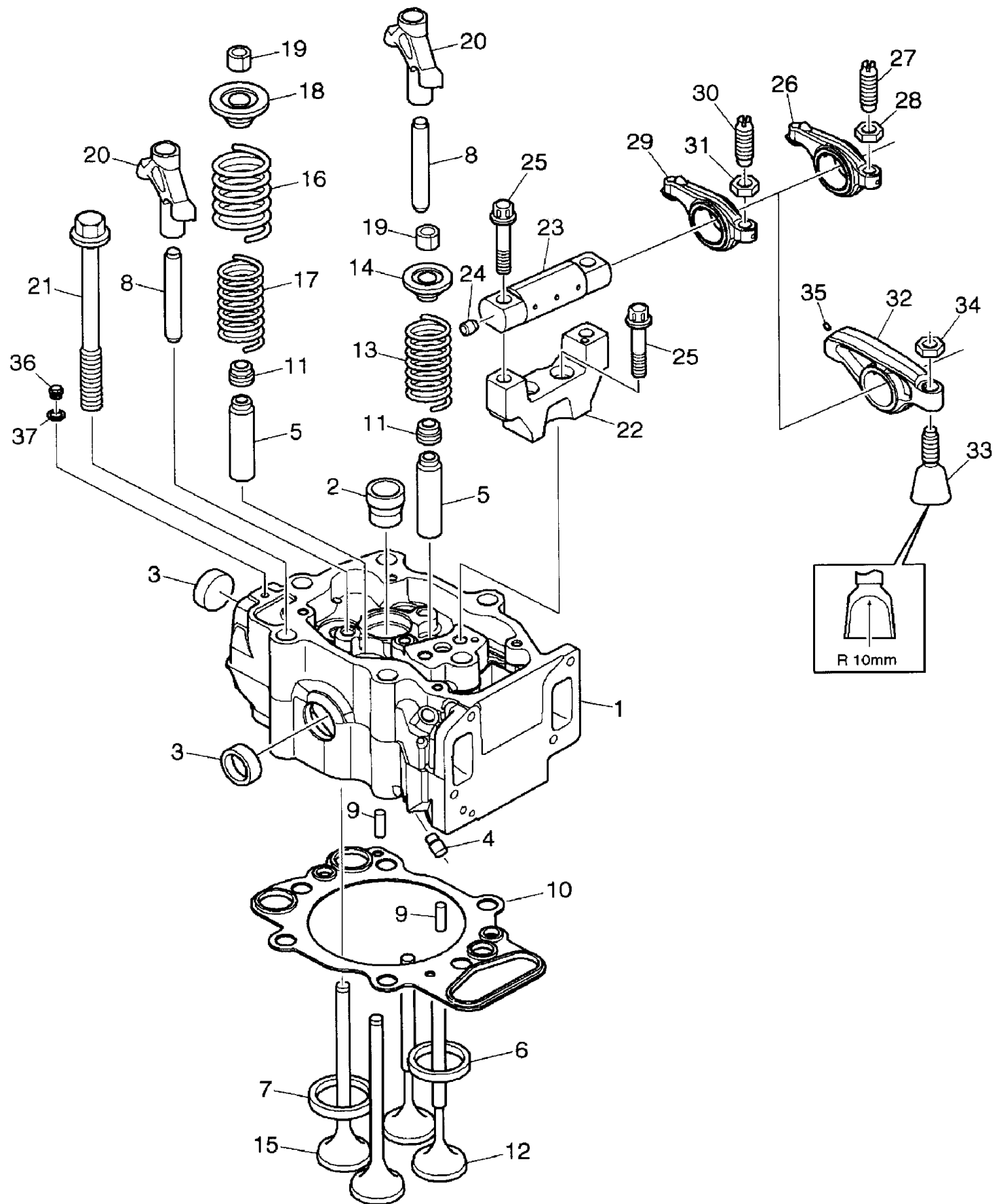


Fig. G010-14 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX516444	HEAD,CYLINDER	1					
2	MX512036	SLEEVE	1					
3	MX506622	PLUG,CORE	2					
4	MX516443	RIVET	3					
5	MX451131	GUIDE,VALVE	4					
6	MX509091	SEAT RING,VALVE	2					
	MX509092	SEAT RING,VALVE	2					
7	MX451472	SEAT RING,VALVE	2					
	MX509093	SEAT RING,VALVE	2					
8	MX451473	PIN	2					
9	MX051640	PIN	2					
10	MX508836	GASKET,CYLINDER HEAD	1					
11	MX451474	SEAL	4					
12	MX512037	VALVE	2					
13	MX514646	SPRING,VALVE	2					
14	MX451476	COLLAR,VALVE	2					
15	MX511732	VALVE,EXHAUST	2					
16	MX451492	SPRING,VALVE	2					
17	MX451477	SPRING,VALVE	2					
18	MX451478	COLLAR,VALVE	2					
19	MX451479	COLLET	8					
20	MX512962	YOKE	2					
21	MX510024	SCREW	6					
22	MX512039	BRACKET	1					
23	MX512040	SHAFT	1					
24	MX509090	PLUG	1					
25	MX512041	SCREW	4					
26	MX509097	ARM,ROCKER	1					
27	MX512877	SCREW,ADJUSTING	1					
28	MX051619	NUT,HEX	1					
29	MX509098	ARM,ROCKER	1					
30	MX512877	SCREW,ADJUSTING	1					
31	MX051619	NUT,HEX	1					
32	MX512961	ARM,ROCKER	1					
33	MX514648	SCREW,ADJUSTING	1					
34	MX512044	NUT,HEX	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
35	MX516446	PLUG	1					
36	MX511724	PLUG	1					
37	MX514426	SEAL	1					
	MX514563	GASKET KIT	1					

Fig. G010-16 ROCKER COVER

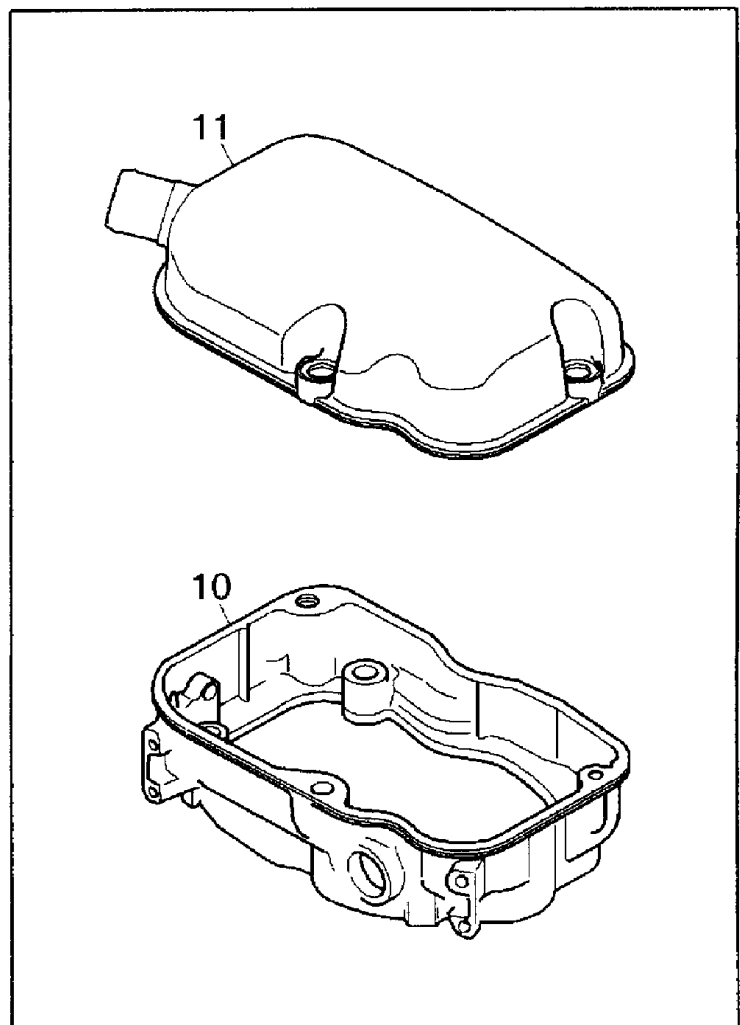
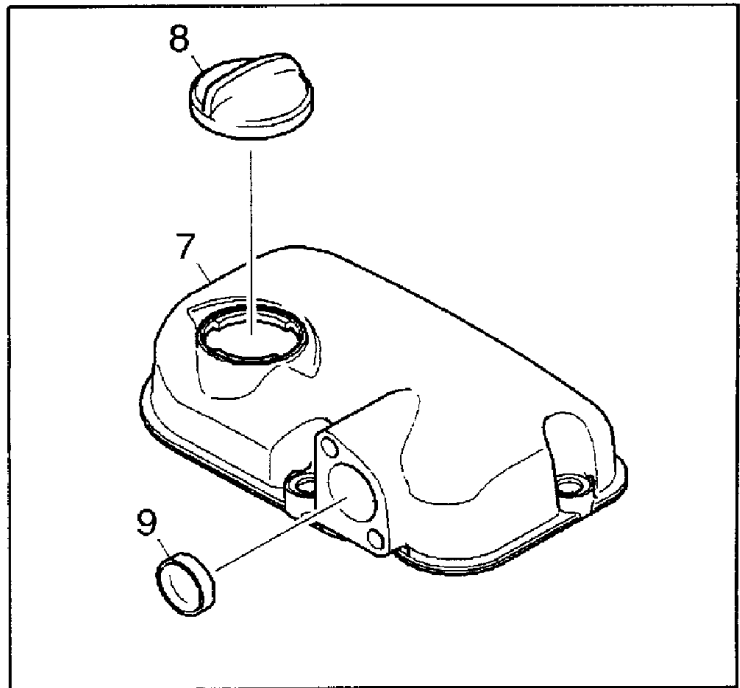
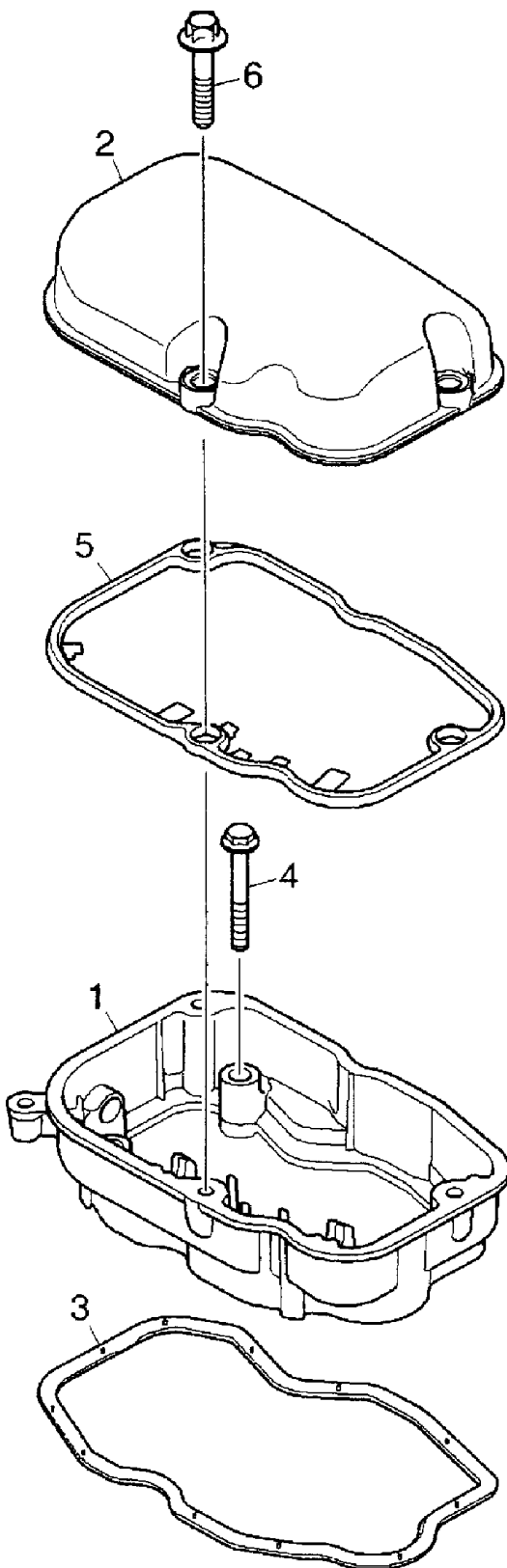


Fig. G010-16 ROCKER COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX512544	COVER,VALVE	4					
2	MX512546	COVER,VALVE	3					
3	MX512545	GASKET,ROCK COVER	5					
4	MX351432	SCREW,FLANGE	20					
5	MX512957	GASKET,ROCK COVER	5					
6	MX512960	SCREW,FLANGE	15					
7	MX512547	COVER,VALVE	1					
8	MX051365	CAP,FILLER	1					
9	MX056623	PLUG	1					
10	MX516447	COVER,VALVE	1					
11	MX512548	COVER,VALVE	1					
	MX514563	GASKET KIT	1					

Fig. G010-18 CYLINDER BLOCK

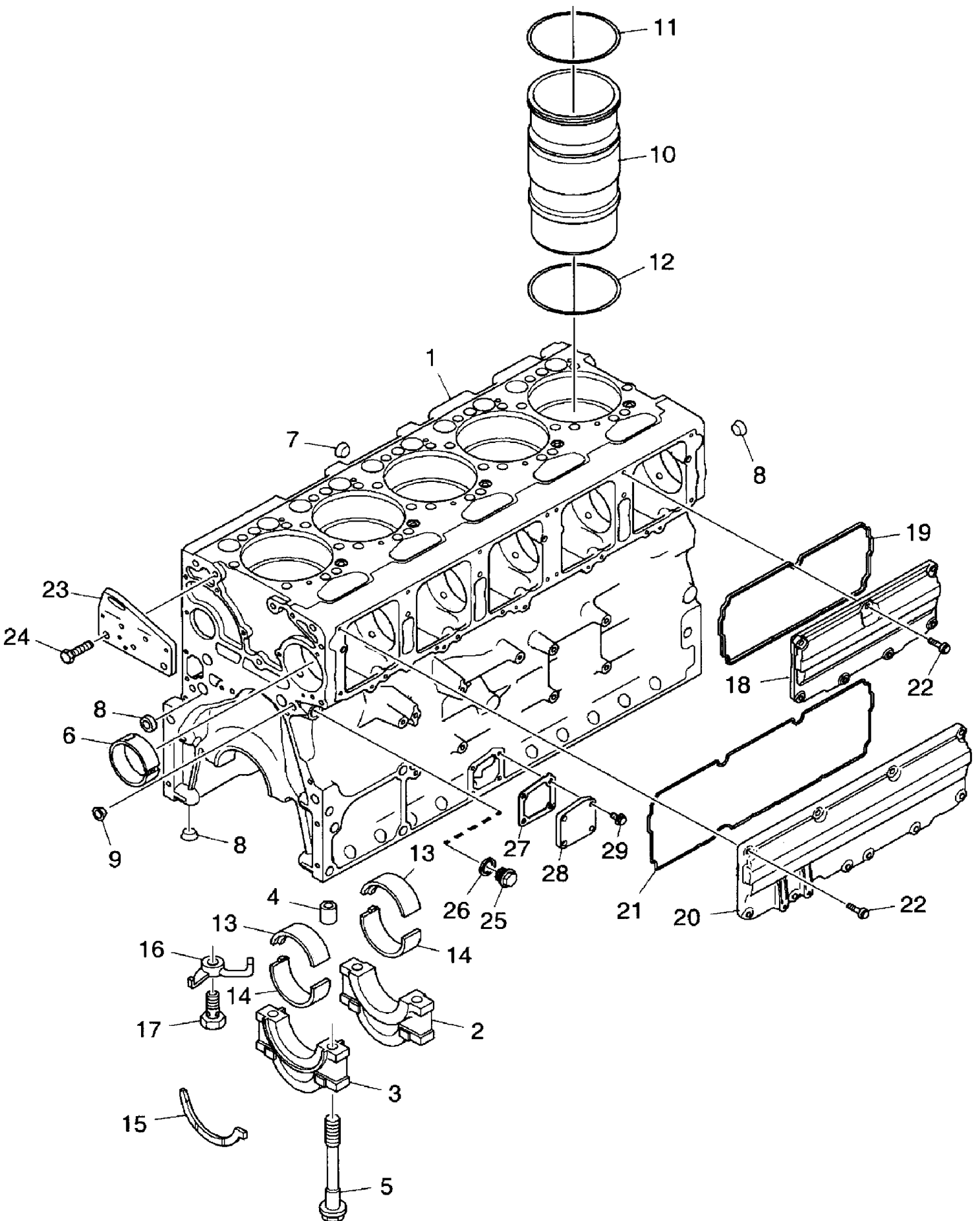


Fig. G010-18 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX516495	BLOCK,CYLINDER	1					
2	-	BEARING CAP	5	D				
3	-	BEARING CAP	1	D				
4	MX451502	GUIDE	12					
5	MX451503	SCREW	12					
6	MX451504	BUSHING	7					
7	MX506622	PLUG,CORE	2					
8	MX451505	PLUG,CORE	6					
9	MX516494	PLUG	1					
10	MX512045	LINER,CYLINDER	5					
11	MX509853	RING,O	5					
12	MX451159	RING,O	5					
13+14	MX516496	BEARING	6					
	MX509122	BEARING,MAIN	6					
	MX509123	BEARING,MAIN	6					
	MX509124	BEARING,MAIN	6					
	MX509125	BEARING,MAIN	6					
15	MX451144	BEARING,THRUST	4					
	MX509126	BEARING,THRUST	4					
	MX509127	BEARING,THRUST	4					
	MX509128	BEARING,THRUST	4					
	MX509129	BEARING,THRUST	4					
16	MX451507	NOZZLE:PISTON COOLING	5					
17	MX051920	SCREW	5					
18	MX512048	COVER,SIDE	1					
19	MX516498	GASKET	1					
20	MX516497	COVER,SIDE	1					
21	MX516499	GASKET	1					
22	MX451509	SCREW,FLANGE	17					
23	MX512525	LIFTING EAR	1					
24	MX351973	SCREW	2					
25	MX051766	PLUG	1					
26	MX451429	GASKET	1					
27	MX451524	COVER	1					
28	MX510453	GASKET	1					
29	MX351894	SCREW,FLANGE	2					

Fig. G010-20 FLYWHEEL HOUSING

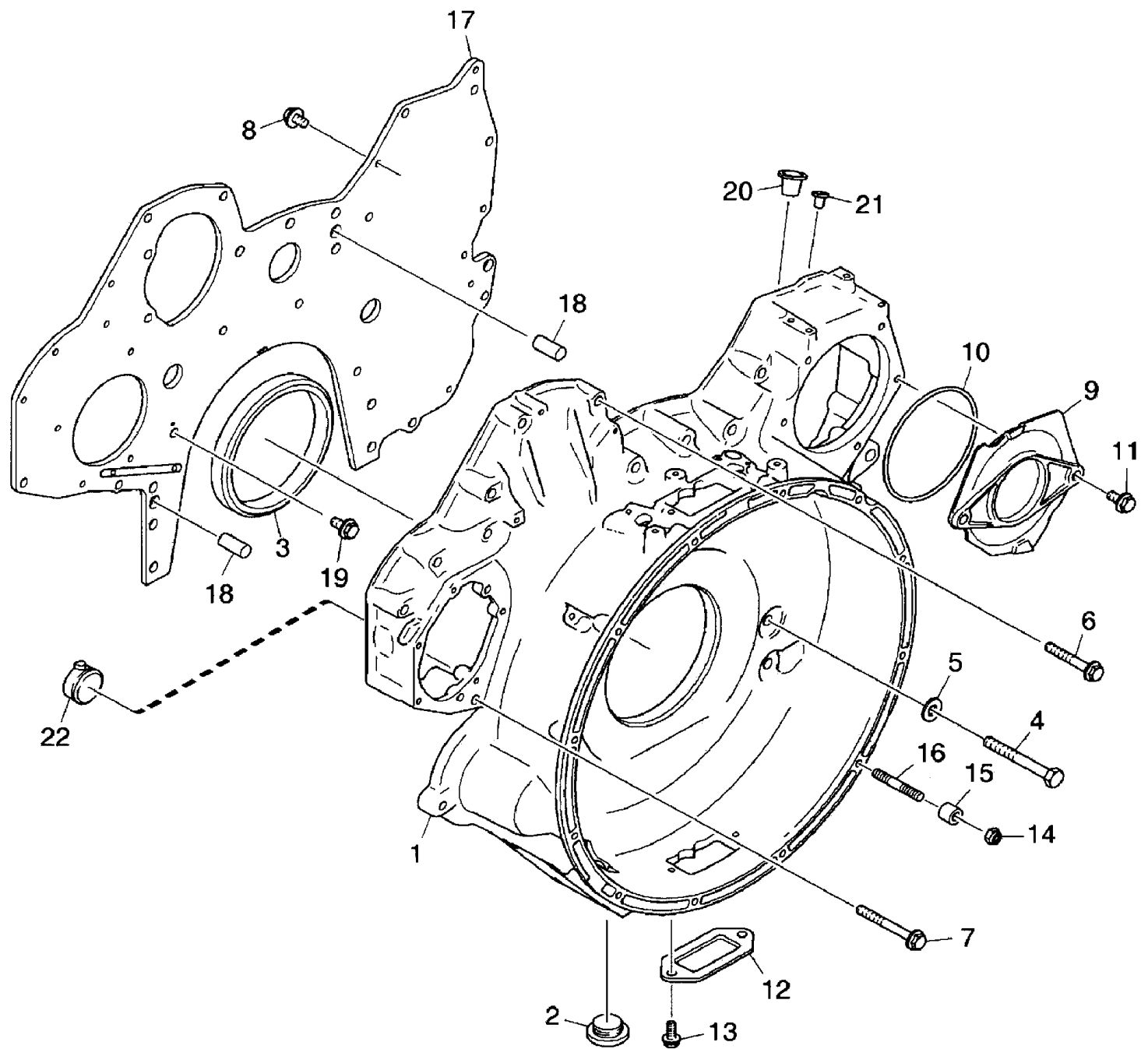
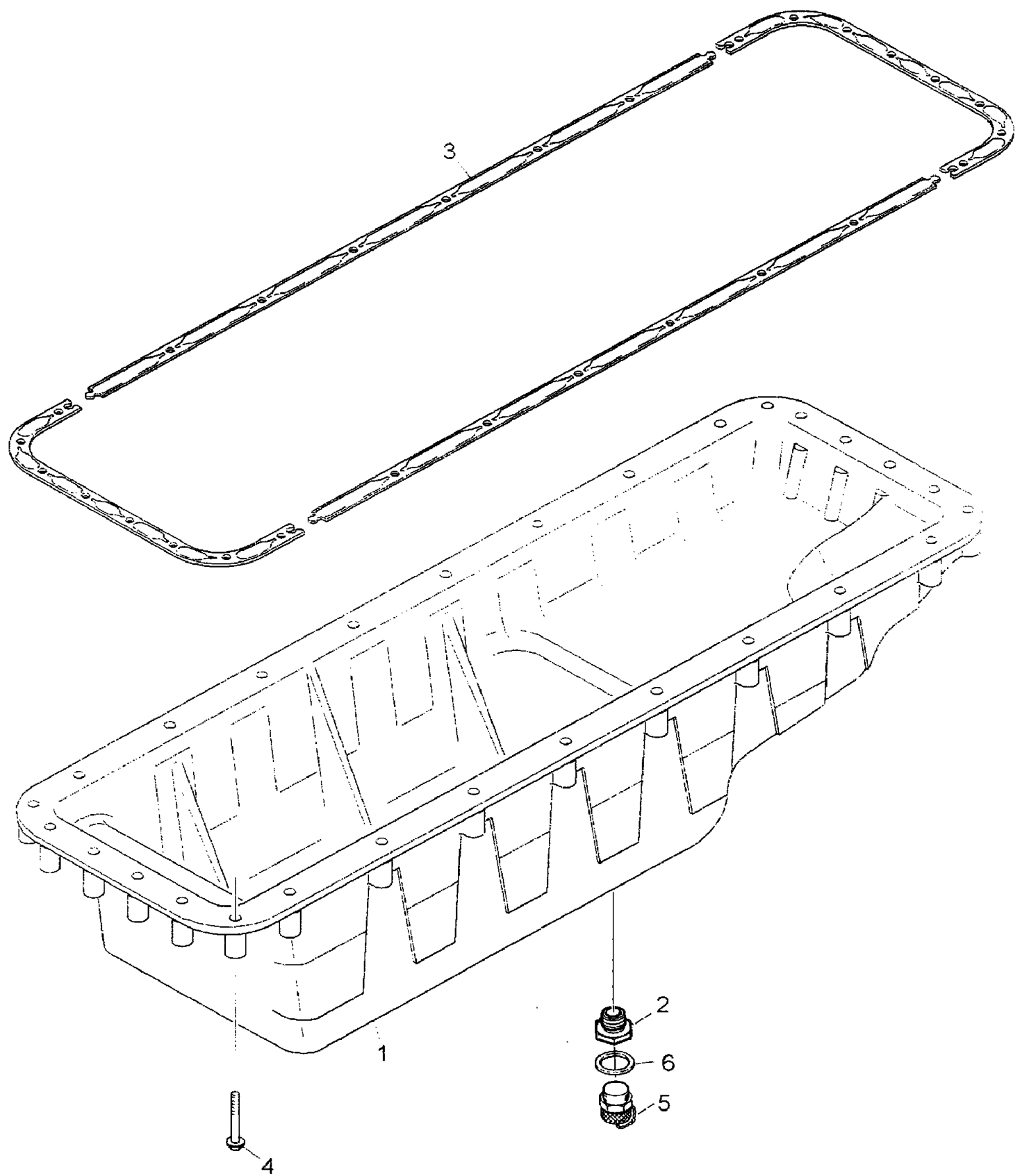


Fig. G010-20 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	MX516976	HOUSING, FLYWHEEL	1					
	MX509146	PLUG	1					
	MX509145	RING, O	1					
	MX151925	SCREW	1					
2	MX451803	PLUG	2					
3	MX509118	SEAL	1					
4	MX060490	SCREW	9					
5	MX251505	WASHER	9					
6	MX351694	SCREW, FLANGE	12					
7	MX351914	SCREW, FLANGE	1					
8	MX451035	SCREW, FLANGE	6					
	MX451278	SCREW, FLANGE	1					
9	MX514652	COVER	1					
10	MX509135	RING, O	1					
11	MX451035	SCREW, FLANGE	2					
12	MX151818	COVER	2					
13	MX351894	SCREW, FLANGE	4					
14	MX509137	NUT, LOCK	12					
15	MX509139	SPACER	12					
16	MX509138	STUD	12					
17	MX512523	TIMING GEAR PLATE	1					
18	MX515907	PIN	2					
19	MX451532	SCREW, FLANGE	6					
20	MX515909	CAP, PROTECTIVE	1					
21	MX516668	CAP, PROTECTIVE	1					
22	MX515906	PLUG	1					

Fig. G010-22 OIL SUMP



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