

SOLAR 035

**PARTS LIST
LISTE DE PIECES
DETACHEES**

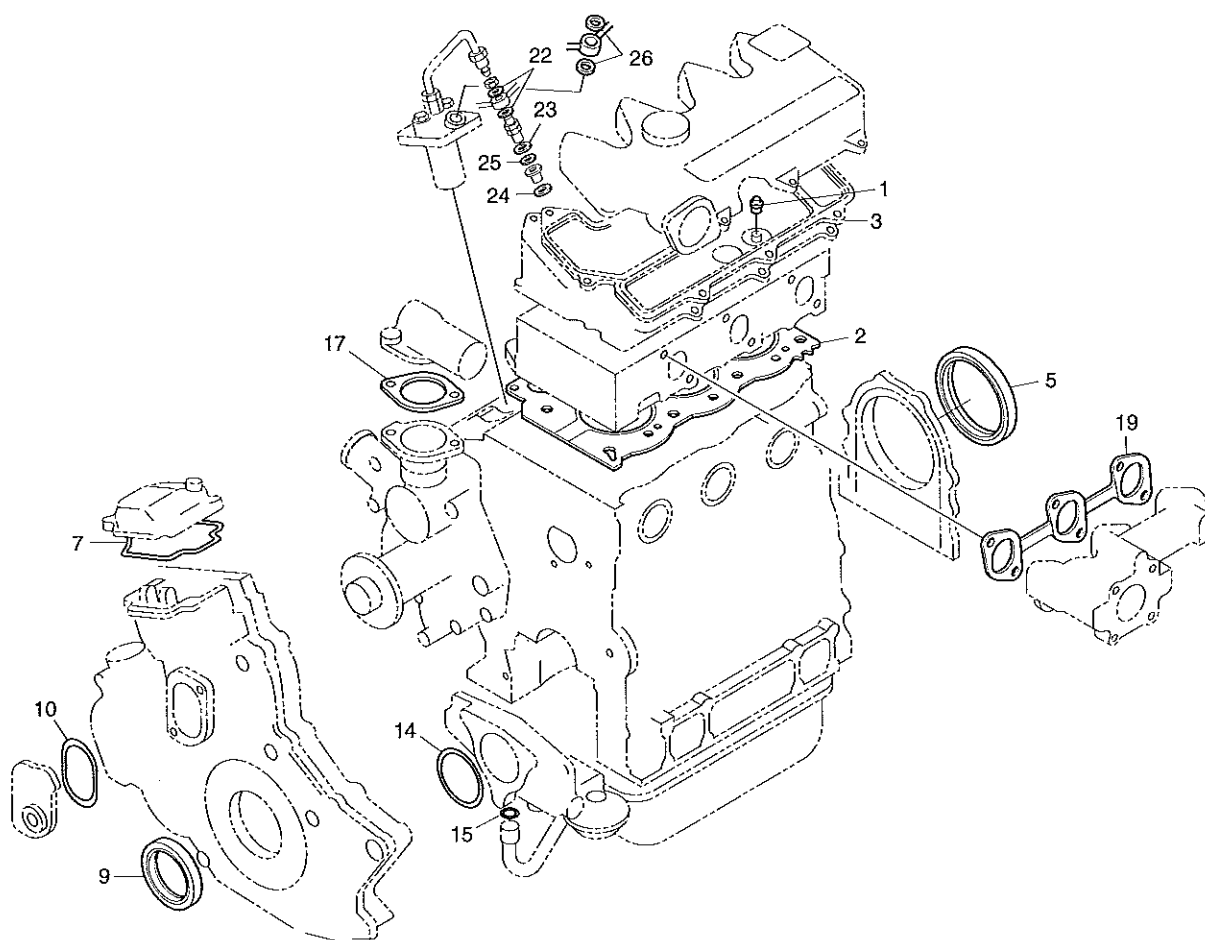
(Serial No.; 20001~)

**N° DE REFERENCE : 021- 00064EF
HESJ - 2310**

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Fig. 100 REPAIR KIT
PIECES DE RECHANGE

Serial No. ;



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Fig. 100 REPAIR KIT **PIECES DE RECHANGE**

Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
100--	587811-5452	REPAIR KIT	PIECES DE RECHANGE	1					
1	894110-5590	SEAL;VALVE	JOINT DE QUEUE DE	6					
2	897045-3931	GASKET;CYL HEAD	JOINT	1					
3	897071-6991	PACKING;HEAD COVER	RONDELLE ETANCHE	1					
5	509625-0940	SEAL;OIL CRANK REAR	JOINT	1					
7	897064-6881	PACKING;COVER	RONDELLE ETANCHE	1					
9	897049-1450	SEAL;OIL CRANK FRONT	JOINT	1					
10	909561-2530	O-RING;COVER	JONT TORIQUE	1					
14	897109-6790	O-RING;OIL PUMP	JONT TORIQUE	1					
15	109623-4960	O-RING;OIL STRAINER	JONT TORIQUE	1					
17	894325-9561	PACKING;OUTLET PIPE	RONDELLE ETANCHE	1					
19	897047-0541	GASKET;EXH MANIFOLD	JOINT	1					
22	894104-9930	PACKING;NOZZLE HOLDER	JOINT	6					
23	894257-5920	GASKET;NOZZLE HOLDER	JOINT	3					
24	894257-5930	GASKET;NOZZLE HOLDER	JOINT	3					
25	894106-0403	WASHER;CORRUGATED	RONDELLE	3					
26	894144-5880	PACKING;JOINT BOLT	JOINT	6					

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Fig. 101 CYLINDER HEAD CULASSE

Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
01-1	897044-8585	CYLINDER HEAD ASS'Y	ENSEMBLE CULASSE	1	A				
5	109600-0112	CUP;SEALING D=22	COUPELLE	4	A				
6	109600-0051	CUP;SEALING D=44.5	COUPELLE	1	A				
7	511119-0090	PLUG;DRILLED PASS D=8	BOUCHON	4	A				
8	897031-7490	GUIDE;VALVE EXH INLET	GUIDE	6	A				
10	897045-3911	SEAT;VALVE INSERT INLET	SIEGE	3	A				
12	897045-3920	SEAT;VALVE INSERT EXHAUST	SIEGE	3	A				
15	897061-0221	PLUG;HOT	BOUCHON	3	A				
16	897094-6410	STUD;ROCKER BRKT	GOIJON	5	A				
19	904110-8400	STUD;WATER PUMP FIX	GOIJON	1	A				
20	509300-0650	STUD;MANIFOLD FIX	GOIJON	2	A				
21	894110-5590	SEAL;VALVE	JOINT DE QUEUE DE	6	A				
22	509605-0050	PLUG;HEATER SWITCH PT3	BOUCHON	2	A				
23-1	897045-3931	GASKET;CYL HEAD	JOINT	1	A				
24	894463-7840	BOLT;CYL HEAD FIX L=25	BOULON A 6PANS	4	A				
25	897036-9591	BOLT;CYL HEAD FIX L=89	BOULON A 6PANS	8	A				
28-1	897070-4623	COVER ASM;CYL HEAD	COUVERCLE	1	A				
29	894329-5490	VALVE;ASM VENTILATOR	VANNE	1	A				
30	903910-4100	SCREW;VALVE FIX	VIS	4	A				
35	894133-2075	CAP ASM;OIL FILLER CAP	CHAPEAU	1	A				
36	894123-6231	PACKING;OILFILLER CAP	JOINT	1	A				
37	897071-6991	PACKING;CYL HEAD COVER	RONDELLE ETANCHE	1	A				
38	028080-6200	BOLT;HEAD COVER FIX	BOULON A 6PANS	1	A				

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Fig. 102 CYLINDER BLOCK **BLOC CYLINDRES**

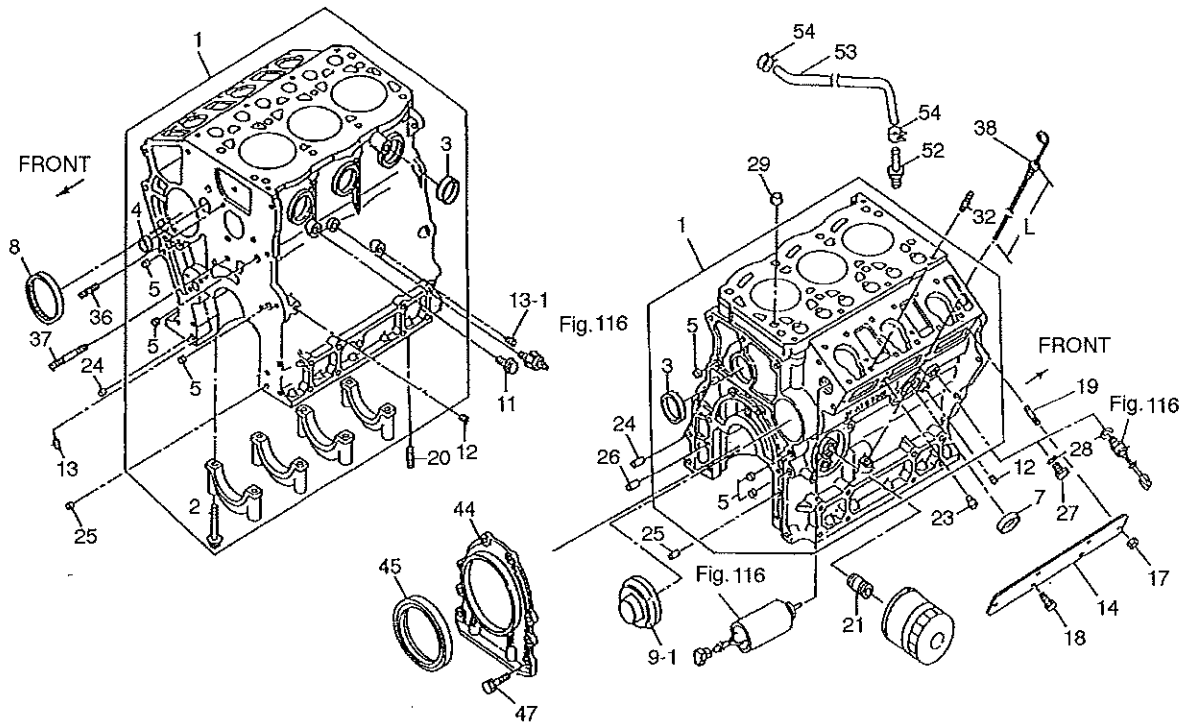
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
02-1	897106-1983	CYLINDER BLOCK ASS'Y	ENSEMBLE	1	D				
1A	897231-5393	. BLOCK	. BLOC	1					
1B	897169-1961	. PLATE	. PLAQUE	1					
1C	909565-2130	. GASKET	. JOINT	5					
1D	509600-0130	. CUP;SEALING	. COUPELLE	10					
1E	897231-0301	. RETAINER	. ARRETOIR	1					
2	894167-4701	BOLT;METAL CAP FIX	BOULON A 6PANS	8	A				
3	894229-8530	CUP;SEALING D=35	COUPELLE	4	A				
4	109600-0112	CUP;SEALING D=22	COUPELLE	1	A				
5	509600-0130	CUP;SEALING D=12	COUPELLE	4	A				
	509600-0130	CUP;SEALING D=12	COUPELLE	5	C				
	509600-0130	CUP;SEALING FRONT	COUPELLE	1	A				
7	109600-0121	CUP;SEALING D=32	COUPELLE	1	A				
8	897047-0560	BEARING;NEEDLE CAM CENT	PALIER	1	A				
9-1	897047-1421	PLUG;THRUST CAM	BOUCHON	1	C				
11	909664-0010	PLUG;WASHER DRAIN PT1/4	BOUCHON	1	A				
12	109605-0500	PLUG;OILGALLERY PT1/8	BOUCHON	1	A				
	109605-0040	PLUG;OILGALLERY PT1/8	BOUCHON	1	A				
13	109605-0040	PLUG;OILGALLERY PT1/8	BOUCHON	1	A				
13-1	109605-0190	PLUG;OILGALLERY PT1/8	BOUCHON	1	A				
14	897106-2041	COVER;INJ PUMP HOUSING	COUVERCLE	1	A				
17	091150-2060	NUT;COVER FIX	ECROU	1	A				
18	028080-6140	BOLT;COVER FIX	BOULON A 6PANS	2	A				
19	894343-8960	STUD;INJ.PUMP HSG COV	GOUJON	1	A				
	904110-6160	STUD;INJ.PUMP HSG L1	GOUJON	1	A				
20	894325-5950	STUD;OIL PAN	GOUJON	2	A				
21	894325-5950	STUD;INJ FILTER L1=12	GOUJON	1	A				
23	897039-4953	PIN;CONTROL LINK	BROCHE	2	A				
24	908160-8160	PIN;STRAIGHT HOUSING	BROCHE	2	A				
25	911229-0581	DOWEL;OIL PUMP	GOUJON	2	A				
26	908160-6160	PIN;STRAIGHT RETAINER	BROCHE	2	A				
	908160-6160	PIN;STRAIGHT RETAINER	BROCHE	3	A				
27	509604-0160	PLUG;CYL BLOCK M14	BOUCHON	1	A				
28	909572-0140	PACKING;PLUG	JOINT	1	A				
29	894200-8190	DOWEL;CYL HEAD	GOUJON	2	A				
32	109305-0050	STUD;INJ PUMP FIX L=20	GOUJON	6	A				
36	904110-8400	STUD;WATER PUMP L=40	GOUJON	1	A				
37	904110-8600	STUD;TIMING CASE L=60	GOUJON	1	A				

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Fig. 102 CYLINDER BLOCK
BLOC CYLINDRES

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Fig. 102 CYLINDER BLOCK **BLOC CYLINDRES**

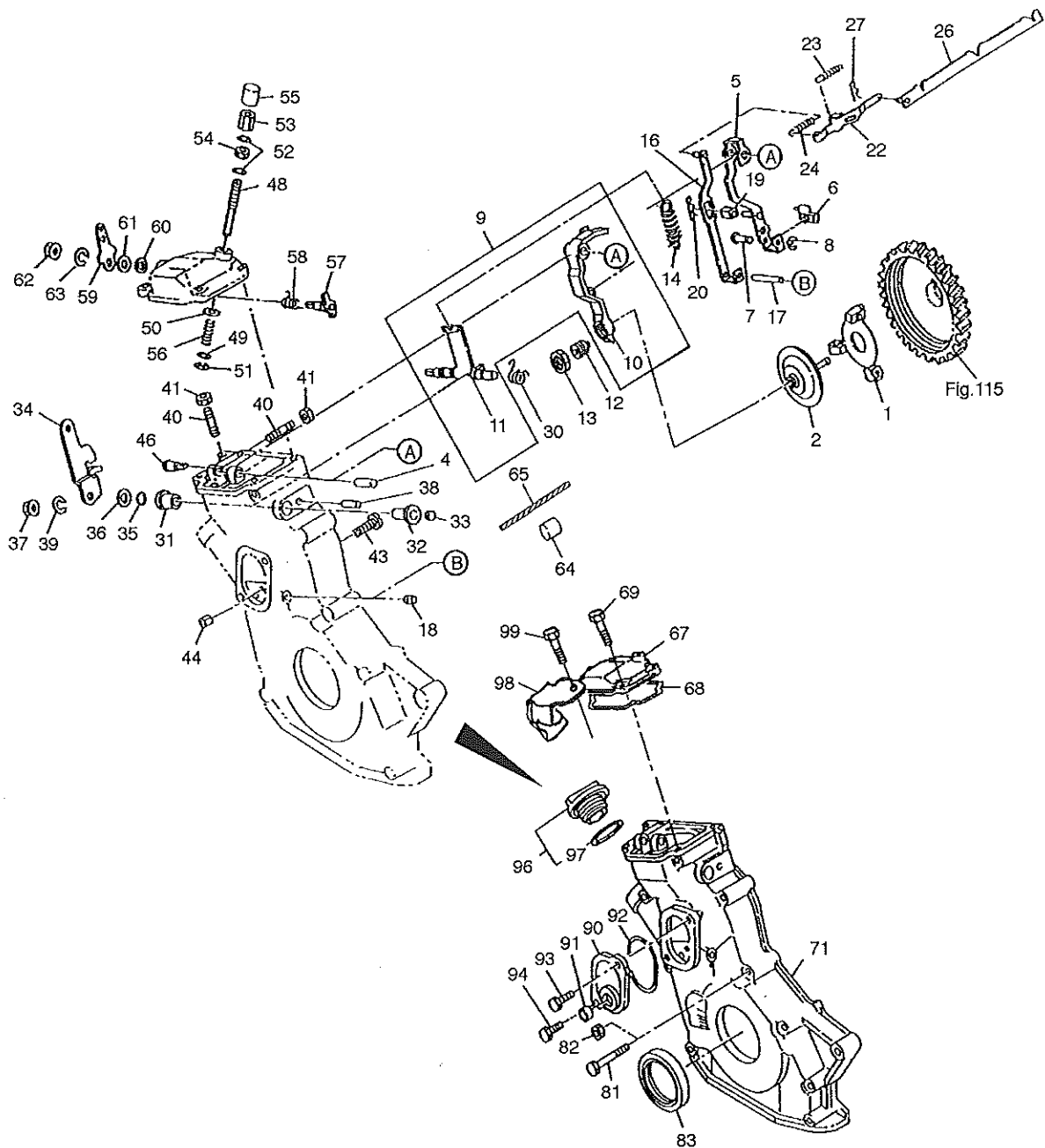
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
2-37	904110-8500	STUD;TIMING CASE L=50	GOIJON	1	A				
38	894405-0650	GAUGE;LEVEL;OIL L=143	GAUGE	1	A				
44	897044-7862	RETAINER;CRANK REAR	ARRETOIR	1	A				
45	509625-0940	SEAL;OIL CRANK REAR	JOINT	1	A				
47	028080-6200	BOLT;RETAINER FIX	BOULON A 6PANS	6	A				
52	511179-0520	CONNECTOR;PCV	RACCORD	1	A				
53	897083-5911	HOSE;PCV	TUYAU FLEXIBLE	1	A				
54	509707-0051	CLIP;PCV HOSE	ATTACHE	2	A				

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Fig. 103 TIMING GEAR CASE
CARER DE DISTRITION

Serial No. ;



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**Fig. 103 TIMING GEAR CASE
CARTER DE DISTRITION**

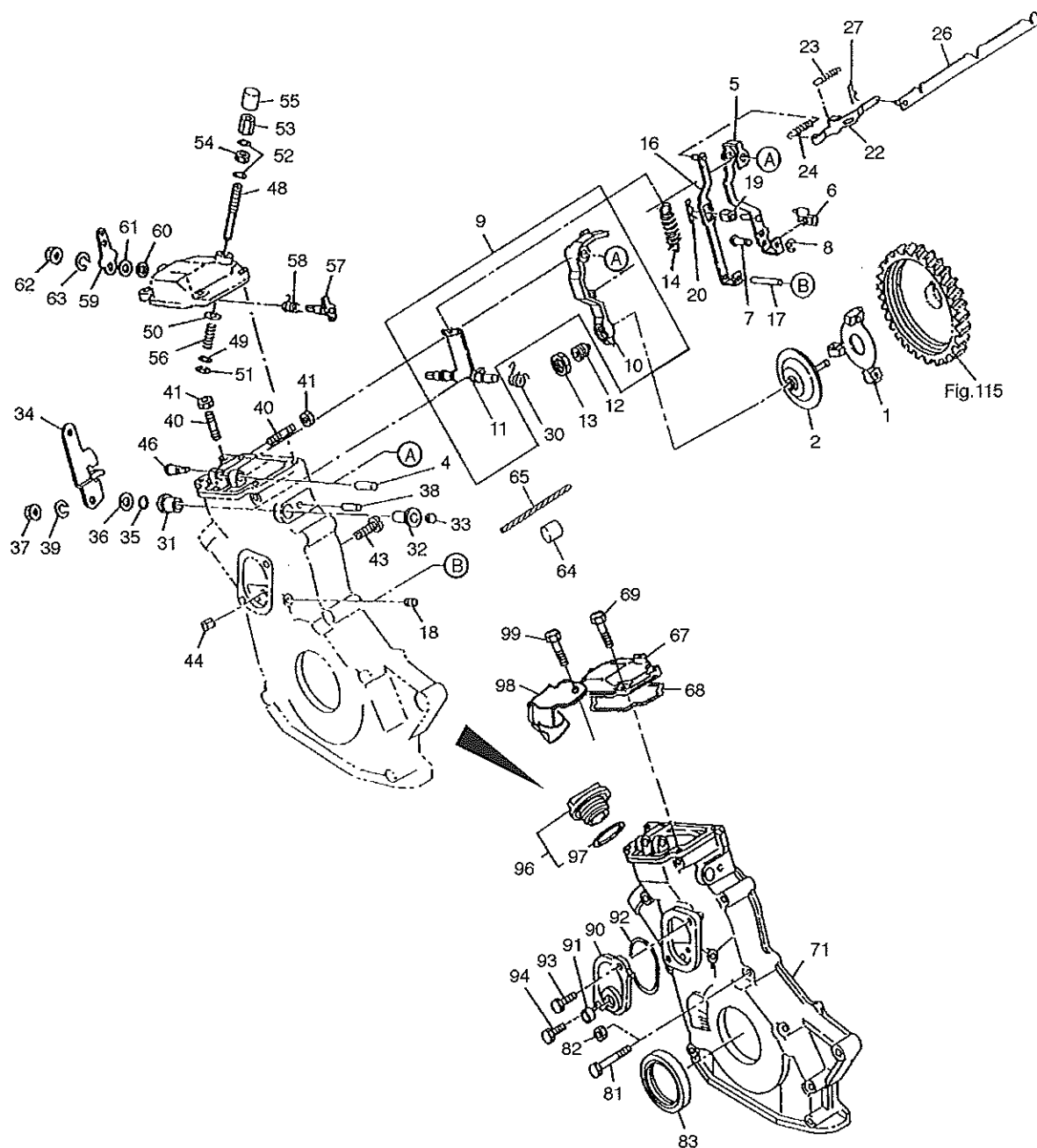
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
J3-1	897045-6175	FLY WEIGHT ASS'Y	ENSEMBLE VOLANT	1	A				
2	897084-9771	SLEEVE ASS'Y	MANCHON	1	A				
4	908160-8500	SHAFT;LEVER D=8 L=50	ARBRE	1	A				
5	897034-5945	LEVER;ASS'Y GUIDE	LEVIER	1	A				
6	897034-6382	SHIFTER;GOVERNOR	DEPLACER	1	A				
7	908213-6250	SHAFT;SHIFTER D=6 L=2	ARBRE	1	A				
8	909185-4040	RING;SNAP	BAGUE CIRCLIPS	1	A				
9	897093-5491	LEVER KIT;GOVERNOR	ENSEMBLE LEVIER	1	A				
10	897034-6374	LEVER;TENSION GOV	LEVIER	1	A				
11	897034-6422	LEVER;MAIN SPRING	LEVIER	1	A				
12	897094-4710	ANGLEICH KIT	ENSEMBLE ANGLEICH	1	A				
13	894130-4380	NUT;HOLDER	ECROU	1	A				
14	897069-8911	SPRING;MAIN 1.7K	RESSORT	1	A				
16	897062-4222	LEVER ASS'Y;FLOATING	ENSEMBLE LEVIER	1	A				
17	908160-5450	SHAFT;FLOATING LEVER	ARBRE	1	A				
18	109605-0500	PLUG;SHAFT PT1/8	BOUCHON	1	A				
19	897112-2650	PIECE;GUIDE PIN G/LEVER	CONNECTEUR	1	A				
20	109747-0020	PIN;SPRIT G/LEVER	BROCHE	1	A				
22	897034-6393	PLATE;LINK LEVER-PUMP	PLAQUE	1	A				
23	897084-3250	SPRING;START	RESSORT	1	A				
24	897083-7140	SPRING;SET	RESSORT DE REGLAGE	1	A				
26	897106-2070	LINK ASS'Y;CONTROL L=217	ENSEMBLE	1	A				
27	109747-0020	PIN;SNAP LINK PLATE	BROCHE	1	A				
30	897016-9400	SPRING;RETURN	RESSORT	1	A				
31	894369-5450	BUSH;LEVER MAIN SPRING	COUSSINET	1	A				
32	897038-8021	BUSH;LEVER MAIN SPRING	COUSSINET	1	A				
33	894454-6150	CUP;SEALING BUSH D=10	COUELLE	1	A				
34	897049-3280	LEVER;GOVERNOR CONTROL	LEVIER	1	A				
35	109623-0550	O-RING;CONTROL SPEED SE	JONT TORIQUE	1	A				
36	509503-1350	WASHER;THRUST	RONDELLE BUTEE	1	A				
37	909110-5080	NUT;LEVER TO SHAFT	ECROU	1	A				
38	908160-4360	PIN;CONTROL SPRING	BROCHE	1	A				
39	909150-5080	WASHER;SPRING	RONDELLE ELASTIQUE	1	A				
40	894317-6381	SCREW CONTROL SPEED SET	VIS	2	A				
41	909110-4060	NUT;SCREW	ECROU	2	A				
43	897039-5841	SCREW SET FULL LOAD	VIS	1	A				
44	909110-4060	NUT;SCREW	ECROU	1	A				
46	515729-2391	EYE;START SPRING	BOULONE	1	A				

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Fig. 103 **TIMING GEAR CASE**
CARER DE DISTRITION

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**Fig. 103 TIMING GEAR CASE
CARTER DE DISTRITION**

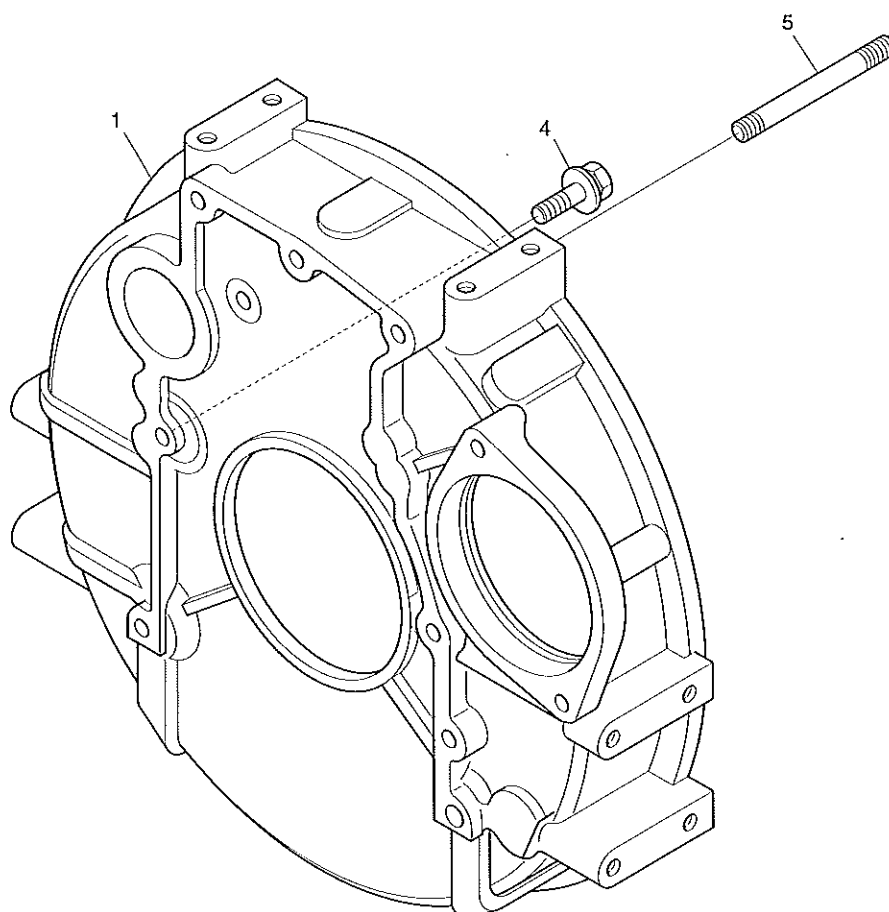
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
03-48	897016-4410	SCREW;SET IDLE SPRING	VIS	1	A				
49	909160-5040	WASHER;IDLE SPR LOWER	RONDELLE PLATE	1	A				
50	909160-7040	WASHER;IDLE SPR UPPER	RONDELLE PLATE	1	A				
51	909185-4030	RING;SNAP IDLE SPR	BAGUE	1	A				
52	509503-1320	PACKING;SET SCREW	RONDELLE ETANCHE	2	A				
53	509400-0480	NUT;CAP SET SCREW	ECROU	1	A				
54	909111-4060	NUT;SET SCREW	ECROU	1	A				
55	515669-0021	CAP;IDLE SET	CHAPEAU	1	A				
56	897082-1140	SPRING;IDLE	RESSORT	1	A				
57	897016-4460	SHAFT ASS'Y;FUEL CUT	ARBRE	1	A				
58	897039-5461	SPRING;RETURN FUEL CUT	RESSORT	1	A				
59	897016-4492	LEVER;FUEL CUT	LEVIER	1	A				
60	109623-0550	O-RING;SHAFT	JONT TORIQUE	1	A				
61	509503-1350	WASHER;THRUST	RONDELLE BUTEE	1	A				
62	909110-5080	NUT;SHAFT-LEVER	ECROU	1	A				
63	909150-5080	WASHER;SPRING	RONDELLE ELASTIQUE	1	A				
64	115739-0020	SEAL;LEAD	JOINT	2	A				
65	981325-4460	WIRE;LEAD SEAL	CABLE	2	A				
	981325-4460	WIRE;LEAD SEAL	CABLE	1	A				
67	897034-6362	COVER;GOVERNOR LEVER	COUVERCLE	1	A				
68	897064-6881	PACKING;COCER FIX	RONDELLE ETANCHE	1	A				
69	028080-6200	BOLT;COCER FIX	BOULON A 6PANS	3	A				
71	897085-1331	CASE;GEAR TIMING	CARTER	1	A				
81	028080-8800	BOLT;TIMING CASE-BLOCK	BOULON A 6PANS	2	A				
	028080-8600	BOLT;TIMING CASE-BLOCK	BOULON A 6PANS	6	A				
	028090-8600	BOLT;TIMING CASE-BLOCK	BOULON A 6PANS	6	A				
82	091150-2080	NUT;TIMING CASE FIX	ECROU	1	A				
83	897049-1450	SEAL;OIL CRANKSAFT FRT	JOINT	1	A				
90	897039-2644	COVER;ANGLEICH	COUVERCLE	1	A				
91	511129-0060	CUP;SEALING D=16	COUPELLE	1	A				
92	909561-2530	O-RING;COVER ANGLEICH	JONT TORIQUE	1	A				
93	028080-6140	BOLT;COVER FIX	BOULON A 6PANS	1	A				
94	897072-8300	BOLT;W/DETENT HOLE L=1	BOULON A 6PANS	1	A				
96	894425-6852	CAP ASS'Y;OIL FILLER	CHAPEAU	1	A				
97	894123-6231	PACKING;CAP	JOINT	1	A				
98	897125-9740	COVER;EPA	COUVERCLE	1	D				
99	897132-2911	BOLT M6X16	BOULON A 6PANS	1	D				

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Fig. 104 **FLYWHEEL HOUSING**
CARTER DE VOLANT MOTEUR

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Fig. 104 FLYWHEEL HOUSING
CARTER DE VOLANT MOTEUR

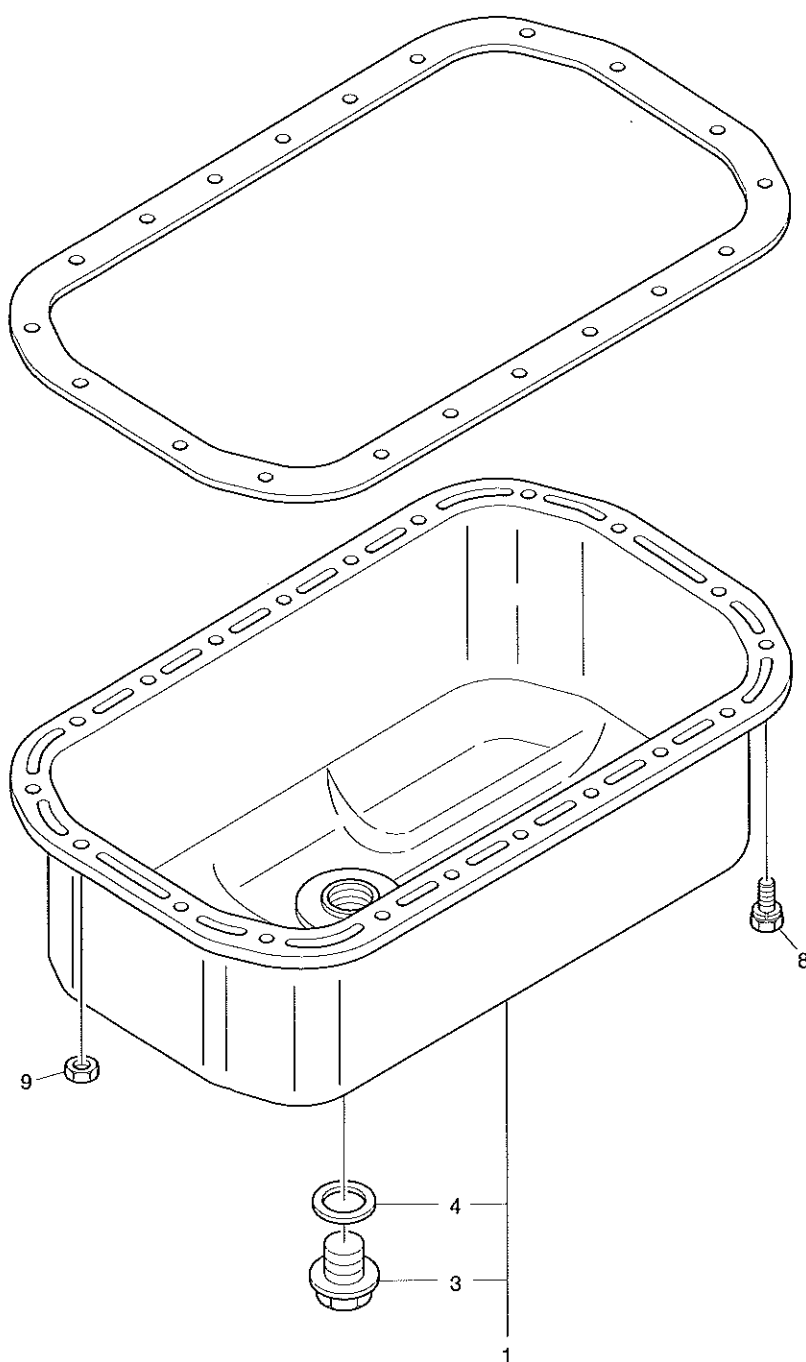
Serial No. ;

Key No.	Part No.	Description	Description	Q'ty	S.C	Serial No.	ICA	Replaceable part	
								Part No.	Q'ty
104-1	897047-0233	HOUSING;FLYWHEEL L=80	BOITIER	1	A				
4	028181-0250	BOLT;HOUSING FIX	BOULON A 6PANS	4	A				
5	894127-7030	STUD;HOUSING L1=111	GOUJON	2	A				

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**Fig. 105 OIL PAN
CARTER D'HUILE**

Serial No. ;



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