

Fig. 001 CYLINDER BLOCK

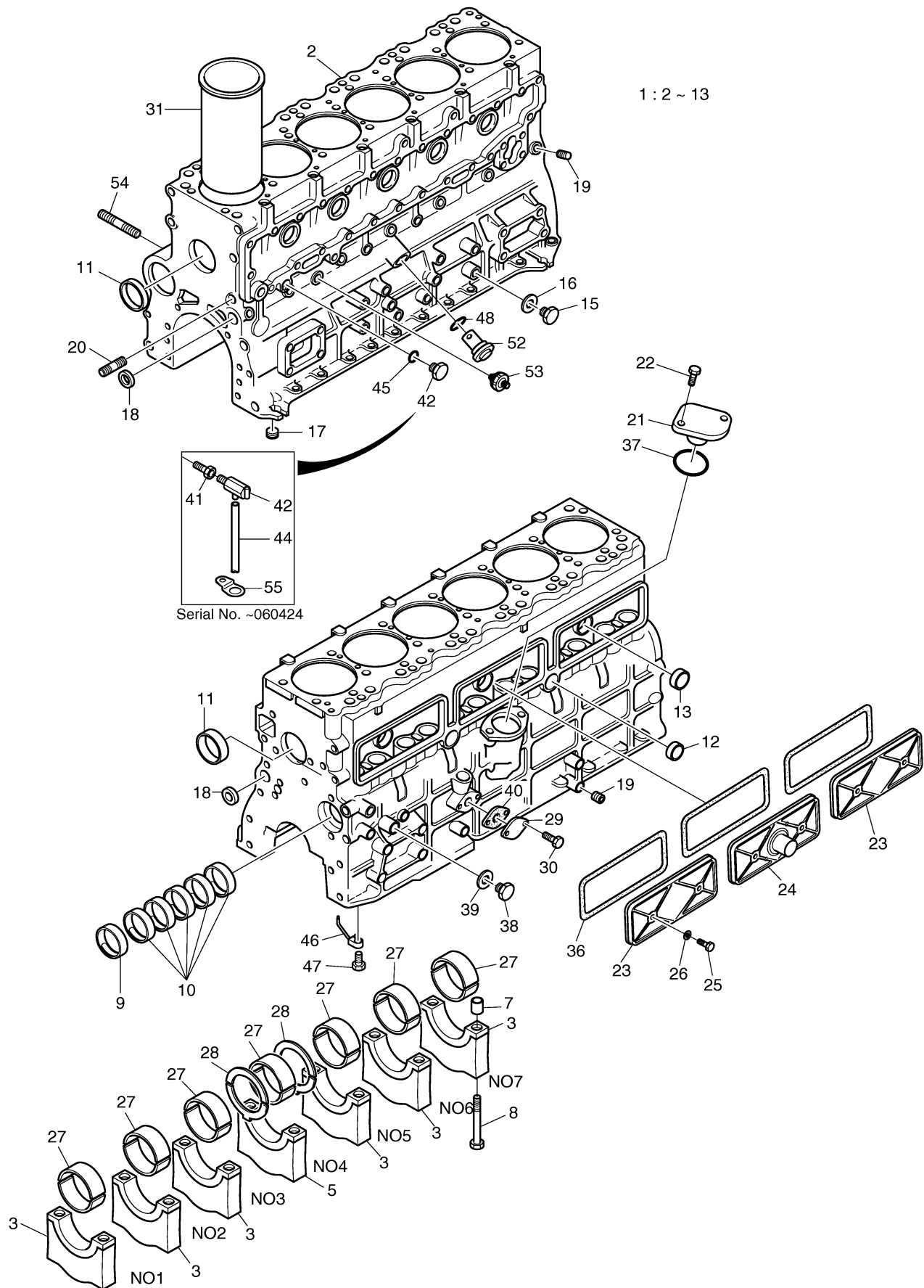


Fig. 001 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01101-6079	CYLINDER BLOCK ASS'Y	1		~030629	Y	65.01101-6079A	1
1	65.01101-6079A	CYLINDER BLOCK ASS'Y	1		~041214	Y	65.01101-6079B	1
1	65.01101-6079B	CYLINDER BLOCK ASS'Y	1		~051004	Y	65.01101-6079C	1
1	65.01101-6079C	CYLINDER BLOCK ASS'Y	1		~060726	Y	65.01101-6079D	1
1	65.01101-6079D	CYLINDER BLOCK ASS'Y	1		060727~			
2	65.01101-0030F	BLOCK:CYLINDER	1	D	~030629			
2	65.01101-0030G	BLOCK:CYLINDER	1	D	~051004			
2	65.01101-0030H	BLOCK:CYLINDER	1	D	~060726			
2	65.01101-0030I	BLOCK:CYLINDER	1	D	060727~			
3	65.01105-1048	CAP:BEARING(F.M.R)	6	D	~060726			
3	65.01105-1048A	CAP:BEARING(F.M.R)	6	D	060727~			
5	65.01105-1047	CAP:BEARING(NO.4)	1	D	~060726			
5	65.01105-1047A	CAP:BEARING(NO.4)	1	D	060727~			
7	65.91710-0001	RING:STOPPER	2					
8	65.90020-0066A	BOLT:BRG CAP	14					
9	65.04410-0007A	BUSH:CAM SHAFT	1	B	~021109	Y	65.04410-0007B	1
9	65.04410-0007B	BUSH:CAM SHAFT	1	B	~041214	Y	65.04410-0007C	1
9	65.04410-0007C	BUSH:CAM SHAFT	1	B	041215~			
10	65.04410-0006A	BUSH:CAM SHAFT	5	B	~021109	Y	65.04410-0006B	5
10	65.04410-0006B	BUSH:CAM SHAFT	5	B	~041214	Y	65.04410-0006C	5
10	65.04410-0006C	BUSH:CAM SHAFT	5	B	041215~			
11	65.90302-0009	PLUG:CORE	2					
12	06.15091-0319	PLUG:CORE	2		~030510			
12	65.90302-0041	PLUG:CORE	2		030511~			
13	06.15091-0322	PLUG:CORE	3		~030510			
13	65.90302-0042	PLUG:CORE	3		030511~			
15	65.90310-0030	SCREW:PLUG M12X1.25	1					
16	06.56190-0704	RING:SEAL	1					
17	65.90320-0019	PLUG SCREW PT3/8	1					
18	06.15091-0313	PLUG:CORE	2					
19	65.90320-0022	PLUG SCREW PT1/8	10		~071201			
19	65.90320-0022A	SCREW:PLUG PT1/8	10		071202~			
20	65.90201-0058	BOLT:STUD M14X12.5X45	1					
21	65.91605-0001E	COVER	1					
22	06.01913-3113	BOLT ASS'Y M8X20	2					
23	65.01112-0021A	COVER:PUSH ROD CHAMBER	2					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
24	65.01112-5018	COVER:PUSH ROD CHAMBER	1		~090313	Y	110508-00358	1
24	110508-00358	COVER:PUSH ROD CHAMBER	1		090314~			
25	65.90020-0049	BOLT;HEX.	6					
26	65.96507-0007	PACKING:PUSH ROD CHAMBER	6					
27	65.01110-6090B	METAL;CRANK STD	7					
27	65.01110-6091B	METAL;CRANK 0.25	7	US				
27	65.01110-6092B	METAL;CRANK 0.50	7	US				
28	65.01150-6010A	WASHER;THRUST STD	2		~060808	Y	65.01150-6008	2
28	65.01150-6008	WASHER;THRUST	2		060809~			
28	65.01150-6034A	WASHER;THRUST 0.25	2	OS				
28	65.01150-6035A	WASHER;THRUST 0.50	2	OS				
29	65.91615-0011	COVER;BLIND	1					
30	06.01913-3113	BOLT ASS'Y M8X20	2					
31	65.01201-0067	LINER;CYLINDER (ALTV.)	6	D				
31	65.01201-0068	LINER;CYLINDER(1A)	6					
31	65.01201-0069	LINER;CYLINDER(1B)	6					
31	65.01201-0070	LINER;CYLINDER(2A)	6					
31	65.01201-0071	LINER;CYLINDER(2B)	6					
36	65.01901-0020	GASKET;PUSH ROD CHAMBER	3					
37	06.56021-0106	O-RING;O/P DRIVE FLANGE	1					
38	65.90310-0135	PLUG;SCREW	1					
39	06.56190-0706	SEAL RING A14X20	1					
40	65.05903A0013	GASKET;FLANGE	1					
41	65.98130-0040A	ADAPTER	1		~060424			
42	65.06310-6003	PLUG;DRAIN	1		~021123	Y	65.06310-6003A	1
42	65.06310-6003A	PLUG;DRAIN	1		~060424			
42	65.90310-0122	PLUG;DRAIN	1		060425~			
44	04.50010-0811	HOSE;VINYL	1		~060424			
45	06.56190-0713	RING;SEAL A18X24	2					
46	65.01601-5010A	OIL JET PIPE	6					
47	65.05401-5023	RELIEF VALVE ASS'Y	6					
48	06.56021-0102	O-RING	1					
52	65.05401-5002F	RELIEF VALVE ASS'Y	1		~080424	Y	65.05401-5002G	1
52	65.05401-5002G	RELIEF VALVE	1		080425~			
53	65.27441-7006	SWITCH;OIL PRESS.	1					
54	65.90201-0182	BOLT;STUD	1					
55	65.97401-0050	CLIP;PIPE	1		~060424			

Fig. 002 TIMING GEAR CASE

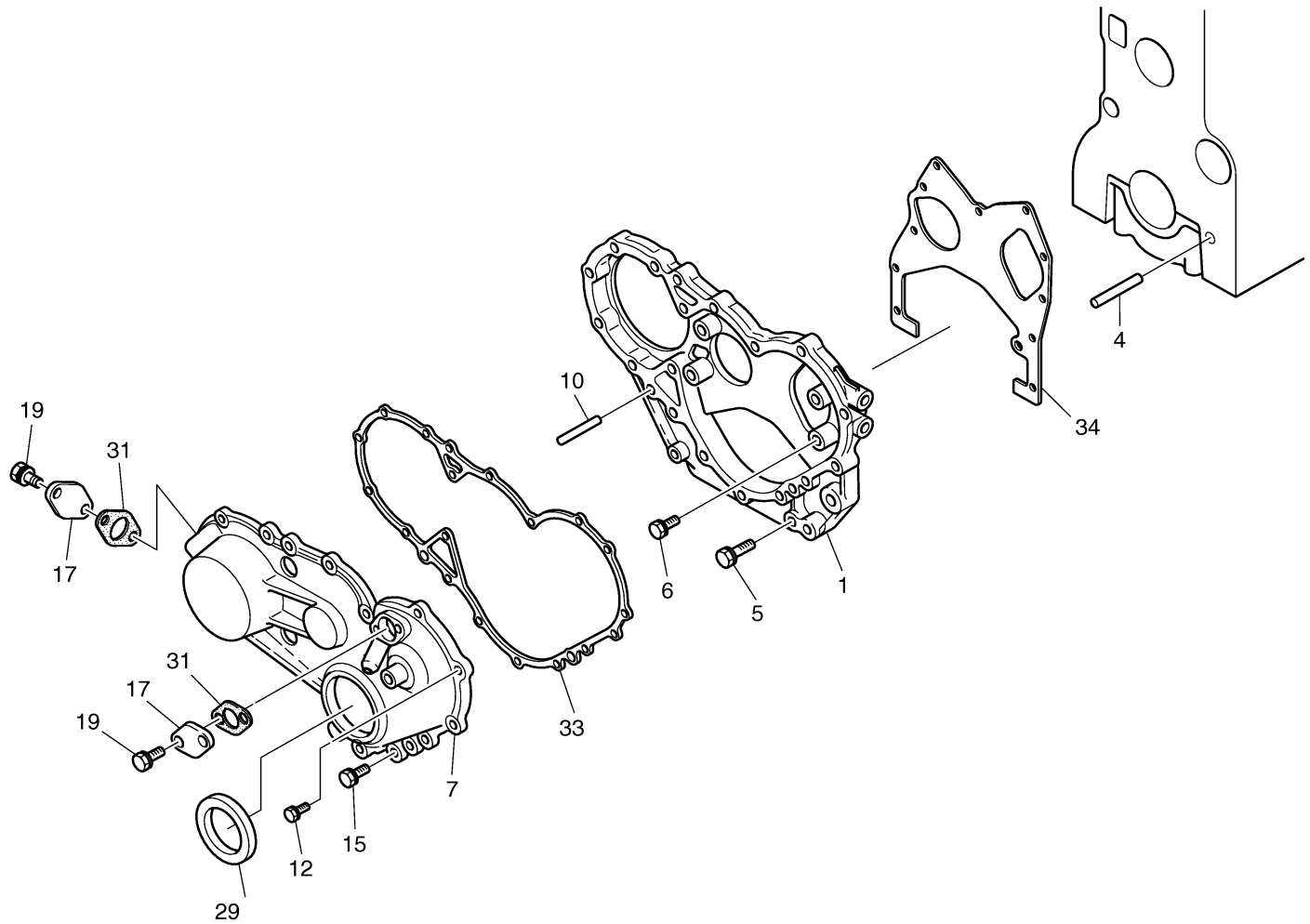


Fig. 002 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01304-0003C	CASE:TIMING GEAR	1					
4	06.22022-3119	PIN	1					
5	06.01913-3120	BOLT ASS`Y M8X45	2					
6	06.01913-3113	BOLT ASS'Y M8X20	4					
7	65.01305-5074	COVER:TIMING GEAR CASE	1		~050628	Y	65.01305-5074A	1
7	65.01305-5074A	COVER:TIMING GEAR CASE	1		050629~			
10	06.22022-3111	PIN	1					
12	06.01913-3115	BOLT ASS'Y M8X25	7					
15	06.01913-3122	BOLT ASS'Y M8X55	5					
17	65.01307-0002B	COVER:TIMING CHECK HOLE	2		~081204	I	65.01307-0014	2
17	65.01307-0014	COVER:FOR CHECK HOLE	2		081205~			
19	06.01913-2911	BOLT ASS'Y M6X16	4					
29	65.01510-0001	SEAL;OIL(FRONT)	1					
31	65.01903-0002C	GASKET	2					
33	65.01903B0003	GASKET:TIMING GEAR CASE	1					
34	65.01903B0004	GASKET:TIMING GEAR	1					

Fig. 003 FLYWHEEL HOUSING

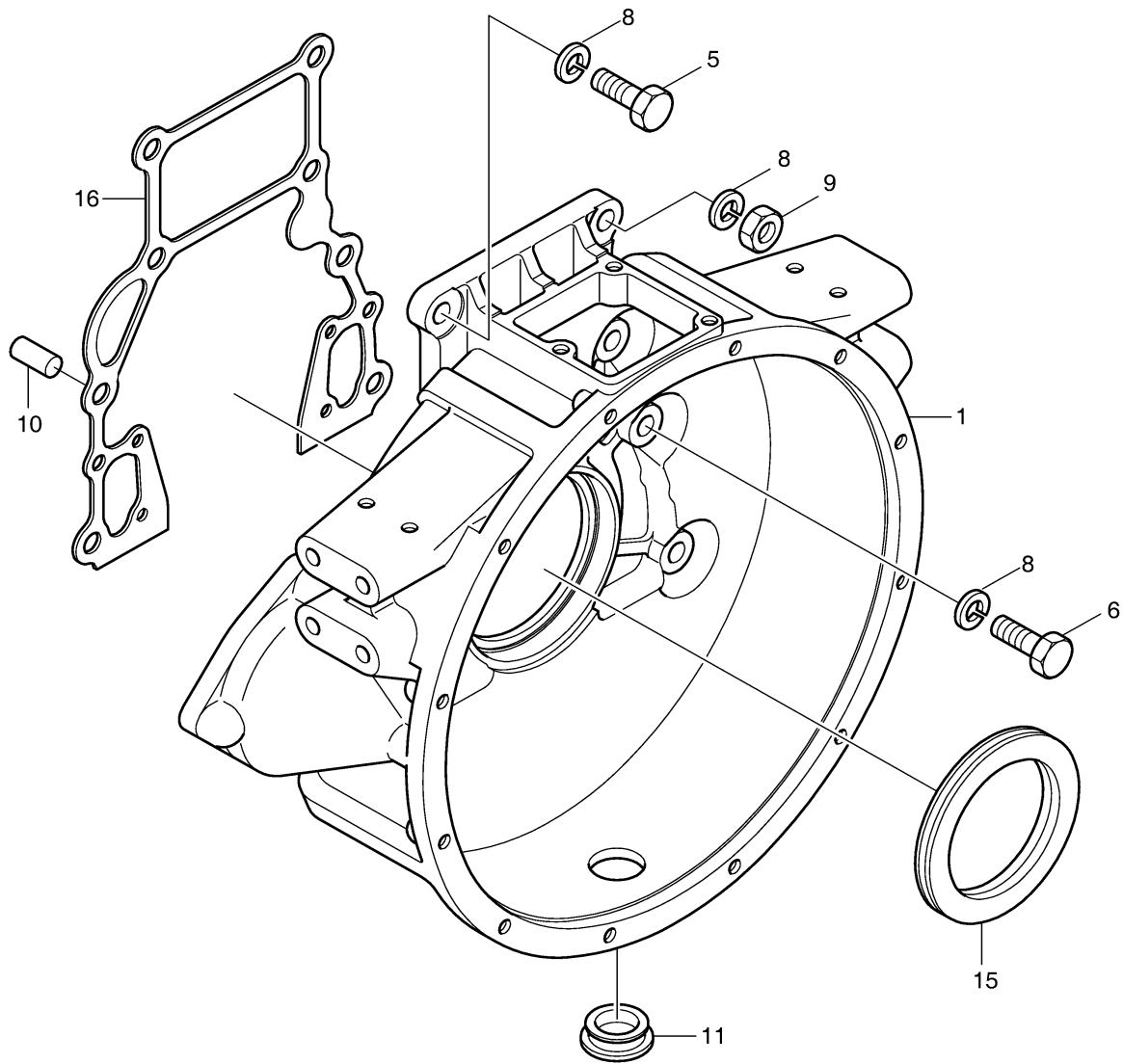


Fig. 003 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01401-0119	HOUSING;FLYWHEEL	1		~061228	Y	65.01401-0119A	1
1	65.01401-0119A	HOUSING;FLYWHEEL	1		061229~			
5	06.01494-4407	BOLT;HEX. M14X1.5X40	1					
6	06.01494-4409	BOLT;HEX. M14X1.5X50	6					
8	06.16731-2110	WASHER;SPRING	8					
9	06.11063-9217	NUT	1					
10	06.22022-3111	PIN	2					
11	65.96401-0007	CAP;RUBBER	1					
15	65.01510-0101	SEAL;OIL(REAR)	1					
16	65.01904-0021	GASKET;FLYWHEEL HOUSING	1					

Fig. 004 CRANK SHAFT

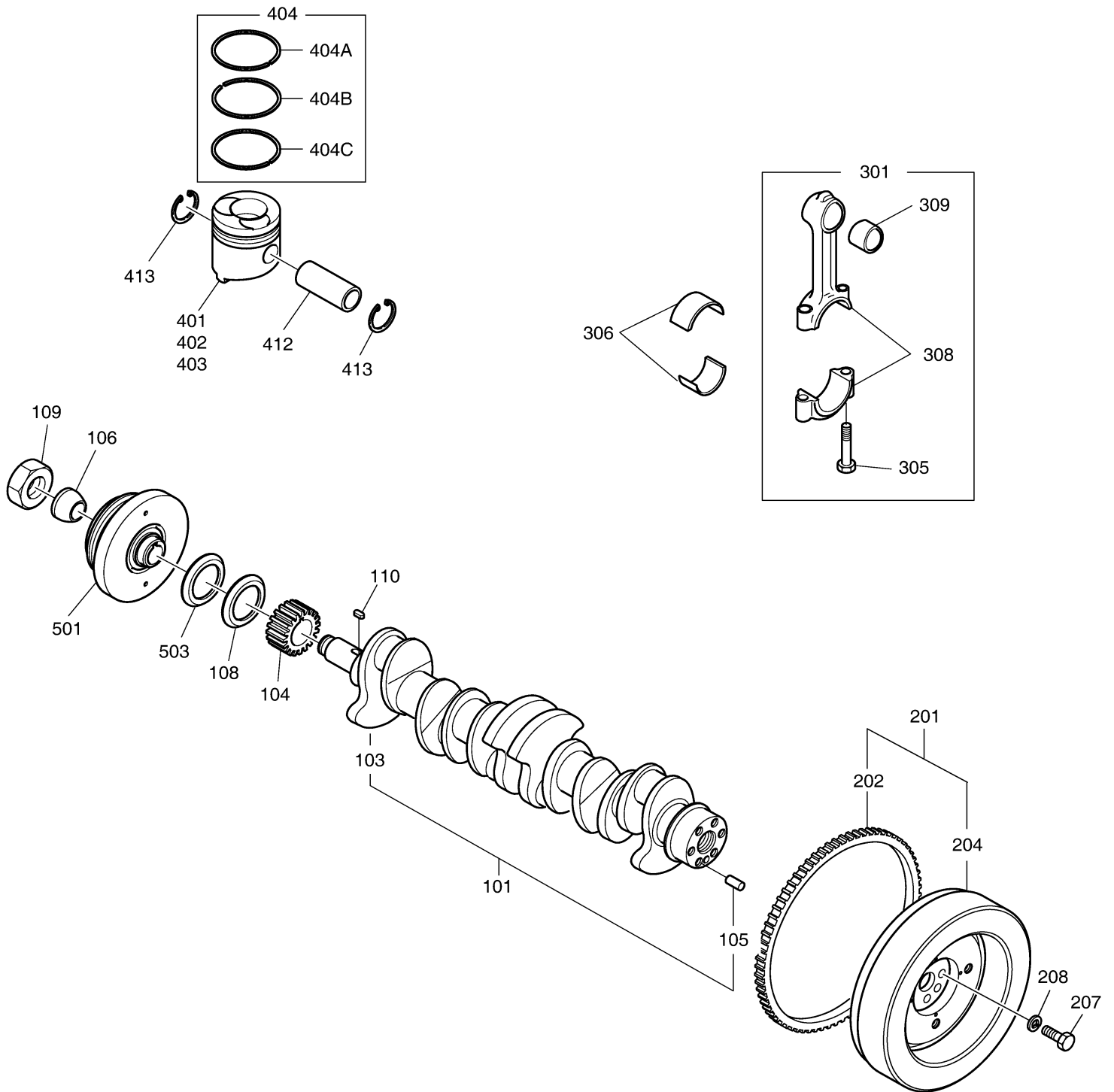


Fig. 004 CRANK SHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
101	65.02101-6018A	CRANK SHAFT ASS'Y	1					
103	65.02101-0045A	SHAFT:CRANK	1					
105	06.22022-3212	PIN;PARALLEL	1					
104	65.02115-0009	GEAR:CRANK SHAFT	1					
106	65.93020-0015	BUSH:TAPER	1					
108	65.02120-0002	RING;OIL THROWER	1					
109	65.90501-0006	NUT	1					
110	65.91501-0006	KEY:SLIDING	1					
201	65.02301-5099A	FLYWHEEL ASS'Y	1					
202	65.02310-0006	GEAR:RING	1					
204	65.02301-0245A	FLY WHEEL	1					
207	06.01494-4506	BOLT M16X1.5X35	6					
208	06.16731-2111	WASHER;SPRING	6					
301	65.02401-6021	CONNECTING ROD ASS'Y	6					
305	65.02411-0006A	BOLT	2					
308	65.02401-0163D	ROD:CONNECTING	1	D				
309	65.02405-0006	BUSH	1	B				
306	65.02410-6083	METAL:CON-ROD STD	6					
401	65.02501-0410	PISTON(ALT.V.)	6	D	~020913	I	65.02501-0416	6
401	65.02501-0416	PISTON(ALT.V.)	6	D	~050707			
401	65.02501-0440	PISTON(ALT.V.)	6	D	050708~			
402	65.02501-0416	PISTON(ALT.V.)	6	D	050708~			
402	65.02501-0443	PISTON(ALT.V.-2)	6	D	050708~			
403	65.02501-0417	PISTON-1:A GRADE	6		050708~			
403	65.02501-0444	PISTON-2:A GRADE	6		050708~			
403	65.02501-0418	PISTON-1:B GRADE	6		050708~			
403	65.02501-0445	PISTON-2:B GRADE	6		050708~			
404	65.02503-8058	PISTON RING KIT	1					
404A	-	RING;TOP	6	D	~060519			
404A	-	RING;TOP	6	D	060520~			
404B	-	RING;SECOND	6	D	~060519			
404B	-	RING;SECOND	6	D	~100330			
404B	-	RING,SECOND	6	D	100331~			
404C	-	RING;OIL	6	D				
412	65.02502-0082A	PIN;PISTON	6					
413	65.90815-0007	RING;RETAINING	12					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
501	65.02601-5024	PULLEY;DAMPER	1		~030929			
501	65.02601-5019	PULLEY;DAMPER	1		030930~			
503	65.02122-0001	COVER;DUST	1					

Fig. 005 CYLINDER HEAD

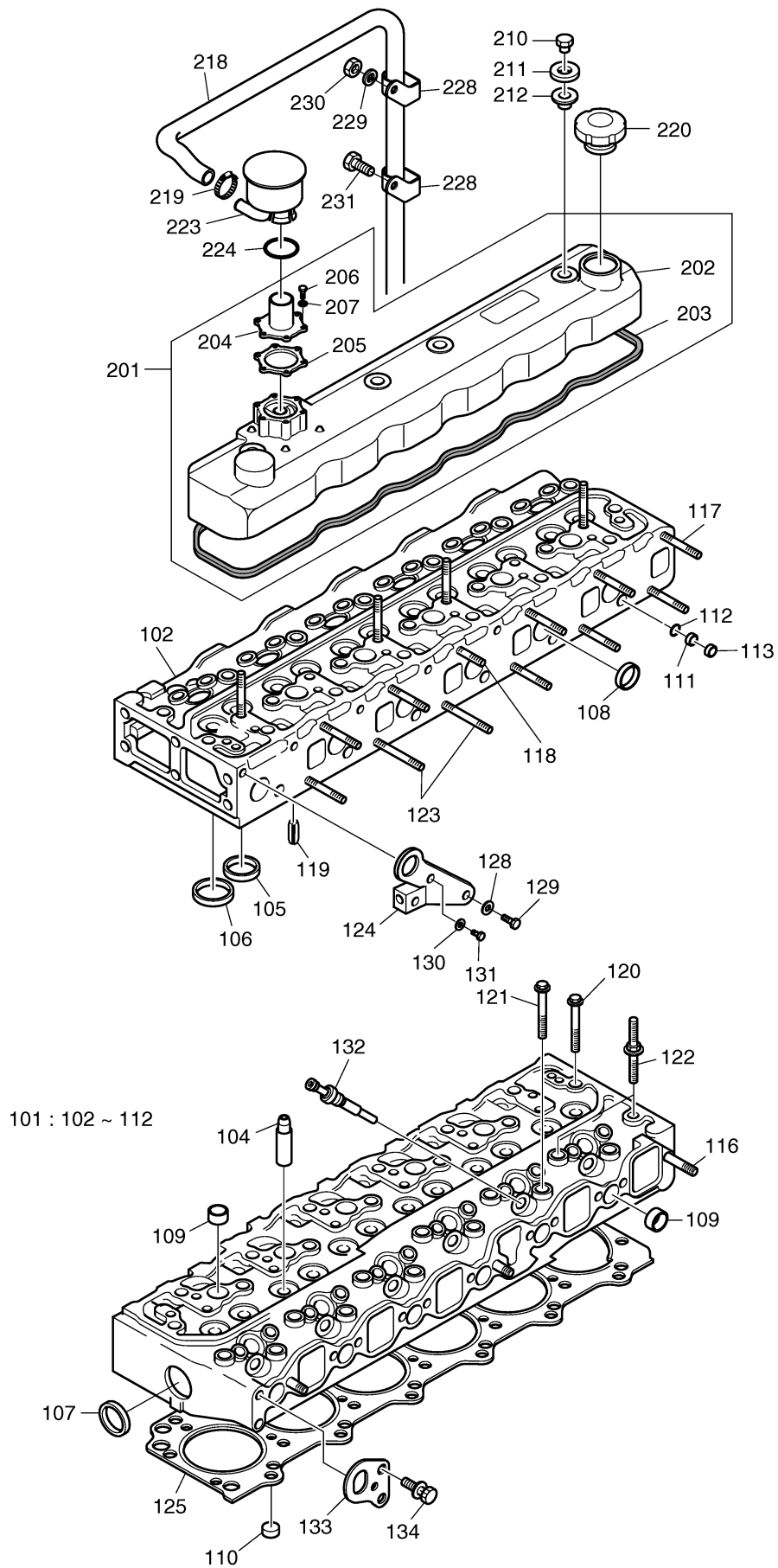


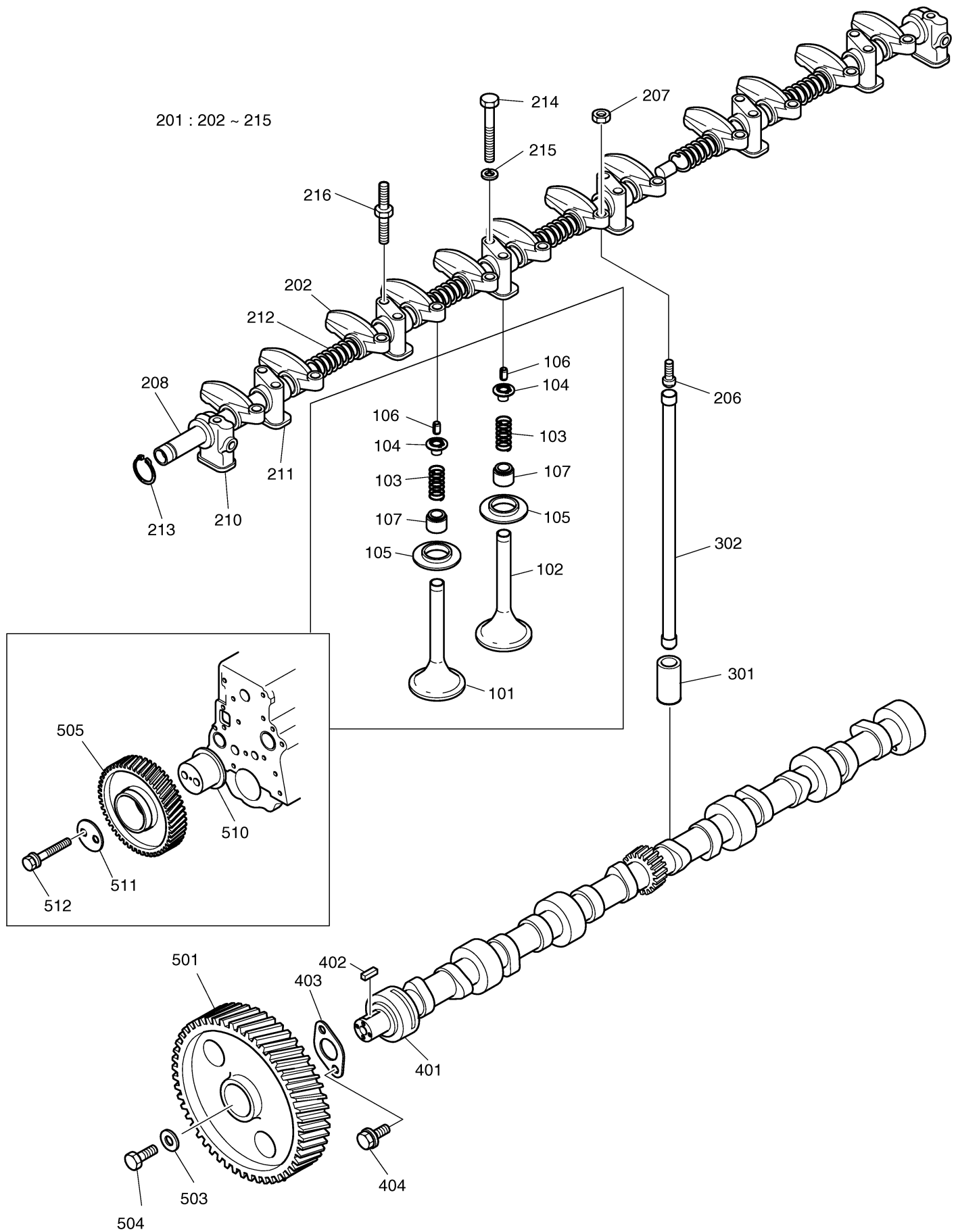
Fig. 005 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
101	65.03101-6069	CYLINDER HEAD ASS'Y	1		~020919	Y	65.3101-6069B	1
101	65.03101-6069B	CYLINDER HEAD ASS'Y	1		~040924	Y	65.03101-6069C	1
101	65.03101-6069C	CYLINDER HEAD ASS'Y	1		~081202	Y	65.03101-6069D	1
101	65.03101-6069D	ENSEMBLE CULASSE	1		081203~			
102	65.03101-1038	HEAD:CYLINDER	1	D				
102	65.03101-1038E	HEAD:CYLINDER	1	D	~081202			
102	65.03101-1038F	HEAD:CYLINDER	1	D	081203~			
104	65.03201-1013	GUIDE:VALVE	12	B	~040924	Y	65.03201-1013A	1
104	65.03201-1013A	GUIDE:VALVE	12	B	040925~			
105	65.03203-1020	SEAT:EXHAUST VALVE	6	B	~020919	I	65.03203-1054	6
105	65.03203-1054	SEAT:EXHAUST VALVE	6	B	020920~			
106	65.03203-1019	SEAT:INLET VALVE	6	B	~020919	I	65.03203-1053	6
106	65.03203-1053	SEAT:INLET VALVE	6	B	020920~			
107	65.90302-0015	PLUG:CORE(NEAR FACE)	1					
108	65.90302-0016	PLUG:CORE(EXHAUST MAIN)	3		~020919			
108	65.90302-0030	PLUG:CORE(EXHAUST MAIN)	6		020920~			
109	65.90302-0019B	PLUG:CORE	11					
110	06.15090-2313	PLUG:CORE	3		~020919			
110	65.90302-0045	PLUG:CORE	3		020920~			
111	06.15090-2305	PLUG:CORE	6		~020919			
111	65.90302-0027	PLUG:CORE	6		020920~			
112	65.90302-0011	PLUG:DRILLED PASS	6					
113	65.90302-0017	PLUG:WATER JET CORE	6					
116	06.06225-0706	BOLT:STUD M8X25	3					
117	06.06125-8717	BOLT:STUD	9					
118	06.06125-8709	BOLT:STUD M8X35	1					
119	65.91710-0004	RING:STOPPER	2					
120	65.90021-0002	BOLT:CYLINDER HEAD	19		~031210			
120	65.90021-0002	BOLT:CYLINDER HEAD	18		031211~			
121	65.90021-0003	BOLT:CYLINDER HEAD	6					
122	65.90021-0004	BOLT:CYLINDER HEAD	1		~031210			
122	65.90021-0004	BOLT:CYLINDER HEAD	2		031211~			
123	06.06125-8723	BOLT:STUD M8X110	2					
124	65.19202-5005	HOOK:LIFTING	1					
125	65.03901-0066	GASKET:CYLINDER HEAD	1		~030221	Y	65.03901-0066A	1
125	65.03901-0066A	GASKET:CYLINDER HEAD	1		030222~			

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
128	06.16731-2110	WASHER;SPRING	1					
129	06.01733-4409	BOLT;HEX M14X1.5X25	1					
130	06.16731-2108	WASHER;SPRING	1					
131	06.01733-4208	BOLT M10X1.25X22	1					
132	65.26815-0002	PLUG;DUMMY	6					
133	65.19202-0005	HOOK;LIFTING	1					
134	06.01943-3213	BOLT ASS'Y M10X1.25X20	2					
201	65.03401-6057A	CYLINDER HEAD COVER ASS'Y	1		~030529	I	65.03401-6064	1
201	65.03401-6064	CYLINDER HEAD COVER ASS'Y	1		~060206	Y	65.03401-6097	1
201	65.03401-6097	CYLINDER HEAD COVER ASS'Y	1		~070816	Y	65.03401-6097B	1
201	65.03401-6097B	CYLINDER HEAD COVER ASS'Y	1		~090409	I	150106-00006	1
201	150106-00006	CYLINDER HEAD COVER ASS'Y	1		090410~			
202	65.03401-6094	COVER;CYL. HEAD	1		~090409			
202	65.03401-6094A	COVER;CYL. HEAD	1		090410~			
203	65.03905-0002B	GASKET;CYLINDER HEAD	1		~070816	Y	65.03905-0002C	1
203	65.03905-0002C	GASKET;CYLINDER HEAD	1		~090409	I	400603-00022	1
203	400603-00022	GASKET;CYLINDER HEAD	1		090410~			
204	65.01801-0011	CASE;BREATHER	1					
205	65.03903-0001	PACKING;BREATHER PIPE	1					
206	06.04190-8808	BOLT M5X16	6					
207	06.16731-2104	WASHER;SPRING	6					
210	65.90501-0028	NUT;CYLINDER HEAD COVER	4					
211	65.90701-0202	WASHER;PLATE	4		~090409			
212	65.03905-0023	GASKET;CYL. HEAD COVER	4		~020416	Y	65.03905-0023A	4
212	65.03905-0023A	GASKET;CYLINDER HEAD	4		~090409	I	400603-00023	4
212	400603-00023	GASKET;CYL. HEAD COVER	4		090410~			
218	65.96301-0367	HOSE;RUBBER	1		~040330	I	65.96301-0418	1
218	65.96301-0418	HOSE;RUBBER	1		~080715	Y	65.96301-0418A	1
218	65.96301-0418A	TUYAU FLEXIBLE	1		080716~			
219	06.67020-0105	CLAMP;HOSE	1					
220	65.01810-5007	CAP;OIL FILLER	1		~051230	I	65.01810-5011	1
220	65.01810-5011	CAP;OIL FILLER	1		051231~			
223	65.01801-5035	BREATHER PIPE ASS'Y	1		~041125	Y	65.01801-5035A	1
223	65.01801-5035A	BREATHER PIPE ASS'Y	1		041126~			
224	65.96501-0032B	O-RING;BREATHER	1					
228	65.97401-0179	CLIP;WATER HOSE	2					
229	06.16731-2107	WASHER	1					
230	06.11063-8214	NUT	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
231	06.01913-3111	BOLT ASS'Y M8X16	1					

Fig. 006 VALVE MECHANISM



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