

Operator's Manual

ZAXIS

190W-3

220W-3

Wheeled Excavator

Serial No.	
ZX190W-3	002006 and up
ZX220W-3	001001 and up

INDEX

MACHINE NUMBERS

SAFETY

SAFETY SIGNS

COMPONENTS NAME

OPERATOR'S STATION

BREAK-IN

OPERATING THE ENGINE

DRIVING THE MACHINE

OPERATING THE MACHINE

TRANSPORTING

MAINTENANCE

MAINTENANCE UNDER SPECIAL ENVIRONMENTAL CONDITIONS

STORAGE

TROUBLESHOOTING

SPECIFICATIONS

OPTIONAL ATTACHMENTS AND DEVICES

INDEX

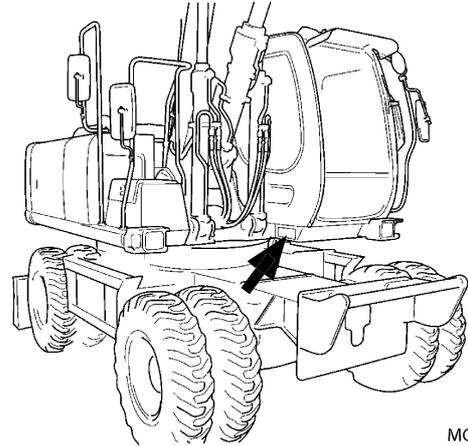
MACHINE NUMBERS

The manufacturing Nos. explained in this group is the individual number (serial No.) given to each machine and hydraulic components. These numbers are requested when inquiring any information on the machine and/or components. Fill these serial Nos. in the blank spaces in this group to immediately make them available upon request.

MACHINE

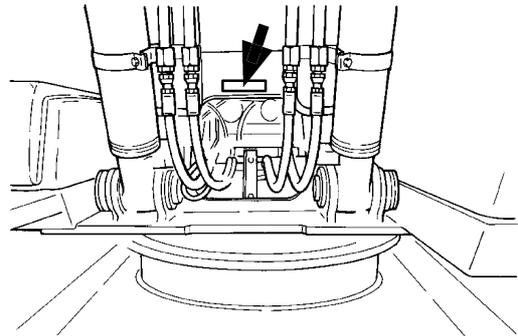
ZAXIS	
Model/type	<input type="text"/>
	Hydraulic Excavator
Vehicle Identification Number	<input type="text"/>
 日立建機株式会社 Hitachi Construction Machinery Co., Ltd. 650, Kandatsu-machi, Tsuchiura-shi, Ibaraki-ken, 300-0013 Japan	

SS3115316



MCBB-01-011

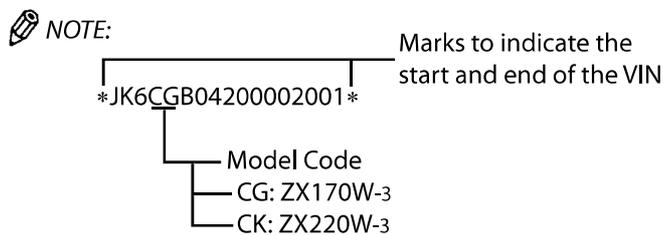
1. Model/Type
2. Homologation Number (Italy only)
3. Vehicle Identification Number
4. Operating mass (standard version)
5. Year of Manufacturing
6. Engine power in kW according to ISO9249



M157-12-008

VEHICLE IDENTIFICATION NUMBER

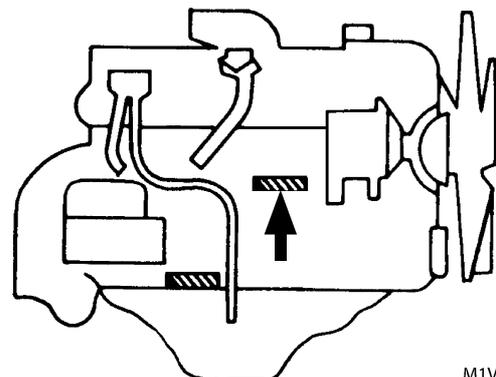
VEHICLE IDENTIFICATION NUMBER: _____



ENGINE

TYPE: _____

MFG. NO.: _____



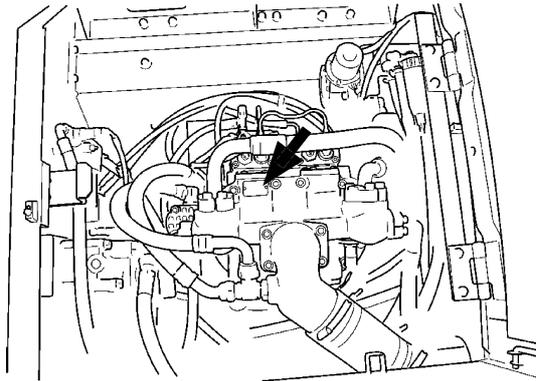
M1V1-13-005

MACHINE NUMBERS

HYDRAULIC PUMP

TYPE: _____

MFG. NO.: _____

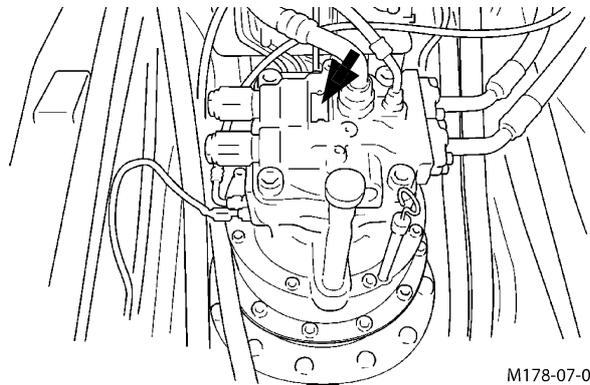


MCBB-00-002

SWING MOTOR

TYPE: _____

MFG. NO.: _____

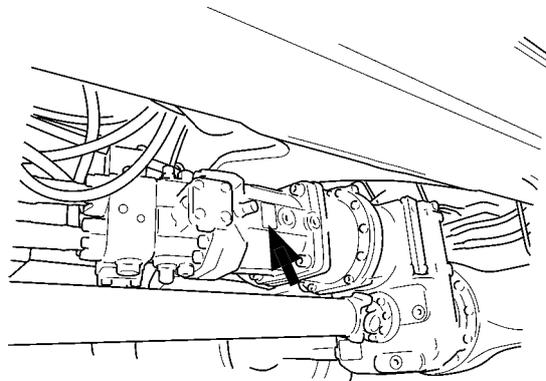


M178-07-086

TRAVEL MOTOR

TYPE: _____

MFG. NO.: _____

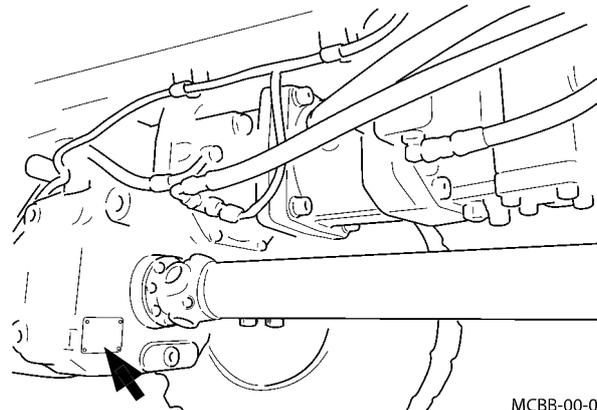


MCBB-07-021

TRANSMISSION

TYPE: _____

MFG. NO.: _____



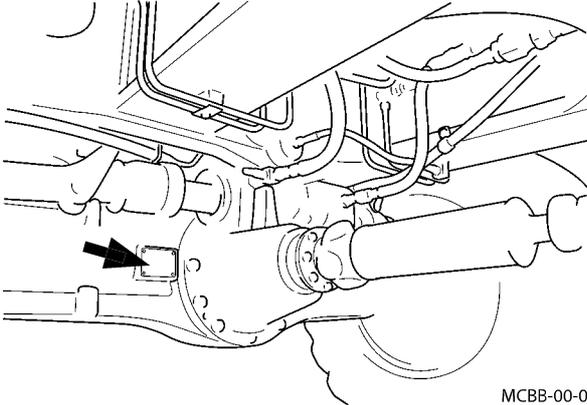
MCBB-00-007

MACHINE NUMBERS

FRONT AXLE

TYPE: _____

MFG. NO.: _____

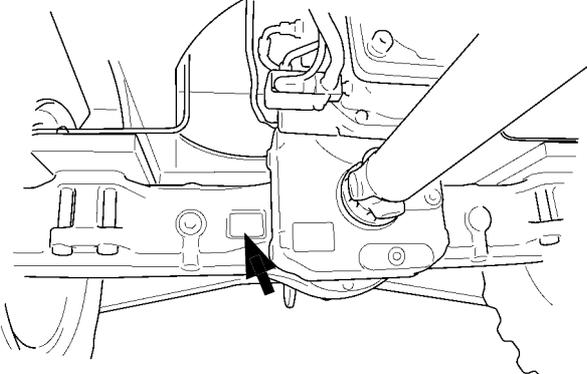


MCBB-00-005

REAR AXLE

TYPE: _____

MFG. NO.: _____



MCBB-00-005

MACHINE NUMBERS

MEMO

A series of horizontal dotted lines for writing.

CONTENTS

MACHINE NUMBERS

SAFETY

Recognize Safety Information	S-1
Understand Signal Words	S-1
Follow Safety Instructions	S-2
Prepare for Emergencies	S-3
Wear Protective Clothing	S-3
Protect Against Noise	S-3
Inspect Machine	S-4
General Precautions for Cab	S-4
Use Handholds and Steps	S-5
Adjust the Operator's Seat	S-5
Ensure Safety Before Rising From or Leaving Operator's Seat	S-5
Fasten Your Seat Belt	S-6
Move and Operate Machine Safely	S-6
Handle Starting Aids Safety	S-6
Operate Only From Operator's Seat	S-7
Jump Starting	S-7
Keep Riders Off Machine	S-7
Precautions for Operations	S-8
Investigate Job Site Beforehand	S-9
Equipment of Head Guard, Rops, Fops	S-10
Provide Signals for Jobs Involving Multiple Numbers of Machines	S-10
Confirm Direction of Machine to Be Driven	S-10
Drive Machine Safely	S-11
Avoid Injury From Rollaway Accidents	S-11
Avoid Injury From Back-over and Swing Accidents	S-12
Keep Person Clear From Working Area	S-13
Never Position Bucket Over Anyone	S-13
Avoid Undercutting	S-13
Avoid Tipping	S-14
Never Undercut a High Bank	S-14
Dig with Caution	S-15
Operate with Caution	S-15
Avoid Power Lines	S-16
Precautions for Lightening	S-16
Object Handling	S-16
Protect Against Flying Debris	S-17
Park Machine Safely	S-17
Handle Fluids Safely—avoid Fires	S-17
Transport Safely	S-18
Practice Safe Maintenance	S-19
Warn Others of Service Work	S-20
Support Machine Properly	S-20
Stay Clear of Moving Parts	S-20
Prevent Parts From Flying	S-21
Store Attachments Safely	S-21
Support Maintenance Properly	S-21
Prevent Burns	S-22
Replace Rubber Hoses Periodically	S-22
Avoid High-pressure Fluids	S-23
Prevent Fires	S-24

Evacuating in Case of Fire	S-25
Beware of Exhaust Fumes	S-25
Precautions for Welding and Grinding	S-25
Avoid Heating Near Pressurized Fluid Lines	S-26
Avoid Applying Heat to Lines Containing Flammable Fluids	S-26
Remove Paint Before Welding or Heating	S-26
Beware of Asbestos Dust	S-27
Prevent Battery Explosions	S-27
Service Air Conditioning System Safely	S-27
Handle Chemical Products Safely	S-28
Dispose of Waste Properly	S-28

SAFETY SIGNS	S-29
---------------------------	------

COMPONENTS NAME	1-1
------------------------------	-----

OPERATOR'S STATION

Cab Features (Standard Model)	1-2
Steering Column Console	1-3
Steering Wheel and Travel Horn Switch	1-4
Accelerator Pedal	1-4
Brake Pedal	1-5
Forward/Reverse Travel Switch	1-6
Combination Switch (Turn Signal Switch, Light and Dimmer Switches)	1-7
Brake Switch	1-10
Hazard Switch	1-11
Operator's Station	1-12
Engine Control Dial	1-13
Travel Mode Switch	1-13
Engine Speed Control Mode Selection Switch	1-14
Power Mode Switch	1-15
Work Light Switch	1-16
Wiper/Washer Switch	1-17
Front Attachment Pilot/Blade/Outrigger Switch	1-18
Auto-idle Switch	1-19
Switch Panel (Optional)	1-19
Travel Alarm Deactivation Switch (Optional)	1-20
Swing Alarm Switch (Optional)	1-20
Electric Control Main Switch	1-20
Key Switch	1-21
Right/Left Control Levers	1-22
Lever Switch	1-23
Lighter	1-24
Cab Light	1-25
Pilot Control Shut-off Lever	1-26
Engine Stop Switch	1-26
Multi Function Monitor	1-27
Basic Screen	1-28
Monitor Operation	1-29
Displaying Basic Screen	1-29
Trip Meter (7)	1-31
Odometer (8)	1-31
Hour Meter (9)	1-31

CONTENTS

Clock (18).....	1-31	Using Booster Batteries.....	3-9
Fuel Gauge (23).....	1-31	Stopping the Engine.....	3-11
Coolant Temperature Gauge (30).....	1-31		
Brake Oil Pressure Gauge (33).....	1-32	DRIVING THE MACHINE	
Travel Speed Meter (32).....	1-32	Traveling.....	4-1
Tachometer (33).....	1-32	Engine Speed Control.....	4-2
Optional Function Keys (22, 25, 27 and 29).....	1-36	Travel Mode Switch.....	4-3
Return-basic Screen Key (30).....	1-36	Stopping and Restarting.....	4-4
Menu Screen.....	1-39	Instructions for Traveling on a Slope.....	4-6
Displaying Basic Screen by Inputting Password (Optional).....	1-40	Traveling In Water or On Soft Terrain.....	4-7
Corrective Measures to be Taken when a Wrong Password is input.....	1-42	Extrication From Soft Ground.....	4-7
Extending Password Validity Time.....	1-44	Parking.....	4-8
Alarm Occurrence Screen.....	1-45	Emergency Parking Due to Machine Failure.....	4-9
Clock Setting.....	1-49	Travel Alarm.....	4-10
Work Mode (Attachment Selection).....	1-50	OPERATING THE MACHINE	
Attachment Adjustment (Pump 2 Flow Rate Adjustment).....	1-54	Control Lever (ISO Pattern) (Standard).....	5-1
Operating Status.....	1-56	Pilot Control Shut-off Lever.....	5-2
Maintenance Setting.....	1-57	Steering Wheel Column.....	5-3
Meter Display Control.....	1-63	Warming-up Operation.....	5-4
Password Revising (Optional).....	1-65	Engine Speed Control.....	5-5
Language Setting.....	1-68	Auto-idle.....	5-6
Meter Combination Setting.....	1-70	Work Mode.....	5-8
Unit Setting.....	1-72	Power Digging (Only ZX220W-3).....	5-10
Fuse Box.....	1-74	Power Mode.....	5-11
Additional Fuse Box.....	1-74	Parking/Stopping the Machine on a Slope (In Case of Emergency).....	5-13
Auto Air Conditioner Operation.....	1-75	Raising the Machine Front Above the Ground with the Boom and Arm Function.....	5-13
Tips for Optimal Air Conditioner Usage.....	1-82	Excavation.....	5-14
AM/FM Radio Operation.....	1-83	Face Shovel Operation.....	5-15
Digital Clock Setting Procedure.....	1-84	Grading Operation.....	5-16
Cab Door Release Lever.....	1-85	Do Not Slam the Bucket Teeth into the Ground.....	5-16
Opening Upper Front Window.....	1-85	Do Not Use the Bucket as a Hammer.....	5-16
Closing Upper Front Window.....	1-86	Avoid Increasing Digging Force Forcibly.....	5-17
Removing and Storing Lower Front Window.....	1-87	Avoid Using Swing Power.....	5-17
Opening Door Windows.....	1-88	Boom Lowering Procedure in Emergency or when the Engine Stalls.....	5-18
Opening/Closing Polycarbonate Type Roof Overhead Window (Clear Hatch: If Equipped).....	1-89	Overnight Storage Instructions.....	5-20
Emergency Exit.....	1-90	TRANSPORTING	
Adjusting the Seat.....	1-91	Transporting by Road.....	6-1
Adjusting the Air-suspension Seat (Optional).....	1-93	Loading/Unloading on a Trailer.....	6-2
Seat Belt.....	1-95	Transporting.....	6-4
		Unloading.....	6-5
BREAK-IN		Towing Machine.....	6-6
Observe Engine Operation Closely.....	2-1	MAINTENANCE	
Every 8 Hours or Daily.....	2-1	Correct Maintenance and Inspection Procedures.....	7-1
After the First 50 Hours.....	2-1	Check the Hour Meter Regularly.....	7-2
After the First 100 Hours.....	2-1	Use Correct Fuels and Lubricants.....	7-2
		Layout.....	7-3
OPERATING THE ENGINE		Maintenance Guide Table.....	7-4
Inspect Machine Daily Before Starting.....	3-1	Prepare Machine for Maintenance.....	7-6
Before Starting Engine.....	3-2	Hood and Access Covers.....	7-7
Starting the Engine in Ordinary Temperature.....	3-3		
Starting in Cold Weather.....	3-6		
Check Instruments After Starting.....	3-8		

CONTENTS

Periodic Replacement of Parts.....	7-8	Clean Air Conditioner Condenser.....	7-68
Maintenance Guide	7-9	Clean Fuel Oil Cooler	7-68
A. Greasing.....	7-15	Clean Air Conditioner Front Screen (Opt.)	7-68
Front Joint Pins.....	7-15	J. Electrical System	7-69
Swing Bearing.....	7-18	Batteries.....	7-69
Swing Internal Gear	7-19	Replace Battery	7-72
Front Axle	7-20	Remove and Installing Battery	7-73
Propel Shaft (Front and Rear)	7-21	Replacing Fuses.....	7-73
Equalizer Pin.....	7-22	K. Miscellaneous	7-75
B. Engine.....	7-23	Check Bucket Teeth.....	7-75
Engine Oil Level.....	7-23	Change Bucket	7-77
Change Engine Oil	7-24	Convert Bucket Connection Into Face Shovel.....	7-78
Replace Engine Oil Filter	7-24	Adjust the Bucket Linkage	7-79
C. Transmission.....	7-26	Check and Replace Seat Belt Check.....	7-80
Pump Transmission.....	7-26	Check Windshield Washer Fluid Level.....	7-81
Swing Reduction Gear	7-27	Clean and Replace Air Conditioner Filter	
Transmission Gear Oil	7-28	Clean Filter	7-82
Front Axle	7-29	Replace Filter	7-82
Rear Axle.....	7-30	Check the Air Conditioner.....	7-84
Front and Rear Hub Reduction Devices	7-31	Clean Cab Floor	7-85
D. Brake (Traveling)	7-32	Retighten Cylinder Head Bolt	7-86
Check Brake Accumulator	7-33	Inspect and Adjust Valve Clearance.....	7-86
Check Wear on Brake Lining	7-34	Measure Engine Compression Pressure	7-86
E. Tire	7-35	Check Starter and Alternator	7-86
Tire Inspection and Replacement Procedure	7-36	Check Tightening Torque of Bolts and Nuts	7-87
F. Hydraulic System	7-37		
Inspection and Maintenance of		MAINTENANCE UNDER SPECIAL	
Hydraulic Equipment	7-37	ENVIRONMENTAL CONDITIONS	
Breaker Maintenance	7-39	Maintenance Under Special Environmental Conditions ...	9-1
Check Hydraulic Oil Level	7-40		
Change Hydraulic Oil	7-41	STORAGE	
Suction Filter Cleaning	7-41	Storing the Machine.....	10-1
Replace Hydraulic Tank Oil Filter (Std. Model).....	7-45	Removing the Machine from Storage.....	10-2
Replace Pilot Oil Filter	7-46	Installing Vandal-proof Covers	10-3
Replace Air Breather Element	7-47	Help Prevent Crime.....	10-4
Check Hoses and Lines	7-48	Record Identification Numbers	10-4
Service Recommendations for Hydraulic Fittings	7-51	Keep Proof of Ownership	10-4
G. Fuel System.....	7-53	Park Indoors Out of Sight	10-4
Drain Fuel Tank Sump	7-54	When Parking Outdoors	10-5
Check Water Separator	7-55	Reduce Vandalism.....	10-5
Replace Fuel Main Filter Element.....	7-59	Report Thefts Immediately	10-5
Replace Fuel Pre-filter Element	7-60		
Clean Fuel Solenoid Pump Strainer	7-61	TROUBLESHOOTING	
Check Fuel Hoses.....	7-62	Troubleshooting	11-1
H. Air Cleaner.....	7-63	Engine.....	11-1
Clean the Air Cleaner Outer Element	7-63	Engine Auxiliaries	11-1
Replace the Air Cleaner Outer and Inner Elements... ..	7-63	Engine is Hard to Start	11-2
I. Cooling System	7-65	Control Lever.....	11-3
Check Coolant Level	7-66	Hydraulic System	11-4
Check and Adjust Fan Belt Tension	7-66	Travel.....	11-5
Change Coolant	7-67	Swing	11-8
Clean Radiator Interior	7-67	Engine Speed	11-9
Clean Radiator, Oil Cooler Core and Inter Cooler	7-68	Blade/outrigger.....	11-10
Clean Oil Cooler, Radiator and Inter		Positioning	11-10
Cooler Front Screen	7-68	Others	11-10

CONTENTS

SPECIFICATIONS

Specifications (ZX190W-3) (FRONT BLADE REAR OUTRIGGER)	12-1
Specifications (ZX190W-3) (FRONT OUTRIGGER REAR OUTRIGGER)	12-2
Working Ranges ZX190W-3 MONOBLOCK BOOM	12-3
Working Ranges ZX190W-3 2-PIECE BOOM	12-4
Specifications (ZX220W-3) (Standard GAUGE, FRONT BLADE REAR OUTRIGGER) ...	12-5
Working Ranges ZX220W-3 MONOBLOCK BOOM	12-7
Working Ranges ZX220W-3 2-PIECE BOOM	12-8

OPTIONAL ATTACHMENTS AND DEVICES

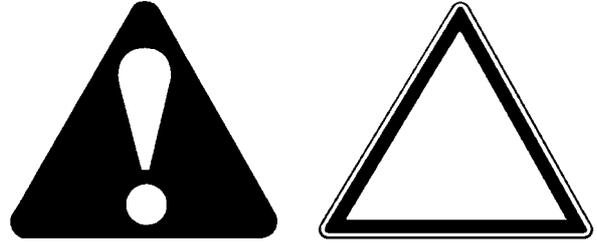
Blade and Outrigger	13-1
Maintenance	13-5
2-Piece Boom	13-6
Maintenance (2-piece Boom)	13-7

INDEX	14-1
--------------------	------

SAFETY

RECOGNIZE SAFETY INFORMATION

- These are the **SAFETY ALERT SYMBOLS**.
 - When you see these symbols on your machine or in this manual, be alert to the potential for personal injury.
 - Follow recommended precautions and safe operating practices.



001-E01A-0001

SA-688

UNDERSTAND SIGNAL WORDS

- On machine safety signs, signal words designating the degree or level of hazard - **DANGER**, **WARNING**, or **CAUTION** - are used with the safety alert symbol.
 - **DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
 - **WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 - **CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
 - **DANGER or WARNING safety signs** are located near specific hazards. General precautions are listed on **CAUTION safety signs**.
 - Some safety signs don't use any of the designated signal words above after the safety alert symbol are occasionally used on this machine.
- To avoid confusing machine protection with personal safety messages, a signal word **IMPORTANT** indicates a situation which, if not avoided, could result in damage to the machine.
-  **NOTE** indicates an additional explanation for an element of information.



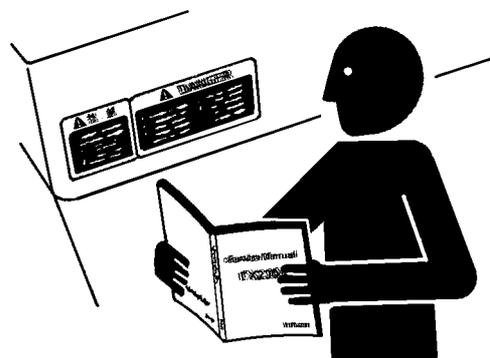
002-E01A-1223

SA-1223

SAFETY

FOLLOW SAFETY INSTRUCTIONS

- Carefully read and follow all safety signs on the machine and all safety messages in this manual.
- Safety signs should be installed, maintained and replaced when necessary.
 - If a safety sign or this manual is damaged or missing, order a replacement from your authorized dealer in the same way you order other replacement parts (be sure to state machine model and serial number when ordering).
- Learn how to operate the machine and its controls correctly and safely.
- Allow only trained, qualified, authorized personnel to operate the machine.
- Keep your machine in proper working condition.
 - Unauthorized modifications of the machine may impair its function and/or safety and affect machine life.
 - Do not modify any machine parts without authorization. Failure to do so may deteriorate the part safety, function, and/or service life. In addition, personal accident, machine trouble, and/or damage to material caused by unauthorized modifications will void Hitachi Warranty Policy.
 - Do not use attachments and/or optional parts or equipment not authorized by Hitachi. Failure to do so may deteriorate the safety, function, and/or service life of the machine. In addition, personal accident, machine trouble, and/or damage to material caused by using unauthorized attachments and/or optional parts or equipment will void Hitachi Warranty Policy.
- The safety messages in this SAFETY chapter are intended to illustrate basic safety procedures of machines. However it is impossible for these safety messages to cover every hazardous situation you may encounter. If you have any questions, you should first consult your supervisor and/or your authorized dealer before operating or performing maintenance work on the machine.



SA-003

003-E01B-0003

SAFETY

PREPARE FOR EMERGENCIES

- Be prepared if a fire starts or if an accident occurs.
 - Keep a first aid kit and fire extinguisher on hand.
 - Thoroughly read and understand the label attached on the fire extinguisher to use it properly.
 - To ensure that a fire-extinguisher can be always used when necessary, check and service the fire-extinguisher at the recommended intervals as specified in the fire-extinguisher manual.
 - Establish emergency procedure guidelines to cope with fires and accidents.
 - Keep emergency numbers for doctors, ambulance service, hospital, and fire department posted near your telephone.



SA-437

004-E01A-0437

WEAR PROTECTIVE CLOTHING

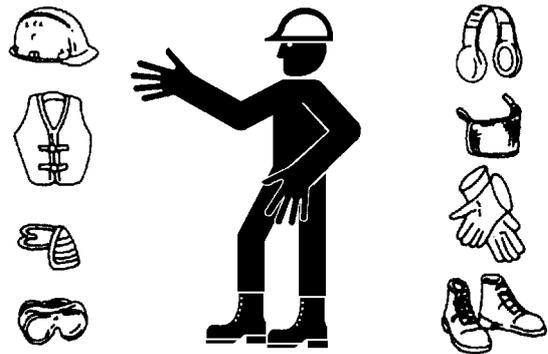
- Wear close fitting clothing and safety equipment appropriate to the job.

You may need:

- A hard hat
- Safety shoes
- Safety glasses, goggles, or face shield
- Heavy gloves
- Hearing protection
- Reflective clothing
- Wet weather gear
- Respirator or filter mask.

Be sure to wear the correct equipment and clothing for the job. Do not take any chances.

- Avoid wearing loose clothing, jewelry, or other items that can catch on control levers or other parts of the machine.
- Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating the machine.



005-E01A-0438

PROTECT AGAINST NOISE

- Prolonged exposure to loud noise can cause impairment or loss of hearing.
 - Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortably loud noises.



006-E01A-0434

SA-434

SAFETY

INSPECT MACHINE

- Inspect your machine carefully each day or shift by walking around it before you start it to avoid personal injury.
- In the walk-around inspection be sure to cover all points described in the "PRE-START INSPECTION" chapter in the operator's manual.



007-E01A-0435

SA-435

GENERAL PRECAUTIONS FOR CAB

- Before entering the cab, thoroughly remove all dirt and/or oil from the soles of your work boots. If any controls such as a pedal is operated while with dirt and/or oil on the soles of the operator's work boots the operator's foot may slip off the pedal, possibly resulting in a personal accident.
- Do not leave parts and/or tools lying around the operator's seat. Store them in their specified locations.
- Avoid storing transparent bottles in the cab. Do not attach any transparent type window decorations on the windowpanes as they may focus sunlight, possibly starting a fire.
- Refrain from listening to the radio, or using music headphones or mobile telephones in the cab while operating the machine.
- Keep all flammable objects and/or explosives away from the machine.
- After using the ashtray, always cover it to extinguish the match and/or tobacco.
- Do not leave cigarette lighters in the cab. When the temperature in the cab increases, the lighter may explode.

524-E01A-0000

SAFETY

USE HANDHOLDS AND STEPS

- Falling is one of the major causes of personal injury.
 - When you get on and off the machine, always face the machine and maintain a three-point contact with the steps and handrails.
 - Do not use any controls as hand-holds.
 - Never jump on or off the machine. Never mount or dismount a moving machine.
 - Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.



008-E01A-0439

SA-439

ADJUST THE OPERATOR'S SEAT

- A poorly adjusted seat for either the operator or for the work at hand may quickly fatigue the operator leading to misoperations.
 - The seat should be adjusted whenever changing the operator for the machine.
 - The operator should be able to fully depress the pedals and to correctly operate the control levers with his back against the seat back.
 - If not, move the seat forward or backward, and check again.
 - Adjust the rear view mirror position so that the best rear visibility is obtained from the operator's seat. If the mirror is broken, immediately replace it with a new one.



009-E01A-0462

SA-378

ENSURE SAFETY BEFORE RISING FROM OR LEAVING OPERATOR'S SEAT

- Before rising from the operator's seat to open/close either side window or to adjust the seat position, be sure to first lower the front attachment to the ground and then move the pilot control shut-off lever to the LOCK position. Failure to do so may allow the machine to unexpectedly move when a body part unintentionally comes in contact with a control lever, possibly resulting in serious personal injury or death.
 - Before leaving the machine, be sure to first lower the front attachment to the ground and then move the pilot control shut-off lever to the LOCK position. Turn the key switch OFF to stop the engine.
 - Before leaving the machine, close all windows, doors, and access covers and lock them up.

SAFETY

FASTEN YOUR SEAT BELT

- If the machine should overturn, the operator may become injured and/or thrown from the cab. Additionally the operator may be crushed by the overturning machine, resulting in serious injury or death.
- Prior to operating the machine, thoroughly examine webbing, buckle and attaching hardware. If any item is damaged or worn, replace the seat belt or component before operating the machine.
- Be sure to remain seated with the seat belt securely fastened at all times when the machine is in operation to minimize the chance of injury from an accident.
- We recommend that the seat belt be replaced every three years regardless of its apparent condition.



SA-237

010-E01A-0237

MOVE AND OPERATE MACHINE SAFELY

- Bystanders can be run over.
 - Take extra care not to run over bystanders. Confirm the location of bystanders before moving, swinging, or operating the machine.
 - Always keep the travel alarm and horn in working condition (if equipped). It warns people when the machine starts to move.
 - Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the machine.
 - Use appropriate illumination. Check that all lights are operable before operating the machine. If any faulty illumination is present, immediately repair it.



SA-083

011-E01A-0398

HANDLE STARTING AIDS SAFELY

Starting fluid:

- Starting fluid is highly flammable.
 - Keep all sparks and flame away when using it.
 - Keep starting fluid well away from batteries and cables.
 - Remove container from machine if engine does not need starting fluid.
 - To prevent accidental discharge when storing a pressurized container, keep the cap on the container, and store it in a cool, well-protected location.
 - Do not incinerate or puncture a starting fluid container.



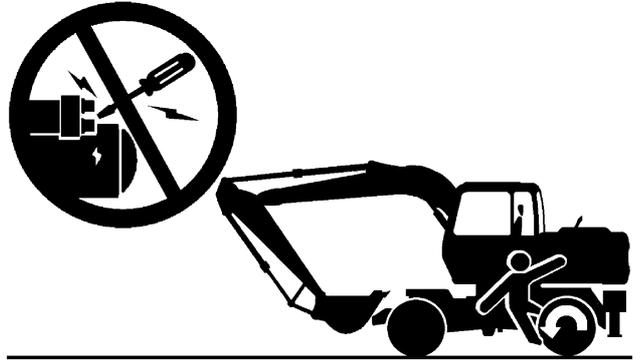
SA-293

036-E01A-0293-3

SAFETY

OPERATE ONLY FROM OPERATOR'S SEAT

- Inappropriate engine starting procedures may cause the machine to runaway, possibly resulting in serious injury or death.
 - Start the engine only when seated in the operator's seat.
 - NEVER start the engine while standing on the track or on ground.
 - Do not start engine by shorting across starter terminals.
 - Before starting the engine, confirm that all control levers are in neutral.
 - Before starting the engine, confirm the safety around the machine and sound the horn to alert bystanders.



SA-084

012-E01B-0431

JUMP STARTING

- Battery gas can explode, resulting in serious injury.
 - If the engine must be jump started, be sure to follow the instructions shown in the "OPERATING THE ENGINE" chapter in the operator's manual.
 - The operator must be in the operator's seat so that the machine will be under control when the engine starts. Jump starting is a two-person operation.
 - Never use a frozen battery.
 - Failure to follow correct jump starting procedures could result in a battery explosion or a runaway machine.



SA-032

S013-E01A-0032

KEEP RIDERS OFF MACHINE

- Riders on machine are subject to injury such as being struck by foreign objects and being thrown off the machine.
 - Only the operator should be on the machine. Keep riders off.
 - Riders also obstruct the operator's view, resulting in the machine being operated in an unsafe manner.



014-E01B-0427

SA-091

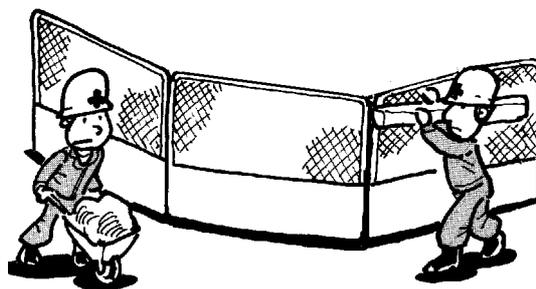
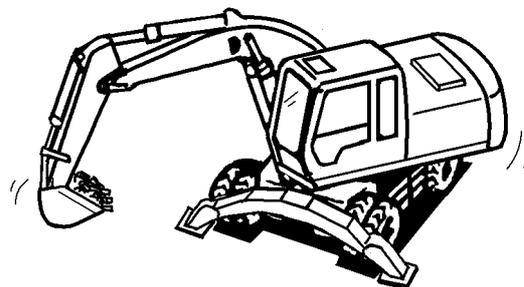
SAFETY

PRECAUTIONS FOR OPERATIONS

- Investigate the work site before starting operations.
 - Be sure to wear close fitting clothing and safety equipment appropriate for the job, such as a hard hat, etc. when operating the machine.
 - Clear all persons and obstacles from area of operation and machine movement.

Always beware of the surroundings while operating. When working in a small area surrounded by obstacles, take care not to hit the upperstructure against obstacles.

- When loading onto trucks, bring the bucket over the truck beds from the rear side. Take care not to swing the bucket over the cab or over any person.



M202-05-014

SAFETY

INVESTIGATE JOB SITE BEFOREHAND

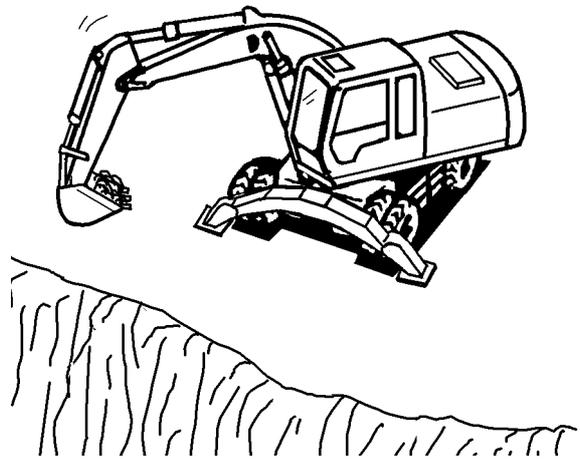
- When working at the edge of an excavation or on a road shoulder, the machine could tip over, possibly resulting in serious injury or death.
 - Investigate the configuration and ground conditions of the job site beforehand to prevent the machine from falling and to prevent the ground, stockpiles, or banks from collapsing.
 - Make a work plan. Use machines appropriate to the work and job site.
 - Reinforce ground, edges, and road shoulders as necessary. Keep the machine well back from the edges of excavations and road shoulders.
 - When working on an incline or on a road shoulder, employ a signal person as required.
 - Confirm that your machine is equipped a FOPS cab before working in areas where the possibility of falling stones or debris exist.
 - When the footing is weak, reinforce the ground before starting work.
 - When working on frozen ground, be extremely alert. As ambient temperatures rise, footing becomes loose and slippery.
 - Beware the possibility of fire when operating the machine near flammable objects such as dry grass.
- Make sure the worksite has sufficient strength to firmly support the machine.

When working close to an excavation or at road shoulders, operate the machine with the tracks positioned perpendicular to the cliff face with travel motors at the rear, so that the machine can more easily evacuate if the cliff face collapses.

- If working on the bottom of a cliff or a high bank is required, be sure to investigate the area first and confirm that no danger of the cliff or bank collapsing exists. If any possibility of cliff or bank collapsing exists, do not work on the area.
- Soft ground may collapse when operating the machine on it, possibly causing the machine to tip over. When working on a soft ground is required, be sure to reinforce the ground first using large pieces of steel plates strong and firm enough to easily support the machine.
- Note that there is always a possibility of machine tipping over when working on rough terrain or on slopes. Prevent machine tipping over from occurring. When operating on rough terrain or on slopes:
 - Reduce the engine speed.
 - Select slow travel speed mode.
 - Operate the machine slowly and be cautious with machine movements.



SA-085



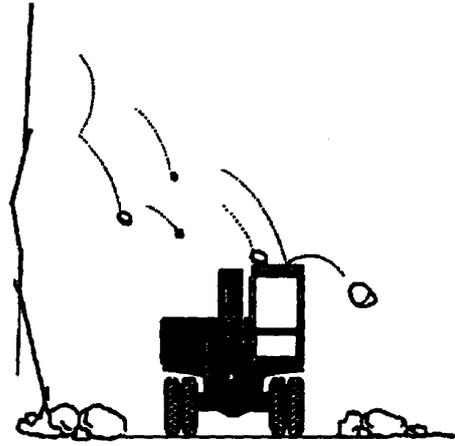
M202-05-015

SAFETY

EQUIPMENT OF HEAD GUARD, ROPS, FOPS

In case the machine is operated in areas where the possibility of falling stones or debris exist, equip a head guard, ROPS, or FOPS according to the potential hazardous conditions. (The standard cab for this machine corresponds to ROPS and FOPS.)

ROPS: Roll-Over Protective Structure
FOPS: Falling Object Protective Structure



SA-686

PROVIDE SIGNALS FOR JOBS INVOLVING MULTIPLE NUMBERS OF MACHINES

- For jobs involving multiple numbers of machines, provide signals commonly known by all personnel involved. Also, appoint a signal person to coordinate the job site. Make sure that all personnel obey the signal person's directions.



018-E01A-0481

SA-481

CONFIRM DIRECTION OF MACHINE TO BE DRIVEN

- Incorrect steering wheel/forward/reverse pedal operation may result in serious injury death.
- Before driving the machine, confirm the position of the undercarriage in relation to the operator's position. If the travel motors are located in front of the cab, the machine will move in reverse when steering wheel is operated to the front.



017-E01A-0491

SA-092

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com