

SERVICE MANUAL

Relex 75-7

SER. NO. HY7570001~

 **HYUNDAI**
HEAVY INDUSTRIES CO.,LTD.

INTRODUCTION

To insure a long life for the machine and the engine and to prevent failure and problems, proper operation, maintenance and repairs are indispensable.

This service manual includes an “outline,” “structure and operation,” “inspection and adjustment,” “disassembly and assembly,” “standard maintenance,” and “repair and replacement of parts” of the machine which are necessary to carry out the inspections and repairs in the repair shop.

We hope that this manual helps you to efficiently and effectively carry out repairs by providing an accurate description of the product and the correct repair techniques.

CONTENTS

1. Precautions on Maintenance
2. Outline
3. Attachment
4. Engine
5. Main Pump
6. Hydraulic Oil Filter
7. Control Valve
8. Joystick
9. Pilot valve(1)(Travel)
10. Pilot valve(2)(Swing·PTO)
11. Pilot valve(3)(Dozer)
12. Slew Motor
13. Travel Motor
14. Hydraulic Cylinder
15. Swivel Joint
16. Crawler
17. Spring Case and Grease Cylinder
18. Idler
19. Sprocket
20. Track Roller
21. Carrier Roller
22. Electrical Equipment
23. Troubleshooting

1 PRECAUTIONS ON MAINTENANCE

1. Correct operation

Correct operation means to follow the correct “procedure” and “method.”

Procedure focuses on speed and accuracy of each job.

In the method, are addressed what type of facility, tools, instruments, materials, oil should be used, how and which part should be checked, adjusted or disassembled, and what matters to attend to.

2. Precautions on operation

1. Safety check

Check that stoppers and sleepers are correctly installed for the vehicle jack-up operation.

2. Preparation

Prepare all of the tools and inspect and adjust the instruments.

3. For efficiency

1) Understand the state before disassembly.

What is the problem? Is disassembly absolutely necessary?

2) Before disassembly

Determine whether match marks are necessary. For the electrical system, disconnect the cable from the battery terminal.

3) Precautions for disassembly

In stead of checking all of the disassembled parts at once, check each part individually as it is disassembled. When removing the hydraulic unit or the hoses, mount a dust cap on the connection.

4) Repair of disassembled parts

Keep the disassembled parts in order. Clearly distinguish the parts to be replaced with new parts from those to be reused. Packings, seals, rings, split pins must be replaced.

NOTE:

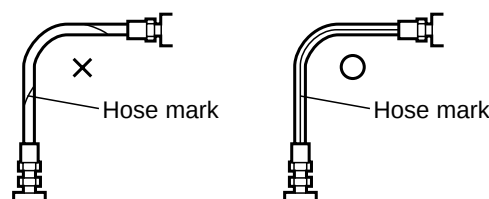
Electrical equipment, rubbers and V belts (which are easily affected by water and oil) must be handled carefully in order to prevent soiling them.

5) Clean disassembled parts

Thoroughly clean the disassembled parts.

6) Assembly

Perform the assembly correctly (tightening torque, application of Three Bond, screw lock, grease, use of seal tape, etc.). Also install the hose correctly.

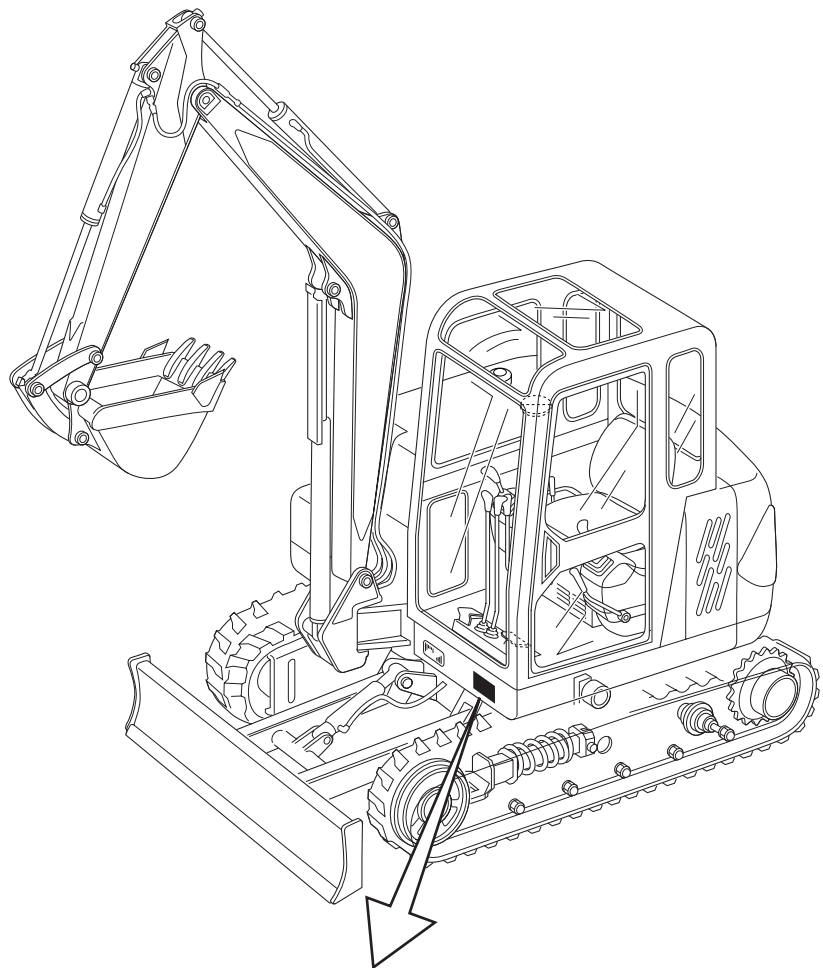


2 OUTLINE

CONTENTS

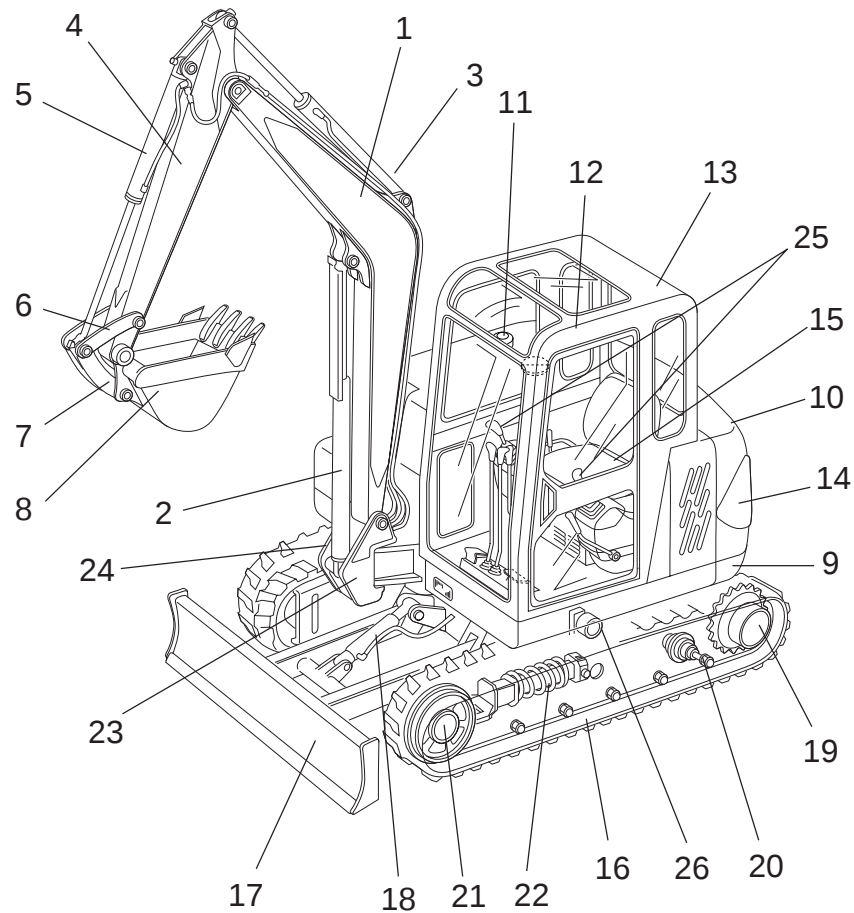
- 2-1 Location of serial No.
- 2-2 Name of each part
- 2-3 Dimensions and specification
- 2-4 Weight list
- 2-5 Oil and grease supply points
- 2-6 List of supply oil and grease
- 2-7 When to repair
- 2-8 Hydraulic circuit diagram

2-1 Location of Serial Number

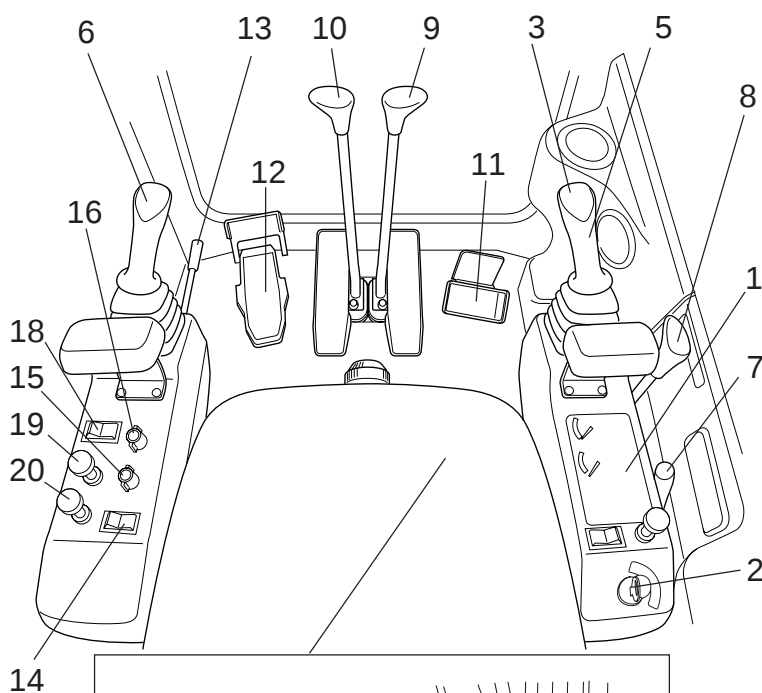


CE HYUNDAI HEAVY INDUSTRIES CO., LTD Ulsan, Korea	
EQUIPMENT	OPERATING WEIGHT
MODEL	ENGINE POWER(P&M/Whpm)
SERIAL-NUMBER	MFG. YEAR
DO NOT DEFACE OR REMOVE THIS PLATE	

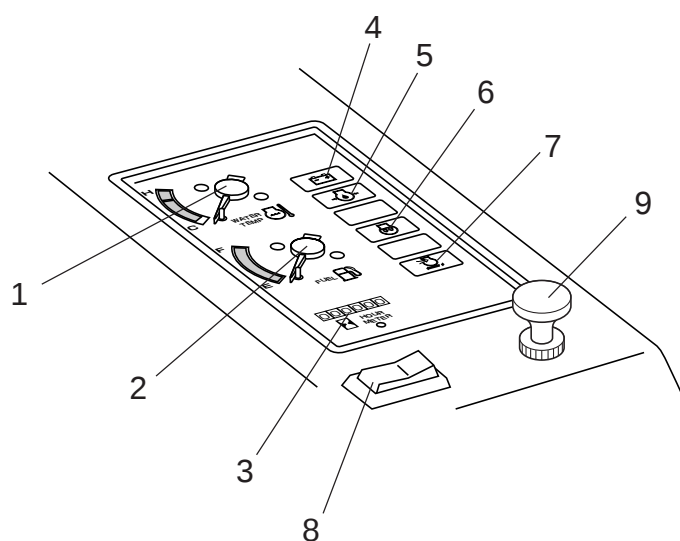
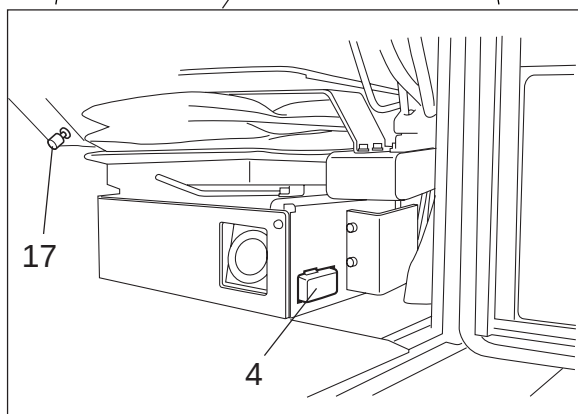
2-2 Name of each part



- | | |
|--------------------|-----------------------|
| 1. Boom | 14. Counter weight |
| 2. Boom cylinder | 15. Operator's seat |
| 3. Arm cylinder | 16. Crawler |
| 4. Arm | 17. Dozer blade |
| 5. Bucket cylinder | 18. Dozer cylinder |
| 6. Bucket links | 19. Drive/Track motor |
| 7. Dump link | 20. Track roller |
| 8. Bucket | 21. Front idler |
| 9. Swing frame | 22. Grease cylinder |
| 10. Engine cover | 23. Swing post |
| 11. Fuel tank | 24. Swing cylinder |
| 12. Hydraulic tank | 25. Operation levers |
| 13. Cabin | 26. Carrier roller |

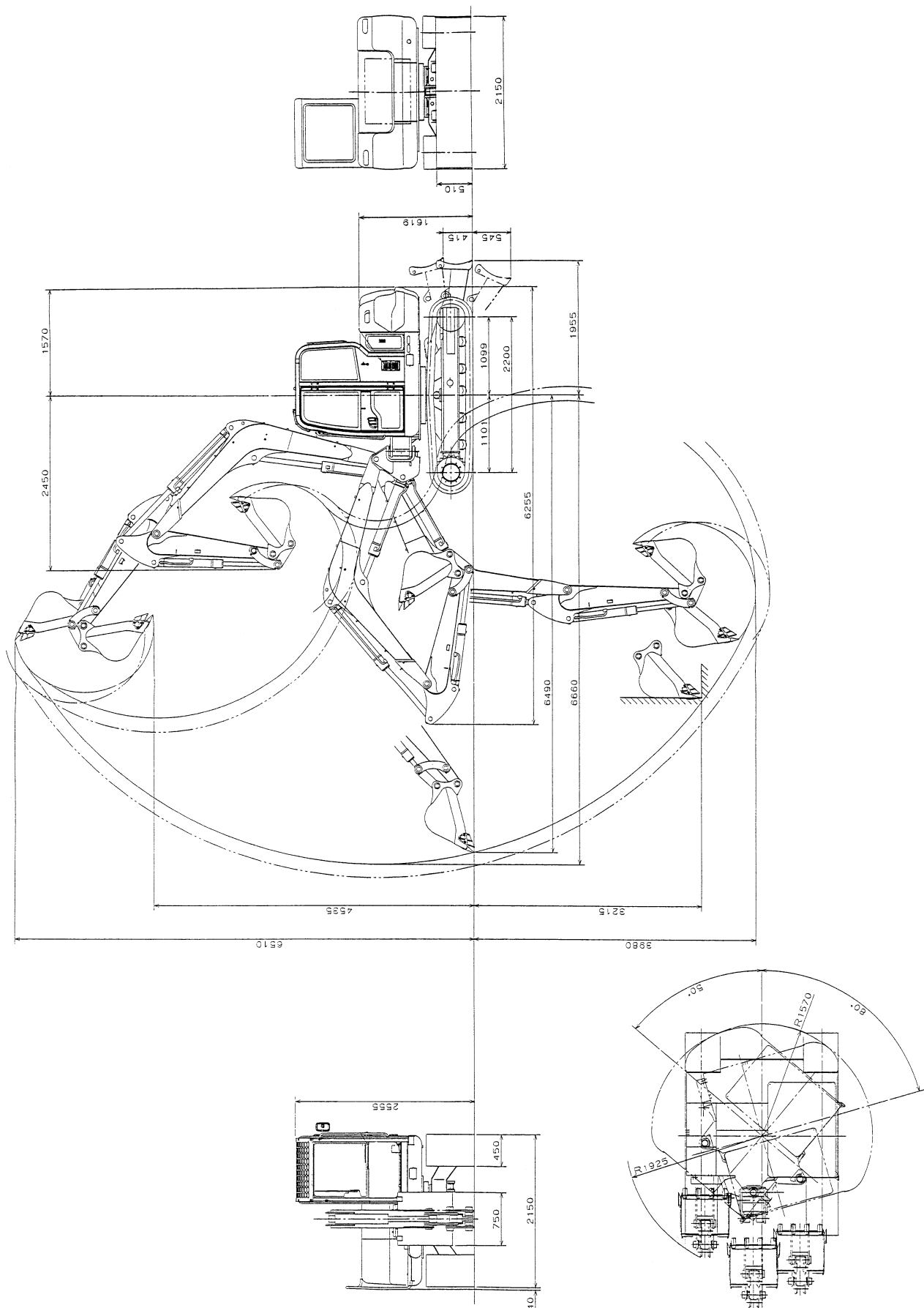


1. Meter unit
2. Starter switch
3. Horn switch
4. Fuse box
5. Right operation lever
6. Left operation lever
7. Accelerator lever
8. Dozer lever
9. Right travel lever
10. Left travel lever
11. Swing pedal
12. P.T.O. pedal
13. Safety lock lever
14. Over drive switch
15. Heater switch (for cabin)
16. Wiper switch (for cabin)
17. Cigarette lighter
18. A/C switch (option)
19. Change lever (heater↔A/C)
20. Change lever (fresh air) (option)



1. Water temperature meter
2. Fuel gauge
3. Hour meter
4. Charge lamp
5. Engine oil pressure lamp
6. Glow lamp
7. Air filter lamp
8. Head light switch
9. Heater change lever (cold↔warm)

2-3 Dimensions and Specifications



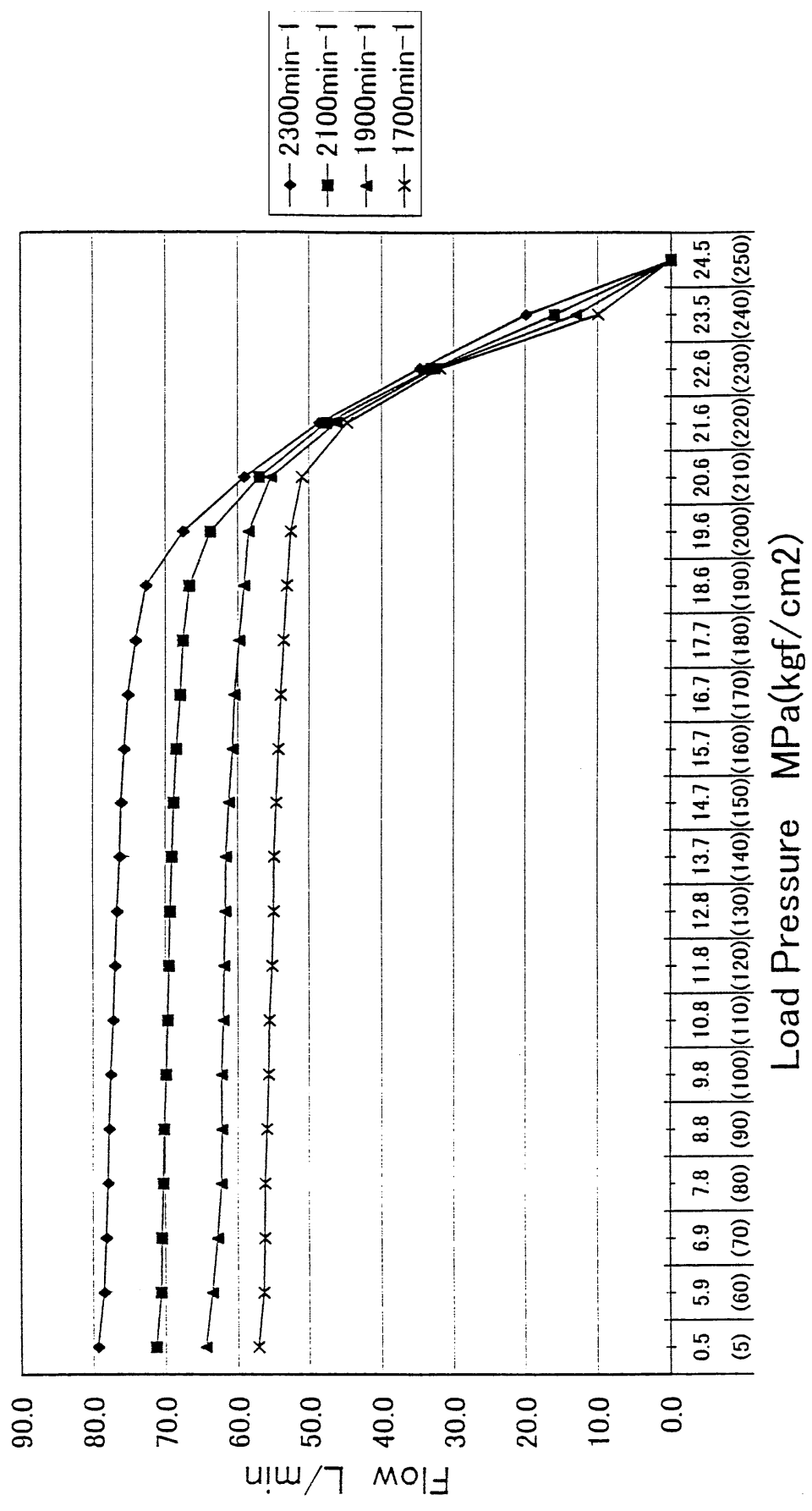
Description			Unit	Robex75-7
Machine weight	Rubber shoe		Kg	7430
	Steel shoe			7530
Standard bucket	Capacity		m ³	0.25
	Width		mm	750
Engine	Maker, model			MITSUBISHI S4S
	Rated power		ps(kW)/min ⁻¹	55.5(40.8)/2300
	Displacement		cc	3331
Working range	Max.digging depth		mm	3980
	Max.vertical digging depth			3215
	Max.digging height			6510
	Max.dumping height			4535
	Max.digging reach			6660
	Min.swing radius	Front		2450
		Swing		1925
	Rear end radius			1570
	Boom swing angle			deg
Dimension	Overall length		mm	6255
	Overall width			2150
	Overall height			2555
	Dozer(width × height)			2150×510
Performance	Travel speed		km/hr	3.1 / 4.8
	Swing speed		min ⁻¹	9.7
	Gradeability		deg(%)	30(58)
	Max.digging force	Bucket	kN(kgf)	53.6(5465)
		Arm		39.8(4061)
Max. drawbar pull				57.5(5865)
Under-carriage	Ground pressure	Canopy&rubber shoe	kpa(kgf/cm ²)	33.9(0.35)
		Cabin&rubber shoe		34.4(0.35)
	Tumbler distance × track gauge		mm	2200×1700
	Track shoe width			450
	Type of travelling motor			Piston shoe-in type
	Crawler tension system			Grease cylinder
Hydraulic	Type of hydraulic pump			Piston×2, Gear×1
	Pump oil flow		ℓ /min	2×78.2+46.7
	Auxiliary circuit oil flow			78.2
	Relief valve setting pressure		MPa(kgf/cm ²)	25.5/23.5(260/240)
Capacity	Hydraulic oil tank		ℓ	85
	Engine oil			7.5
	Fuel tank			130
	Cooling water			10.0
Noise	Noise level(LwA/LpA)		dB	98 / 78

2-4 Weight list

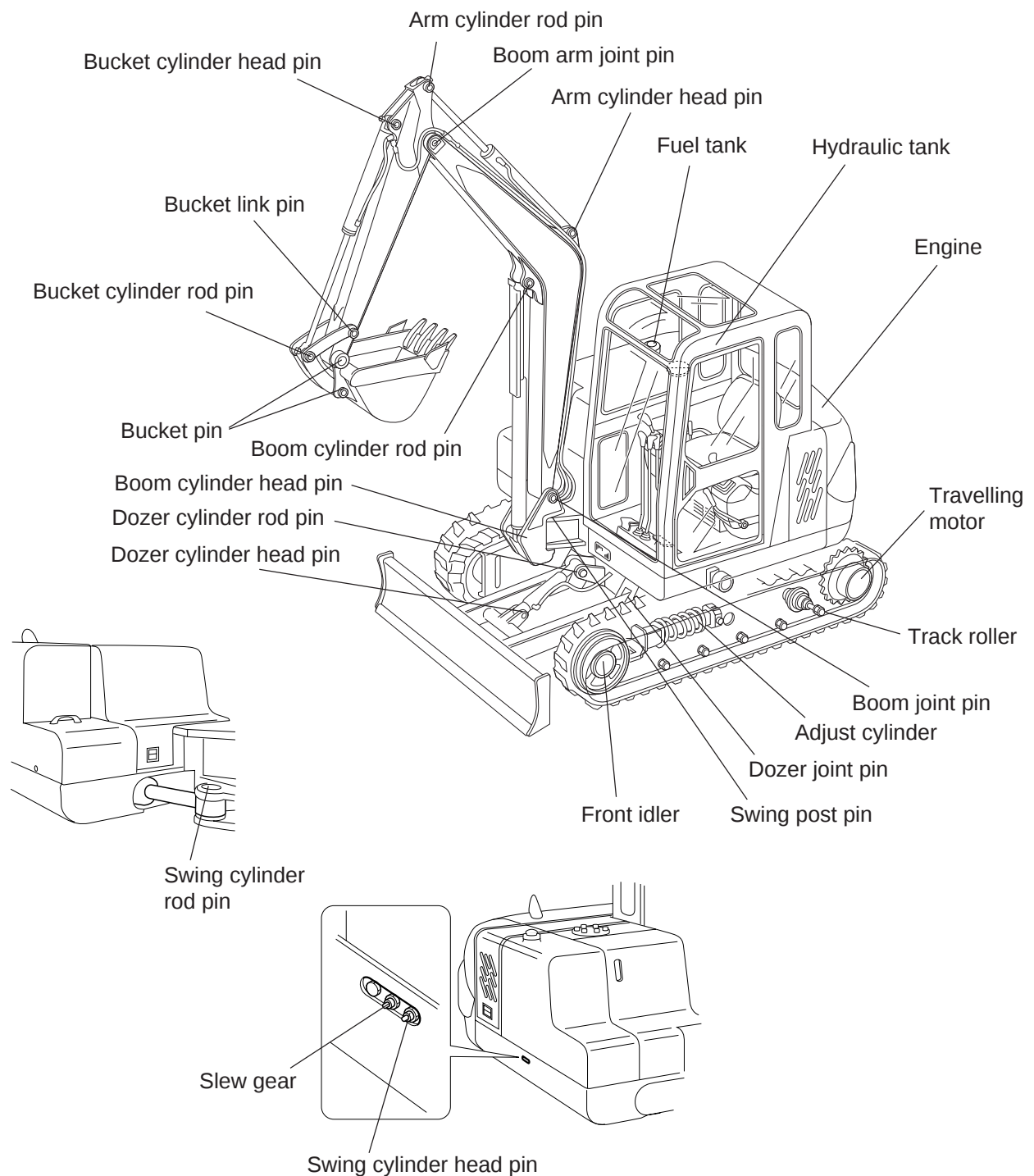
Unit: kgf

Part name	Weight	Part name	Weight
Boom	310	Track frame	1025
Arm	160	Dozer	390
Bucket	165	Steel crawler	425×2
Dump link	24	Rubber crawler	370×2
Bucket link	9.0×2	Idler	50×2
Boom joint pin	12.5	Spring case	40×2
Arm joint pin	8.5	Track roller	14.5×8
Bucket pin	8.0×2	Carrier roller	8
Swing post	207	Sprocket	20×2
Swing post pin	19.7	Turning motor	70
Swing frame	880	Drive motor	86×2
Hydraulic oil tank	55	Lever stand	12×2
Fuel tank	37	Engine	245
Engine cover(A)	30	Radiator	39
Engine cover(B)	25	Battery	22
Engine cover(C)	20	Battery cover	12
Weight(R)(L)	300×2	Tank cover	16
Weight(Center)	290	Pilot valve (drive)	10.8
Operator cabin	300	Pilot valve	1.2×3
Boom cylinder	100	Swivel joint	21
Arm cylinder	80	Control valve	50
Bucket cylinder	50	Pump	58
Swing cylinder	89	Seat plate	12.7
Dozer cylinder	60	Seat	31
Turning bearing	100	Joystick	3.5×2

Robex75-7 PTO flow



2-5 Oil and grease supply points



2-6 List of lubrication

Name	Quantity of oil/water	Type of oil according to ambient condition	
		-10°C~40°C	-20°C~0°C
Engine cooling water	10.0 ℓ	Soft water (antifreeze is mixed in water)	
Fuel tank (effective capacity)	130 ℓ	Diesel fuel with freezing point below -7°C	
Engine lubricating oil	7.5 ℓ	SAE 15W-40	
Travelling motor (reduction gear)	1500 cc	SAE 30-CD	
Hydraulic tank	85 ℓ	ISO VG 46	
Track roller (1 piece)	80 cc	SAE 30-CD	
Front idler (1 piece)	70 cc	SAE 30-CD	

Genuine oil

Be sure to use Castrol Hyspin 46.

Table of recommended Lubricants

No.	LUBRICANT	SHELL	MOBIL
1	Engine Oil	Myrina oil 15W-40	Delvac Super15W-40
2	Gear Oil	Spirax Heavy Duty 140	Mobilub HD 85W-140
3	Hydraulic Oil	ISO VG 46 (equivalent)	ISO VG46 (equivalent)
4	Cup Grease	Alvinia 2	Mobilux 2
5	Anti Freeze	Anti Freeze	Anti Freeze
6	Diesel Fuel	—	—

*The engine oil SAE-CD 15W=40 or equivalent at the time of shipment is used for the lubricating oil for slewing and travelling speed reducer.

Cooling water (antifreeze)

*To prevent the cooling system from freezing, add antifreeze to the cooling water. Replace the cooling water after 1 year from its delivery, because the effect will decrease.

*Use "Long-life coolant" for the antifreeze.

*Mixing ratio of antifreeze.

Temperature	-5°C	-10°C	-15°C	-20°C	-25°C
Injection rate	2.2	2.8	3.5	4.0	4.5

Engine inside capacity	Radiator capacity	Reserve tank capacity	Total
4.9 ℓ	3.8 ℓ	1.3 ℓ	10.0 ℓ

2-7 When to repair

It is difficult to judge when to perform periodic inspections, maintenance and repairs. Although the wearing rate of each component differs depending on the grade of daily inspection, the skill in machine operation, the working conditions, the quality of used lubricating oil, the frequency of oil replacement, the quality of land to be dug, the digging rate, the schedule for maintenance and repairs should be decided considering the state of engine, the indication of the hour meter, the degree of wear in each part, the state of hydraulic system, your experience and data.

2.7.1 Category of maintenance

Prestart-up inspection	Execute every day before beginning operation
Maintenance after the first 25 service hours	Execute every 25 hours by the hour meter
Maintenance after the first 50 service hours	Execute once a week (every 50 hours by the hour meter)
Maintenance after the first 100 service hours	Execute every 100 hours by the hour meter
Maintenance after the first 250 service hours	Execute every 250 hours by the hour meter
Maintenance after the first 300 service hours	Execute every 300 hours by the hour meter
Maintenance after the first 500 service hours	Execute every 500 hours by the hour meter
Maintenance after the first 1,000 service hours	Execute every 1,000 hours by the hour meter
Maintenance after the first 2,000 service hours	Execute every 2,000 hours by the hour meter

2-7-2 Maintenance procedure

	Inspection and maintenance item	Inspection and maintenance interval (hours)					
		7	50	100	250	500	1,000
1	Engine oil pan	Check oil level	Replace the engine oil (New machine only)		Replace the engine oil		Clean
	Engine oil filter		Replace the cartridge (New machine only)		Replace the cartridge		
2	Fuel filter			Check and clean		Replace the element	
3	Engine valve clearance		Inspect and adjust (New machine only)			Inspect and adjust	
4	Fan belt	Check and adjust					
5	Fuel tank	Check oil level	Drain water and sediment, clean strainer				
6	Radiator (sub-tank)	Check water level				Replace and clean	
	Radiator fin		Check and clean				
7	Air cleaner			Check and clean		Replace the element	
8	Hydraulic oil tank	Check oil level			Drain water and sediment		Replace oil
9	Hydraulic line filter			Replace the cartridge (New machine only)		Replace the cartridge	
10	Hydraulic suction filter			Clean the element (New machine only)		Replace the element	
11	Bucket teeth and others	Inspect					
12	Slew bearing		Inspect and grease				
13	Inspect crawler tension(grease cylinder) and grease the crawler	Check and adjust					
14	Battery liquid amount and specific gravity		Inspect, clean and supply distilled water				
15	Inspect each body part for loosening and damage	Check and tighten					
16	Each lever and instrument	Inspect					
17	Lubricating oil of slew/travelling reduction gear					Replace oil (after the first 500 service hours only for a new machine)	Replace oil
18	Electrical wiring	Inspect					
19	Water and oil leakage in each body part	Inspect					
20	Inspect and grease attachment	Inspect attachment					
21	PTO filter element				Replace the element		

2-7-3 Prestart inspections

(1)Prestart inspections

	Item	Content	Remarks
1	Engine oil pan	Check oil level	Before starting operation
2	Fuel tank	Check fuel level	Check that the fuel level is above the center of level gauge.
3	Radiator	Check water level	Check that the amount of water in sub-tank is within a specified level.
4	Each oil/grease supply point	Oil and grease	Refer to page 2-6
5	Inspect each body part for looseness and damage	Looseness, removal, water and oil leakage	Refer to tightening torque list.
6	Each lever and instrument	Operation check	Whether abnormal operation exists or not
7	Hydraulic oil tank	Check oil level	Add oil if its level falls below the specified level. (Be careful of the position of machine.)
8	Bucket teeth and others	Wear	Check whether the replacement of parts is necessary or not.
9	Electrical wiring	Looseness and tears	Loosened terminal, torn covering, etc.
10	Fan belt	Check and adjust	10mm(0.4") to 12mm(0.5") sag at the center

(2)Post operation inspections

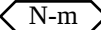
	Item	Content	Remarks
1	Each body part	Clean, check for water and oil leaks. Looseness, failure, etc.	Treatment of the part where cleaning was not sufficient such as dirt sticking to the body or muddy water remaining on the body.
2	Fuel tank	Fuel supply	Add fuel
3	Cooling water	Drain	Only when the danger of freezing exists

Tightening torque list:

In the present inspection, always check for loosened bolts or nuts and correctly tighten them according to the following tightening torque list.

 Tightening torque of the bolt and nut (Body)

Material Size	8.8 N·m	10.9 N·m	12.9 N·m
M6	12.5	16	20
M8	30	39	45
M10	62	72	80
M12	100	120	130
M14	160	195	220
M16	250	305	340

 Tightening torque of the hydraulic pipings

PT screw

Torque Size	N·m
$\frac{1}{4}$	36
$\frac{3}{8}$	55
$\frac{1}{2}$	86
$\frac{3}{4}$	130
1	195
$1\frac{1}{4}$	300
$1\frac{1}{2}$	400

PF screw

Torque Size	N·m
$\frac{1}{4}$	27-30
$\frac{3}{8}$	47-52
$\frac{1}{2}$	57-63
$\frac{3}{4}$	108-120
1	126-140

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com