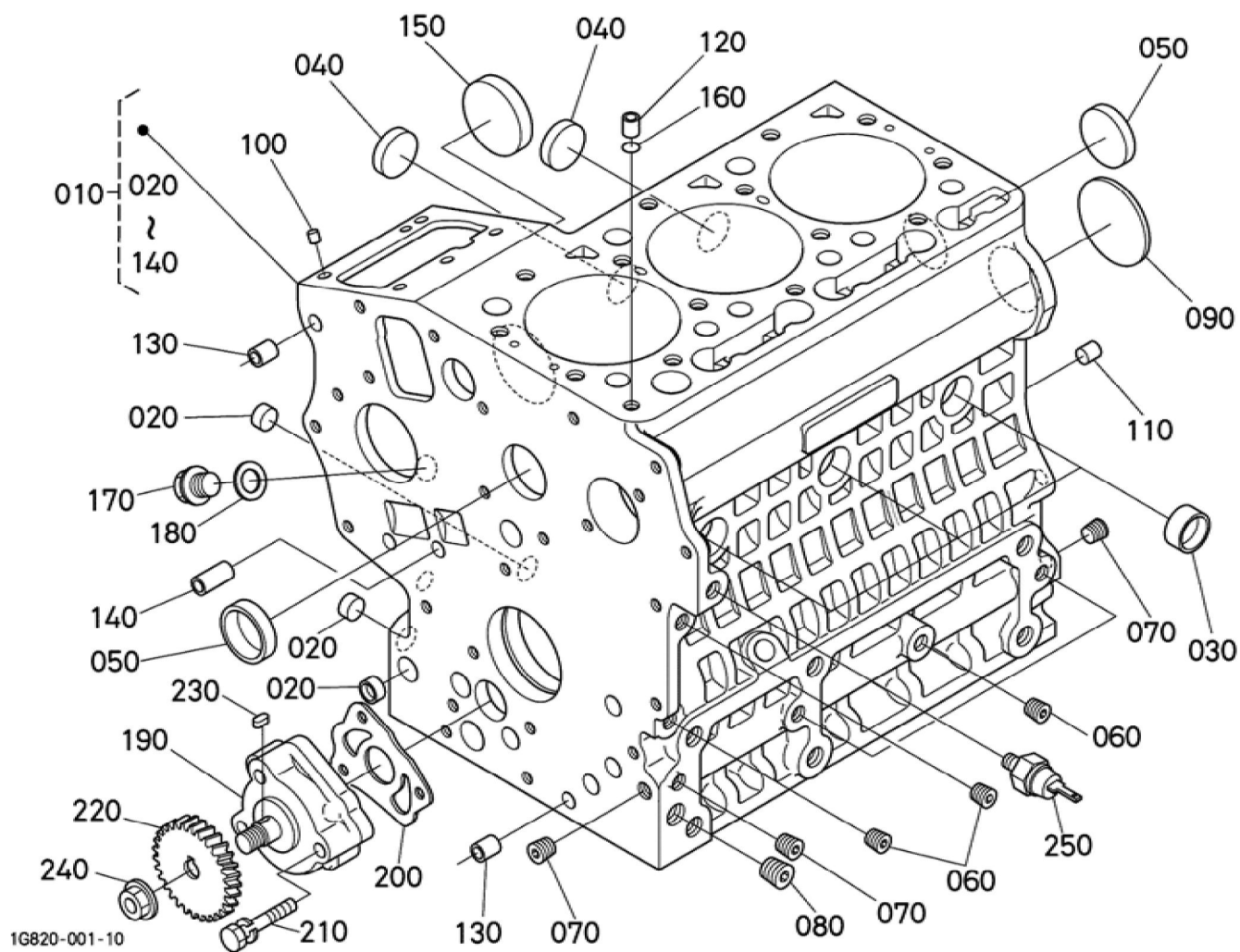
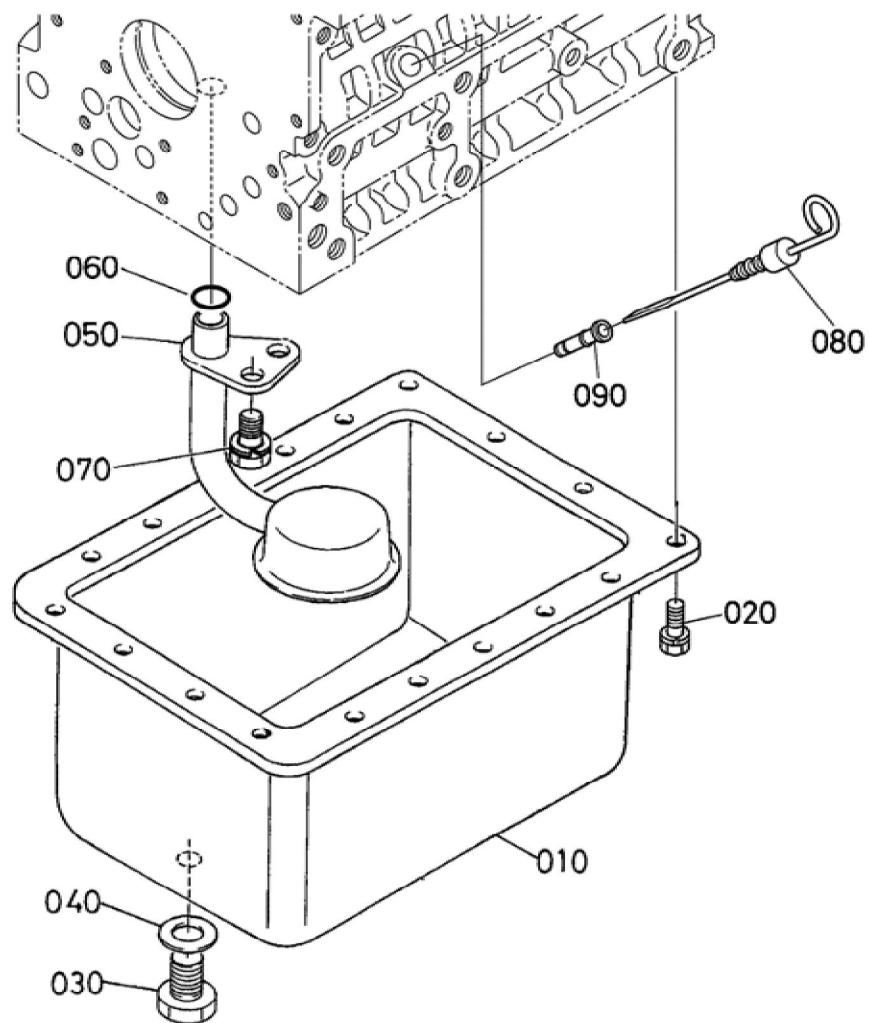




Update Date : 2020/03/13 Print Date : 2022/02/18

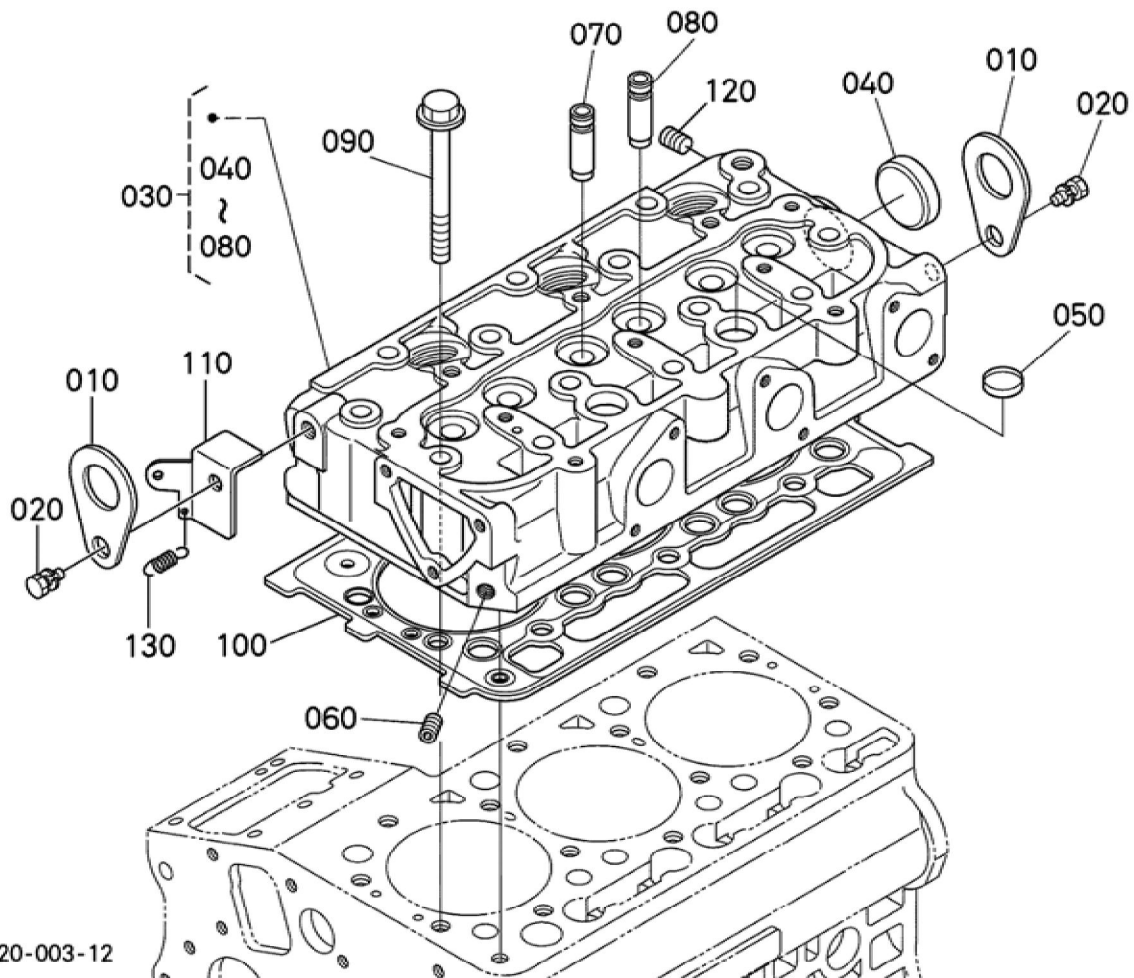
| No. | Part Number | Part Name (POL)     | Part Name (ENG)     | QTY | IC | Serial No./PIN | Kg     | Remarks |
|-----|-------------|---------------------|---------------------|-----|----|----------------|--------|---------|
| 010 | 1G470-01015 | KOMP.KURBELGEHAEUSE | COMP.CRANKCASE      | 1   |    |                | 23.000 |         |
| 020 | 16851-96260 | KAPPE               | CAP SEALING         | 3   |    |                | 0.005  |         |
| 030 | 16851-96270 | KAPPE               | CAP SEALING         | 3   |    |                | 0.005  |         |
| 040 | 06311-85025 | STOEPSSELABDICHTUNG | CAP SEALING         | 2   |    |                | 0.010  |         |
| 050 | 15451-96270 | KAPPE               | CAP SEALING         | 2   |    |                | 0.010  |         |
| 060 | 15261-96010 | STOPFEN             | PLUG                | 5   |    |                | 0.002  |         |
| 070 | 15521-96020 | STOPFEN             | PLUG                | 3   |    |                | 0.003  |         |
| 080 | 15521-96030 | STOPFEN             | PLUG                | 1   |    |                | 0.007  |         |
| 090 | 15261-96160 | STOPFEN             | PLUG EXPANSION      | 1   |    |                | 0.020  |         |
| 100 | 05012-00508 | ZYLINDERSTIFT       | PIN STRAIGHT        | 2   |    |                | 0.001  |         |
| 110 | 05012-00814 | ZYLINDERSTIFT       | PIN STRAIGHT        | 2   |    |                | 0.006  |         |
| 120 | 15221-33650 | ROHRSTIFT           | PIN PIPE            | 1   |    |                | 0.004  |         |
| 130 | 15231-33960 | ROHRSTIFT           | PIN PIPE            | 2   |    |                | 0.001  |         |
| 140 | 17331-59190 | ROHRSTIFT           | PIN PIPE            | 2   |    |                | 0.002  |         |
| 150 | 16851-16212 | DECKEL              | COVER FUEL CAMSHAFT | 1   |    |                | 0.030  |         |
| 160 | 15221-33700 | O RING              | O-RING              | 1   |    |                | 0.001  |         |
| 170 | 06311-55020 | STOPFEN             | PLUG                | 1   |    |                | 0.031  |         |
| 180 | 04724-00130 | DICHTUNGSPLATTE     | GASKET              | 1   |    |                | 0.003  |         |
| 190 | 16851-35012 | GRP.OELPUMPE        | ASSY PUMP OIL       | 1   |    |                | 0.240  |         |
| 200 | 16851-35152 | DICHTUNG,OELPUMPE   | GASKET OIL PUMP     | 1   |    |                | 0.001  |         |
| 210 | 15841-91050 | BOLZEN              | BOLT                | 3   |    |                | 0.010  |         |
| 220 | 15841-35660 | ZAHRNAD             | GEAR OIL PUMP DRIVE | 1   |    |                | 0.113  |         |
| 230 | 05712-00408 | KEIL                | KEY FEATHER         | 1   |    |                | 0.001  |         |
| 240 | 02783-50100 | MUTTER              | NUT FLANGE          | 1   |    |                | 0.010  |         |
| 250 | 15531-39010 | OELDRUCKSCHALTER    | SWITCH OIL          | 1   |    |                | 0.032  |         |



Update Date : 2020/03/13 Print Date : 2022/02/18

| No. | Part Number | Part Name (POL)              | Part Name (ENG)    | QTY | IC | Serial No./PIN | Kg    | Remarks |
|-----|-------------|------------------------------|--------------------|-----|----|----------------|-------|---------|
| 010 | 1G962-01500 | KOMP.OELW<br>ANNE            | COMP.OIL<br>PAN    | 1   |    |                | 1.580 |         |
| 020 | 01023-50614 | BOLZEN                       | BOLT               | 22  |    |                | 0.005 |         |
| 030 | 15707-33750 | ENTLEERUN<br>GSSTOPFEN       | PLUG DRAIN         | 1   |    |                | 0.095 |         |
| 040 | 15451-96670 | DICHTUNG                     | GASKET             | 1   |    |                | 0.003 |         |
| 050 | 16851-32110 | OELFILTER                    | FILTER OIL         | 1   |    |                | 0.110 |         |
| 060 | 04814-00160 | O RING                       | O-RING             | 1   |    |                | 0.001 |         |
| 070 | 01123-60814 | BOLZEN                       | BOLT               | 1   |    |                | 0.010 |         |
| 080 | 16829-36410 | OELMESSST<br>AB              | GAUGE OIL          | 1   |    |                | 0.040 |         |
| 090 | 17456-36420 | FUEHRUNG,<br>OELMESSST<br>AB | GUIDE OIL<br>GAUGE | 1   |    |                | 0.030 |         |

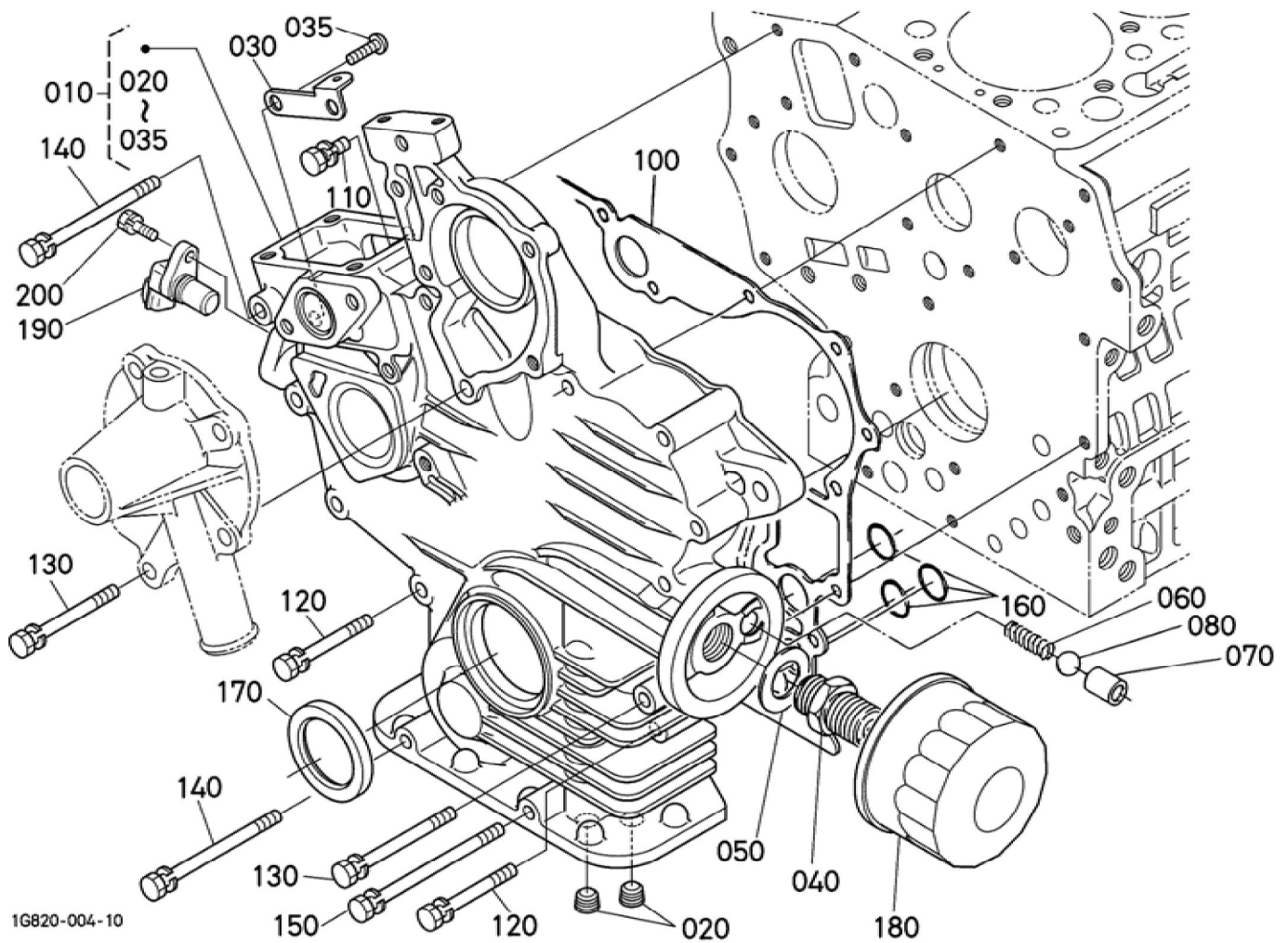
Update Date : 2020/03/13 Print Date : 2022/02/18



1G820-003-12

Update Date : 2020/03/13 Print Date : 2022/02/18

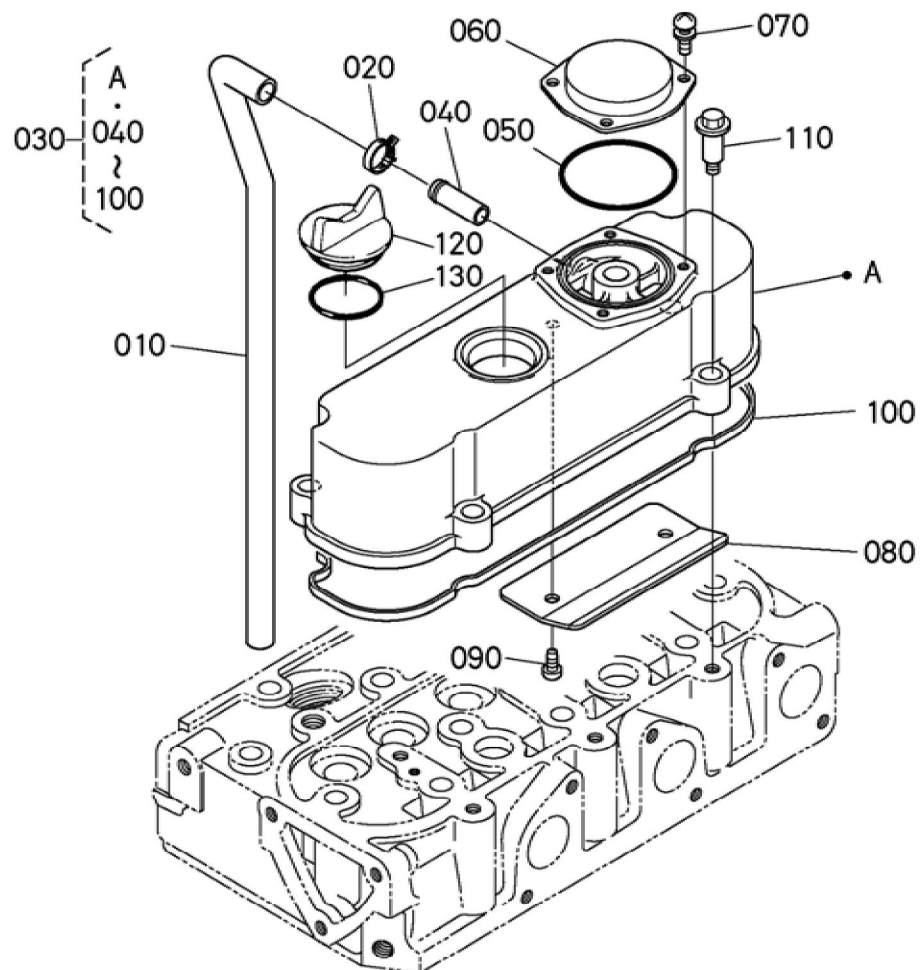
| No. | Part Number | Part Name (POL)       | Part Name (ENG)       | QTY | IC | Serial No./PIN | Kg    | Remarks |
|-----|-------------|-----------------------|-----------------------|-----|----|----------------|-------|---------|
| 010 | 15221-01750 | MOTORHAKE<br>N        | HOOK,ENGINE           | 2   |    |                | 0.040 |         |
| 020 | 01123-60816 | BOLZEN                | BOLT                  | 2   |    |                | 0.010 |         |
| 030 | 1G962-03042 | KOMP.ZYLINDERKOPF     | COMP.CYLINDER HEAD    | 1   |    |                | 7.000 |         |
| 030 | H1G90-03040 | KOMP.ZYLINDERKOPF     | COMP.CYLINDER HEAD    | 1   | >> |                | 7.000 |         |
| 040 | 15321-96260 | KAPPE                 | CAP,SEALING           | 1   |    |                | 0.014 |         |
| 050 | 15261-03370 | STOEPSEL,ABDICHTUNG   | CAP,SEALING           | 2   |    |                | 0.005 |         |
| 060 | 15261-96010 | STOPFEN               | PLUG                  | 1   |    |                | 0.002 |         |
| 070 | 15841-13540 | EINLASSVENTILFUEHRUNG | GUIDE,VALVE (INLET)   | 3   |    |                | 0.014 |         |
| 080 | 15841-13560 | AUSLASSVENTILFUEHRUNG | GUIDE (EXHAUST VALVE) | 3   |    |                | 0.014 |         |
| 090 | 14601-03450 | ZYLINDERKOPFSCHRAUBE  | BOLT,HEAD (CYLINDER)  | 14  |    |                | 0.035 |         |
| 100 | 1G962-03310 | ZYLINDERKOPFDICHTUNG  | GASKET,CYLINDER HEAD  | 1   |    | <=5VZ999       | 0.060 |         |
| 100 | 1G962-03312 | ZYLINDERKOPFDICHTUNG  | GASKET,CYLINDER HEAD  | 1   | NI | =>5W0001       | 0.060 |         |
| 100 | 1G962-03313 | ZYLINDERKOPFDICHTUNG  | GASKET,CYLINDER HEAD  | 1   | >> | =>7Y0001       | 0.060 |         |
| 110 | 16667-57692 | STREBE                | STAY                  | 1   |    |                | 0.100 |         |
| 120 | 15841-96020 | STOPFEN               | PLUG                  | 1   |    |                | 0.020 |         |
| 130 | 19837-57920 | RUECKZUGFEDER         | SPRING,RETURN         | 1   |    |                | 0.007 |         |



Update Date : 2020/03/13 Print Date : 2022/02/18

| No. | Part Number | Part Name (POL)        | Part Name (ENG)      | QTY | IC | Serial No./PIN | Kg    | Remarks |
|-----|-------------|------------------------|----------------------|-----|----|----------------|-------|---------|
| 010 | 1G820-04010 | GETRIEBEGEHAEUSE KOMP. | COMP.CASE GEAR       | 1   |    |                | 0.000 |         |
| 020 | 15521-96030 | STOPFEN                | PLUG                 | 2   |    |                | 0.007 |         |
| 030 | 1G820-56280 | HALTER                 | STAY START SPRING    | 1   |    |                | 0.005 |         |
| 035 | 16861-93310 | SCHRAUBE               | SCREW                | 2   |    |                | 0.001 |         |
| 040 | 15241-32290 | VERBINDUNG SSTUECK     | JOINT PIPE           | 1   |    |                | 0.053 |         |
| 050 | 15841-94010 | SCHEIBE                | WASHER PLAIN         | 1   |    |                | 0.003 |         |
| 060 | 16851-36950 | FEDER                  | SPRING               | 1   |    |                | 0.020 |         |
| 070 | 15841-36930 | SITZ,VENTIL            | SEAT VALVE           | 1   |    |                | 0.003 |         |
| 080 | 07715-03211 | KUGEL                  | BALL                 | 1   |    |                | 0.003 |         |
| 100 | 1G460-04132 | DICHTUNG               | GASKET GEAR CASE     | 1   |    |                | 0.010 |         |
| 110 | 01023-50618 | BOLZEN                 | BOLT                 | 1   |    |                | 0.006 |         |
| 120 | 01023-60650 | BOLZEN                 | BOLT                 | 9   |    |                | 0.015 |         |
| 130 | 15841-91010 | BOLZEN                 | BOLT                 | 2   |    |                | 0.014 |         |
| 140 | 01023-50680 | BOLZEN                 | BOLT                 | 2   |    |                | 0.017 |         |
| 150 | 01023-50690 | BOLZEN                 | BOLT                 | 1   |    |                | 0.019 |         |
| 160 | 04814-06130 | O RING                 | O-RING               | 3   |    |                | 0.001 |         |
| 170 | 15877-04140 | OELDICHTUNGSRING       | SEAL OIL             | 1   |    |                | 0.011 |         |
| 180 | 15853-32430 | OELFILTERPATRONE       | CARTRIDGE OIL FILTER | 1   |    |                | 0.240 |         |
| 190 | T1060-32270 | DREHZAHLSENSOR         | SENSOR REVOLUTION    | 1   |    |                | 0.022 |         |
| 200 | 01023-50616 | BOLZEN                 | BOLT                 | 1   |    |                | 0.006 |         |

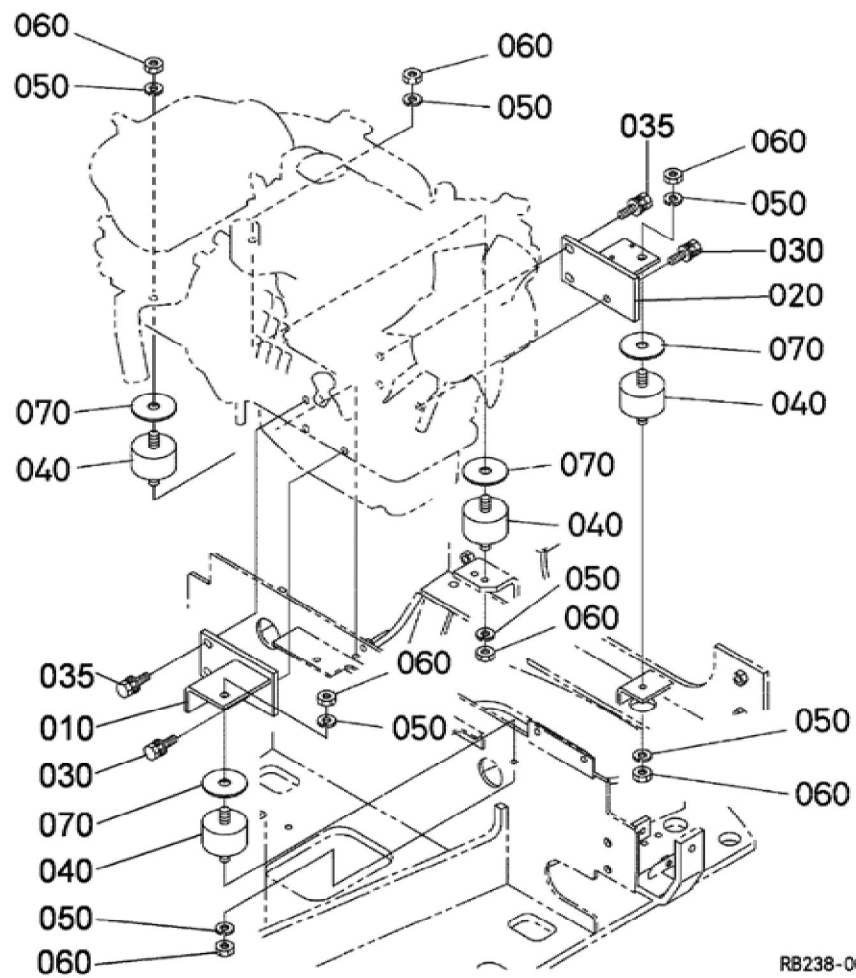
Update Date : 2020/03/13 Print Date : 2022/02/18



Update Date : 2020/03/13 Print Date : 2022/02/18

| No. | Part Number | Part Name (POL)          | Part Name (ENG)        | QTY | IC | Serial No./PIN | Kg    | Remarks |
|-----|-------------|--------------------------|------------------------|-----|----|----------------|-------|---------|
| 010 | 1G460-05510 | ENTLUEFTUNG<br>GSROHR    | TUBE<br>BREATHER       | 1   |    |                | 0.040 |         |
| 020 | 09318-88125 | SCHLAUCHS<br>CHELLE      | CLAMP HOSE             | 1   |    |                | 0.001 |         |
| 030 | 1G962-14500 | VENTILDECK<br>EL KOMP.   | ASSY COVER<br>CYL.HEAD | 1   |    | <=5VZ999       | 0.650 |         |
| 030 | 1G962-14503 | VENTILDECK<br>EL KOMP.   | ASSY COVER<br>CYL.HEAD | 1   | >> | =>5W0001       | 0.650 |         |
| 040 | 16241-73370 | ROHR                     | PIPE WATER<br>RETURN   | 1   |    |                | 0.007 |         |
| 050 | 1A021-05430 | O RING                   | O-RING                 | 1   |    |                | 0.001 |         |
| 060 | 1A021-05120 | ENTLUEFTER<br>DECKEL     | COVER<br>BREATHER      | 1   |    | <=5FZ999       | 0.039 |         |
| 060 | 1G742-05120 | ENTLUEFTER<br>DECKEL     | COVER<br>BREATHER      | 1   | >> | =>5G0001       | 0.035 |         |
| 070 | 03024-50510 | SCHRAUBE                 | SCREW WITH<br>WASHER   | 4   |    |                | 0.002 |         |
| 080 | 1G460-05370 | OELSCHILD,E<br>NTLUEFTER | SHIELD<br>BREATHER     | 1   |    |                | 0.020 |         |
| 090 | 16861-93310 | SCHRAUBE                 | SCREW                  | 2   |    |                | 0.001 |         |
| 100 | 1G962-14520 | VENTILDECK<br>ELDICHUNG  | GASKET<br>HEAD COVER   | 1   |    | <=5VZ999       | 0.007 |         |
| 100 | 1G962-14522 | VENTILDECK<br>ELDICHUNG  | GASKET<br>HEAD COVER   | 1   | >> | =>5W0001       | 0.007 |         |
| 110 | 1G911-91022 | BOLZEN                   | BOLT                   | 6   |    |                | 0.015 |         |
| 120 | E9151-33140 | OELEINFUEL<br>LSTOPFEN   | PLUG OIL<br>FILTER     | 1   |    |                | 0.017 |         |
| 130 | 04814-50300 | O RING                   | O-RING                 | 1   |    |                | 0.001 |         |

Update Date : 2020/03/13 Print Date : 2022/02/18



RB238-001-10

Thank you so much for reading.  
Please click the “Buy Now!”  
button below to download the  
complete manual.



After you pay.

You can download the most  
perfect and complete manual in  
the world immediately.

Our support email:

[ebooklibonline@outlook.com](mailto:ebooklibonline@outlook.com)