

Instructions for Parts Books

The heading at the top of the page will be the same for the picture of the parts at it is for the page with the part numbers.

Definition of column headings on part number pages:

REF.No → The number referring to the part on the picture page of the parts book.

Part No. → The number assigned to this part at the time of printing the parts book.

Description → Discription of part.

Q'ty → Quantity of part used on that page.

S.No. → Serial number range of the equipment that this part will fit.

>= Your serial number should be greater than or equal to the number shown.

<= Your serial number should be lesser than or equal to the serial number shown.

I/C → Interchangeability of part shown.

↔ The part shown will work for the older and later serial number.

The part shown is not interchangeable with the other serial number.

← new for old

→ old for new

Remarks → Notes about this particulart part. Sometimes this may say except [FR] or [CA]

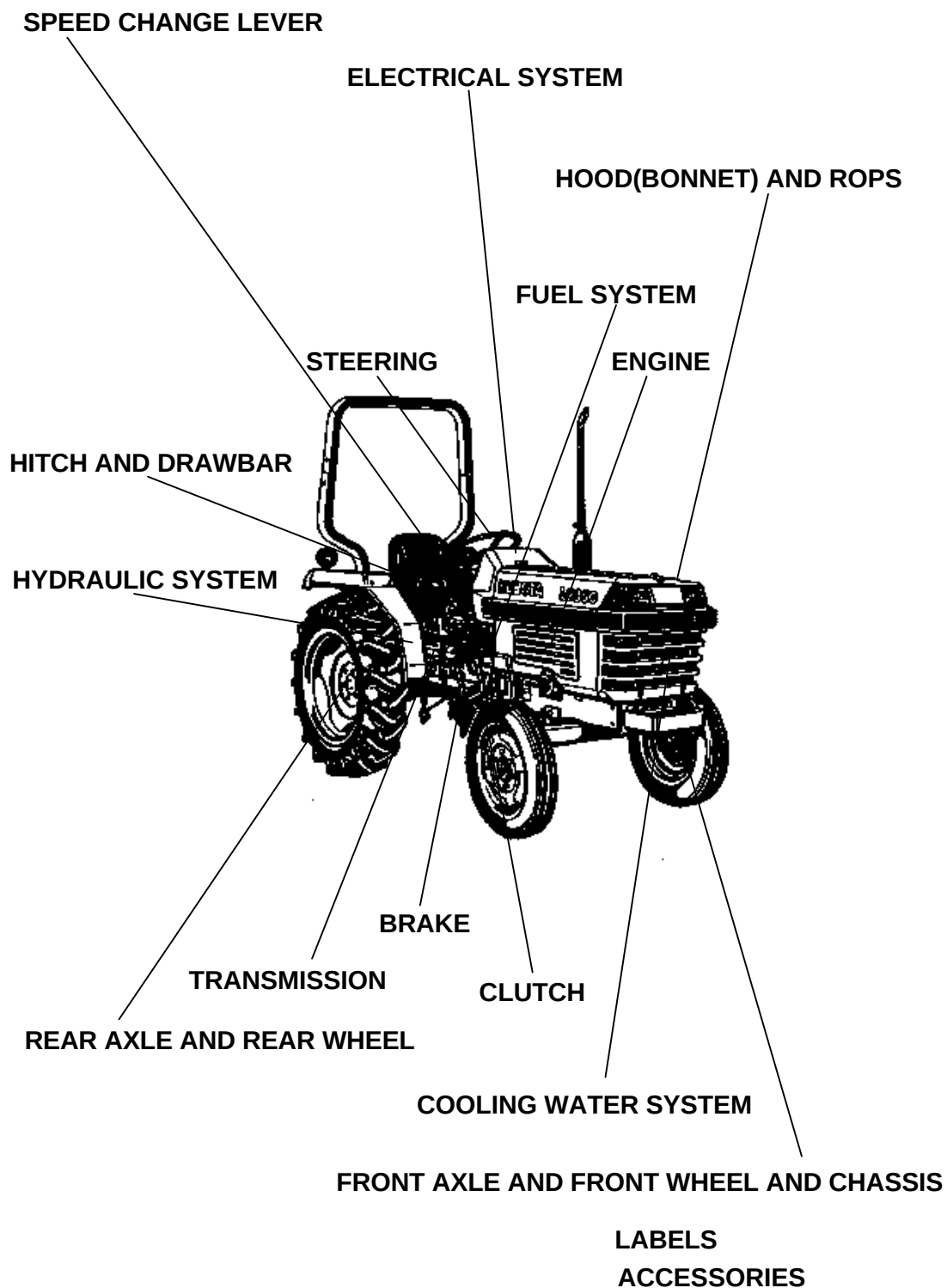
Note about Country Codes:

The parts books we use in the United States of America may also contain information about a part that would be different in another country. It is important that you are aware of the country codes in some instances.

Symbol	Country
A	United States of America
CA	Canada
FR	France
GR	Greece
PO	Portugal
AU	Australia

If the remarks column says for example EXCEPT [FR] this part works in all countries except France. That means it will work here in the USA.

ALL PRODUCT INDEX
L2350DT



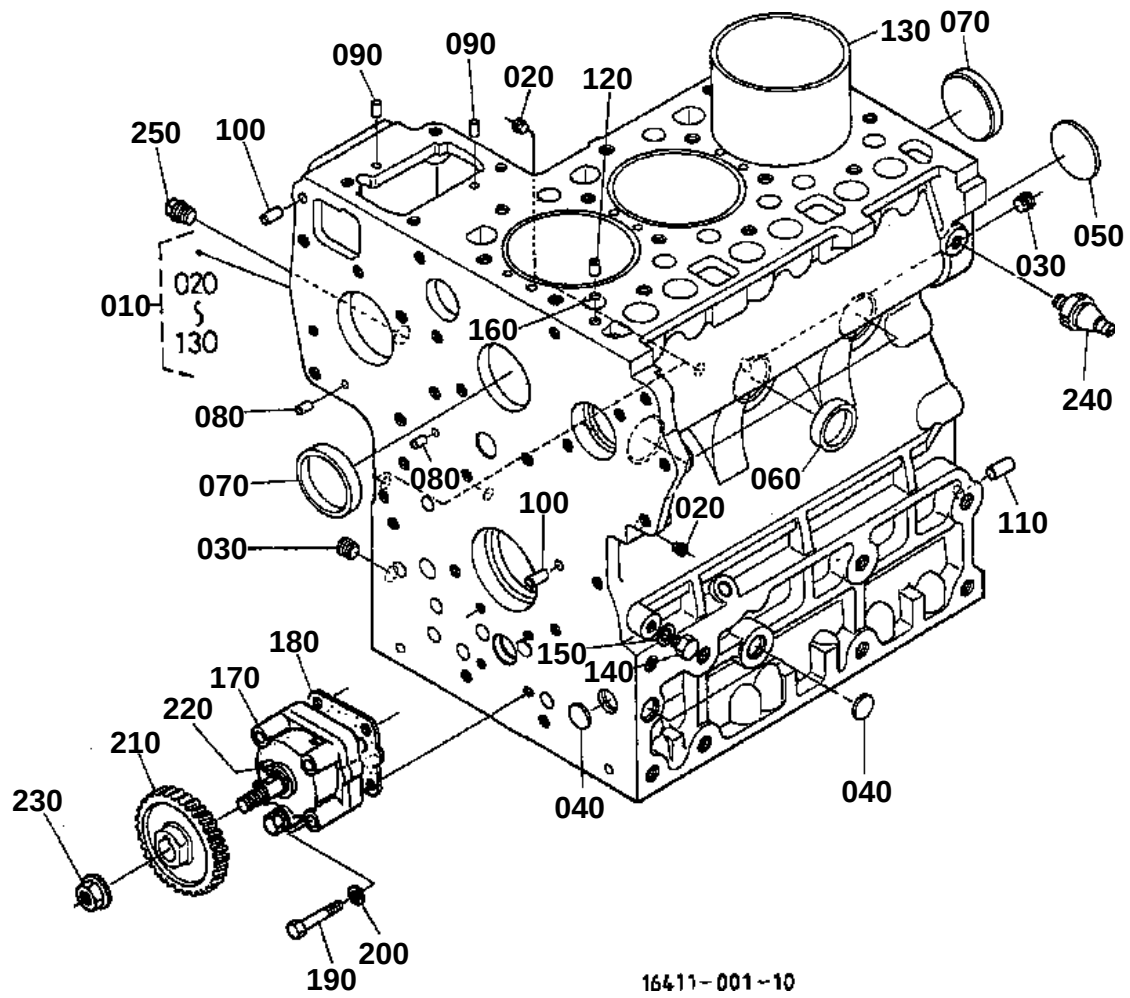
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	01T007	VALVE AND ROCKER ARM	100K0383
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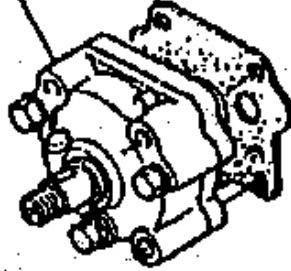
Item	Part No.	Description	Book
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CRANKCASE



170 15321-3501-0

170



16411-818-20

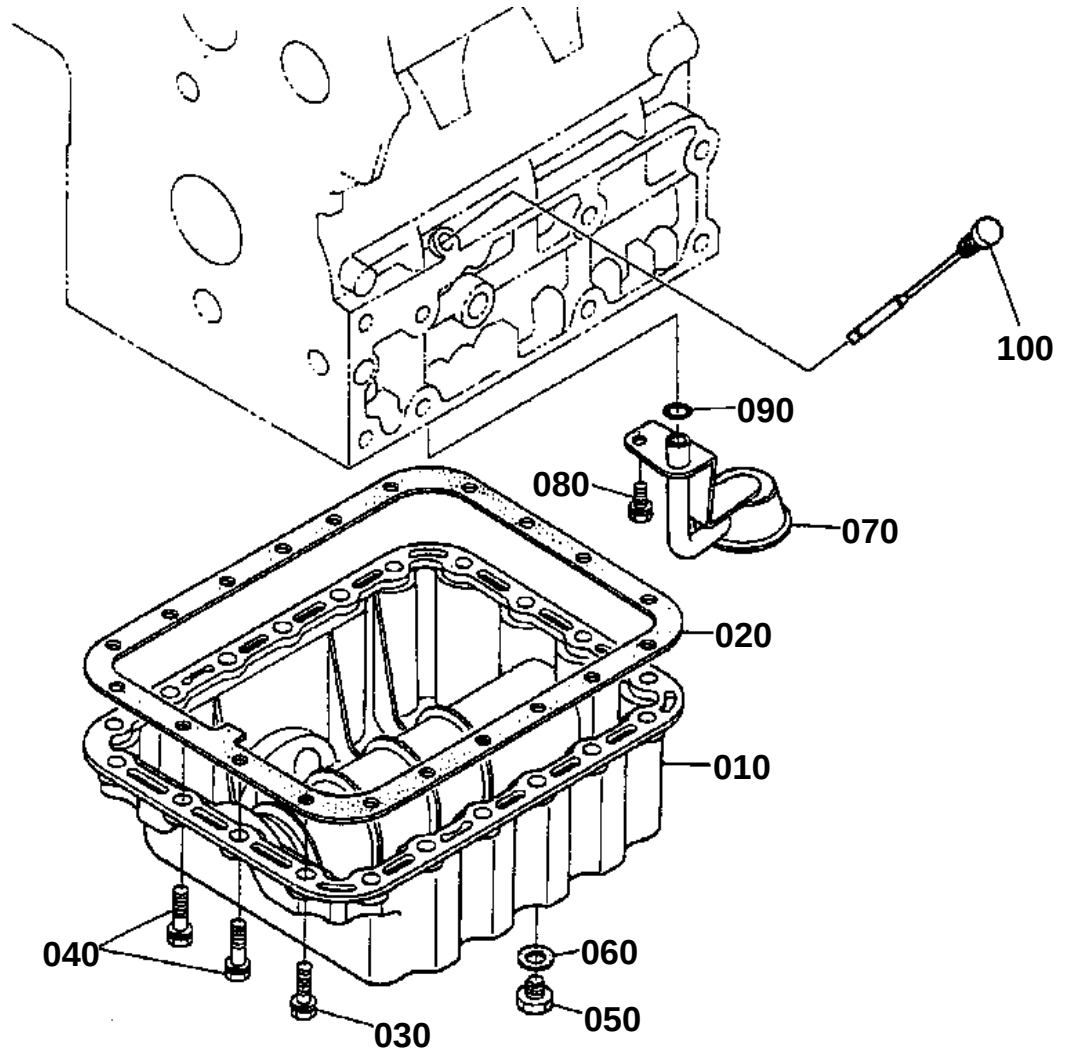


CRANKCASE

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16411-01010	COMP.CRANKCASE	1				48.5	106.7
020	15521-96020	PLUG	5				0.003	0.0066
030	15521-96030	PLUG	2				0.007	0.0154
040	06311-75018	PLUG	3	≤13748			0.004	0.0088
040	17391-96160	PLUG	3	≥13749	←		0.003	0.0066
050	06311-75045	PLUG	1				0.026	0.0572
060	15221-03380	CAP SEALING	5				0.017	0.0374
070	15221-03390	CAP SEALING	2				0.03	0.066
080	05012-00408	PIN STRAIGHT	2				0.001	0.0022
090	05012-00609	PIN STRAIGHT	2				0.003	0.0066
100	05012-00612	PIN STRAIGHT	2				0.003	0.0066
110	05012-01018	PIN STRAIGHT	1				0.012	0.0264
120	15221-33650	PIN PIPE	1				0.004	0.0088
130	15221-02310	LINER CYLINDER	3				0.58	1.276
140	15221-33610	PLUG	1				0.009	0.0198
150	15021-33660	GASKET	1				0.001	0.0022
160	15221-33700	O RING	1				0.001	0.0022
170	15321-35010	ASSY PUMP OIL	1	≤12063			0.525	1.155
170	17331-35010	ASSY PUMP OIL	1	≥12064	↔		0	0
180	15296-35150	GASKET OIL PUMP	1				0.001	0.0022
190	01053-50648	BOLT	4				0.01	0.022
200	04512-60060	WASHER SPRING	4				0.001	0.0022
210	19202-35660	GEAR OIL PUMP DRIVE	1				0.23	0.506
220	05712-00410	KEY FEATHER	1				0.001	0.0022
230	15221-35682	NUT FLANGE	1				0.014	0.0308
240	15531-39010	SWITCH OIL	1				0.032	0.0704
250	06312-10020	PLUG	1				0.015	0.033

OIL PAN



16411-002-10

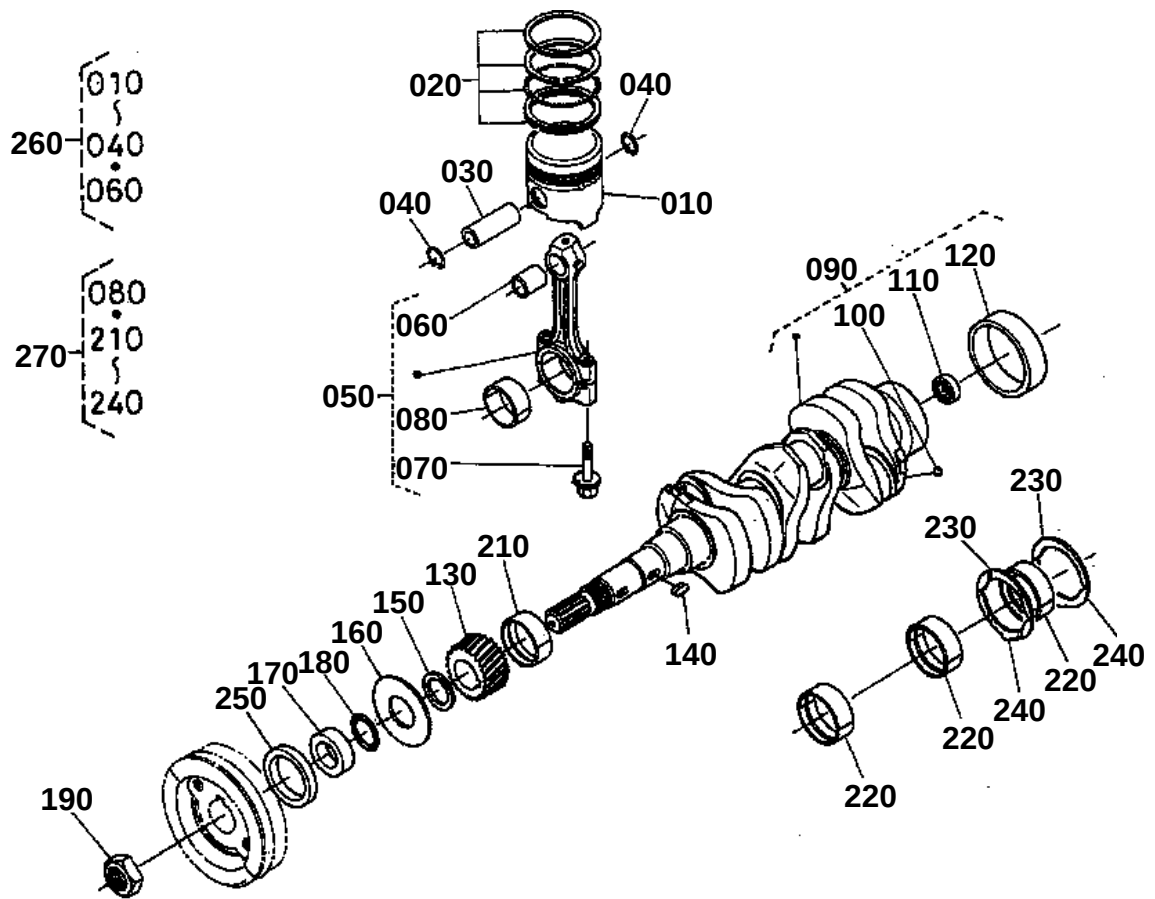


OIL PAN

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	15521-01610	OIL PAN	1				2.8	6.16
020	15301-01620	GASKET OIL PAN	1				0	0
030	01133-51028	BOLT	18				0.027	0.0594
040	01133-51025	BOLT	2				0.023	0.0506
050	15261-33750	PLUG	2				0.034	0.0748
060	15109-33660	GASKET	2				0.001	0.0022
070	15521-32110	FILTER OIL	1				0.185	0.407
080	01123-60814	BOLT	1				0.008	0.0176
090	04811-00140	O RING	1				0.001	0.0022
100	15596-36410	GAUGE OIL	1				0.016	0.0352

PISTON AND CRANKSHAFT



16411-003-10

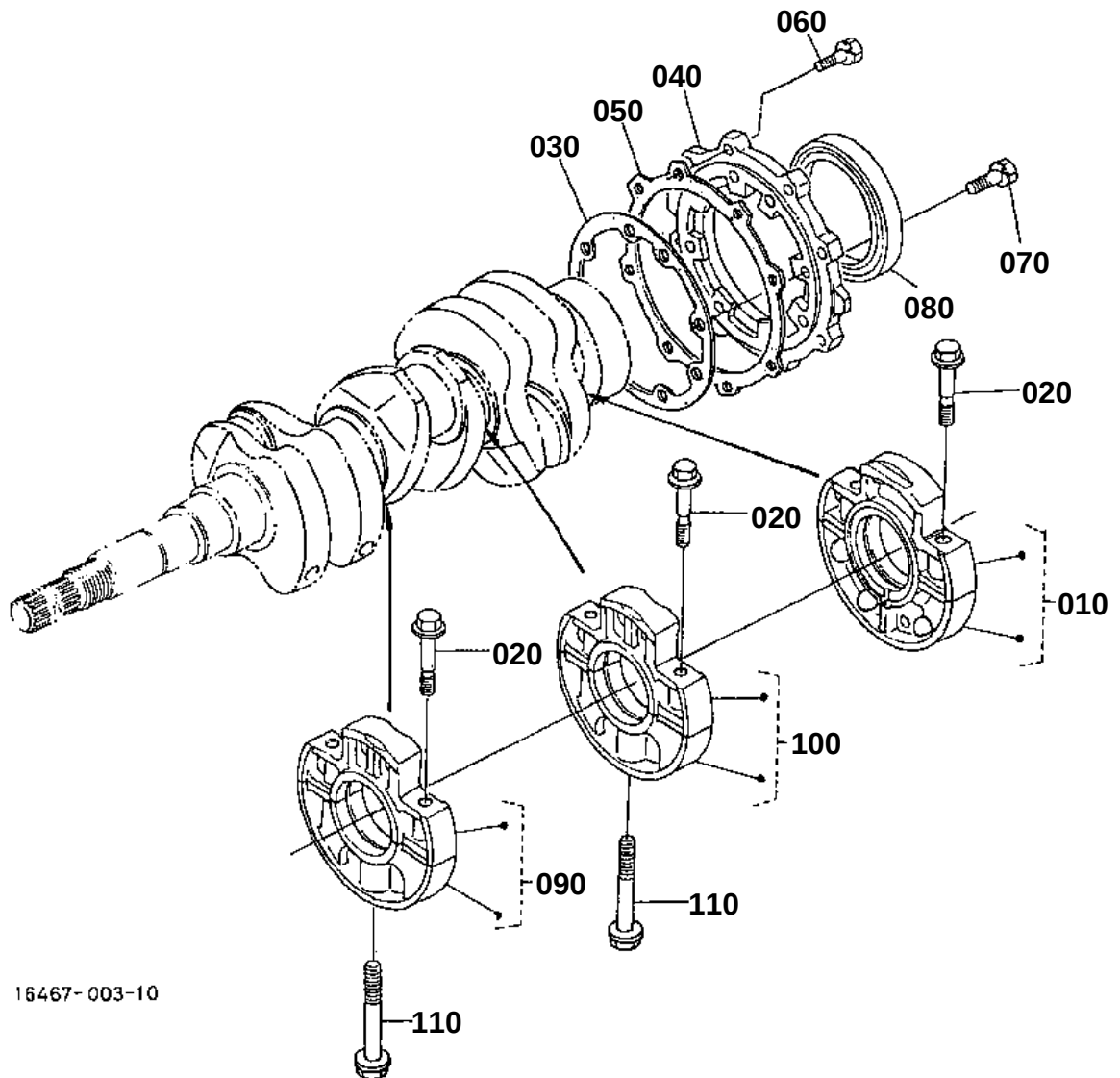


PISTON AND CRANKSHAFT

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	15221-21110	PISTON	3			STD	0.45	0.99
010	15221-21910	PISTON	3			+0.50MM	0.452	0.9944
020	15501-21050	ASSY PISTON RING	3			STD	0.05	0.11
020	15501-21090	ASSY PISTON RING	3			+0.50MM	0.05	0.11
030	15521-21310	PIN PISTON	3				0.156	0.3432
040	15221-21330	CIRCLIP PISTON PIN	6				0.002	0.0044
050	15471-22012	ASSY CONNECTING ROD	3				0.76	1.672
060	15221-21962	BUSH PISTON PIN	3				0	0
070	15521-22142	BOLT CONNECTING ROD	6				0.026	0.0572
080	15471-22310	METAL CRANKPIN	3			STD	0.03	0.066
080	15471-22970	METAL CRANKPIN	3			-0.20MM	0.04	0.088
080	15471-22980	METAL CRANKPIN	3			-0.40MM	0.04	0.088
090	15568-23010	COMP.CRANKSHAFT	1				13.04	28.688
100	07715-00401	BALL	3				0.001	0.0022
110	08121-06002	BEARING BALL	1				0.03	0.066
120	19202-23280	SLEEVE CRANKSHAFT	1				0.09	0.198
130	15521-24110	GEAR CRANK	1				0.34	0.748
140	05712-00720	KEY FEATHER	1				0.008	0.0176
150	15221-24130	COLLAR	1				0.015	0.033
160	15471-23312	SLINGER OIL	1				0.008	0.0176
170	19202-23250	COLLAR CRANKSHAFT	1				0.065	0.143
180	04811-10300	O RING	1				0.001	0.0022
190	15221-23360	NUT CRANKSHAFT	1				0.11	0.242
210	17311-23470	METAL CRANKSHAFT	1			STD	0	0
210	17331-23910	METAL CRANKSHAFT	1			-0.20MM	0	0
210	17331-23920	METAL CRANKSHAFT	1			-0.40MM	0	0
220	17311-23480	METAL CRANKSHAFT	3			STD	0.045	0.099
220	15221-23930	METAL CRANKSHAFT	3			-0.20MM	0.055	0.121
220	15221-23940	METAL CRANKSHAFT	3			-0.40MM	0.056	0.1232
230	15521-23530	METAL SIDE	2			STD	0.01	0.022
230	15521-23950	METAL SIDE	2			+0.20MM	0.01	0.022
230	15521-23960	METAL SIDE	2			+0.40MM	0.01	0.022
240	19202-23540	METAL SIDE	2			STD	0.01	0.022
240	19202-23970	METAL SIDE	2			+0.20MM	0.01	0.022
240	19202-23980	METAL SIDE	2			+0.40MM	0.01	0.022
250	09550-00001	SEAL OIL	1				0.015	0.033
260	07916-26590	KIT PISTON-RING	3			STD	0.73	1.606
260	07916-26600	KIT PISTON-RING	3			+0.50MM	0.735	1.617
270	07916-28110	KIT METAL ENGINE	1			STD	0.29	0.638

MAIN BEARING CASE



16467-003-10

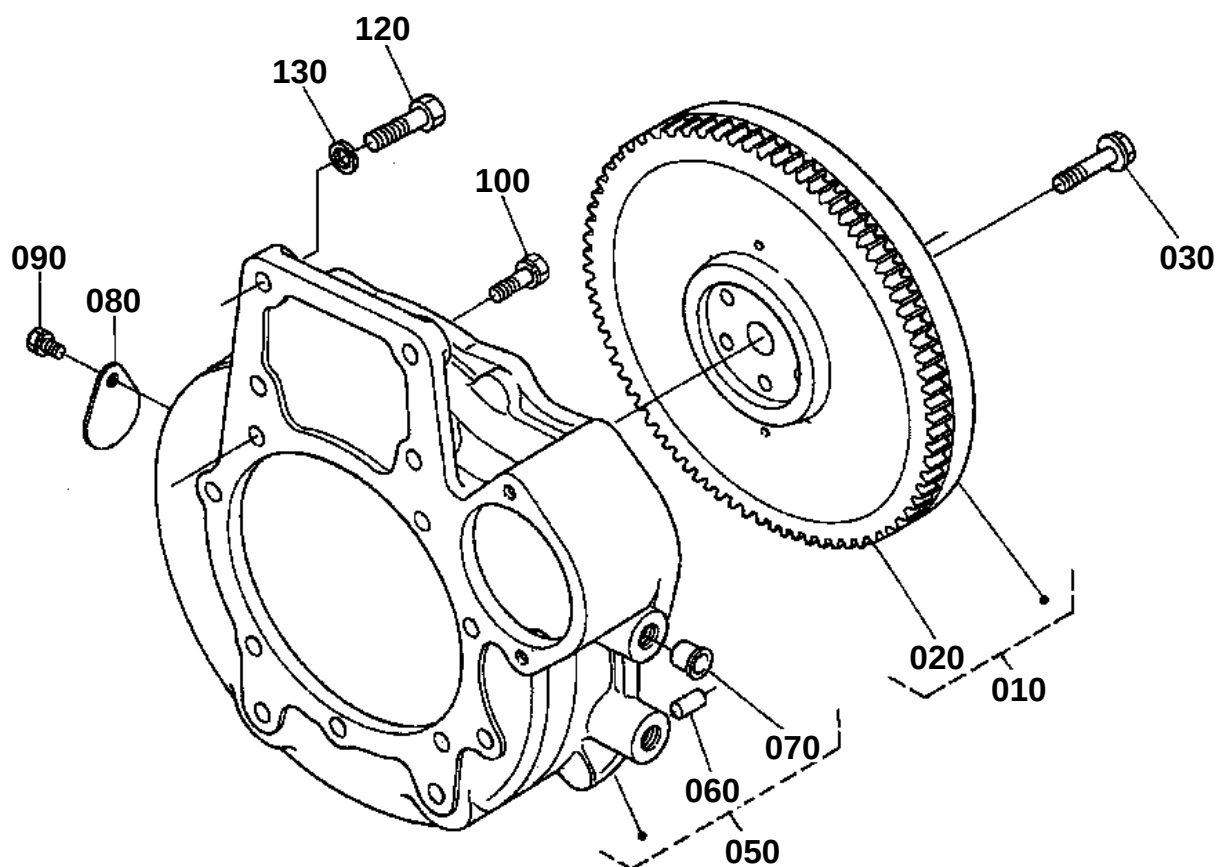


MAIN BEARING CASE

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	19202-04040	ASSY CASE MAIN BRG.	1				1.28	2.816
020	15601-04540	BOLT BEARING CASE	6				0.034	0.0748
030	15521-04360	GASKET	1	≤15818			0	0
030	19202-04360	GASKET	1	≥15819	↔		0	0
030	19207-04360	GASKET BEARING CASE	1	≥19142	↔		0.005	0.011
040	19202-04810	COVER BEARING CASE	1				0.36	0.792
050	15313-04820	GASKET BRG.CASE COV.	1				0.005	0.011
060	01123-50825	BOLT	8				0.013	0.0286
070	01123-50828	BOLT	8				0.014	0.0308
080	19202-04460	SEAL OIL	1				0.055	0.121
090	15521-04055	ASSY CASE MAIN BRG.	1				1.2	2.64
100	15521-04065	ASSY CASE MAIN BRG.	1				1.225	2.695
110	15601-04560	BOLT BEARING CASE	2				0.06	0.132

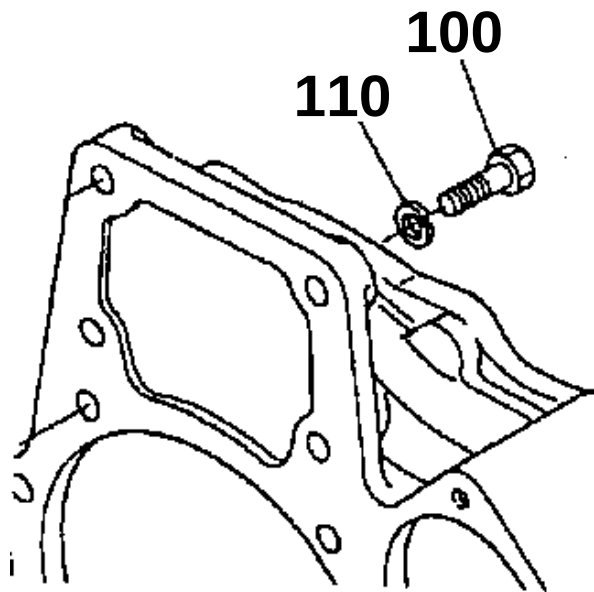
FLYWHEEL



16411-004-11

100 01073-51030

110 04512-60100



16411-826-10

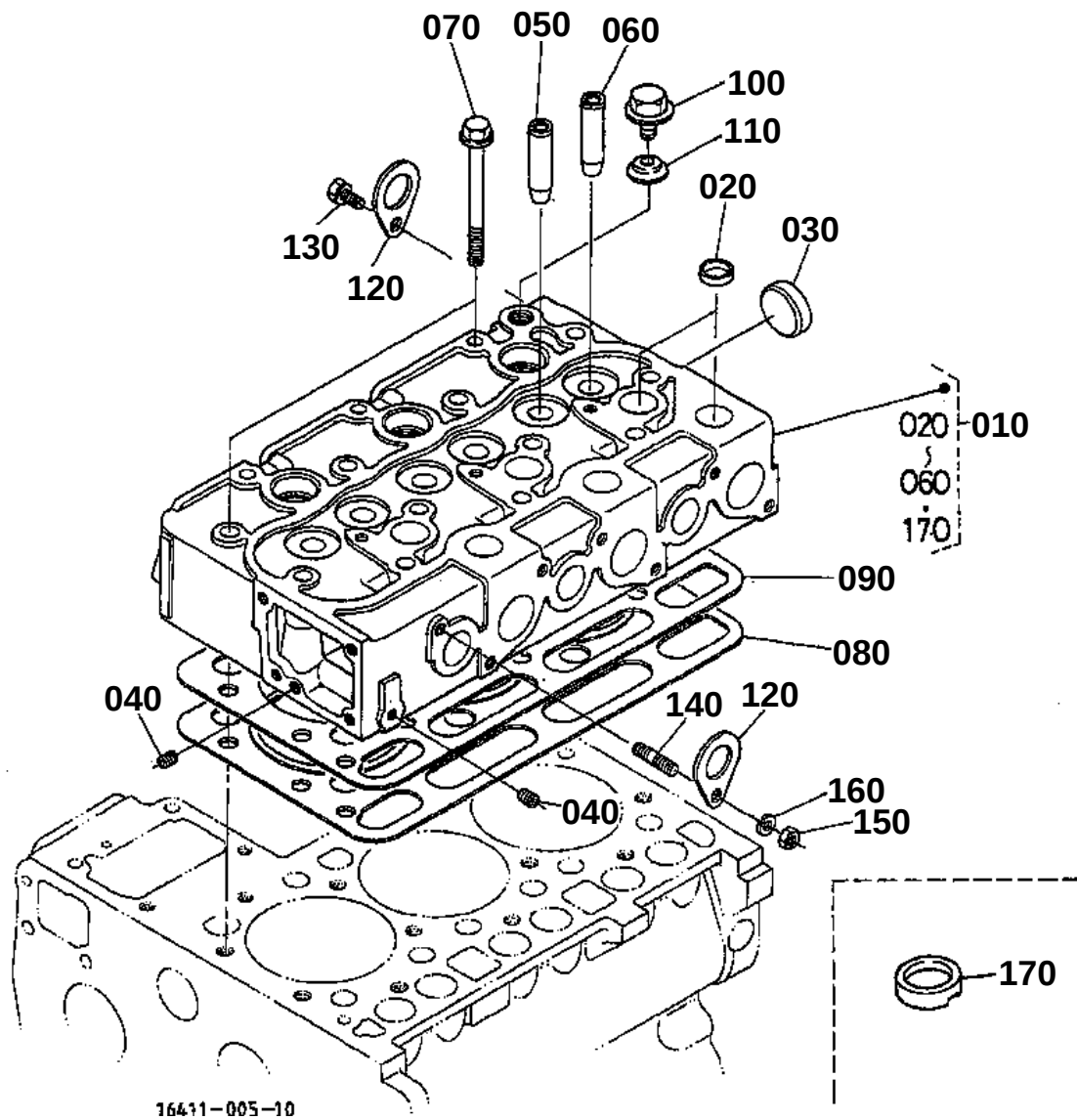


FLYWHEEL

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	15331-25014	COMP.FLYWHEEL	1				15.9	34.98
020	15221-63820	GEAR RING	1				1.2	2.64
030	15321-25163	BOLT FLYWHEEL	6				0.05	0.11
050	15341-04600	COMP.HOUSING F-W.	1				10.4	22.88
060	05012-01018	PIN STRAIGHT	2				0.012	0.0264
070	31220-14290	PLUG	4				0.002	0.0044
080	31220-14170	COVER	1				0.014	0.0308
090	01123-50814	BOLT	1				0	0
100	01073-51030	BOLT	11	≤24391			0.028	0.0616
100	16427-91010	BOLT	11	≥24392	↔		0.004	0.0088
110	04512-60100	WASHER SPRING	11	≤24391			0.002	0.0044
120	01073-51240	BOLT	2				0.049	0.1078
130	04512-50120	WASHER SPRING	2				0	0

CYLINDER HEAD



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