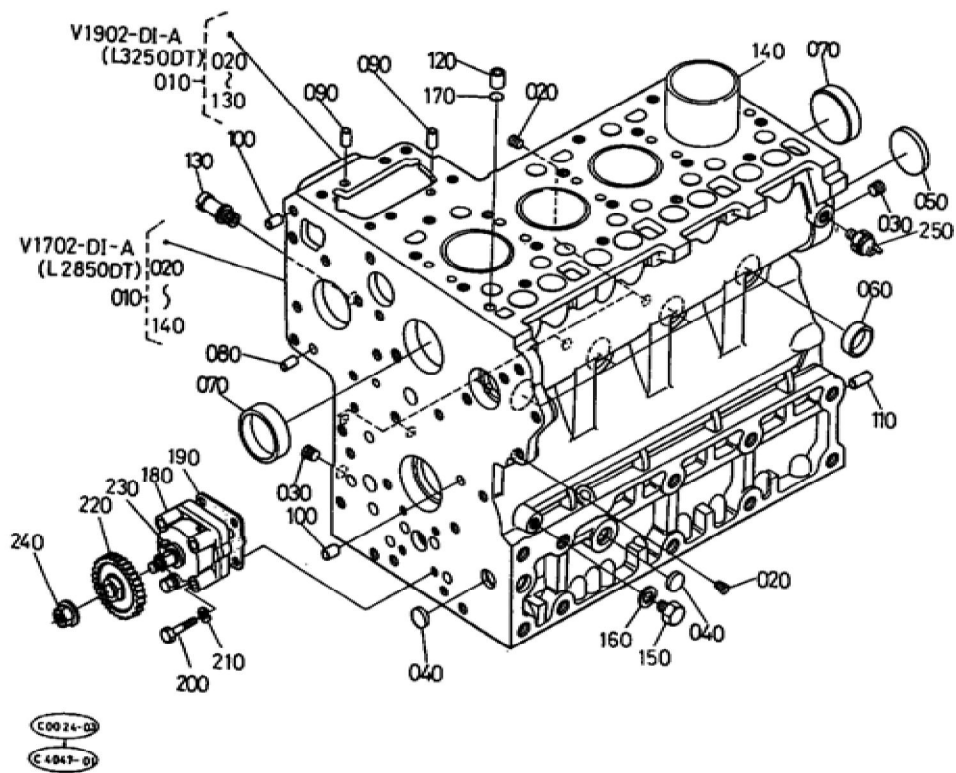


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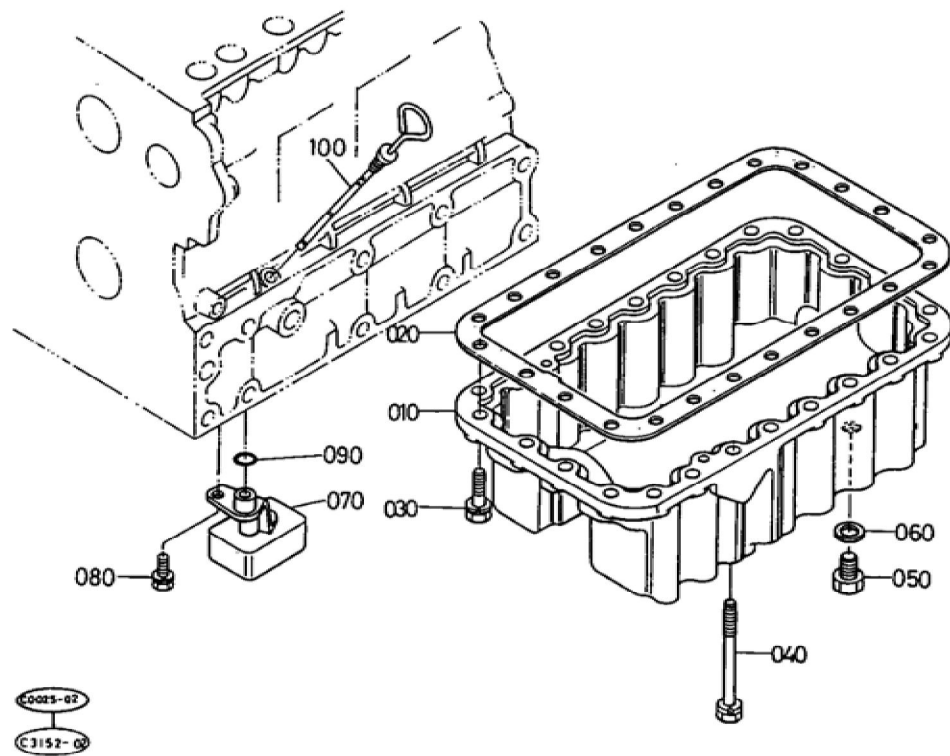
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No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
010	17355-01010	KOMP.KURBELGEHAEUSE	COMP.CRANKCASE	1			54.500	
020	15521-96020	STOPFEN	PLUG	6			0.003	
030	15521-96030	STOPFEN	PLUG	2			0.007	
040	06311-75018	STOPFEN	PLUG	3		<=21498	0.004	
040	17391-96160	STOPFEN	PLUG	3	>>	=>21499	0.003	
050	06311-75045	STOPFEN	PLUG	1			0.026	
060	15221-03380	STOPFEN	CAP SEALING	6			0.017	
070	15221-03390	STOPFEN	CAP SEALING	2			0.030	
080	05012-00408	ZYLINDERSTIFT	PIN STRAIGHT	2			0.001	
090	05012-00609	ZYLINDERSTIFT	PIN STRAIGHT	2			0.003	
100	05012-00612	ZYLINDERSTIFT	PIN STRAIGHT	2			0.003	
110	05012-01018	ZYLINDERSTIFT	PIN STRAIGHT	1			0.012	
120	15221-33650	ROHRSTIFT	PIN PIPE	1			0.004	
130	15321-73340	WASSERROHR	PIPE WATER RETURN	1			0.016	
140	15201-02310	ZYLINDERLAUFBUCHSE	LINER CYLINDER	4			0.570	
150	15221-33610	STOPFEN	PLUG	1			0.009	
160	15021-33660	DICHTUNGSPLATTE	GASKET	1			0.001	
170	15221-33700	O RING	O RING	1			0.001	
180	15471-35010	GRP.OELPUMPE	ASSY PUMP OIL	1			0.000	
190	15221-35150	DICHTUNG,OELPUMPE	GASKET OIL PUMP	1			0.000	
200	01053-50650	BOLZEN	BOLT	4			0.011	
210	04512-50060	FEDERRING	WASHER SPRING	4			0.001	
220	19202-35660	ZAHNRAD	GEAR OIL PUMP DRIVE	1			0.230	
230	05712-00410	KEIL	KEY FEATHER	1			0.001	

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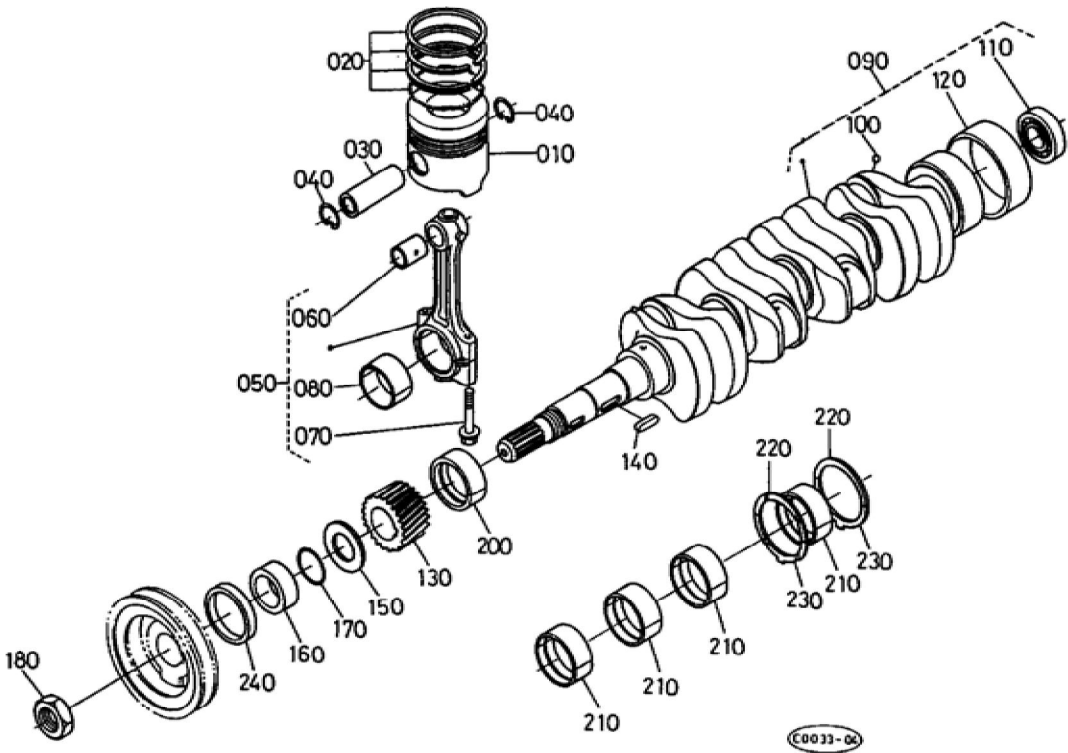
No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
240	15221-35682	MUTTER	NUT FLANGE	1			0.014	
250	15531-39010	OELDRUCKS CHALTER	SWITCH OIL	1			0.032	



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No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
010	15461-01610	OELWANNE	OIL PAN	1		<=18465	12.800	
010	17341-01610	OELWANNE	OIL PAN	1	NI	=>18466	4.100	
020	15401-01620	DICHTUNG	GASKET OIL PAN	1			0.000	
030	01133-51028	BOLZEN	BOLT	22			0.027	
040	17377-91010	BOLZEN	BOLT	2			0.080	
050	15221-33750	STOPFEN	PLUG	2		<=18465	0.032	
050	15261-33750	STOPFEN	PLUG	2	NI	=>18466	0.034	
060	15109-33660	DICHTUNGSP LATTE	GASKET	2			0.001	
070	15411-32110	OELFILTER	FILTER OIL	1			0.240	
080	01123-50814	BOLZEN	BOLT	1			0.010	
090	04811-00160	O RING	O RING	1			0.001	
100	17325-36410	OELMESSST AB	GAUGE OIL	1			0.030	

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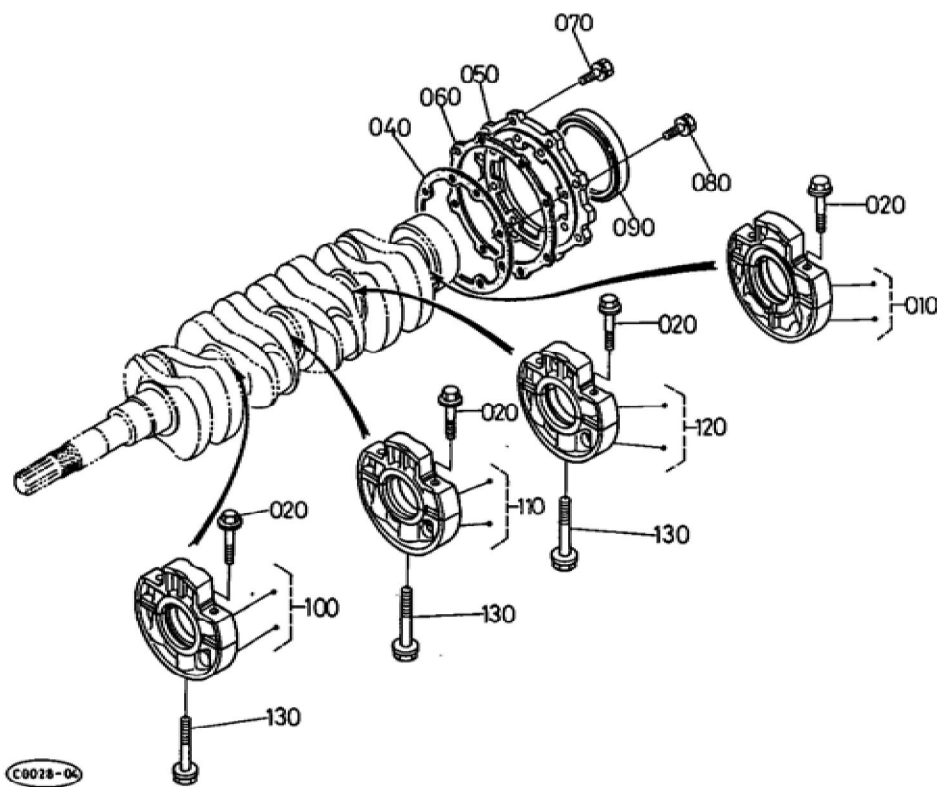
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No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
010	17302-21120	KOLBEN	PISTON	4			0.500	STD
010	17302-21910	KOLBEN	PISTON	4			0.500	+0.50MM
020	15201-21052	GRP.KOLBEN RING	ASSY PISTON RING	4			0.058	STD
020	15201-21092	GRP.KOLBEN RING	ASSY PISTON RING	4			0.060	+0.50MM
030	14901-21310	KOLBENBOLZEN	PIN PISTON	4			0.170	
040	14109-21330	SPRENGRING	CLIP PISTON PIN	8			0.001	
050	17311-22010	PLEUELSTANGE KOMP.	ASSY CONNECTING ROD	4			0.885	
060	17331-21980	BUCHSE,KOLBENSTIFT	BUSH PISTON PIN	4			0.025	
070	15521-22142	BOLZEN	BOLT CONNECTING ROD	8			0.026	
080	17311-22310	LAGERSCHALE	METAL CRANKPIN	4			0.045	STD
080	17331-22970	LAGERSCHALE	METAL CRANKPIN	4			0.050	-0.20MM
080	17331-22980	LAGERSCHALE	METAL CRANKPIN	4			0.045	-0.40MM
090	17355-23010	KOMP.KURBELWELLE	COMP.CRANKSHAFT	1			17.200	
100	07715-03209	KUGEL	BALL	4			0.002	
110	08121-06002	KUGELLAGER	BEARING BALL	1			0.030	
120	19202-23280	BUCHSE,KURBELWELLE	SLEEVE CRANKSHAFT	1			0.090	
130	15471-24110	ZAHNRAD	GEAR CRANKSHAFT	1			0.375	
140	05712-00720	KEIL	KEY FEATHER	1			0.008	
150	15471-23312	RING	SLINGER OIL	1			0.008	
160	19202-23250	HALSRING	COLLAR CRANKSHAFT	1			0.080	
170	04811-10300	O RING	O RING	1			0.001	

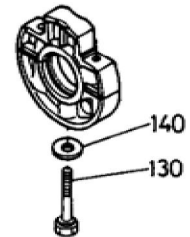
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No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
180	15221-23360	MUTTER,KURBELWELLE	NUT CRANKSHAFT	1			0.110	
200	17311-23470	LAGERSCHALE	METAL CRANKSHAFT	1			0.060	STD
200	17331-23910	LAGERSCHALE	METAL CRANKSHAFT	1			0.000	-0.20MM
200	17331-23920	LAGERSCHALE	METAL CRANKSHAFT	1			0.000	-0.40MM
210	17311-23480	LAGERSCHALE	METAL CRANKSHAFT	4			0.045	STD
210	17331-23930	LAGERSCHALE	METAL CRANKSHAFT	4			0.000	-0.20MM
210	17331-23940	LAGERSCHALE	METAL CRANKSHAFT	4			0.000	-0.40MM
220	15521-23530	LAGERSCHALE	METAL SIDE	2			0.010	STD
220	15221-23950	LAGERSCHALE	METAL SIDE	2			0.009	+0.20MM
220	15221-23960	LAGERSCHALE	METAL SIDE	2			0.009	+0.40MM
230	19202-23540	LAGERSCHALE	METAL SIDE	2			0.010	STD
230	19202-23970	LAGERSCHALE	METAL SIDE	2			0.010	+0.20MM
230	19202-23980	LAGERSCHALE	METAL SIDE	2			0.010	+0.40MM
240	09550-00001	OELDICHTUNGSRING	SEAL OIL	1			0.015	

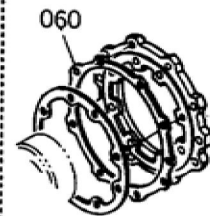
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130 15291-0456-0
140 15221-9402-0



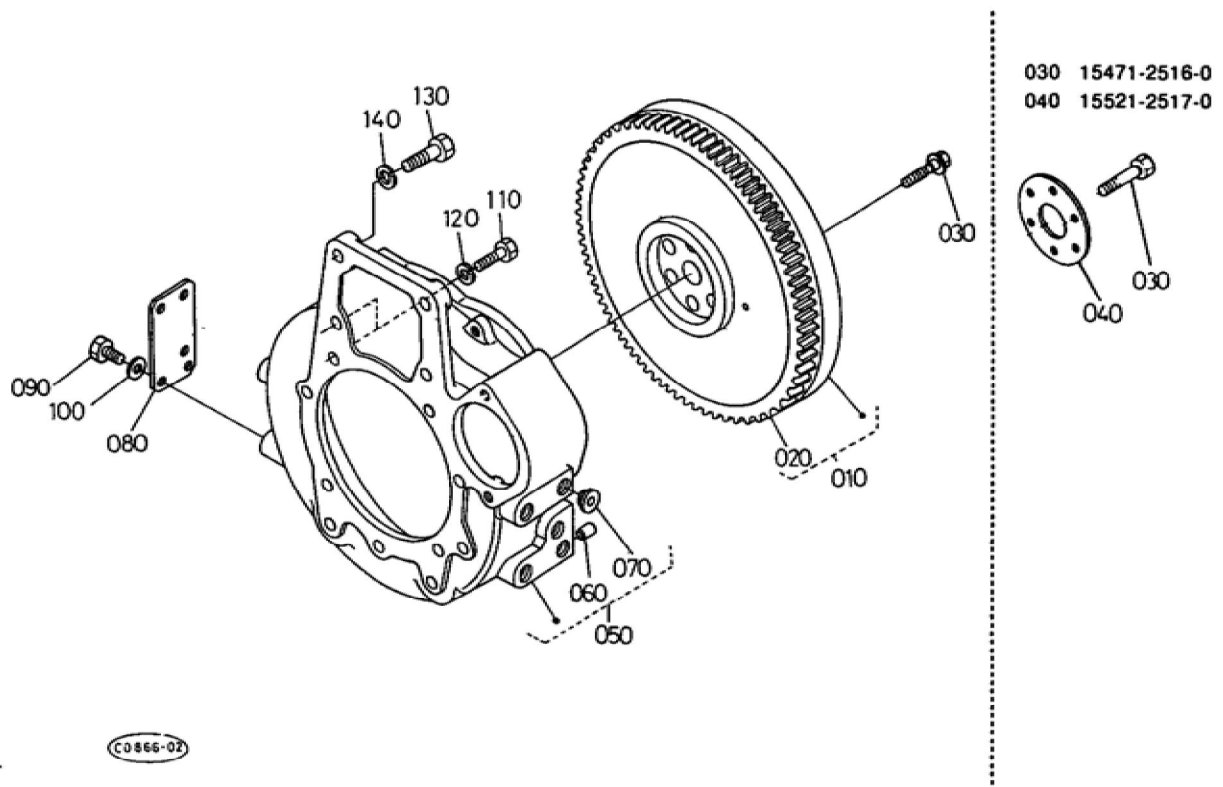
060 15221-0482-0



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No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
010	19202-04040	GRP.LAGERG EHAEUSE	ASSY CASE MAIN BRG.	1			1.280	
020	15601-04540	BOLZEN, LAGERKASTE N	BOLT BEARING CASE	8			0.034	
040	15221-04360	DICHTUNG, LAGER	GASKET	1			0.000	
050	19202-04810	DECKEL, LAGERKASTE N	COVER BEARING CASE	1			0.360	
060	15221-04820	DICHTUNGSP LATTE	GASKET	1		<=19675	0.000	
060	15201-04820	DICHTUNG	GASKET BRG.CASE COV.	1	NI	=>19676	0.000	
070	01123-50825	BOLZEN	BOLT	8			0.013	
080	01123-50828	BOLZEN	BOLT	8			0.014	
090	19202-04460	OELDICHTUN GSRING	SEAL OIL	1			0.055	
100	17331-04050	GRP.LAGERG EHAEUSE	ASSY CASE BEARING	1			1.240	
110	17331-04060	GRP.LAGERG EHAEUSE	ASSY CASE BEARING	1			1.270	
120	17345-04073	GRP.LAGERG EHAEUSE	ASSY CASE BEARING	1			1.270	
130	15291-04560	BOLZEN, LAGERKASTE N	BOLT	3		<=19098	0.060	
130	15601-04560	BOLZEN, LAGERKASTE N	BOLT BEARING CASE	3	NI	=>19099	0.060	
140	15221-94020	SCHEIBE	WASHER PLAIN	1		<=19098	0.002	

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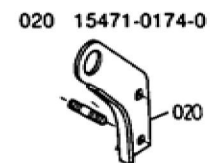
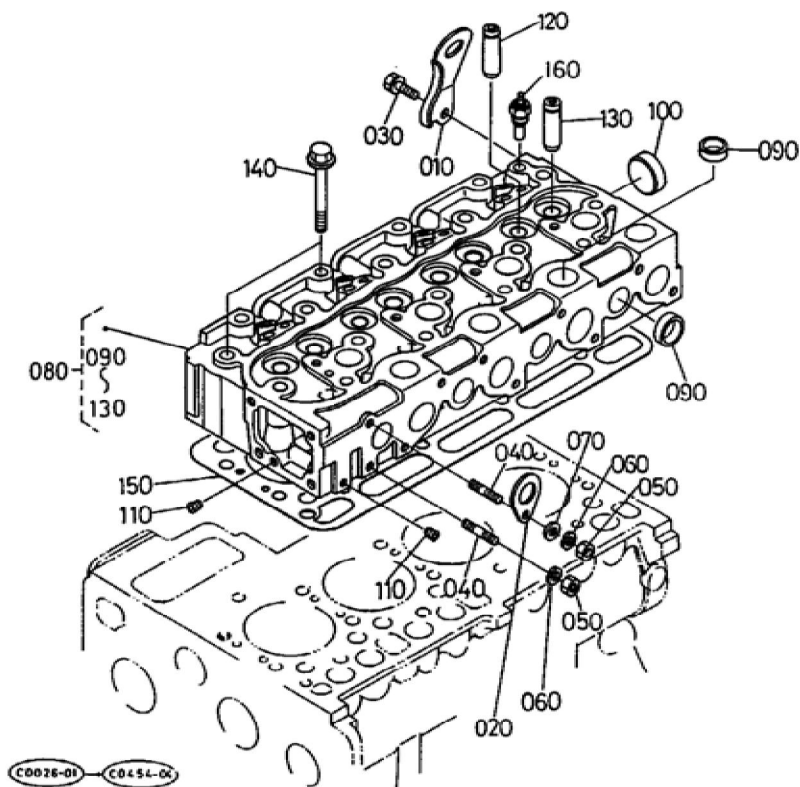


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No.	Part Number	Part Name (POL)	Part Name (ENG)	QTY	IC	Serial No./PIN	Kg	Remarks
010	17356-25012	KOMP.SCHWUNGRAD	COMP.FLYWHEEL	1			14.650	
020	15221-63820	ZAHNKRANZ	GEAR RING	1			1.200	
030	15471-25160	BOLZEN SCHWUNGRAD	BOLT FLYWHEEL	6		<=19306	0.050	
030	15471-25162	BOLZEN,SCHWUNGRAD	BOLT FLYWHEEL	6	NI	=>19307	0.050	
040	15521-25170	UNTERLEGS CHEIBE	WASHER FLYWHEEL	1		<=19306	0.060	
050	17356-04600	KOMP.GEHAUSE	COMP.HOUSING F-W.	1			15.800	
060	05012-01025	ZYLINDERSTIFT	PIN STRAIGHT	2		<=19188	0.016	
060	05012-01018	ZYLINDERSTIFT	PIN STRAIGHT	2	=	=>19189	0.012	
070	31220-14290	STOPFEN	PLUG	5			0.002	
080	15577-14290	DECKEL	COVER	1			0.230	
090	01173-51420	BOLZEN	BOLT	4			0.041	
100	04011-50140	SCHEIBE	WASHER PLAIN	4			0.007	
110	01073-51030	BOLZEN	BOLT	11			0.028	
120	04512-50100	FEDERRING	WASHER SPRING	11			0.003	
130	01073-51240	BOLZEN	BOLT	2			0.049	
140	04512-50120	FEDERRING	WASHER SPRING	2			0.003	

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