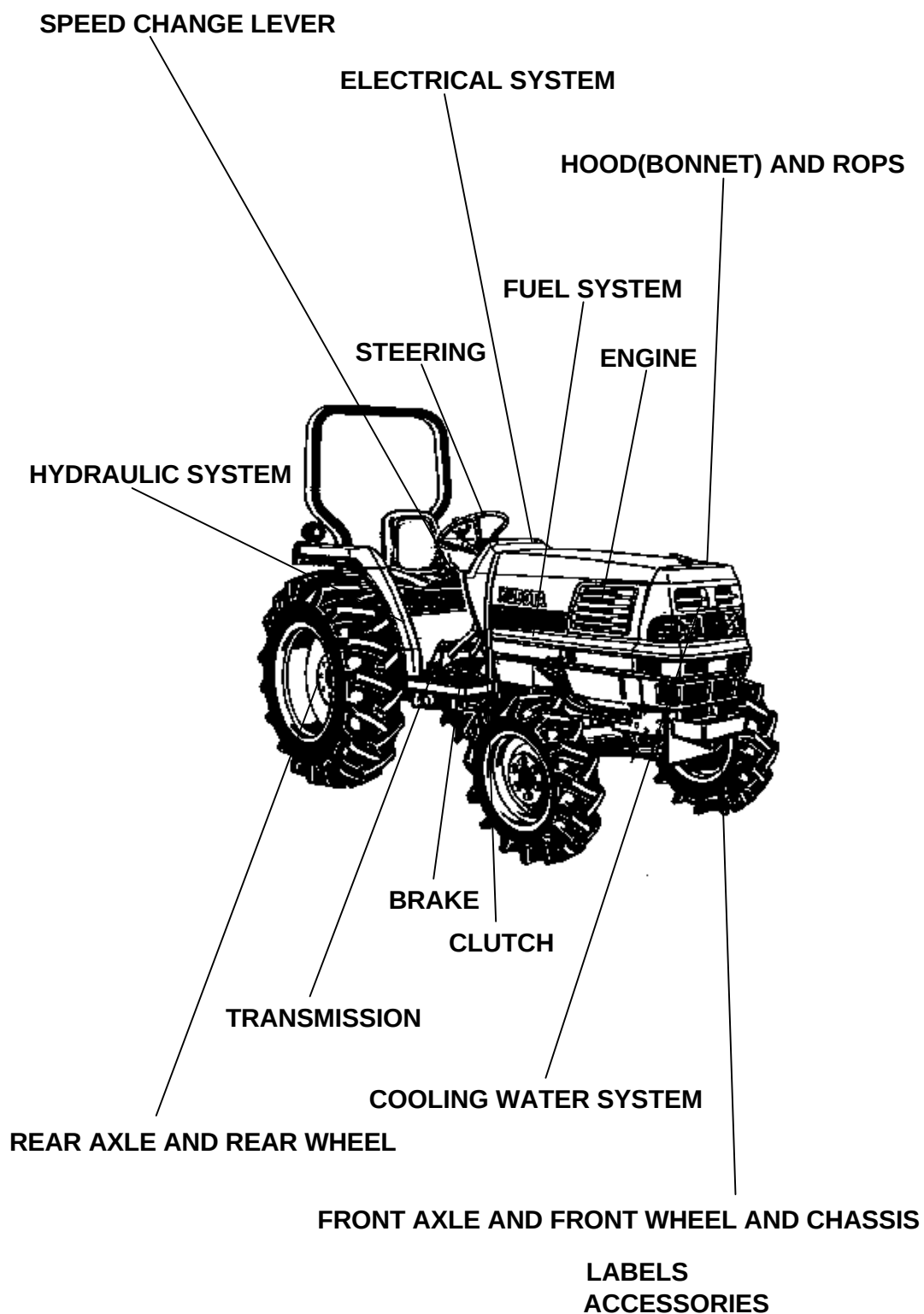


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L2900F



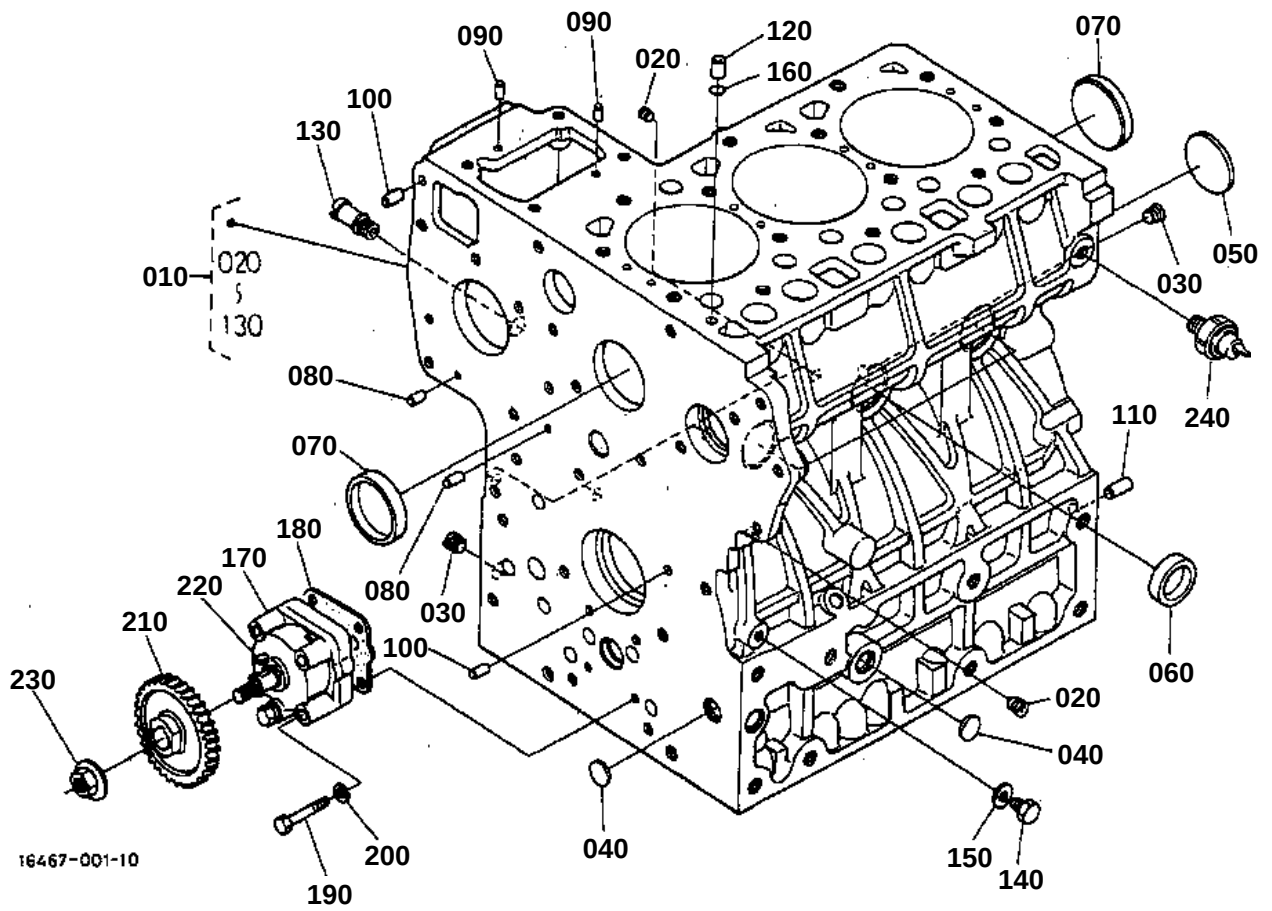
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CRANKCASE



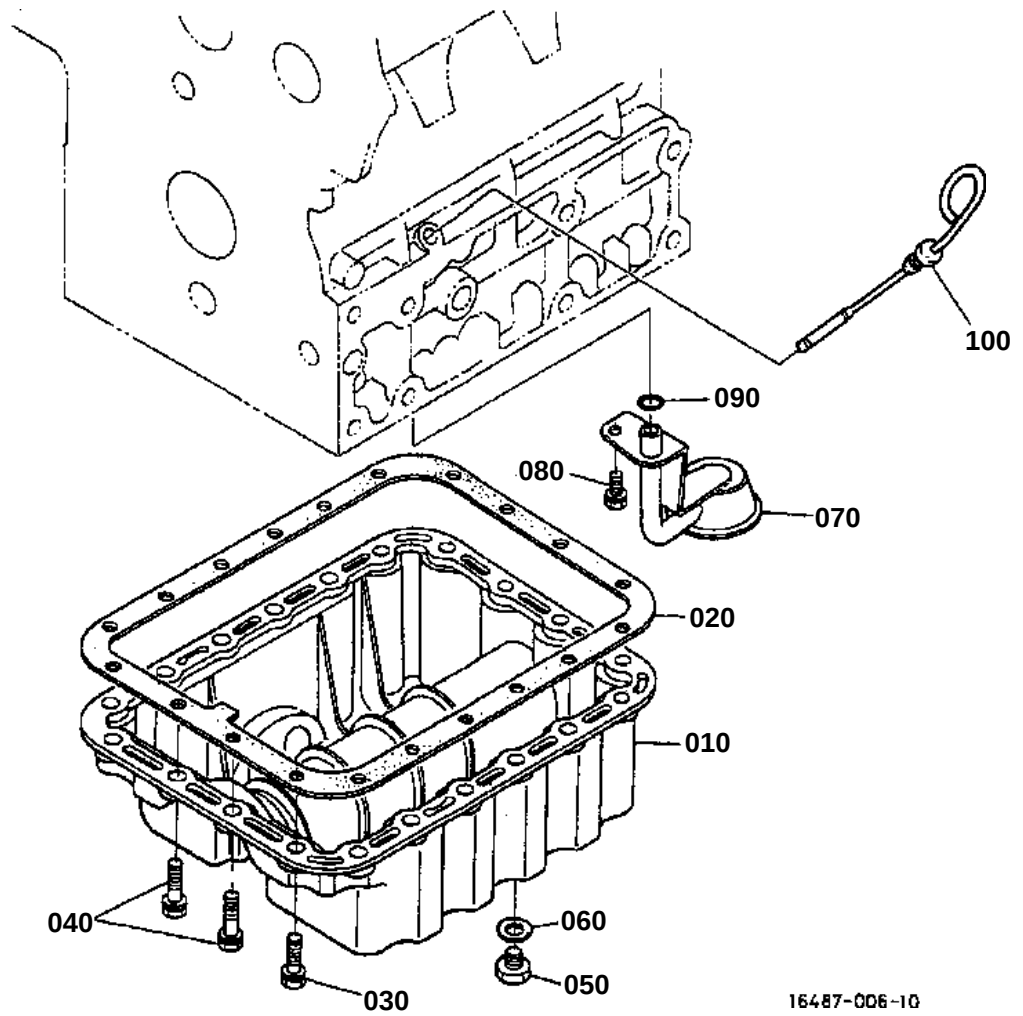


CRANKCASE

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16477-01010	COMP.CRANKCASE	1				48.5	106.7
020	15521-96020	PLUG	5				0.003	0.0066
030	15521-96030	PLUG	2				0.007	0.0154
040	17391-96160	PLUG	3				0.003	0.0066
050	06311-75045	PLUG	1				0.026	0.0572
060	15221-03380	CAP SEALING	5				0.017	0.0374
070	15221-03390	CAP SEALING	2				0.03	0.066
080	05012-00408	PIN STRAIGHT	2				0.001	0.0022
090	05012-00609	PIN STRAIGHT	2				0.003	0.0066
100	05012-00612	PIN STRAIGHT	2				0.003	0.0066
110	05012-01018	PIN STRAIGHT	1				0.012	0.0264
120	15221-33650	PIN PIPE	1				0.004	0.0088
130	15321-73340	PIPE WATER RETURN	1				0.016	0.0352
140	15221-33610	PLUG	1				0.009	0.0198
150	15021-33660	GASKET	1				0.001	0.0022
160	15221-33700	O RING	1				0.001	0.0022
170	15471-35010	ASSY PUMP OIL	1				0	0
180	15296-35150	GASKET OIL PUMP	1				0.001	0.0022
190	01053-50650	BOLT	4				0.011	0.0242
200	04512-60060	WASHER SPRING	4				0.001	0.0022
210	19202-35660	GEAR OIL PUMP DRIVE	1				0.23	0.506
220	05712-00410	KEY FEATHER	1				0.001	0.0022
230	15221-35682	NUT FLANGE	1				0.014	0.0308
240	15531-39010	SWITCH OIL	1				0.032	0.0704

OIL PAN



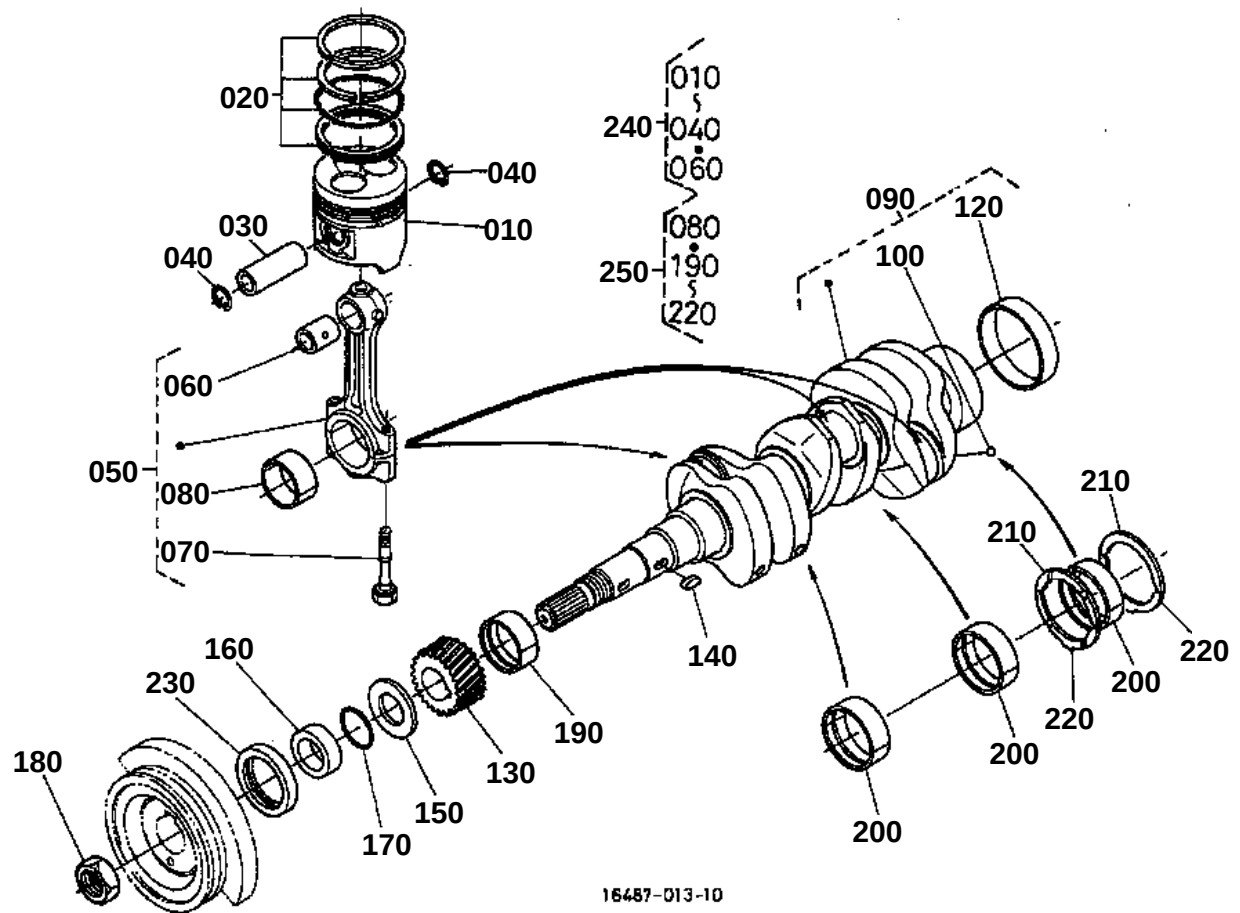


OIL PAN

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	15521-01610	OIL PAN	1				2.8	6.16
020	17326-01620	GASKET OIL PAN	1				0.02	0.044
030	01133-51028	BOLT	18				0.027	0.0594
040	01133-51025	BOLT	2				0.023	0.0506
050	15261-33750	PLUG	2				0.034	0.0748
060	15109-33660	GASKET	2	<=17842			0.001	0.0022
060	6C090-58960	GASKET	2	>=17843	←		0.002	0.0044
070	16427-32110	FILTER OIL	1				0.2	0.44
080	01123-50814	BOLT	1				0.01	0.022
090	04811-00160	O RING	1				0.001	0.0022
100	16457-36410	GAUGE OIL	1				0.035	0.077

PISTON AND CRANKSHAFT



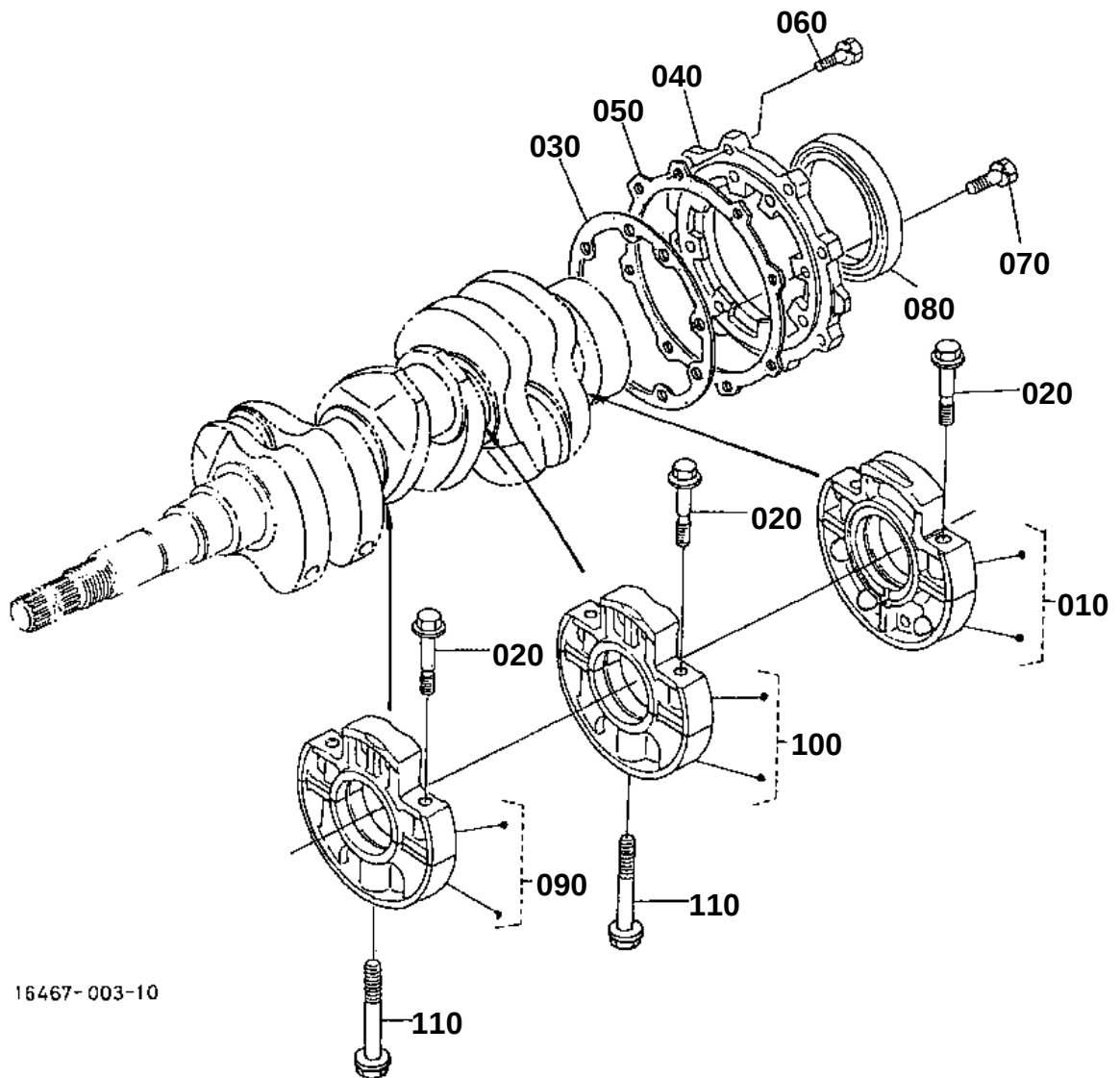


PISTON AND CRANKSHAFT

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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16467-21110	PISTON	3			STD	0.525	1.155
010	16467-21910	PISTON	3			+0.50MM	0	0
020	16467-21050	ASSY PISTON RING	3			STD	0.055	0.121
020	16467-21090	ASSY PISTON RING	3			+0.50MM	0.06	0.132
030	14901-21310	PIN PISTON	3				0.17	0.374
040	14109-21330	CLIP PISTON PIN	6				0.015	0.033
050	17311-22010	ASSY CONNECTING ROD	3				0.885	1.947
060	17331-21980	BUSH PISTON PIN	3				0.025	0.055
070	15521-22142	BOLT CONNECTING ROD	6				0.026	0.0572
080	17311-22310	METAL CRANKPIN	3			STD	0.045	0.099
080	17331-22970	METAL CRANKPIN	3			-0.20MM	0.05	0.11
080	17331-22980	METAL CRANKPIN	3			-0.40MM	0.045	0.099
090	16414-23010	COMP.CRANKSHAFT	1				12.9	28.38
100	07715-00401	BALL	3				0.001	0.0022
120	19202-23280	SLEEVE CRANKSHAFT	1				0.09	0.198
130	15471-24110	GEAR CRANK	1				0.375	0.825
140	05712-00720	KEY FEATHER	1				0.008	0.0176
150	15471-23312	SLINGER OIL	1				0.008	0.0176
160	19202-23250	COLLAR CRANKSHAFT	1				0.065	0.143
170	04811-10300	O RING	1				0.001	0.0022
180	15221-23360	NUT CRANKSHAFT	1				0.11	0.242
190	17311-23470	METAL CRANKSHAFT	1			STD	0.06	0.132
190	17311-23910	METAL CRANKSHAFT	1			-0.20MM	0.05	0.11
190	17311-23920	METAL CRANKSHAFT	1			-0.40MM	0.06	0.132
200	17311-23480	METAL CRANKSHAFT	3			STD	0.045	0.099
200	17311-23930	METAL CRANKSHAFT	1			-0.20MM	0.05	0.11
200	17311-23940	METAL CRANKSHAFT	1			-0.40MM	0.06	0.132
210	15521-23530	METAL SIDE	2			STD	0.01	0.022
210	15221-23950	METAL SIDE	2			+0.20MM	0.009	0.0198
210	15221-23960	METAL SIDE	2			+0.40MM	0.009	0.0198
220	19202-23540	METAL SIDE	2			STD	0.01	0.022
220	19202-23970	METAL SIDE	2			+0.20MM	0.01	0.022
220	19202-23980	METAL SIDE	2			+0.40MM	0.01	0.022
230	19202-04140	SEAL OIL	1				0.015	0.033
240	07916-27640	KIT PISTON-RING	3			STD	0.8	1.76
240	07916-27650	KIT PISTON-RING	3			+0.50MM	0.8	1.76
250	07916-28070	KIT METAL ENGINE	1			STD	0.35	0.77
250	07916-28720	KIT METAL ENGINE	1			-0.20MM	0.44	0.968
250	07916-28730	KIT METAL ENGINE	1			-0.40MM	0.44	0.968

MAIN BEARING CASE



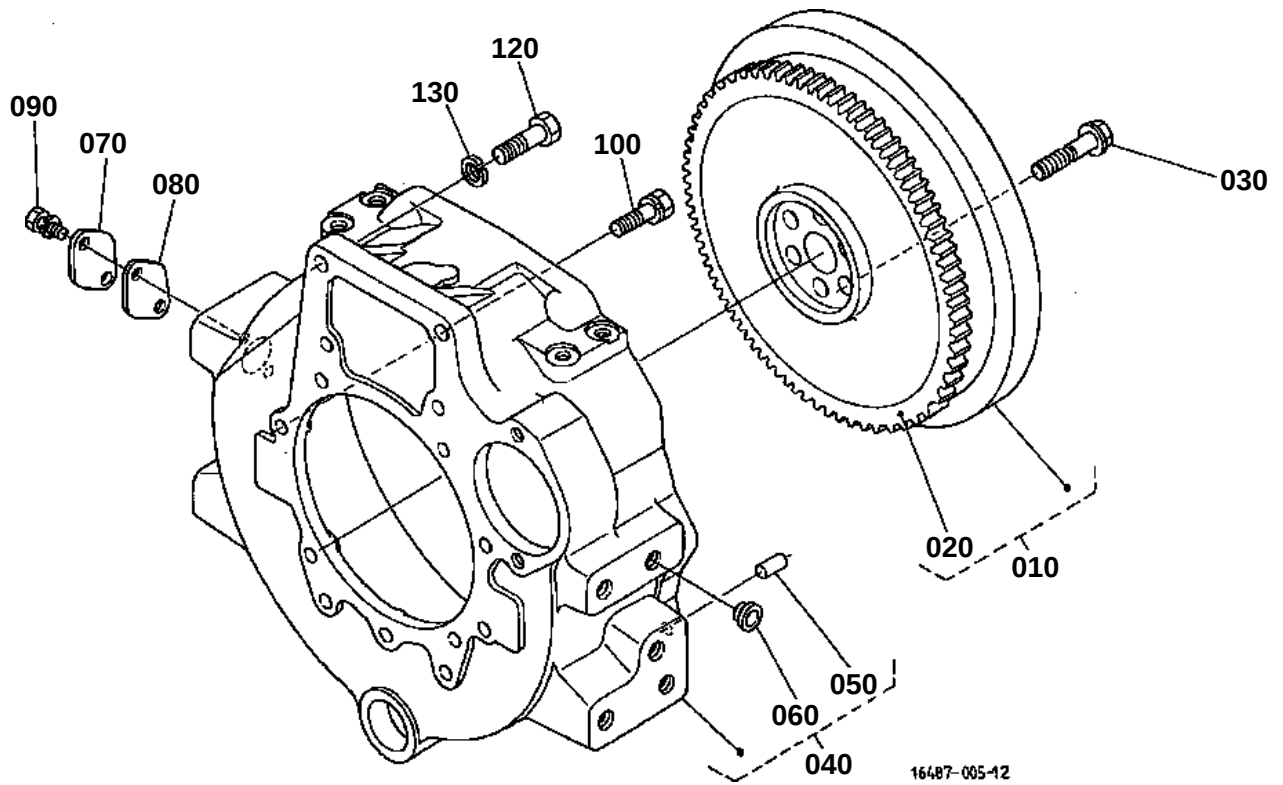
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MAIN BEARING CASE

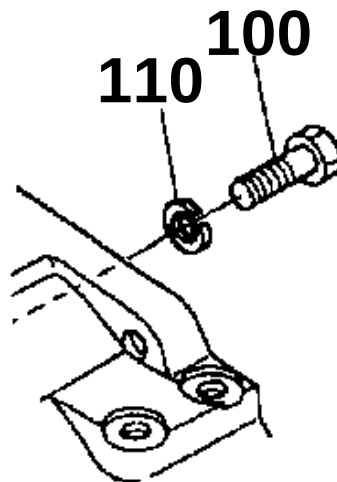
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REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	19013-04090	ASSY CASE MAIN BRG.	1				0	0
020	19013-04540	BOLT BEARING CASE	6				0.038	0.0836
030	17118-04360	GASKET BRG.CASE	1				0	0
040	19013-04813	COVER BEARING CASE	1				0.41	0.902
050	17118-04830	GASKET BRG.CASE COV.	1				0.01	0.022
060	01123-50825	BOLT	8				0.013	0.0286
070	01123-50828	BOLT	8				0.014	0.0308
080	19202-04460	SEAL OIL	1				0.055	0.121
090	19013-04040	ASSY CASE MAIN BRG.	1				0	0
100	19013-04050	ASSY CASE MAIN BRG.	1				0	0
110	15601-04560	BOLT BEARING CASE	2				0.06	0.132



100 01073-51030

110 04512-50100



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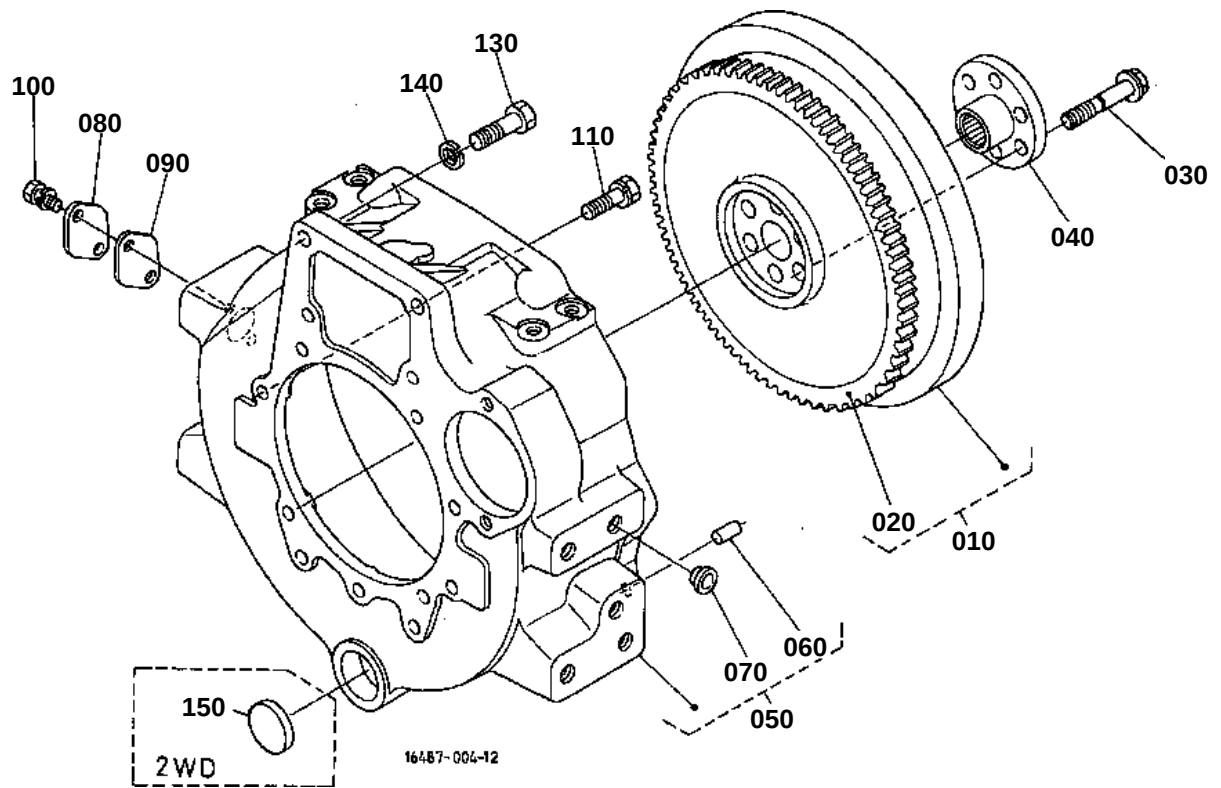


FLYWHEEL [W/O IND-PTO]

↔ Interchangeable; ≠ not interchangeable; ← new for old; → old for new

REF.No	Part No.	Description	Q'ty	S.No.	I/C	REMARKS	Weight (kgf)	Weight (lb)
010	16457-25010	COMP.FLYWHEEL	1				25.7	56.54
020	15221-63820	GEAR RING	1				1.2	2.64
030	16457-25160	BOLT FLYWHEEL	6				0.063	0.1386
040	TA040-20100	COMP.HOUSING F-W	1	<=1002			0	0
040	TA040-20102	COMP.HOUSING F-W	1	>=1003	↔		18.2	40.04
050	05012-01018	PIN STRAIGHT	2				0.012	0.0264
060	31220-14290	PLUG	9				0.002	0.0044
070	15521-04680	COVER	1				0.035	0.077
080	15521-04790	PACKING COVER	1				0.005	0.011
090	01123-60816	BOLT	2				0.01	0.022
100	01073-51030	BOLT	11	<=5388			0.028	0.0616
100	16427-91010	BOLT	11	>=5389	←		0.004	0.0088
110	04512-50100	WASHER SPRING	11	<=5388			0.003	0.0066
120	01073-51240	BOLT	2				0.049	0.1078
130	04512-50120	WASHER SPRING	2				0.003	0.0066

FLYWHEEL [WITH IND-PTO]



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