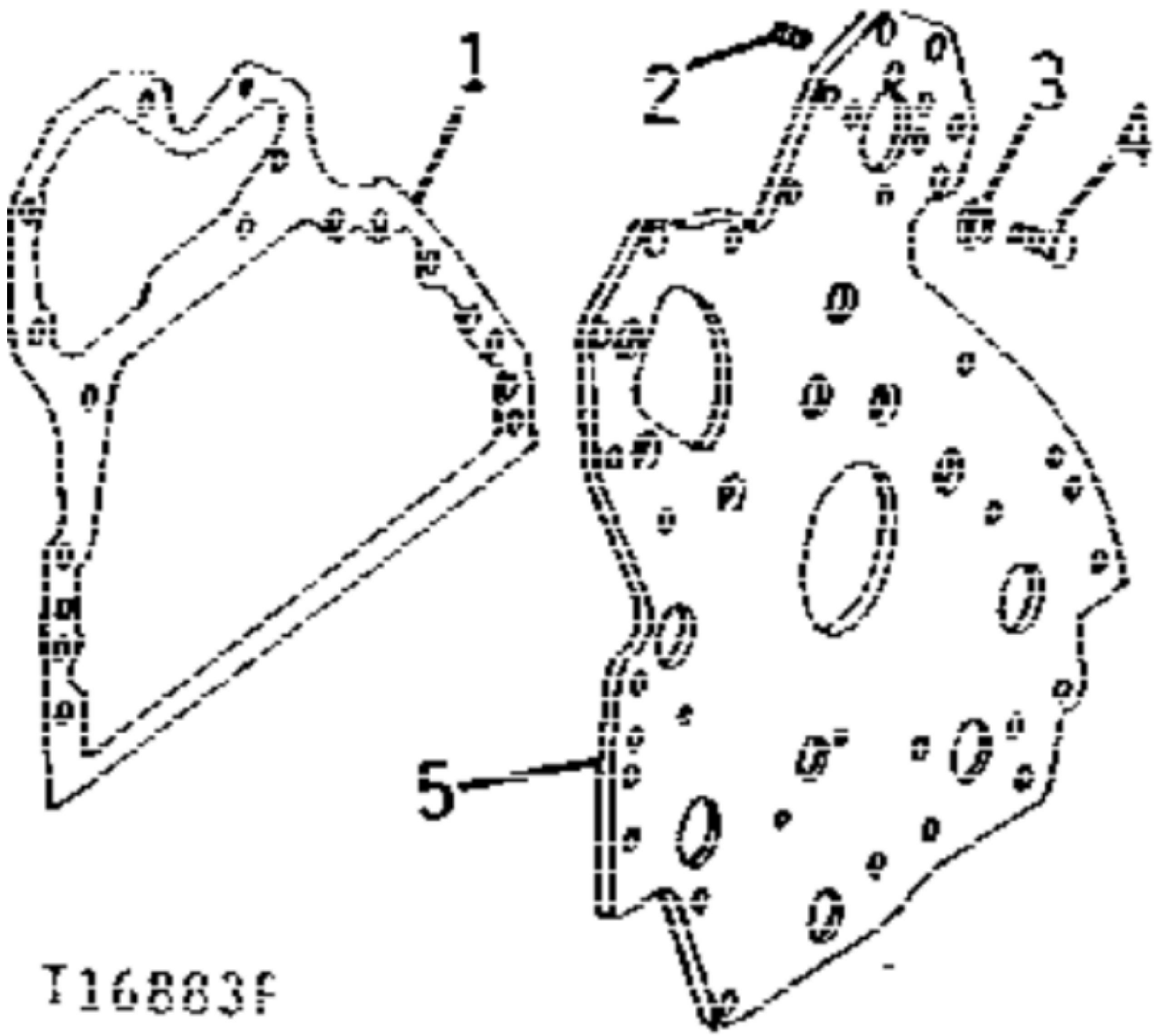


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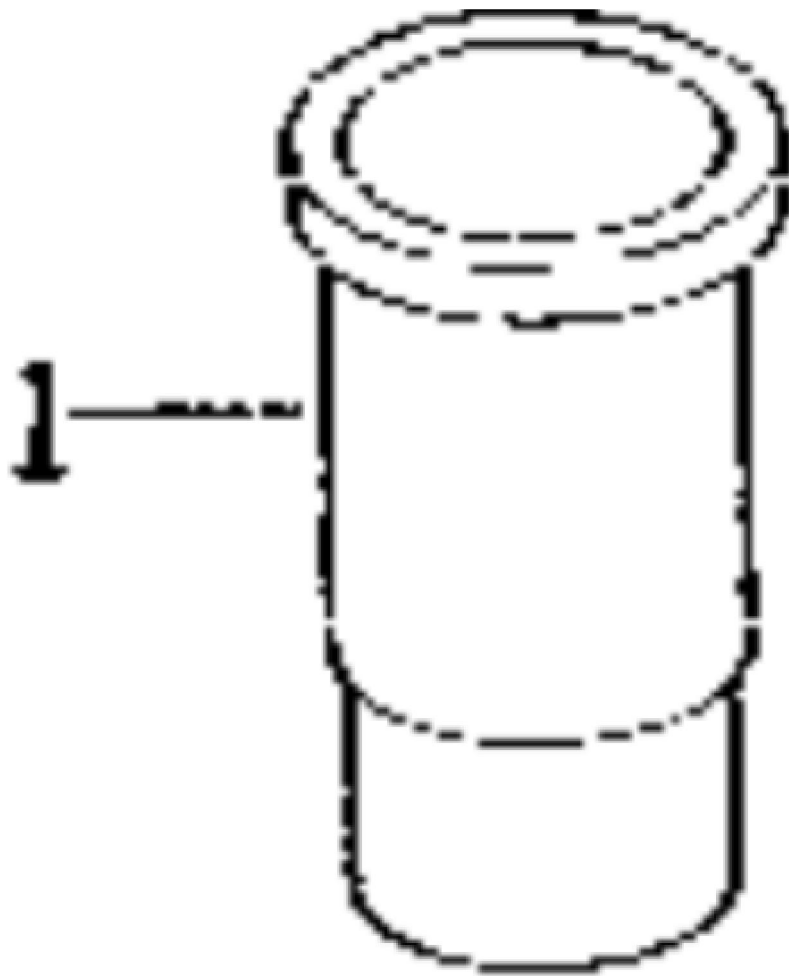
KEY	PART NO.	PART NAME	QTY	Serial No.	REMARKS
1	RE61639	CYLINDER BLOCK	1		(MARKED R122820)
2	R48685	DOWEL PIN	2		(SUB FOR R26241, THIS APPLICATION)
3A	AT13740	DRAIN VALVE	1		(WITHOUT ENGINE COOLANT HEATER)
3A	15H613	ELBOW FITTING	1		90°, 1/4"
3B	R55233	PIPE PLUG	1		(WITHOUT ENGINE COOLANT HEATER)
4	15H275	PIPE PLUG	1		1/4"
4	15H613	ELBOW FITTING	1		90°, 1/4"
5	T25701	STUD	1		
5	R122226	STUD	2		(SUB FOR R122226)
6	12H304	LOCK WASHER	3		3/8"
7	14H812	NUT	3		3/8"
8	T18891	PLUG	2		
9	R26493	BUSHING	1		
10	R26650	DOWEL PIN	2		
11	15H623	PIPE PLUG	1		3/8"
12	R48685	DOWEL PIN	2		(SUB FOR A120R)
13	R54802	ORIFICE	4		
14	15H558	PIPE PLUG	5	250923-____	1/8", (SUB FOR RE12310)
15	R73139	FLOW CONTROL HYD. VALVE	1	569033-____	
16	R46625	SPRING	1	569033-____	
17	R75892	O-RING	AR		
..	RE19855	SHORT BLOCK ASSEMBLY	1		(MARKED R122820) WITH CYLINDER BLOCK ASSEMBLY,CRANKSHAFT, MAIN BEARING CAPS,CAMSHAFT,BALANCER SHAFT, PISTONS,CONNECTING RODS,PIPE PLUGS, MISCELLANEOUS PARTS

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	ENGINE OVERHAUL KIT	1	BASIC ENGINE OVERHAUL KIT (WITH STANDARD PISTONS) (ALSO INCLUDES ENGINE OVERHAUL GASKET KIT) (ORDER ONE KIT PER ENGINE) (AT86984 NO LONGER AVAILABLE) (SUB FOR AT86985) (SUB RE61610)	
1	RE61610	ENGINE OVERHAUL KIT	1	BASIC ENGINE OVERHAUL KIT (WITH STANDARD PISTONS) (ALSO INCLUDES ENGINE OVERHAUL GASKET KIT) (ORDER ONE KIT PER ENGINE) (INCLUDES (8) M41029)	



T16883F

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	R131794	GASKET	1	(SUB FOR R131794)	
2	AT21191	SET SCREW	AR		
2	AT22919	SET SCREW	2		
3	12H324	WASHER	5	EXTERNAL TOOTH, 3/8"	
4	T20166	SCREW	5	3/8" X 7/8"	
5	RE16149	PLATE	1	(ALSO ORDER (8) AT21191 AND (2) AT22919) (SUB FOR R56736)	



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