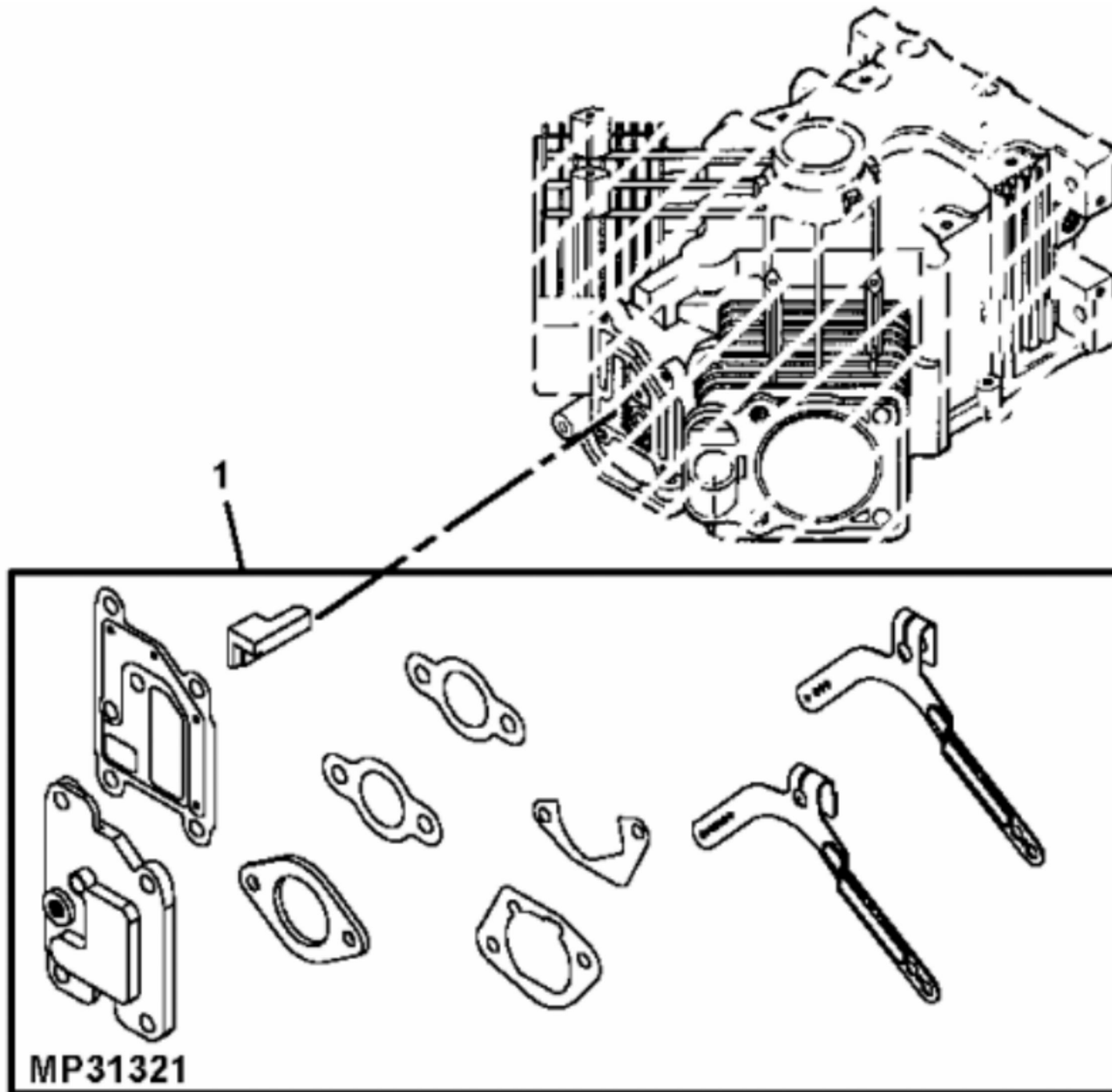


>ST567860 - CYLINDER HEAD

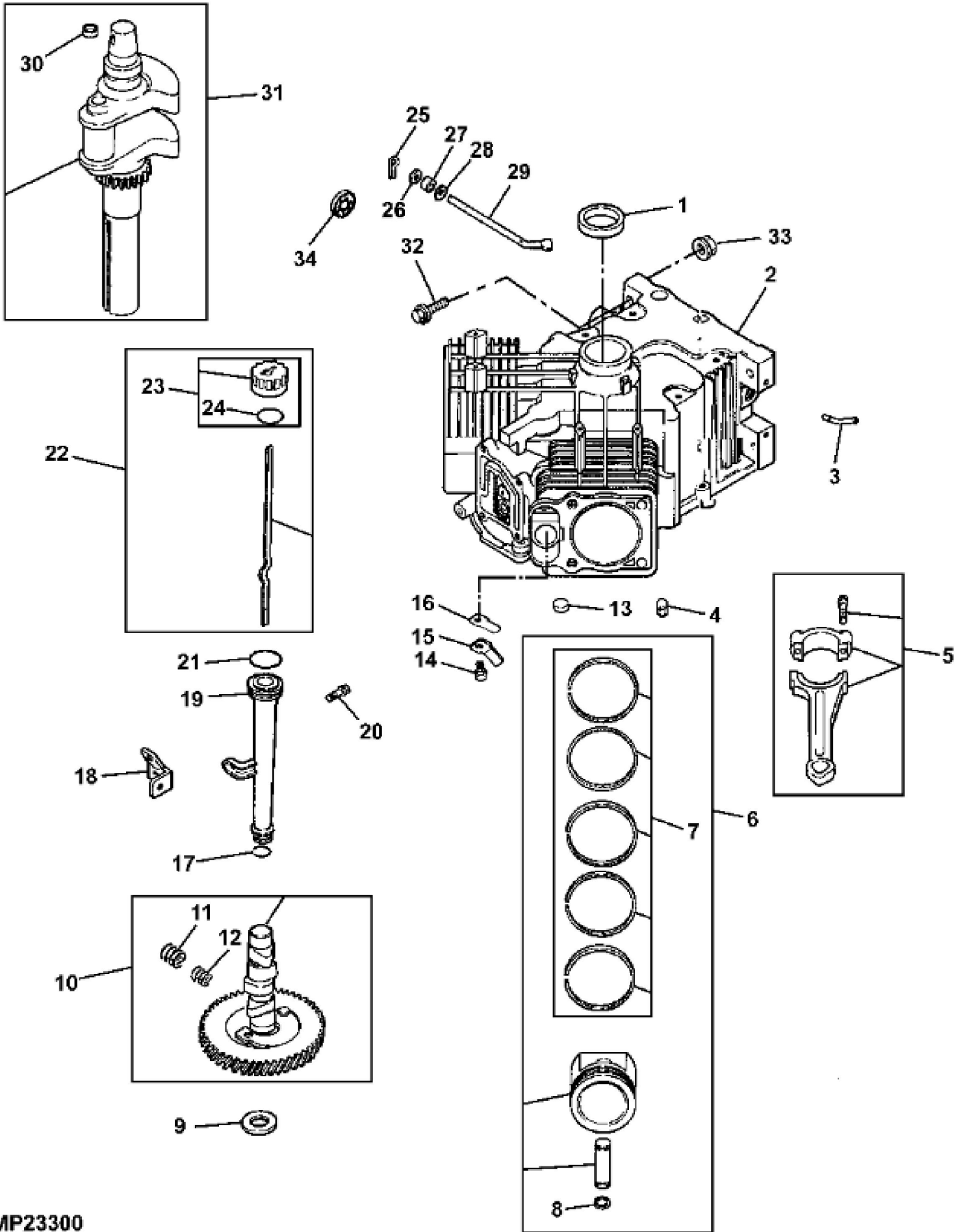
KEY	PART NO.	PART NAME	QTY	REMARKS
1	M148338	GROMMET	1	(SUB FOR M134911)
2	M132350	SCREW	4	
3	M133067	O-RING	1	
4	AM134352	VALVE COVER	1	(WITH BREATHER) (NO. 1 CYLINDER ONLY), (SUB FOR AM126264)
5	AM128624	CYLINDER HEAD	1	(NO. 1) (ENGINE MARKED CV23S-75531), (SUB AM130723, (4) M143942, (4) M143943 AND (4) M143944)
5	AM130723	CYLINDER HEAD	1	(NO. 1) (ENGINE MARKED CV23S-75541),
6	AM107043	RETAINER	4	
7	M92203	CAP	4	
8	M132352	SPRING	4	
9	M43123	RETAINER	4	
10	M92202	SEAL	2	
11	M132353	INTAKE VALVE	2	(STD),
11	M132354	INTAKE VALVE	2	.25 MM (.010") OS
12	M132355	EXHAUST VALVE	2	(STD),
12	M132356	EXHAUST VALVE	2	.25 MM (.010") OS
13	MIU12491	GASKET	1	(SUB FOR M132366 OR M150647)
14	M138823	COVER	1	
15	AM126260	BREATHER	1	
16	15H558	PIPE PLUG	1	1/8"
17	MIU13278	VALVE LIFTER	4	SUB FOR M137271 or MIU11034 or MIU12989
18	M132357	PUSH ROD	4	(A)
19	M141731	ENGINE CYLINDER HEAD GASKET	2	(SUB FOR M132358)
20	AM128623	CYLINDER HEAD	1	(NO. 2) (ENGINE MARKED CV23S-75531), (SUB AM130722, (4) M143942, (4) M143943 AND (4) M143944)
20	AM130722	CYLINDER HEAD	1	(NO. 2) (ENGINE MARKED CV23S-75541),
21	19M7811	SCREW	8	M10 X 90, (ENGINE MARKED CV23S-75531), (SUB FOR M144706 OR M137539)
22	M131133	ROCKER ARM	4	(A)
23	MIU11263	PIVOT	4	(A) (SUB FOR M132359)
24	19M8290	SCREW	4	M6 X 35
25	M143942	STUD	8	(ENGINE MARKED CV23S-75541)
26	M143943	WASHER	8	(ENGINE MARKED CV23S-75541)

KEY	PART NO.	PART NAME	QTY	REMARKS
27	M143944	NUT	8	(ENGINE MARKED CV23S-75541)
28	AM134290	VALVE COVER	1	(SUB FOR AM124983)
29	M132363	STRAP	1	NLA; ORDER MIU12948; Lifting
29	MIU12948	STRAP	1	
30	MIU11342	HOSE	1	(ENGINE MARKED CV23S-75531), (SUB FOR M134915)
31	TY22462	CLAMP	2	(SUB FOR AR48236)
32	MIU11341	HOSE	1	(ENGINE MARKED CV23S-75531), (SUB FOR M134917)
33	M134916	FITTING	1	(ENGINE MARKED CV23S-75531),
34	37M7131	SCREW	4	M6 X 20
35	HOSE	1	
36	FITTING	1	
37	FUEL LINE	1	
38	MIU11344	HOSE	1	BREATHER (ENGINE MARKED CV23S-75541), (SUB FOR M148324 OR MIU10956)
39	AM126265	SEPARATOR	1	BREATHER
40	M134914	SPACER	1	
41	M134913	BRACKET	1	
42	M134912	STRAP	1	
43	MIU14033	SCREW	2	
..	AM125389	VALVE TRAIN KIT	1	VALVE TRAIN (INCLUDES PARTS MARKED (A))



John Deere > Turf And Utility > TRACTOR, LAWN AND GARDEN > SABRE - TRACTOR, LAWN AND GARDEN > SABRE 2354HV Garden Tractor > 20 ENGINE (MARKED CV23S-75531, -75541) MM13504
> ST567861 - SEPARATOR PLUG KIT (- 190001)

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	AM133294	SEPARATOR KIT	1	NLA; Separator Plug	

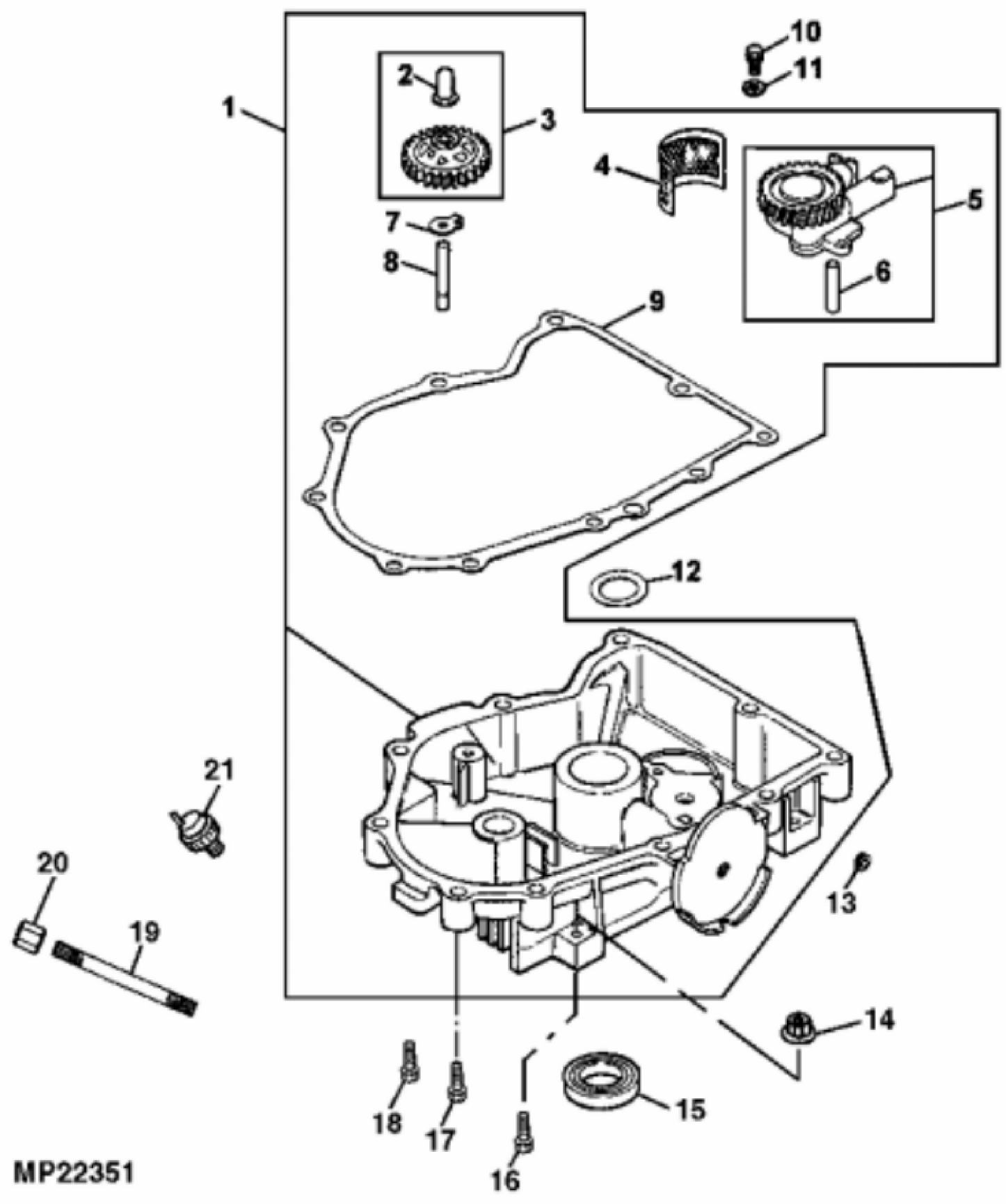


MP23300

>ST567863 - CRANKSHAFT AND PISTON

KEY	PART NO.	PART NAME	QTY	REMARKS
1	MIU11539	SEAL	1	(SUB FOR M132338)
2	AM131063	CYLINDER BLOCK	1	(ENGINE MARKED CV23S-75531)
2	AM130725	CYLINDER BLOCK	1	(ENGINE MARKED CV23S-75541)
3	M134898	FITTING	1	
4	MIU11251	DOWEL PIN	6	(SUB FOR M132339 OR M144516)
5	MIU12971	CONNECTING ROD	2	ORDER MIU13923; SUB FOR M134452 OR MIU11256
5	MIU13923	CONNECTING ROD	2	ORDER MIA12812
5	MIA12812	CONNECTING ROD	1	
5	MIA11130	CONNECTING ROD	2	.25 MM (.010") US, SUB FOR M134453 OR MIA10907
6	MIA11859	PISTON KIT	2	(W/RINGS) (STD) (SUB FOR AM129625 OR MIA10998)
6	AM129626	PISTON REPLACEMENT KIT	2	.50 MM (.020") OS, (W/RINGS)
7	MIA11220	PISTON RING KIT	1	(STD) (SUB FOR AM129627)
7	AM129628	PISTON RING KIT	1	.50 MM (.020") OS
8	M132341	RETAINER	2	
9	M118585	SHIM	AR	RED
9	M118584	SHIM	AR	BLACK
9	M93955	SOLID SHIM	AR	WHITE
9	M97015	SOLID SHIM	AR	BLUE
9	M96817	SOLID SHIM	AR	YELLOW
9	M96818	SOLID SHIM	AR	GREEN
9	M96819	SOLID SHIM	AR	GRAY
10	AM128621	CAMSHAFT	1	NLA
11	M140022	SPRING	1	(22 MM), NLA; Light
12	M140023	SPRING	1	(9 MM), NLA; Heavy
13	M76215	PLUG	1	
14	M93483	SCREW	2	(SUB FOR M138311)
15	M134899	RETAINER	2	
16	M134900	BREATHER	2	
17	M92193	O-RING	1	
18	M134901	BRACKET	1	
19	MIU11957	TUBE	1	(SUB FOR M92192)
20	MIU14033	SCREW	1	
21	M92194	O-RING	1	
22	AM126257	DIPSTICK	1	

KEY	PART NO.	PART NAME	QTY	REMARKS
23	AM124450	FILLER CAP	1	
24	M148124	O-RING	1	
25	M126396	QUICK LOCK PIN	1	(ENGINE MARKED CV23S-75531)
26	M93418	WASHER	1	ENGINE MARKED CV23S-75531
26	M143936	WASHER	1	(ENGINE MARKED CV23S-75541)
27	M92079	SEAL	1	(ENGINE MARKED CV23S-75531)
27	M143970	SEAL	1	(ENGINE MARKED CV23S-75541)
28	M96520	WASHER	1	(ENGINE MARKED CV23S-75531)
28	M143939	WASHER	1	(ENGINE MARKED CV23S-75541)
29	M132343	SHAFT	1	NLA; ENGINE MARKED CV23S-75531 ; Governor Cross
29	M143940	SHAFT	1	GOVERNOR CROSS (ENGINE MARKED CV23S-75541)
30	PLUG	1	
31	MIA11970	CRANKSHAFT	1	(SUB FOR AM128620)
32	19M7897	SCREW	4	M8 X 35, (ENGINE MOUNTING)
33	14M7298	FLANGE NUT	4	M8
34	M143941	RETAINER	1	(ENGINE MARKED CV23S-75541)
..	AM129932	GASOLINE ENGINE	1	23HP, (ENGINE MARKED CV23S-75531) (SUB AM132251) (ALSO ORDER AM131660)
..	AM130884	GASOLINE ENGINE	1	23HP, (ENGINE MARKED CV23S-75541) (SUB AM132251) (ALSO ORDER AM131660)
..	AM130981	SHORT BLOCK ASSEMBLY	1	NLA; (ENGINE MARKED CV23S-75541)
..	AM117019	GEAR KIT	1	NLA



MP22351

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