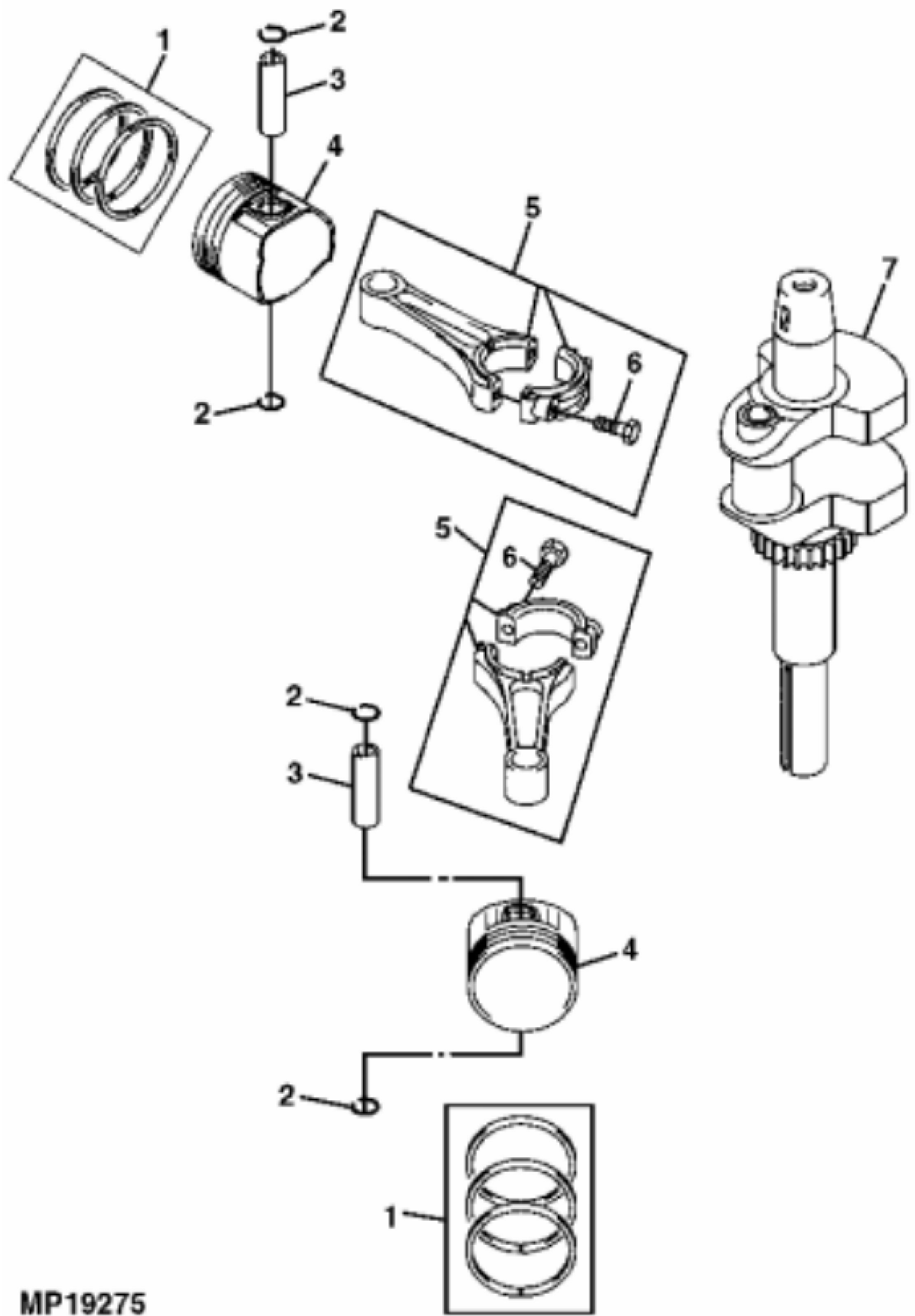


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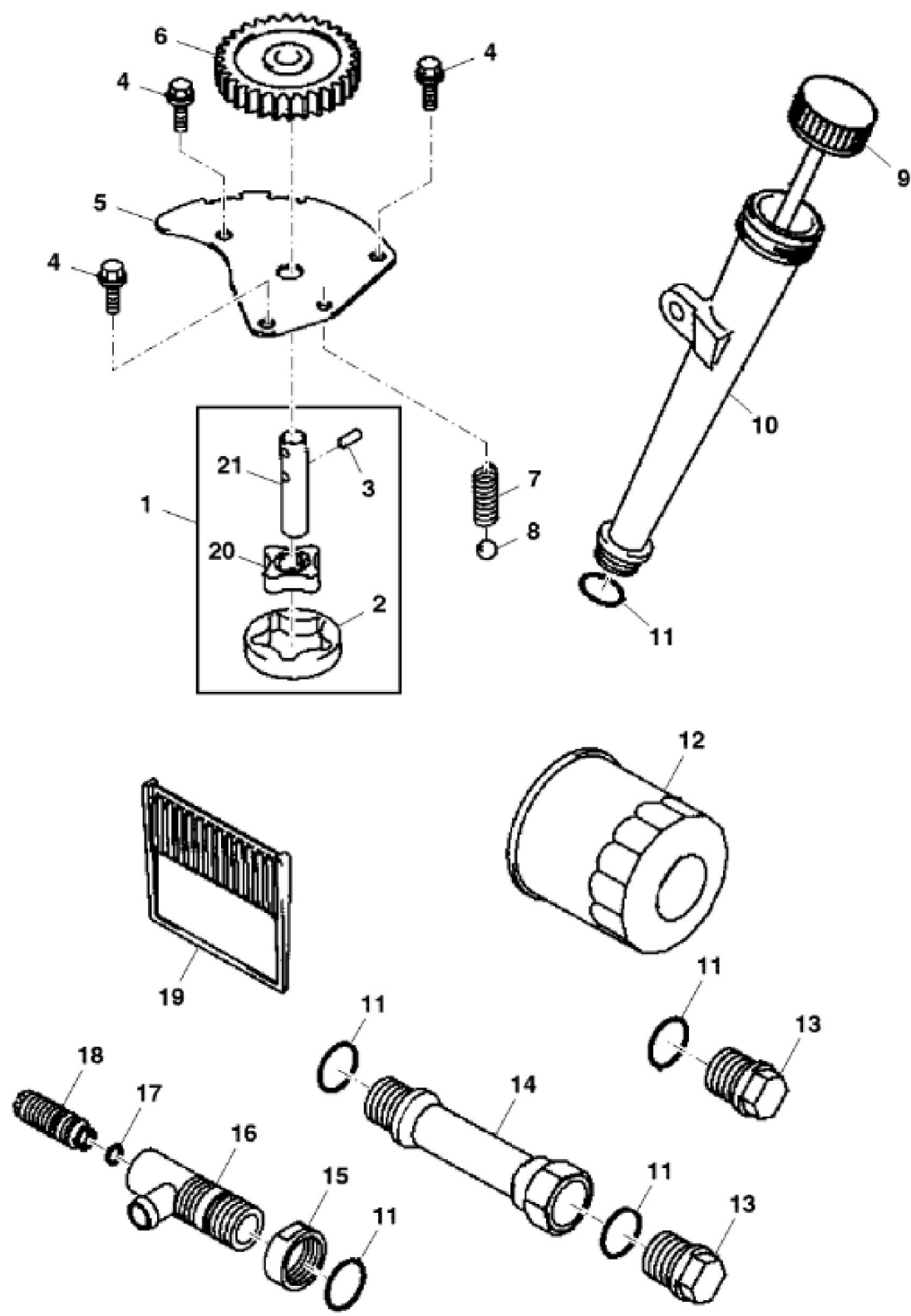
KEY	PART NO.	PART NAME	QTY	REMARKS
1	AM133392	CRANKCASE	1	(SUB FOR AM131440 OR M138370)
2	M138386	FILTER ELEMENT	1	NLA; ORDER MIU13921; MIU13922; 19M7775 (4)
2	M143308	PLATE	1	NLA; BREATHER (AT BOTTOM OF BREATHER ELEMENT) (NOT SHOWN)
3	M144670	GASKET	1	NLA; ORDER MIU13922; BREATHER
3	MIU13922	GASKET	1	
4	M144669	COVER	1	NLA; ORDER MIU13921; BREATHER
4	MIU13921	COVER	1	
5	19M7775	SCREW	4	M6 X 16
6	M149281	SEAL	1	(SUB FOR M138390)
7	MIU11322	BOLT	2	SUB FOR M138394
8	M138389	SEAL	4	(SUB FOR M149280)
9	19M8477	CAP SCREW	4	M6 X 40
10	MIU11950	CASE	2	ROCKER, (SUB MIU12700) (SUB FOR M144299)
11	M138375	GASKET	2	ROCKER CASE
12	MIU11326	BOLT	17	(SUB FOR M138393)
13	M151770	CYLINDER HEAD	1	NO. 1, (SUB FOR M144207)
14	M138388	PIN	6	
15	MIU10797	ENGINE CYLINDER HEAD GASKET	2	(SUB FOR M138370)
16	M138395	STUD	4	NLA; ORDER MIU11736
16	MIU11736	BOLT	4	NLA; ORDER MIU12726
16	MIU12726	STUD	4	
17	M138382	GASKET	1	CRANKCASE COVER
18	M151771	CYLINDER HEAD	1	NO. 2
19	19M8008	CAP SCREW	4	M8 X 35
20	M138387	SNAP RING	2	
21	M149282	SEAL	1	(SUB FOR M138391)
22	M138392	SEAL	1	NLA; ORDER M151774
22	M151774	SEAL	1	
23	M150448	COVER	1	CRANKCASE, (SUB FOR M144507)
24	14M7298	FLANGE NUT	4	M8
..	AM131437	ENGINE	1	(MARKED FH531V-BS04), (ORDER AM131439)
..	AM131439	SHORT BLOCK ASSEMBLY	1	



MP19275

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	AM127861	PISTON RING KIT	2	STD	
1	AM128007	PISTON RING KIT	2	.50MM (.020") OS	
2	M138398	SNAP RING	4	(SUB FOR M140233)	
3	M138397	PISTON PIN	2		
4	M143754	PISTON	2	STD	
4	M143755	PISTON	2	.50MM (.020") OS	
5	AM127863	CONNECTING ROD	2	STD	
5	AM128006	CONNECTING ROD	2	.50MM (.020") US	
6	19M7874	CAP SCREW	2	M6 X 30	
7	AM127862	CRANKSHAFT	1		

KEY	PART NO.	PART NAME	QTY	REMARKS
1	M138404	GUIDE	2	
2	M76088	PUSH ROD	4	
3	M138403	TAPPET	4	
4	M138400	EXHAUST VALVE	2	
5	M138409	COMPRESSION SPRING	4	
6	M138401	RETAINER	4	
7	M146881	BOLT	4	(SUB FOR M138414)
8	M118845	RETAINER	4	2 HALVES, EACH
9	M138402	ROCKER ARM	4	
10	M92891	NUT	4	
11	M138410	SCREW	4	
12	M138399	INTAKE VALVE	2	
13	AM127864	CAMSHAFT	1	
14	M138413	EXTENSION SPRING	1	
15	M140240	PLATE	1	
16	M140238	GUIDE	1	(SUB FOR M138405)
17	MIU10971	BALL	6	(SUB FOR M138412)
18	M138411	SNAP RING	2	NLA; ORDER MIU14000
18	MIU14000	SNAP RING	2	
19	M146880	PLATE	1	(SUB FOR M138406)
20	MIU10708	SLEEVE	1	NLA;ORDER MIU13044; SUB FOR M138408 OR M149875
20	MIU13044	SLEEVE	1	
21	M138415	WASHER	1	



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