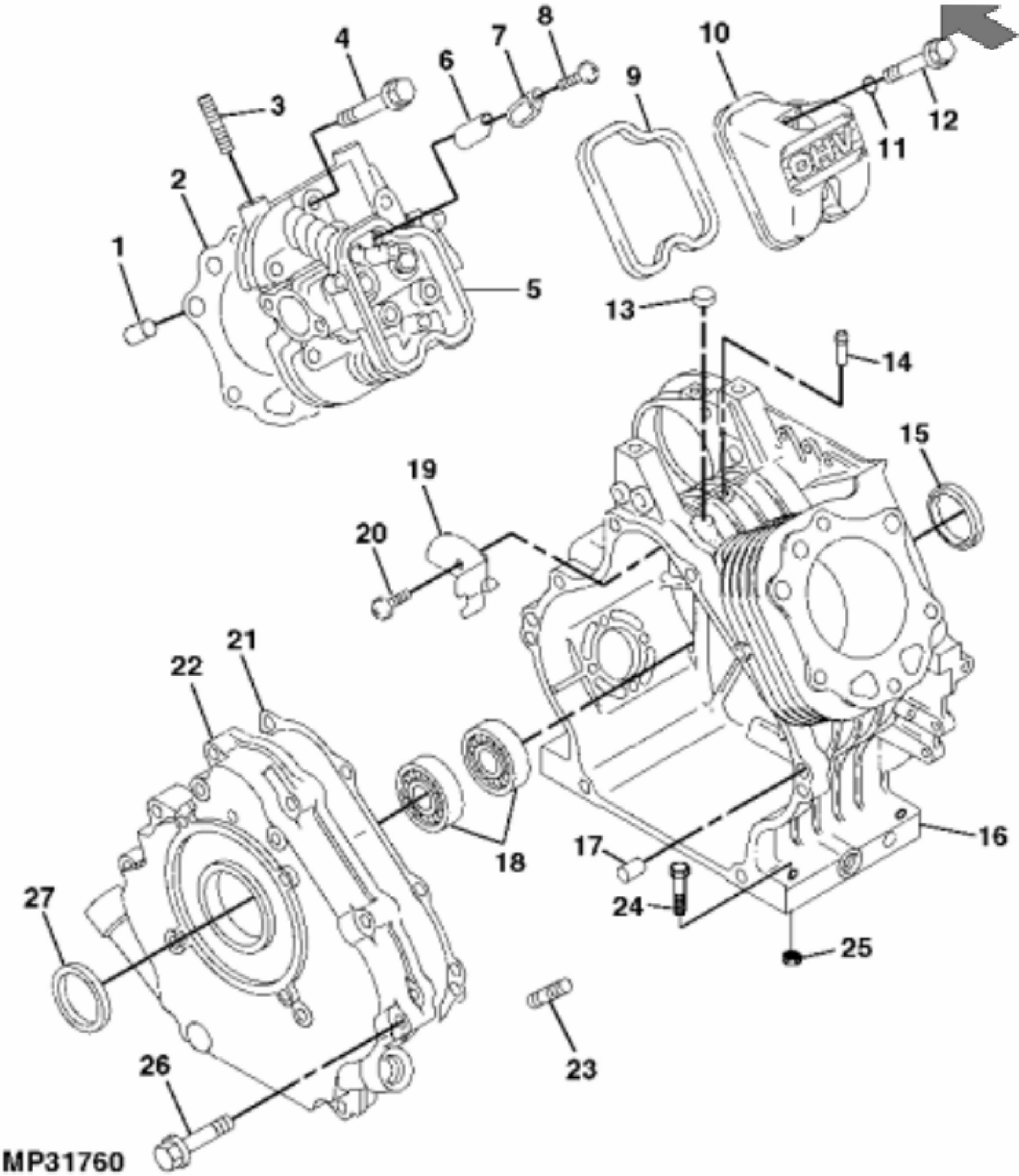
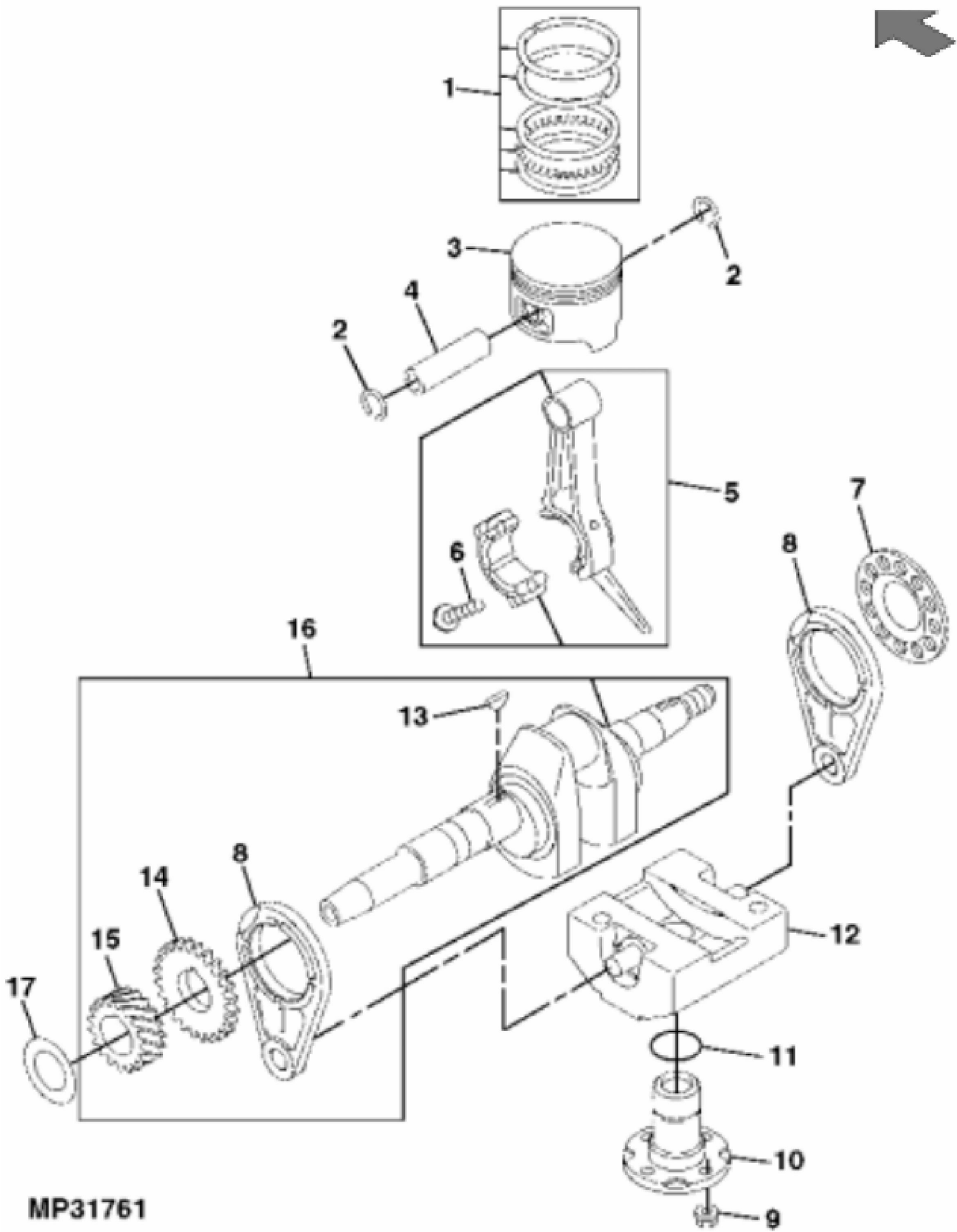


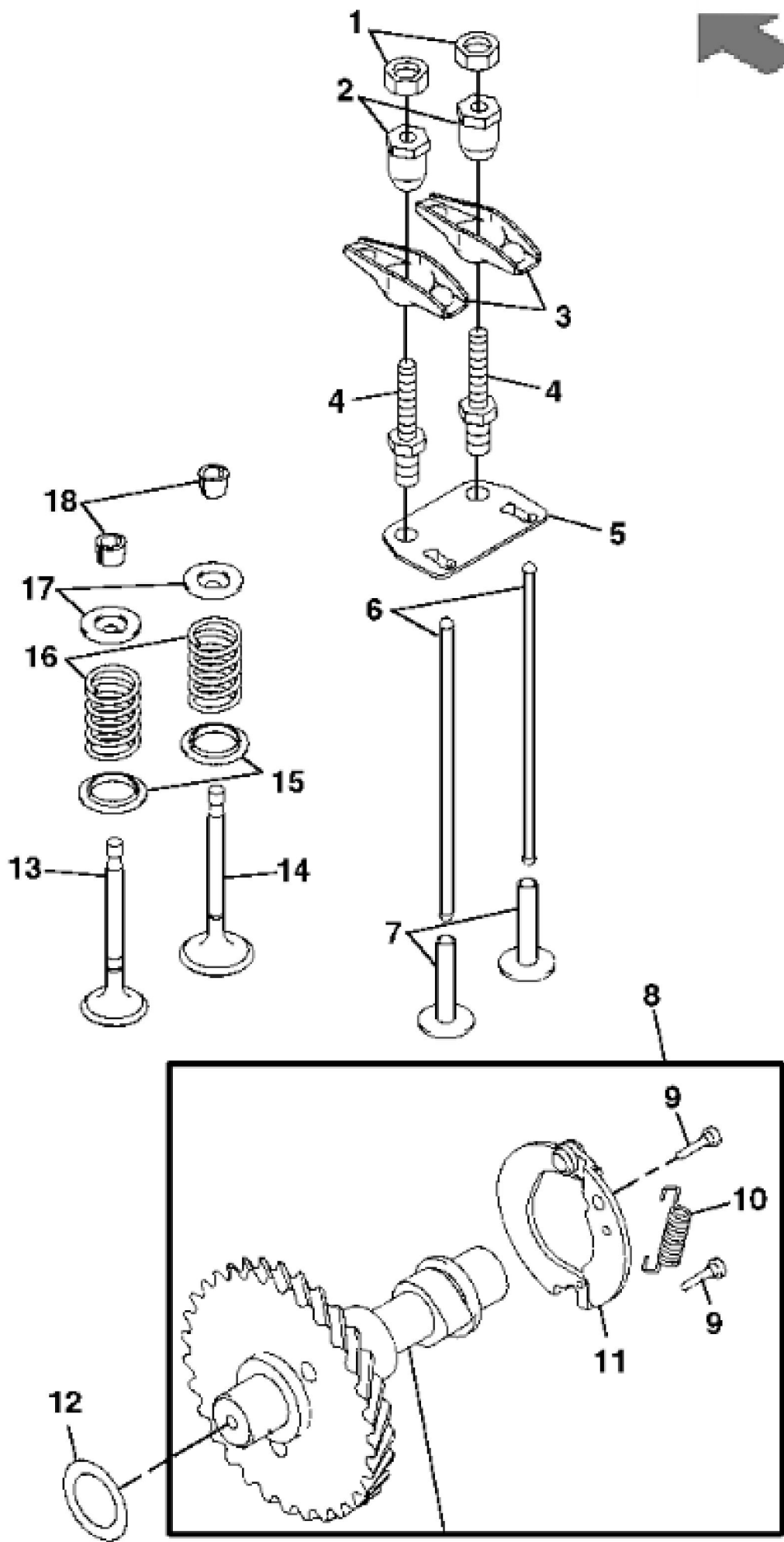


KEY	PART NO.	PART NAME	QTY	REMARKS	
1	M70227	PIN	2		
2	UP04731	ENGINE CYLINDER HEAD GASKET	1		
3	M68144	STUD	2	NLA; ORDER MIU11949	
3	MIU11949	BOLT	2		
4	19M8318	SCREW	6	M8 X 45	
5	UP04732	CYLINDER HEAD	1		
6	M73817	VALVE	1		
7	W40494	PLATE	1		
8	M95848	SCREW	1		
9	UP04733	GASKET	1		
10	UP04734	CASE	1		
11	W40499	O-RING	2		
12	19M8290	SCREW	2	M6 X 35	
13	M88987	SEAL	1		
14		PIPE	1	(PRESS FIT)	
15	M97289	SEAL	1		
16	AM134884	CRANKCASE	1	(SUB FOR AM133549)	
17	M74252	PIN	2		
18	UP04711	BALL BEARING	2		
19	UP04766	DEFLECTOR	1		
20	M95848	SCREW	2		
21	M149984	GASKET	1		
22	M149986	COVER	1		
23	M88447	STUD	2		
24	19M7798	SCREW	4	M8 X 40, (ENGINE MOUNT)	
25	14M7396	LOCK NUT	4	M8	
26	UP04712	BOLT	8		
27	PT18249	SEAL	1		
..	AM133541	SHORT BLOCK ASSEMBLY	1		
..	AM132627	GASOLINE ENGINE	1	(MARKED FE250D-AS11) (SUB AM133541)	
..	AM134777	GASOLINE ENGINE	1	(MARKEDFE250D-BS11) (SUB AM133541)	

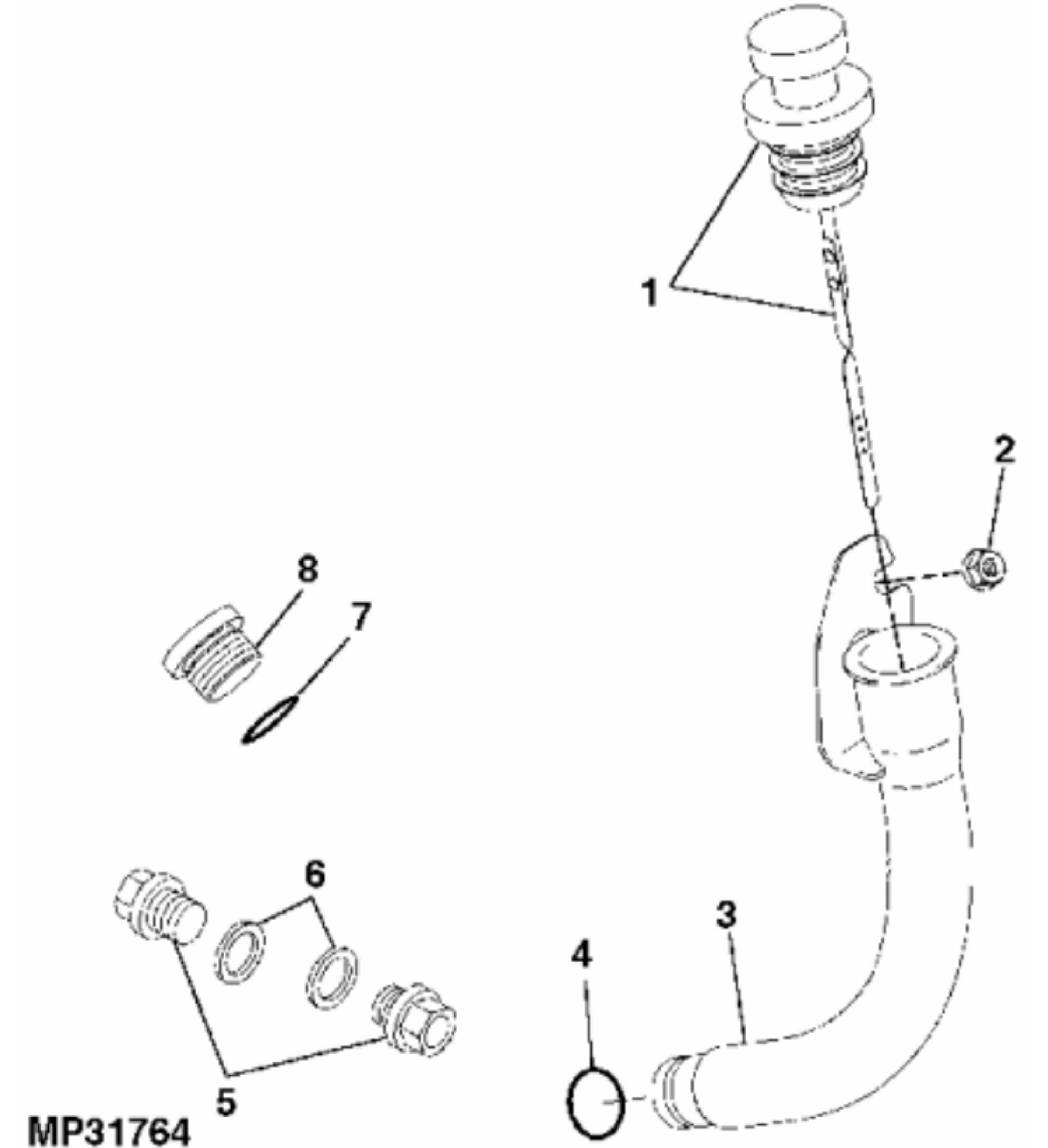


MP31761

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	UP04749	PISTON RING KIT	1	(STD)	
1	UP04750	PISTON RING KIT	1	.50MM (.020") , OS	
2	UP04707	SNAP RING	2		
3	UP04747	PISTON	1	(STD)	
3	MIU13853	PISTON	1	.50MM (.020") , SUB FOR UP04751	
4	UP04748	PISTON PIN	1		
5	UP04756	CONNECTING ROD	1		
6	M147310	BOLT	2		
7	M70226	SPACER	1		
8	UP04727	ROD	2		
9	M70097	NUT	4		
10	M70095	SHAFT	1		
11	M70096	O-RING	1		
12	UP04753	COUNTERWEIGHT	1		
13	M77843	SHAFT KEY	1		
14	M70222	SPUR GEAR	1		
15	UP04693	HELICAL GEAR	1		
16	AM133552	CRANKSHAFT	1		
17	AM102616	KIT	1	SHIM	



KEY	PART NO.	PART NAME	QTY	REMARKS	
1	M77603	NUT	2		
2	M92891	NUT	2		
3	UP04739	ROCKER ARM	2		
4	PT18351	BOLT	2		
5	UP04754	GUIDE	1		
6	UP04755	PUSH ROD	2		
7	M70213	TAPPET	2		
8	UP04672	CAMSHAFT	1		
9	M70043	PIN	2		
10	M70044	SPRING	1		
11	UP04719	VALVE	1	CYLINDER PRESSURE RELIEF	
12	UP04769	SHIM	1	.30MM (.012")	
12	UP04770	SHIM	1	.40MM (.016")	
12	UP04771	SHIM	1	.50MM (.020")	
12	M150008	SHIM	1	.20MM (.007")	
13	UP04737	VALVE	1	EXHAUST	
14	UP04736	VALVE	1	INTAKE	
15	UP04759	SEAT	2		
16	UP04729	SPRING	2	VALVE	
17	UP04738	RETAINER	2		
18	M118845	RETAINER	2		



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