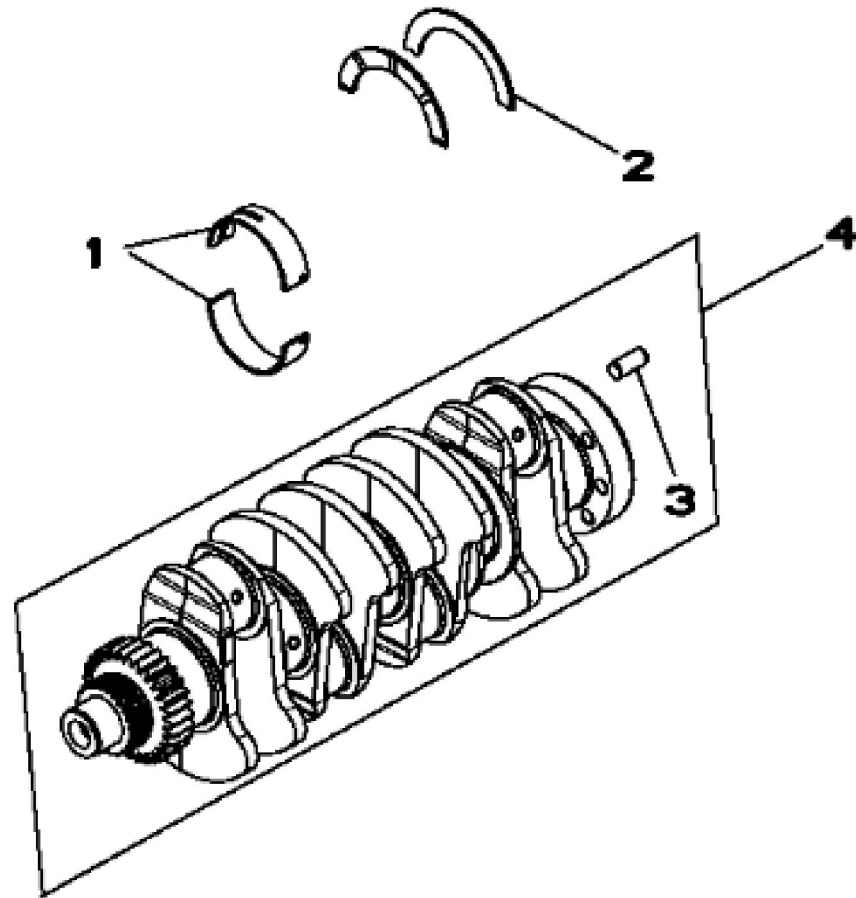
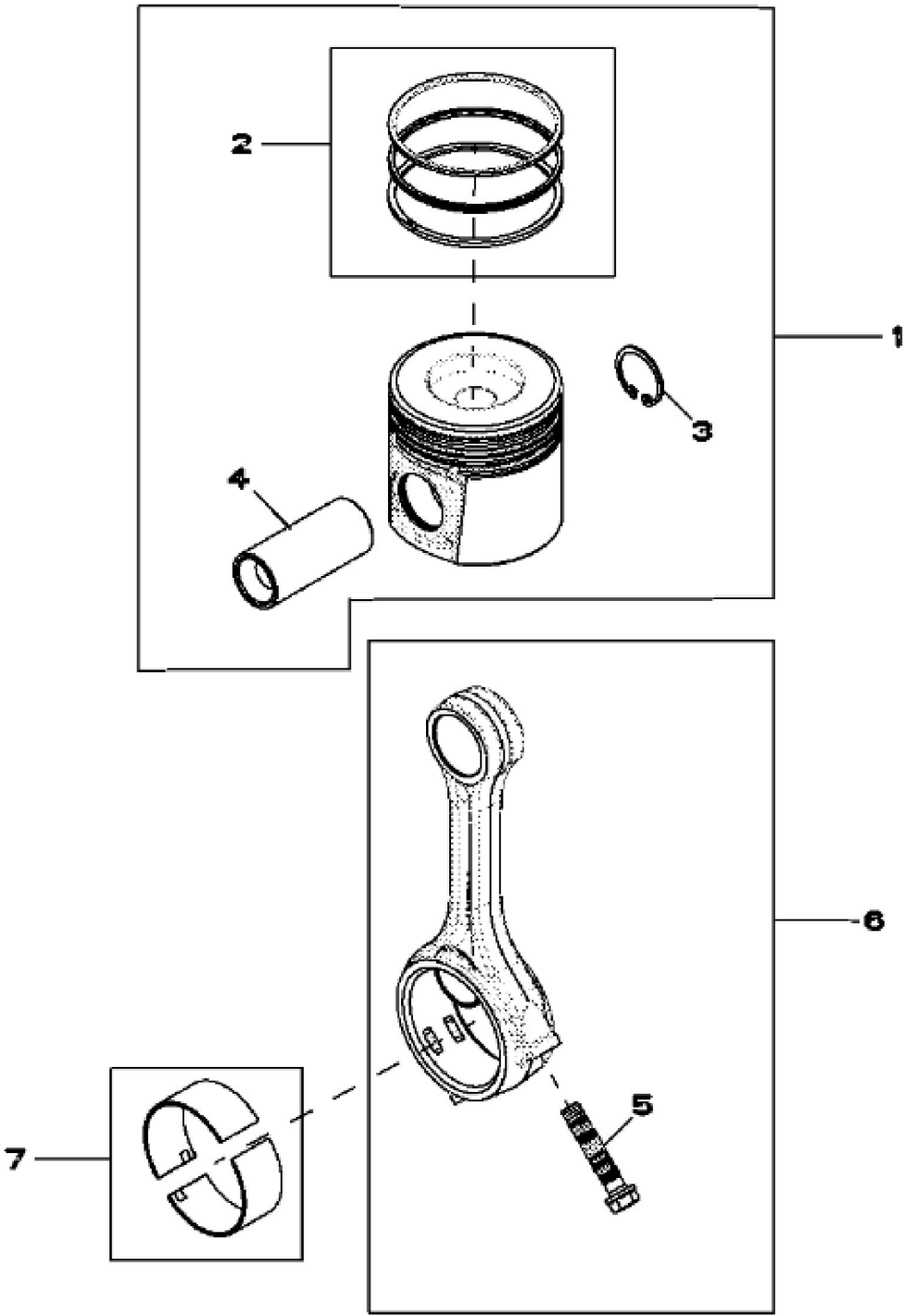


KEY	PART NO.	PART NAME	QTY	Engine Serial No.	REMARKS	
1	CYLINDER BLOCK	NA	____-129992	(MARKEDR502568) (USE WITH RE515352)	
1	CYLINDER BLOCK	NA	129993-____	(MARKEDR522220) (USE WITH RE529912)	
2	R528188	PIN	4			
3	R502725	PLUG	1		(DIPSTICK TUBE)	
4	RE71255	PIPE PLUG	25		1/8"-27NPT	
5	34M7247	SPRING PIN	2		11 X 16 mm	
6	R504965	PLUG	1			
7	15H685	PIPE PLUG	1		1/4"	
8	R48685	DOWEL PIN	2		(SUB FOR A120R)	
9	R116466	PLUG	6			
10	R515003	SCREW	8			
11	R515004	SCREW	2			
12	R505135	ORIFICE	4			
13	R503315	BUSHING	4			
14	T18891	PLUG	1		OD 16MM	
15	R504808	BUSHING	4			
16	34M7094	SPRING PIN	1		4 X 16 mm	
17	L157372	SCREW	2			
18	CAMSHAFT	1		(MARKEDR528140) (ORDER RE524771)	
18	RE524771	CAM KIT	1			
18	SE501618	CAMSHAFT REMAN	1		(REMAN FOR RE524771)	
19	RE518215	BALL BEARING	1			
..	COMPLETE BLOCK ASSEMBLY	1		(9901)	
..	OIL PUMP INTAKE	1		(1900)	

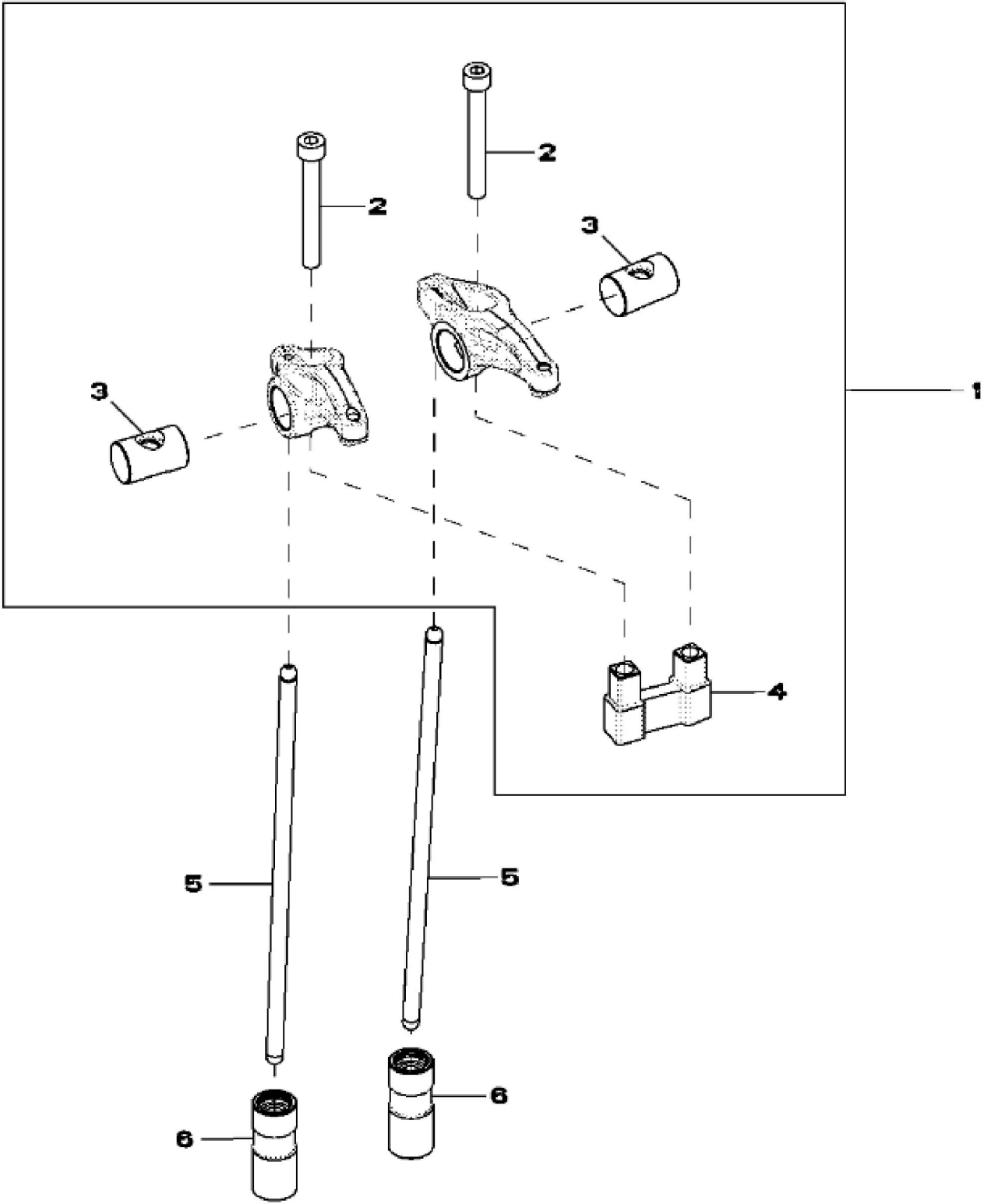


RE504881PCDD06

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	RE520626	BEARING KIT	5	STD (9901)	
2	R502796	THRUST WASHER	2	(1 PC)	
2	RE520627	BEARING KIT	1	(2 PC) (9901)	
3	R48685	DOWEL PIN	1		
4	RE504879	CRANKSHAFT	1		
4	SE501642	CRANKSHAFT REMAN	1	(WITH BEARINGS) (REMAN FOR RE504879)	



KEY	PART NO.	PART NAME	QTY	REMARKS	
1	RE520936	PISTON REPLACEMENT KIT	4	STD, (MARKED RE516347)	
2	RE520935	PISTON RING KIT	4	STD	
3	40M1855	SNAP RING	8		
4	R503480	PISTON PIN	4	OD 30MM	
5	R502503	SCREW	8	M10 X 49	
6	RE504544	CONNECTING ROD	4		
6	SE501898	CONNECTING ROD REMAN	1	(REMAN FOR RE504544)	
7	RE520937	BEARING KIT	4	STD	



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