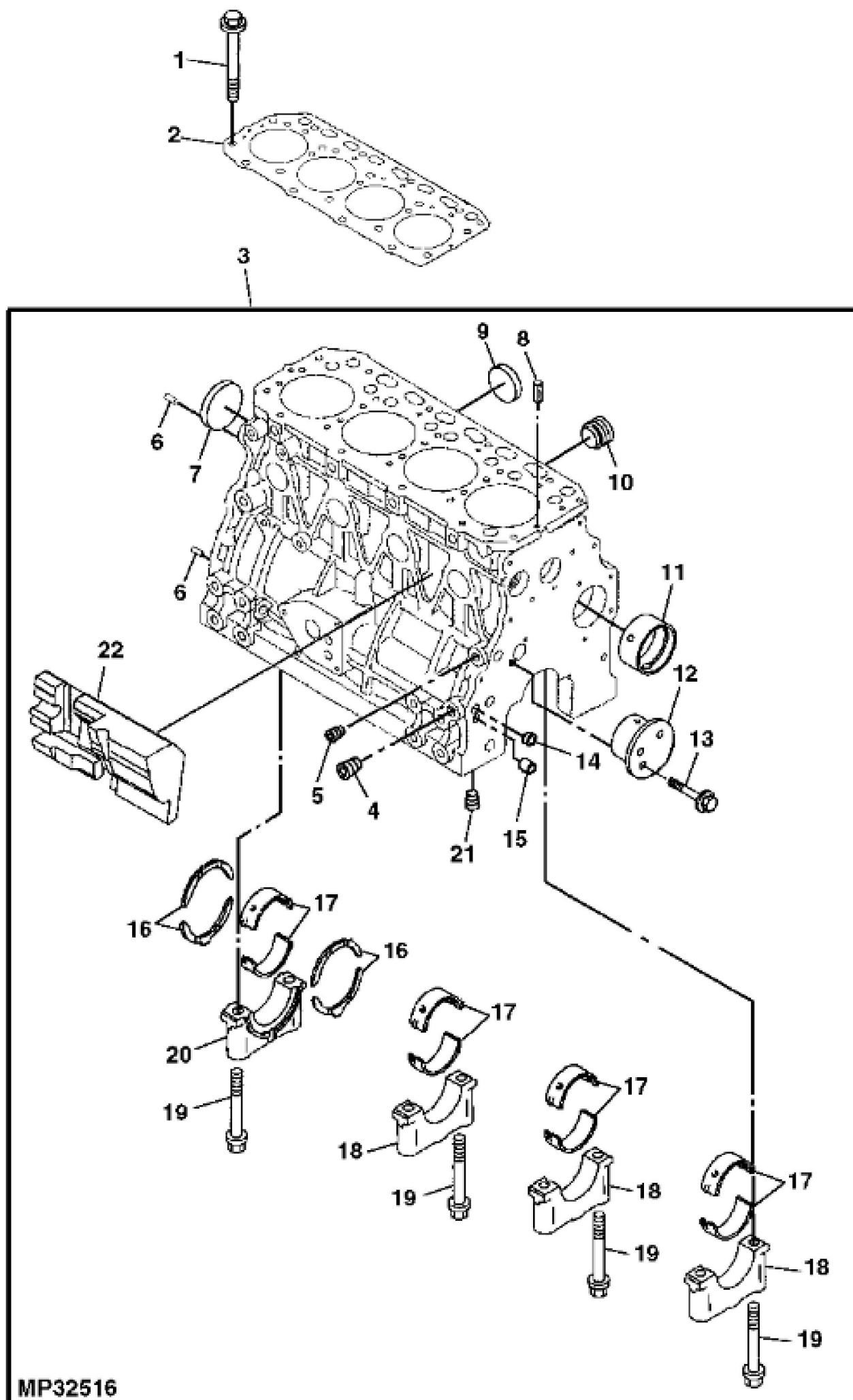
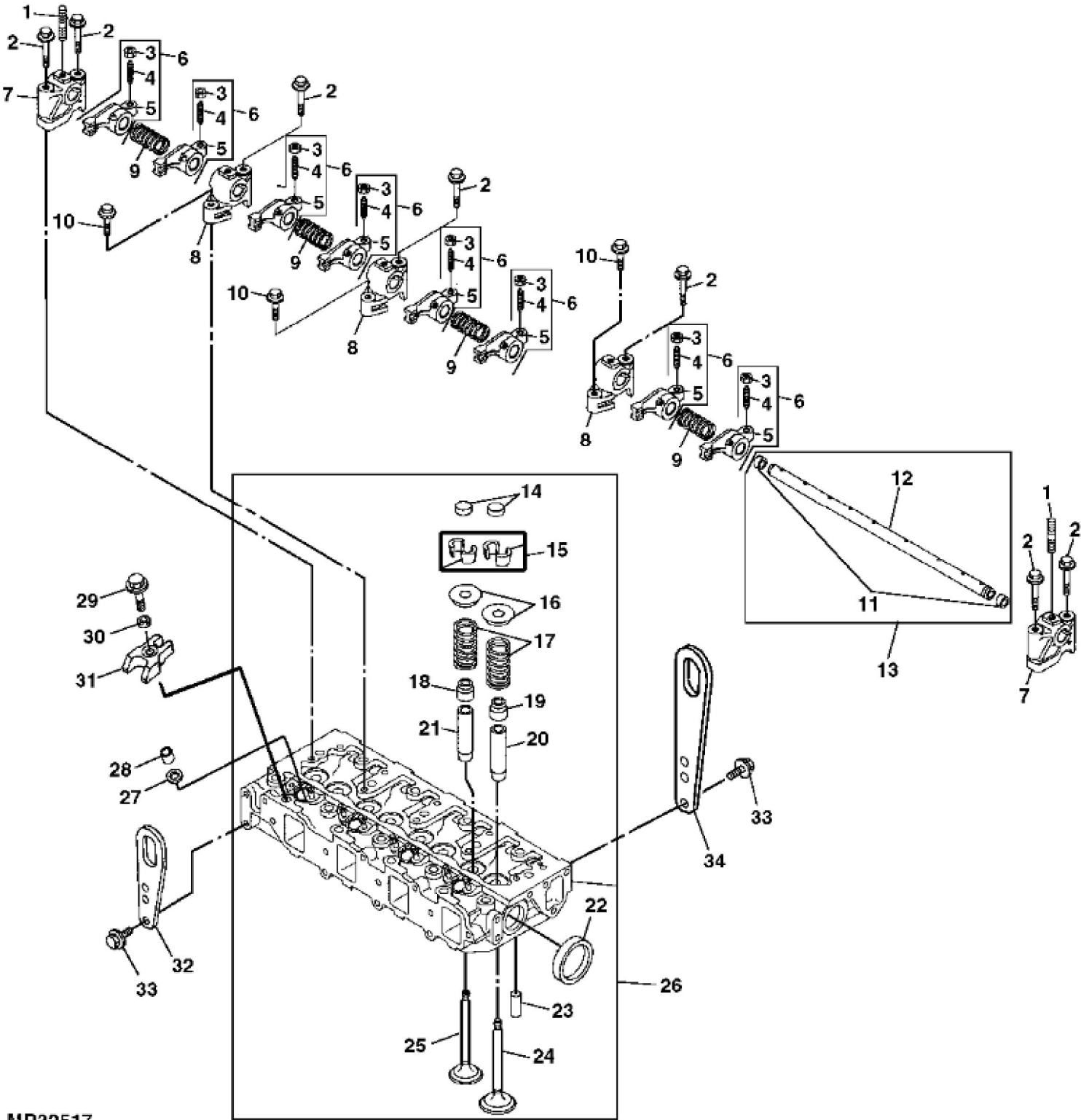




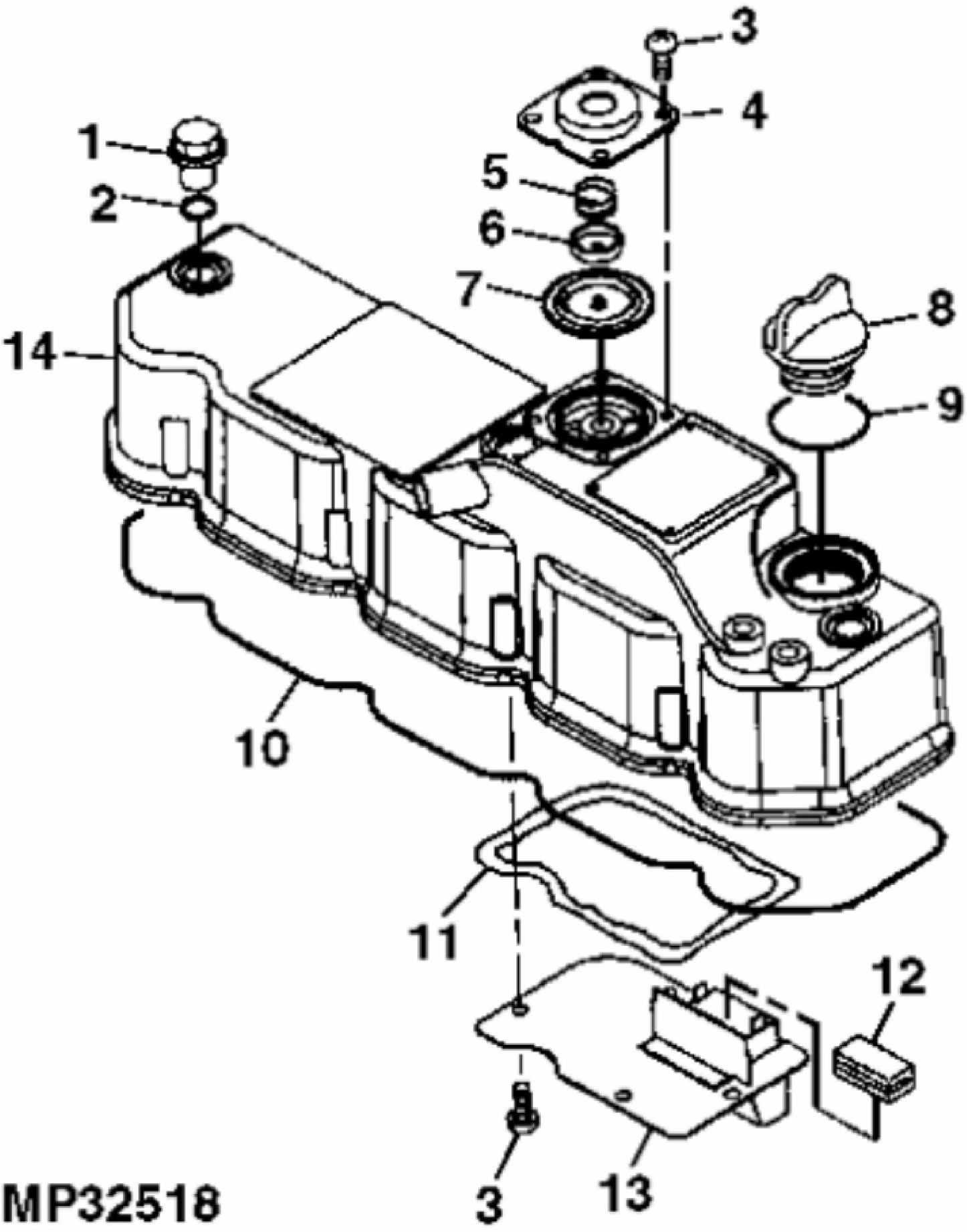
KEY	PART NO.	PART NAME	QTY	REMARKS	
1	M801186	BOLT	18		
2	M806518	ENGINE CYLINDER HEAD GASKET	1		
3	AM881831	CYLINDER BLOCK	1		
4	CH10335	PLUG	2		
5	CH10314	PLUG	1		
6	M802255	PIN	4		
7		PLUG	1		
8	CH18079	SPRING PIN	2		
9	30M7023	PLUG	8		
10	15H562	PIPE PLUG	1	1"	
11	MIU800573	CAMSHAFT	1	BUSH (SUB FOR M800977)	
12	M811055	SHAFT	1		
13	19M8317	SCREW	2	M8 X 40	
14	M87801	PLUG	2		
15	M800974	PIPE	2		
16	AM875373	BEARING KIT	2	NLA; ORDER MIA880555	
16	MIA880555	BEARING	2		
17	MIA880554	BEARING	4	(STD) (SUB FOR AM881821)	
17	MIA880550	BEARING	4	0.25MM (0.010") US, (SUB FOR AM875374)	
18		BEARING CAP	3		
19	M801189	BOLT	10		
20		BEARING CAP	1		
21	CH10335	PLUG	1		
22	M811084	SPACER	1		
23	M809565	DRAIN PLUG	1	Not Illustrated	
..	AM881832	SHORT BLOCK ASSEMBLY	1	(SUB FOR AM133235)	
..	MIA882693	SHORT BLOCK ASSEMBLY	1	SUB FOR AM881832	



MP32517

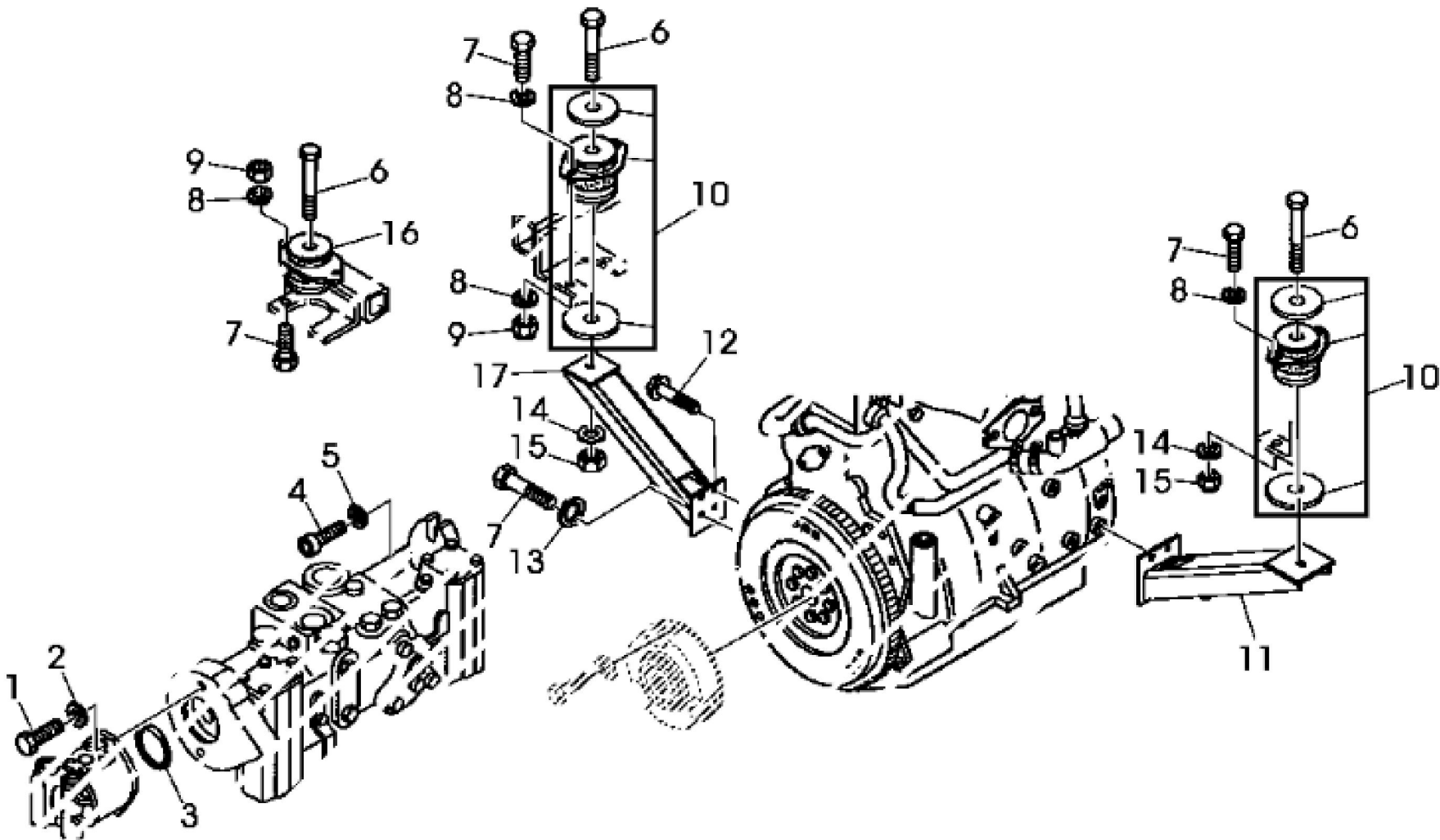
KEY	PART NO.	PART NAME	QTY	REMARKS	
1	M801024	STUD	3	(A)	
2	19M7800	SCREW	7	M8 X 50	
3	M801028	NUT	1	(A)	
4	M801027	SCREW	1	(A)	
5		ROCKER ARM	1	(A)	
6	AM881820	ROCKER ARM	8	(A)	
7	M811050	SUPPORT	2	(A), ROCKER ARM	
8	M811051	SUPPORT	3	(A), ROCKER ARM	
9	M801025	SPRING	4		
10	19M7867	SCREW	3	M8 X 25	
11	M800002	PLUG	2		
12		ROCKER ARM SHAFT	1		
13	M811121	SHAFT	1	(A), ROCKER ARM	
14	M801224	CAP	8		
15	AM878862	RETAINER KIT	8	(2 PER PKG), VALVE RETAINER	
16	M801223	RETAINER	8	SPRING	
17	M801222	SPRING	8	VALVE	
18	T110650	SEAL	4	EXHAUST	
19	CH10450	SEAL	4	INTAKE	
20	M801227	GUIDE	4	INTAKE	
21	M801228	GUIDE	4	EXHAUST	
22	CH16751	PLUG	2		
23	CH18079	SPRING PIN	2		
24	M811086	INTAKE VALVE	4		
25	M801221	EXHAUST VALVE	4		
26	AM881802	CYLINDER HEAD	8		
27	M801017	VALVE SEAT	4		
28	M811052	SHIELD	4		
29	19M7897	SCREW	4	M8 X 35	
30	M811080	WASHER	4		
31	M811088	RETAINER	4		
32	M811037	LIFT ARM	1		
33	CH19780	BOLT	4		
34	AT211695	LIFT ARM	1		

KEY	PART NO.	PART NAME	QTY	REMARKS	
..	AM881804	ROCKER ARM SHAFT	1	(INCLUDES PARTS MARKED (A))	



MP32518

KEY	PART NO.	PART NAME	QTY	REMARKS	
1	CH10348	NUT	3		
2	CH10568	PACKING	3		
3	M807374	SCREW	8	(A)	
4	M811047	COVER	1	(A)	
5	M811049	SPRING	1	(A)	
6	M811046	PLATE	1	(A)	
7	M811048	DIAPHRAGM	1	(A)	
8	M805710	CAP	1	BREATHER	
9	M805711	PACKING	1		
10	M811123	GASKET	1		
11	M64850	SEALANT	1	2.8 OZ, TUBE)	
12	M801032	DEFLECTOR	1	(A), BREATHER	
13	M811085	PLATE	1	(A)	
14		VALVE COVER	1	(A)	
..	AM881803	VALVE COVER	1	(INCLUDES PARTS MARKED (A))	



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