

Fig. 011 CYLINDER HEAD

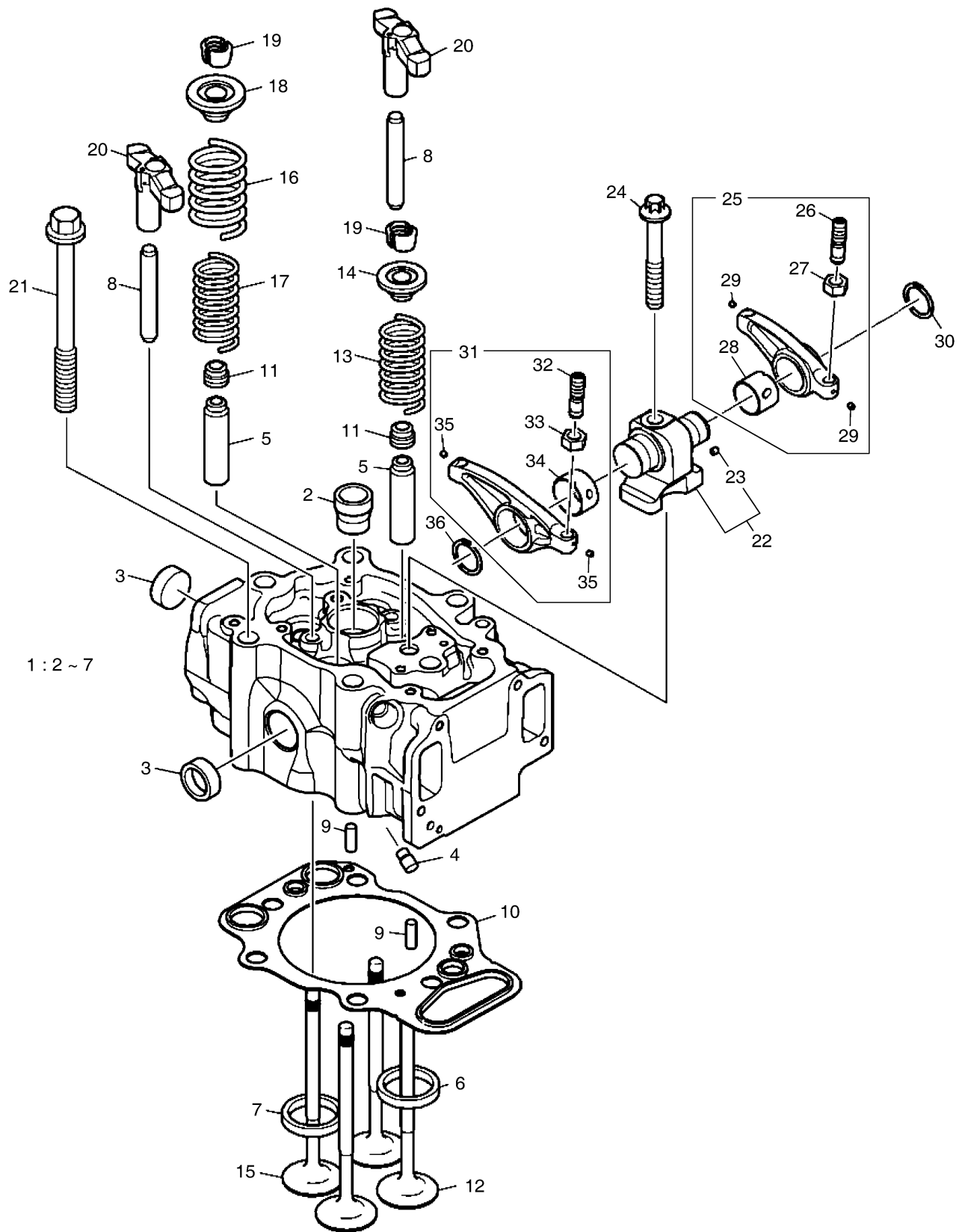


Fig. 011 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150113-00262	HEAD,CYLINDER	5					
2	110949-00315	SLEEVE	1					
3	430221-00581	PLUG,CORE	2					
4	120407-00033	RIVET	2					
5	110922-00468	GUIDE,VALVE	4					
6	401107-01143	SEAL,VALVE	2					
6	401107-01144	SEAL,VALVE	2	OS				
7	401107-01145	SEAL,VALVE	2					
7	401107-01146	SEAL,VALVE	2	OS				
8	120501-02048	PIN	10					
9	120501-02043	PIN	10					
10	400602-00473	GASKET	5					
11	401107-01142	SEAL,VALVE:STEM	20					
12	410112-00047	VALVE,INTAKE	10					
13	111601-00429	SPRING,VALVE:INTAKE	10					
14	110917-00291	COLLAR,SPRING:VALVE	10					
15	410112-00046	VALVE,EXHAUST	10					
16	111601-00431	SPRING,VALVE:EX(OUTER)	10					
17	111601-00430	SPRING,VALVE:EX(INNER)	10					
18	110917-00292	COLLAR,SPRING:VALVE	10					
19	410201-00032	COTTER,VALVE:COLLET	40					
20	160606-00005	BRIDGE:VALVE	10					
21	120705-00708	SCREW	30					
22	110411-00137	BRACKET ASSY	5					
23	430221-00592	PLUG:RIVET	5					
24	120705-00710	SCREW	5					
25	150101-00040	ARM,ROCKER:INTAKE	5					
26	120702-00031	SCREW,ADJUSTING	1					
27	120307-00114	NUT,HEX	1					
28	-	BUSH	1	D				
29	430221-00593	PLUG:RIVET	2					
30	401003-00354	RING:RETAINING	5					
31	150101-00039	ARM,ROCKER:EXHAUST	5					
32	120702-00031	SCREW,ADJUSTING	1					
33	120307-00114	NUT,HEX	1					
34	-	BUSH	1	D				

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
35	430221-00593	PLUG;RIVET	2					
36	401003-00355	RING;RETAINING	5					

Fig. 012 ROCKER COVER

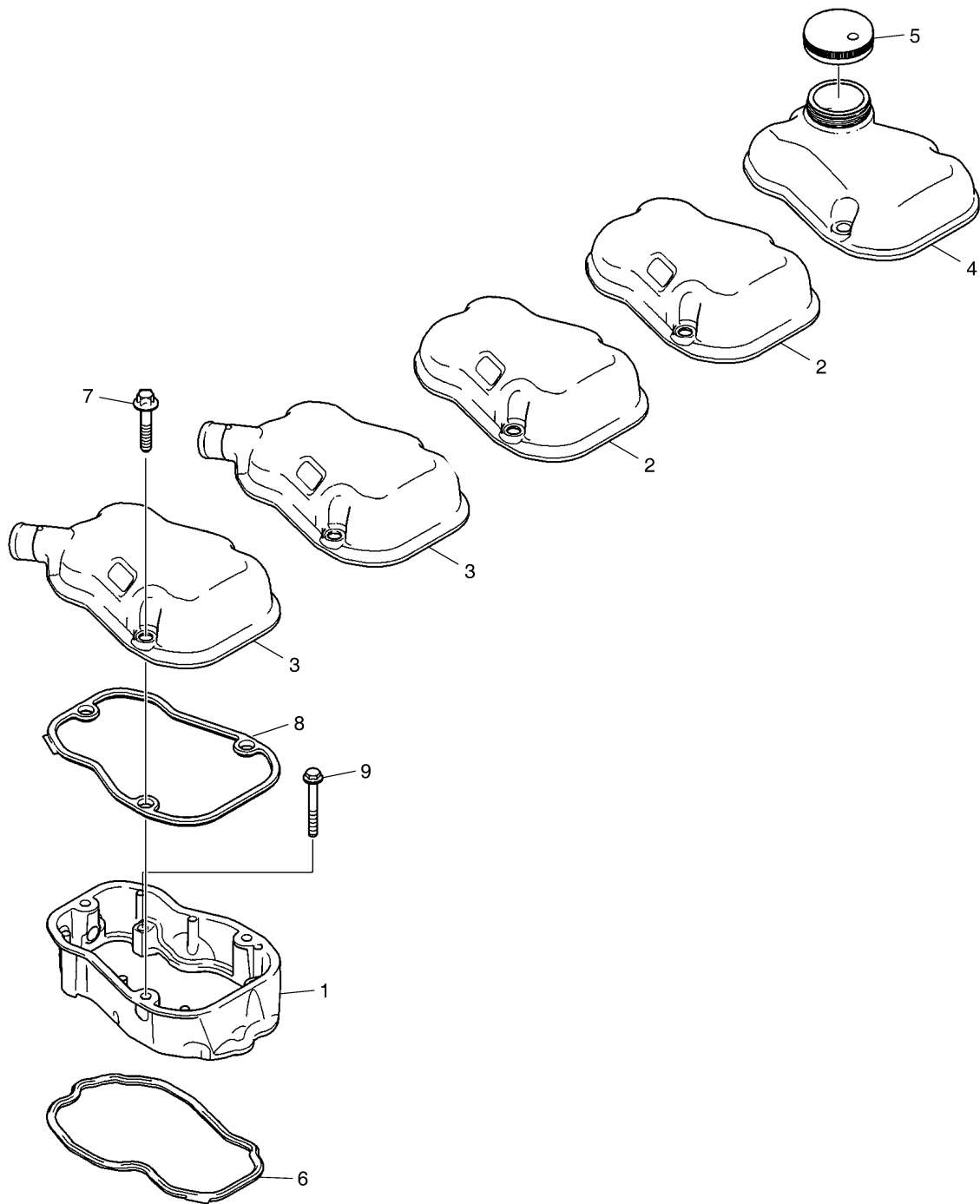


Fig. 012 ROCKER COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110508-08926	COVER:ROCKER	5					
2	110508-08927	COVER:ROCKER	2					
3	110508-08929	COVER:ROCKER	2					
4	110508-08928	COVER:ROCKER	1					
5	110508-08922	COVER	1					
6	400602-00476	GASKET:ROCKER COVER	5					
7	120705-00748	SCREW:FLANGE	15					
8	400602-00477	GASKET:ROCKER COVER	5	L1				
9	120705-00732	SCREW:FLANGE	20					

Fig. 013 CYLINDER BLOCK

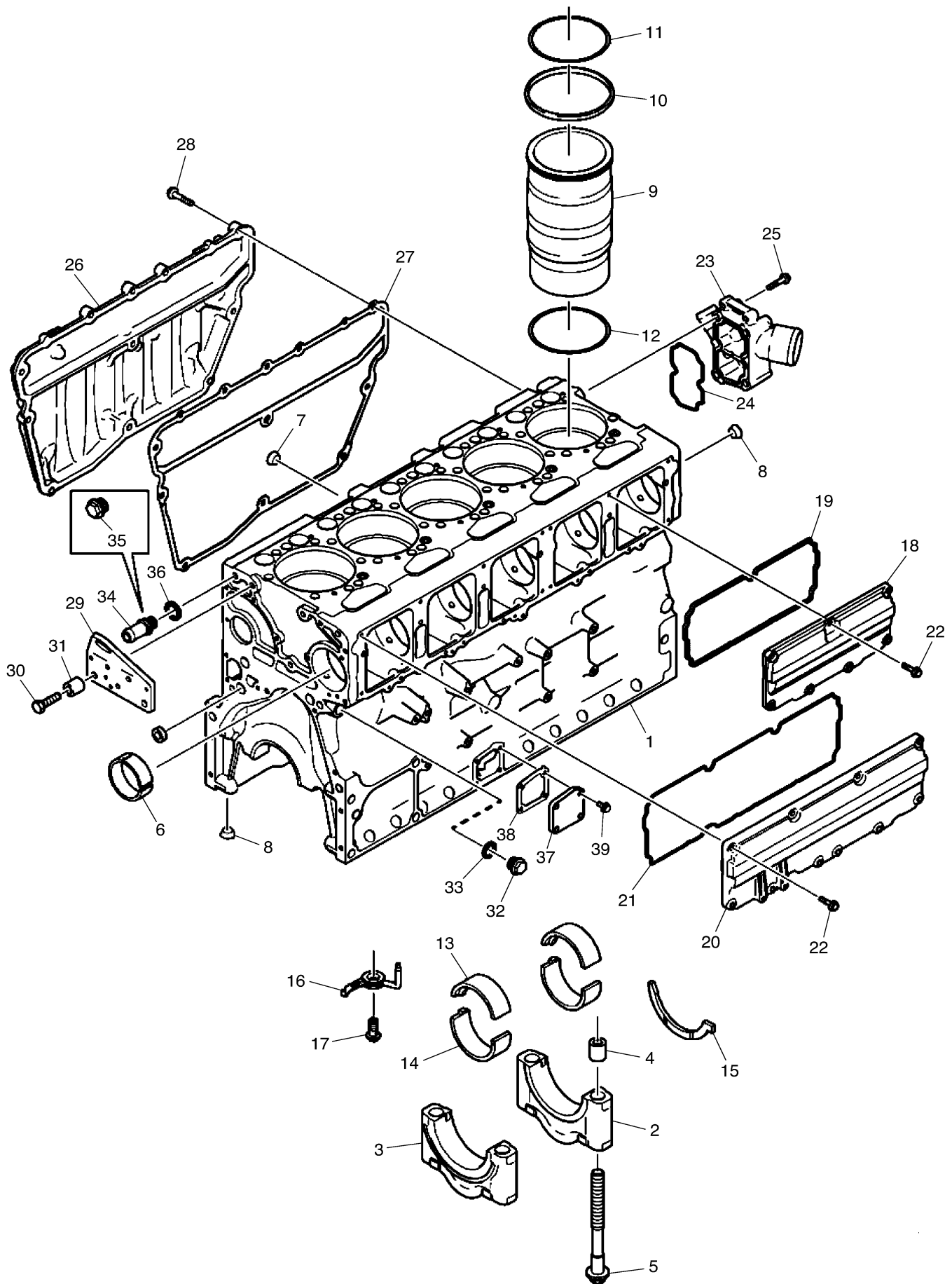


Fig. 013 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150102-00420	BLOCK,CYLINDER	1					
2	-	CAP	5	D				
3	-	CAP	1	D				
4	110949-00316	SLEEVE,GUIDE	12					
5	120705-00713	SCREW	12					
6	131002-00381	BUSHING,BEARING	6					
7	430221-00642	PLUG,CORE	1					
8	430221-00583	PLUG,CORE	5					
9	150117-00026	LINER,CYLINDER	5					
10	401003-00356	RING	5					
11	401002-00701	RING,O	5					
12	401002-00699	RING,O	5					
13	140111-00043	METAL,MAIN:CRANK	6					
14	140111-00044	METAL,MAIN:CRANK	6					
15	120816-00097	WASHER,THRUST:CRANK	4					
16	430218-00176	NOZZLE:PISTON COOLING	1					
17	120705-00685	SCREW,BANJO CONNECTOR	1					
18	110508-08924	COVER:CHAMBER	1					
19	400602-00455	GASKET	1					
20	110508-09994	COVER:CHAMBER	1					
21	400602-00522	GASKET	1					
22	120705-00747	SCREW:FLANGE	14					
23	-	FLANGE	1	D				
24	400602-00467	GASKET	1					
25	120705-00735	SCREW:FLANGE	4					
26	110508-09995	COVER	1					
27	400602-00474	GASKET	1					
28	120705-00753	SCREW:FLANGE	7					
29	110411-00138	BRACKET:LIFTING	1					
30	120705-00703	SCREW	3					
31	110949-00324	SLEEVE,SPACER	3					
32	430221-00586	PLUG,SCREW	1					
33	120808-00541	WASHER,SEAL	1					
34	430208-00232	CONNECTER;HOSE	1					
35	430221-00586	PLUG,SCREW	1					
36	120808-00541	WASHER,SEAL	2					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
37	110508-09996	COVER	1					
38	400602-00456	GASKET	1					
39	120705-00730	SCREW;FLANGE	4					

Fig. 014 TIMING GEAR COVER

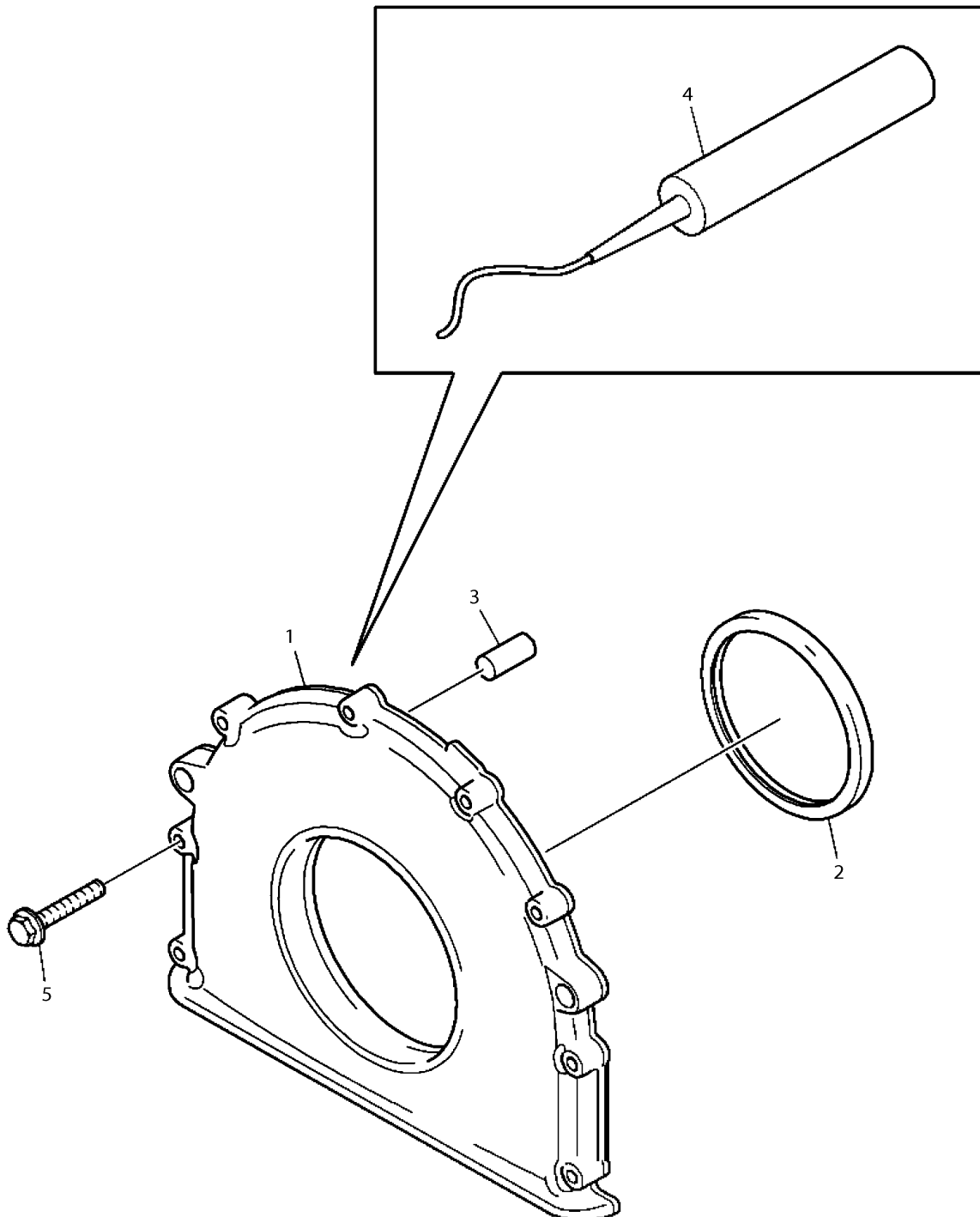


Fig. 014 TIMING GEAR COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110508-08925	COVER:FRONT	1					
2	401107-01135	SEAL	1					
3	120501-02046	PIN	2					
4	910101-00014	SILICONE	1					
5	120705-00732	SCREW:FLANGE	8					

Fig. 015 FLYWHEEL HOUSING

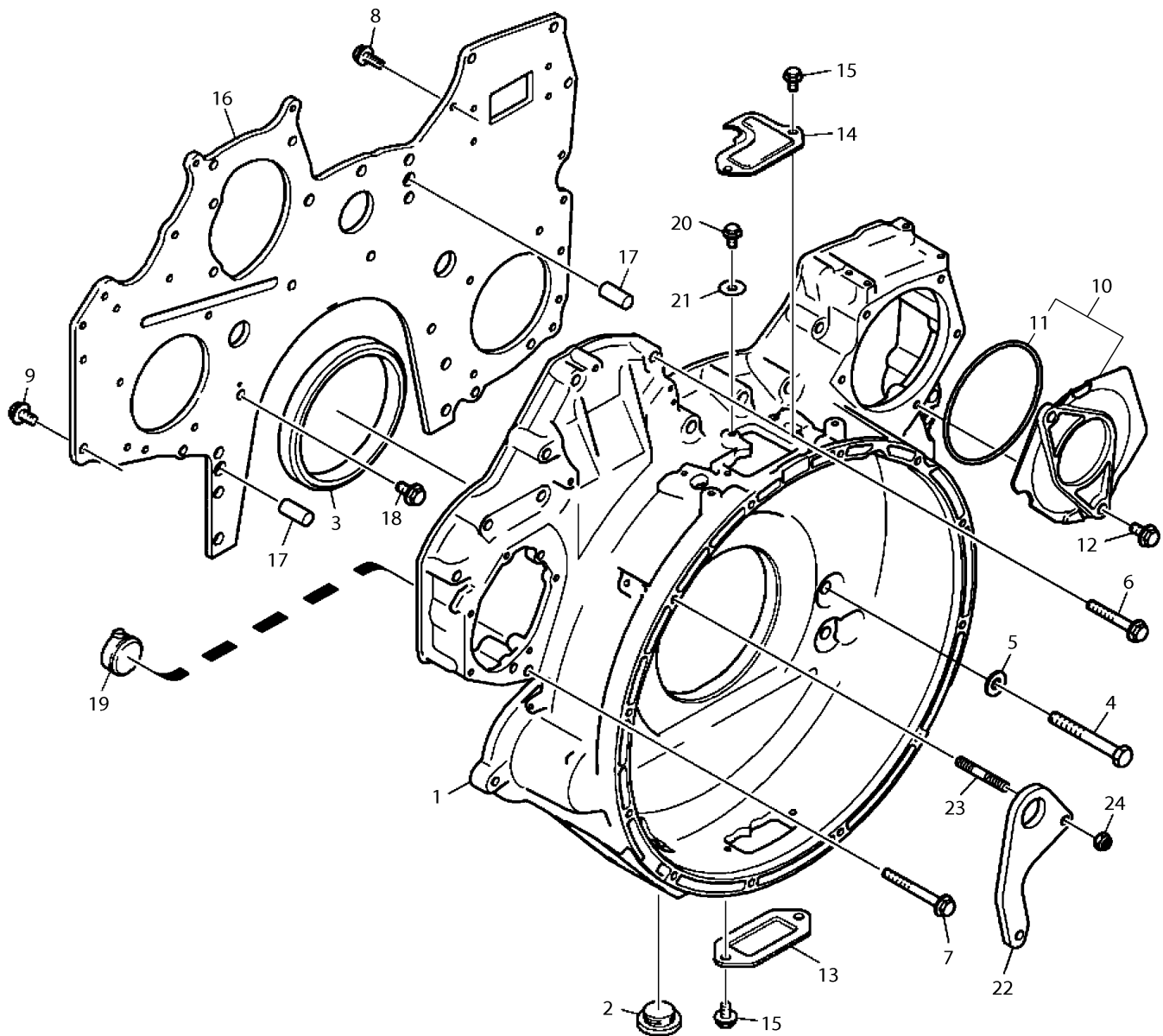


Fig. 015 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150114-00145	HOUSING,FLYWHEEL	1					
2	110508-08909	COVER	2					
3	401107-01137	SEAL	1					
4	120705-00756	SCREW,HEX	9					
5	120808-00533	WASHER	9					
6	120705-00742	SCREW;FLANGE	11					
7	120705-00743	SCREW;FLANGE	1					
8	120705-00739	SCREW;FLANGE	5					
9	120705-00740	SCREW;FLANGE	1					
10	110508-08918	COVER	1					
11	401002-00696	RING,O	1					
12	120705-00739	SCREW;FLANGE	2					
13	110508-08906	COVER	1					
14	110508-08913	COVER	1					
15	120705-00730	SCREW;FLANGE	4					
16	250201-01691	PLATE;TIMING GEAR	1					
17	120501-02046	PIN	2					
18	120705-00746	SCREW;FLANGE	6					
19	430221-00573	PLUG	1					
20	120705-00730	SCREW;FLANGE	1					
21	120808-00537	WASHER	1					
22	110411-00115	BRACKET;LIFTING	2					
23	120408-00079	STUD	12					
24	120305-00030	NUT,FLANGE	12					

Fig. 016 BREATHER SYSTEM

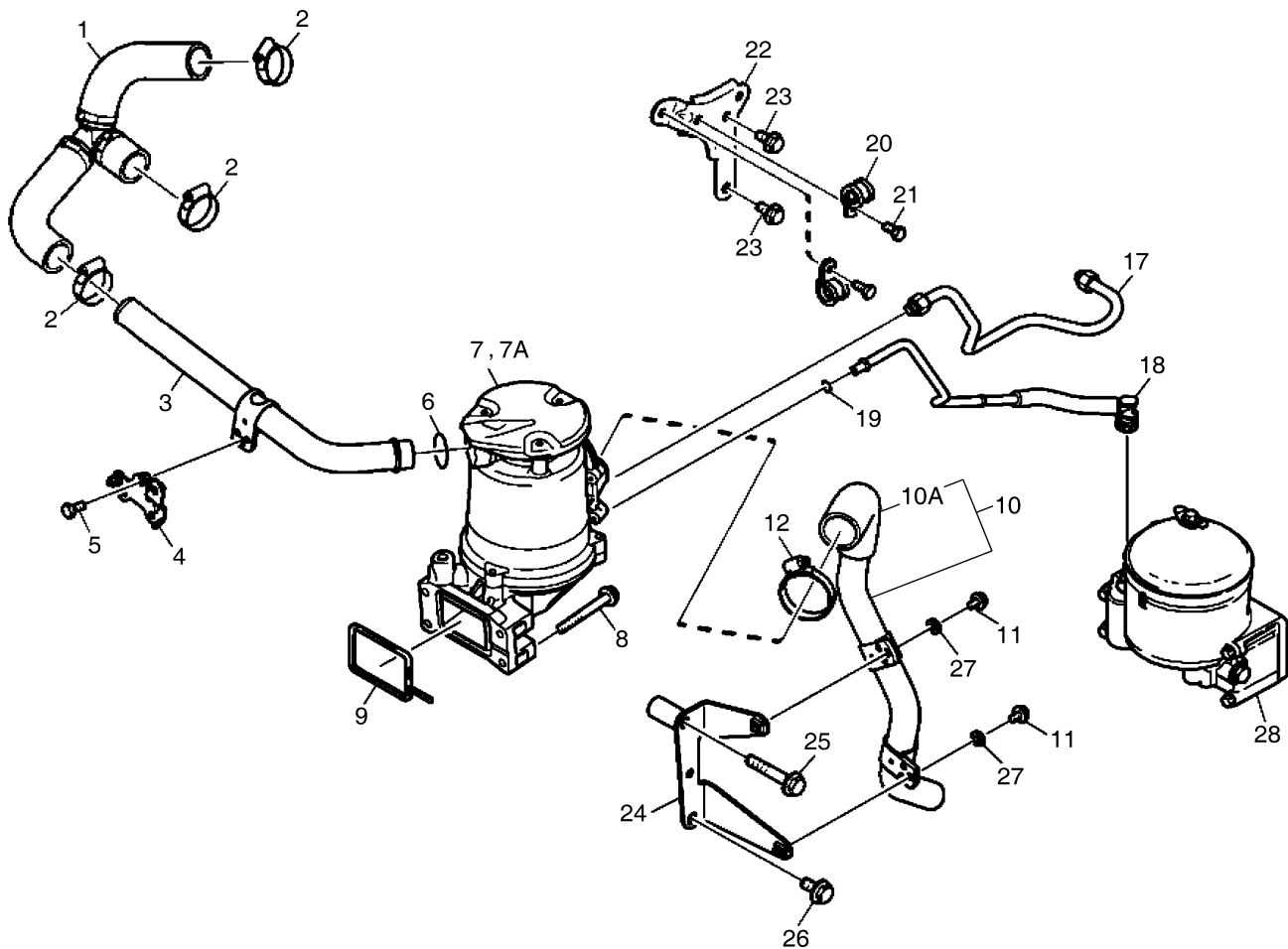


Fig. 016 BREATHER SYSTEM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	420108-00572	HOSE	1					
2	120202-00144	CLAMP,HOSE	3					
3	420210-00858	PIPE	1					
4	110411-00119	BRACKET	1					
5	120705-00730	SCREW;FLANGE	3					
6	401002-00697	RING,O	1					
7	240302-00003	SEPARATOR,MIST	1					
7A	101529-00226	KIT,REPAIR:SEPARATOR	1					
8	120705-00749	SCREW;FLANGE	4					
9	400602-00463	GASKET	1					
10	420210-00862	PIPE	1					
10A	420108-00573	HOSE	1					
11	120705-00729	SCREW;FLANGE	2					
12	120202-00145	CLAMP,HOSE	1					
17	420210-00861	PIPE	1					
18	420210-00865	PIPE,DRAIN	1					
19	401002-00698	RING,O	1					
20	120203-00288	CLAMP	2					
21	120705-00730	SCREW;FLANGE	2					
22	110411-00131	BRACKET	1					
23	120705-00738	SCREW;FLANGE	3					
24	110411-00130	BRACKET	1					
25	120705-00745	SCREW;FLANGE	1					
26	120705-00686	SCREW;FLANGE	1					
27	120808-00535	WASHER	2					
28	500203-00047	CLEANER;OIL	1					

Fig. 017 OIL PAN

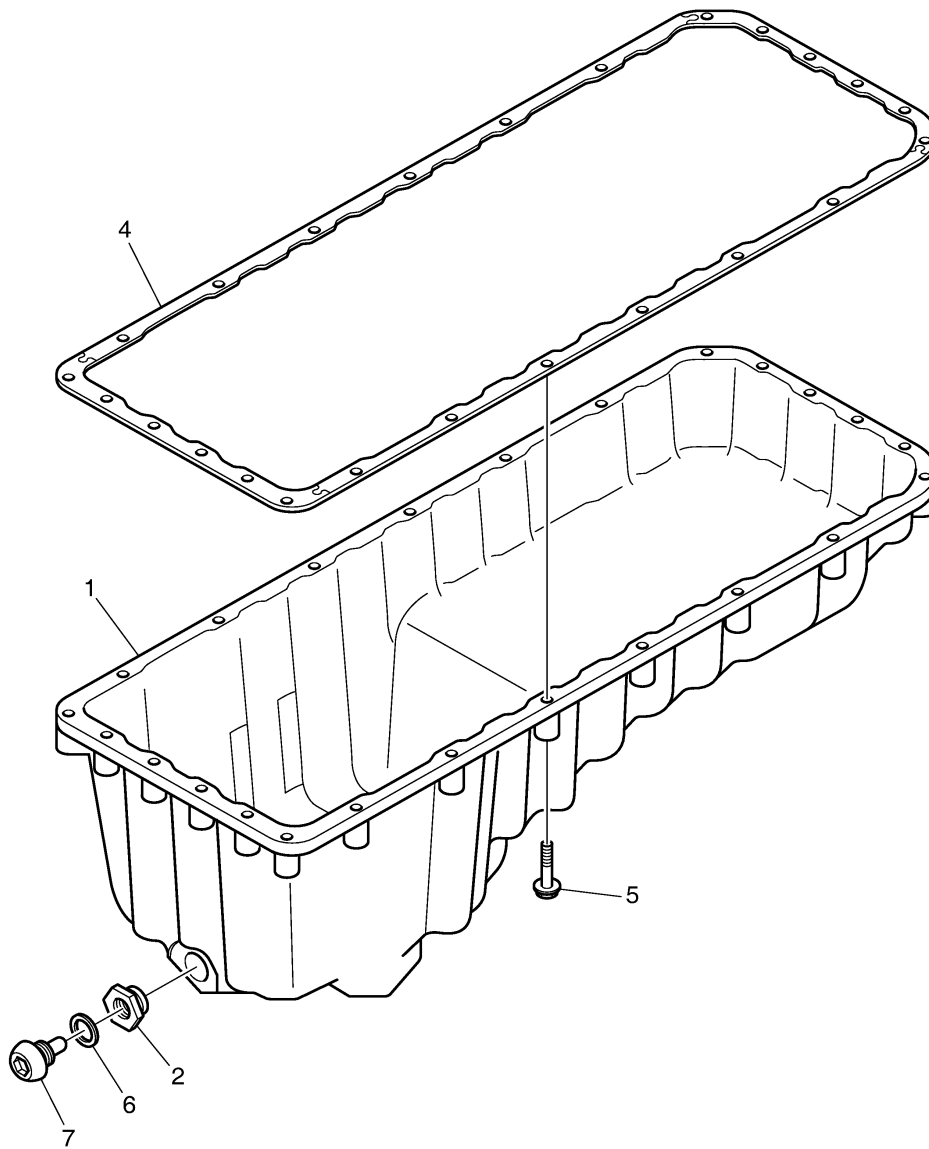
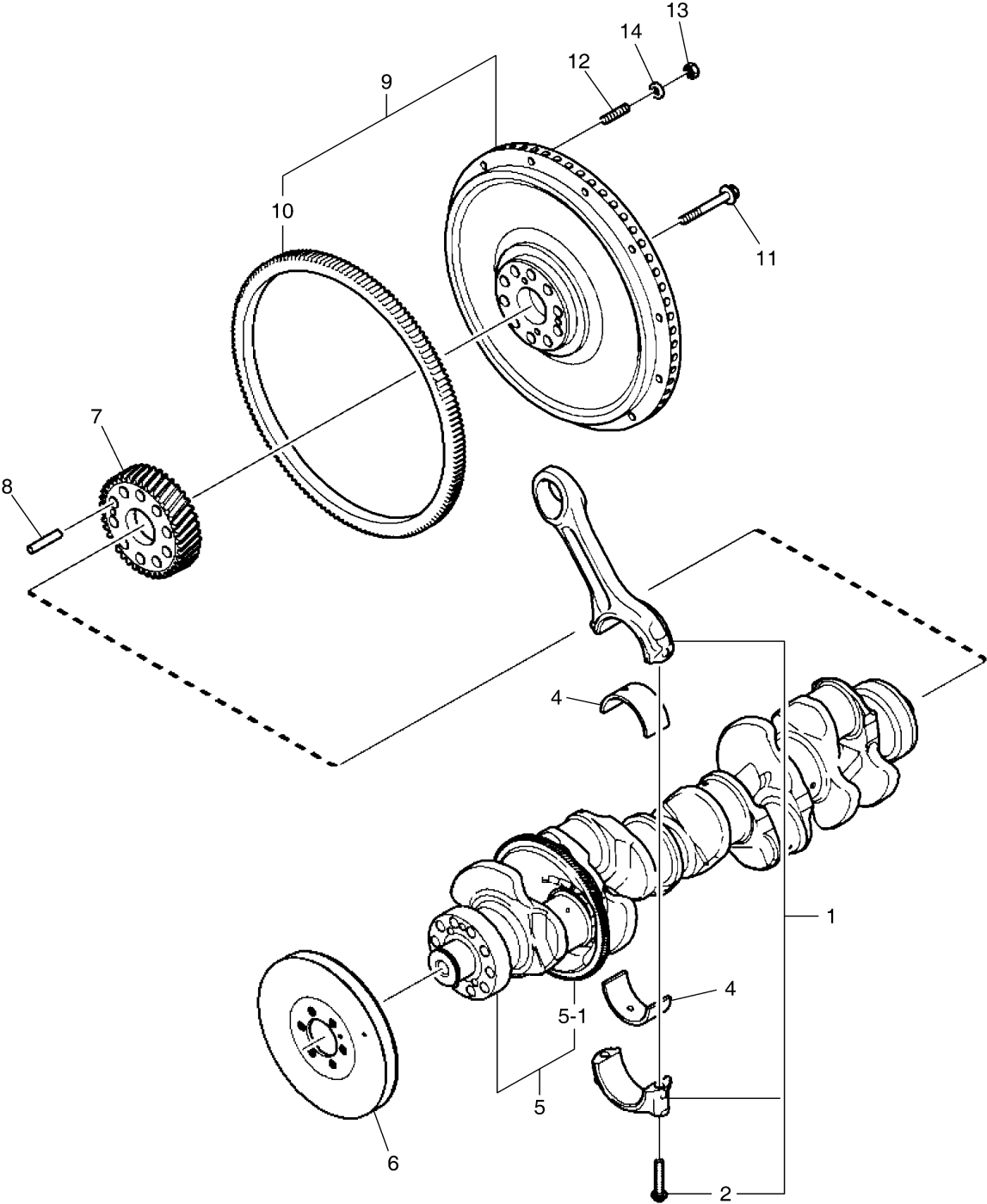


Fig. 017 OIL PAN

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150119-00439	SUMP,OIL	1					
2	430221-00594	PLUG:INSERT	1					
4	400602-00523	GASKET	1					
5	120705-00750	SCREW:FLANGE	24					
6	120808-00545	WASHER,SEAL	1					
7	430221-00585	PLUG,MAGNETIC	1					

Fig. 018 CRANK MECHANISM



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