

Fig. 011 CYLINDER HEAD

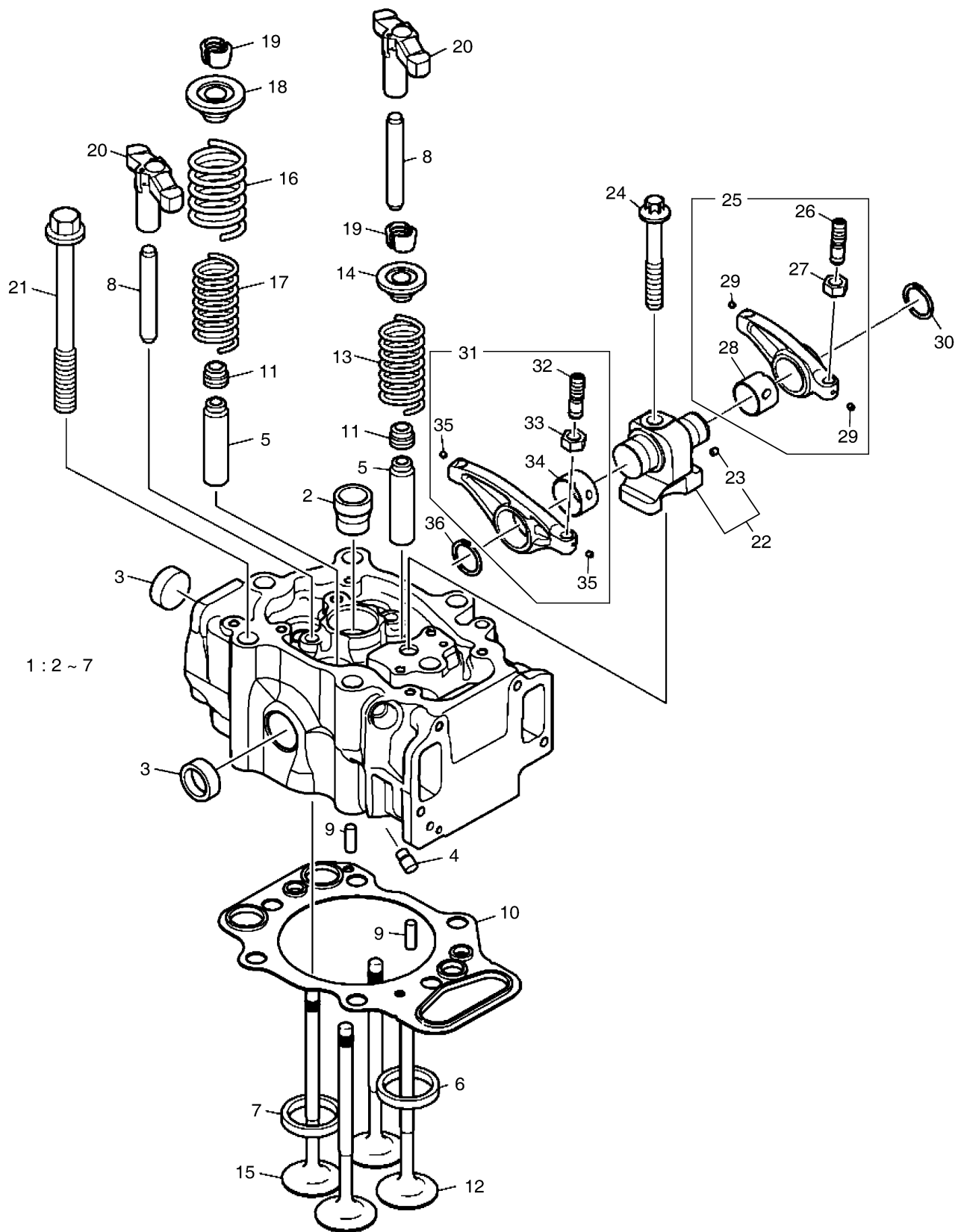


Fig. 011 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150113-00262	HEAD,CYLINDER	6					
2	110949-00315	SLEEVE	1					
3	430221-00581	PLUG,CORE	2					
4	120407-00033	RIVET	2					
5	110922-00468	GUIDE,VALVE	4					
6	401107-01143	SEAL,VALVE	2					
6	401107-01144	SEAL,VALVE	2	OS				
7	401107-01145	SEAL,VALVE	2					
7	401107-01146	SEAL,VALVE	2	OS				
8	120501-02048	PIN	12					
9	120501-02043	PIN	12					
10	400602-00473	GASKET	6					
11	401107-01142	SEAL,VALVE:STEM	24					
12	410112-00047	VALVE,INTAKE	12					
13	111601-00429	SPRING,VALVE:INTAKE	12					
14	110917-00291	COLLAR,SPRING:VALVE	12					
15	410112-00046	VALVE,EXHAUST	12					
16	111601-00431	SPRING,VALVE:EX(OUTER)	12					
17	111601-00430	SPRING,VALVE:EX(INNER)	12					
18	110917-00292	COLLAR,SPRING:VALVE	12					
19	410201-00032	COTTER,VALVE:COLLET	48					
20	160606-00005	BRIDGE:VALVE	12					
21	120705-00708	SCREW	36					
22	110411-00137	BRACKET ASSY	6					
23	430221-00592	PLUG:RIVET	6					
24	120705-00710	SCREW	6					
25	150101-00040	ARM,ROCKER:INTAKE	6					
26	120702-00031	SCREW,ADJUSTING	1					
27	120307-00114	NUT,HEX	1					
28	-	BUSH	1	D				
29	430221-00593	PLUG:RIVET	2					
30	401003-00354	RING:RETAINING	6					
31	150101-00039	ARM,ROCKER:EXHAUST	6					
32	120702-00031	SCREW,ADJUSTING	1					
33	120307-00114	NUT,HEX	1					
34	-	BUSH	1	D				

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
35	430221-00593	PLUG;RIVET	2					
36	401003-00355	RING;RETAINING	6					

Fig. 012 ROCKER COVER

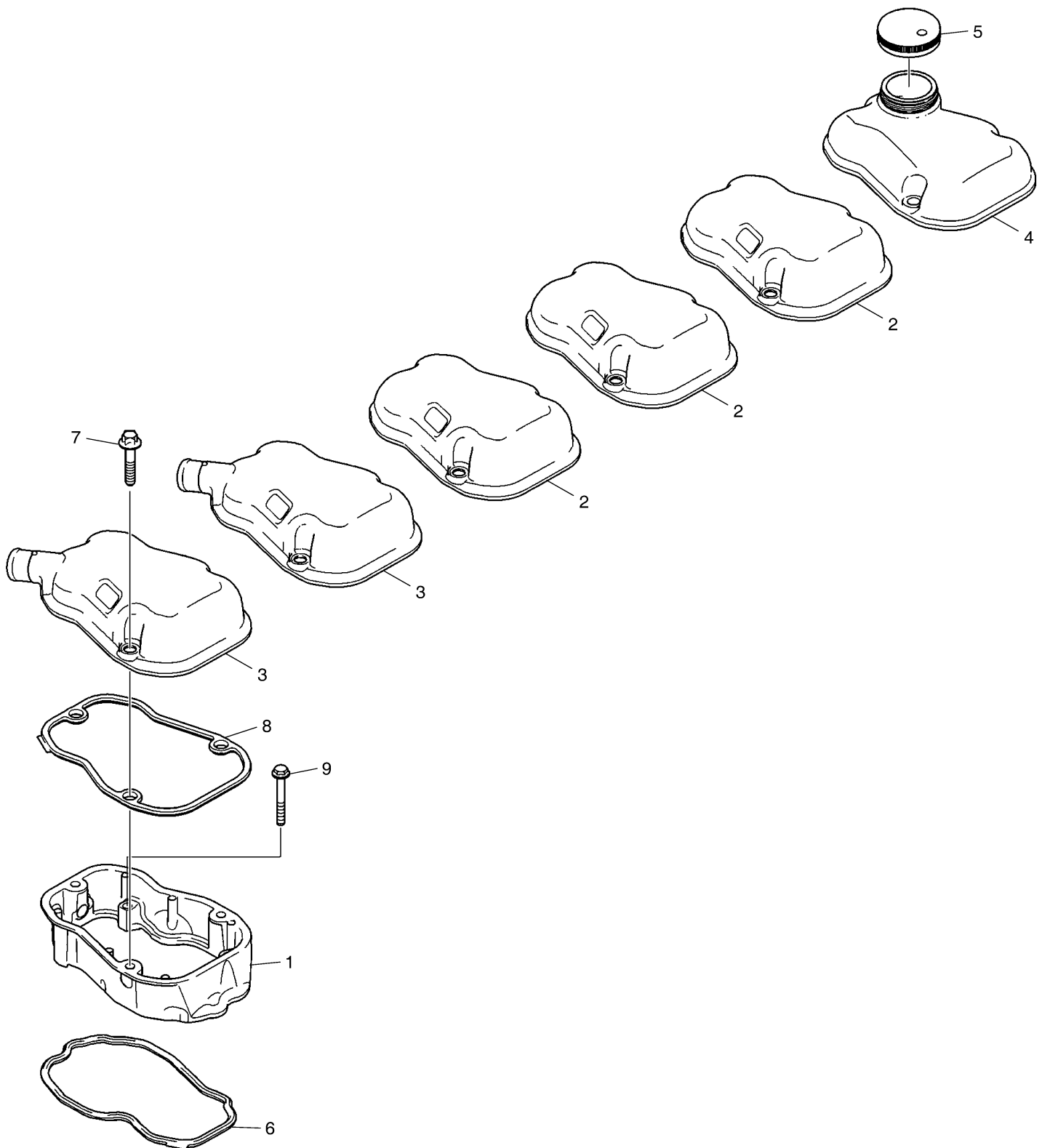


Fig. 012 ROCKER COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110508-08926	COVER:ROCKER	6					
2	110508-08927	COVER:ROCKER	3					
3	110508-08929	COVER:ROCKER	2					
4	110508-08928	COVER:ROCKER	1					
5	110508-08922	COVER	1					
6	400602-00476	GASKET:ROCKER COVER	6					
7	120705-00748	SCREW:FLANGE	18					
8	400602-00477	GASKET:ROCKER COVER	6	L1				
9	120705-00732	SCREW:FLANGE	24					

Fig. 013 CYLINDER BLOCK

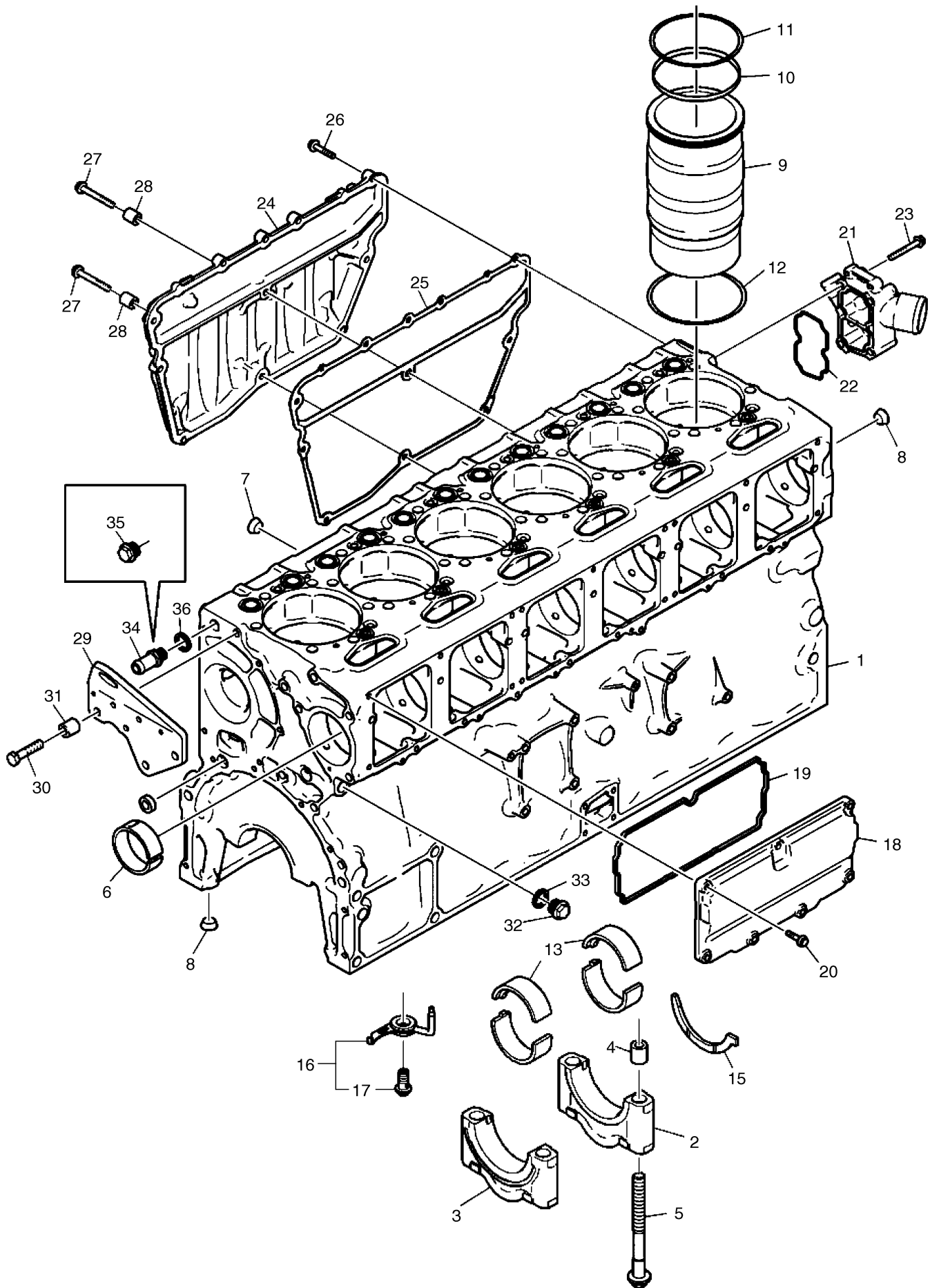


Fig. 013 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150102-00398	BLOCK,CYLINDER	1					
2	-	CAP	6	D				
3	-	CAP	1	D				
4	110949-00316	SLEEVE,GUIDE	14					
5	120705-00713	SCREW	14					
6	131002-00381	BUSHING,BEARING	7					
7	430221-00582	PLUG,CORE	2					
8	430221-00583	PLUG,CORE	5					
9	150117-00026	LINER,CYLINDER	6					
10	401003-00356	RING	6					
11	401002-00701	RING,O	6					
12	401002-00699	RING,O	6					
13	140111-00016	METAL,MAIN:CRANK	7					
13	140111-00017	METAL,MAIN:CRANK(0.25)	7	US				
13	140111-00018	METAL,MAIN:CRANK(0.5)	7	US				
15	120816-00097	WASHER,THRUST:CRANK	4					
15	120816-00099	WASHER,THRUST(0.16)	4	OS				
15	120816-00100	WASHER,THRUST(0.26)	4	OS				
16	430218-00157	NOZZLE:PISTON COOLING	6					
17	120705-00685	SCREW,BANJO CONNECTOR	1					
18	110508-08924	COVER:CHAMBER	3					
19	400602-00455	GASKET	3					
20	120705-00747	SCREW:FLANGE	18					
21	-	FLANGE	1	D				
22	400602-00467	GASKET	1					
23	120705-00735	SCREW:FLANGE	4					
24	110508-08917	COVER	1					
25	400602-00475	GASKET	1					
26	120705-00731	SCREW:FLANGE	9					
27	120705-00754	SCREW:FLANGE	2					
28	110949-00319	SLEEVE,SPACER	2					
29	110411-00138	BRACKET:LIFTING	1					
30	120705-00703	SCREW	3					
31	110949-00324	SLEEVE,SPACER	3					
32	430221-00586	PLUG,SCREW	1					
33	120808-00541	WASHER,SEAL	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
34	430208-00232	CONNECTER;HOSE	1					
35	430221-00586	PLUG,SCREW	1					
36	120808-00541	WASHER,SEAL	1					

Fig. 014 TIMING GEAR COVER

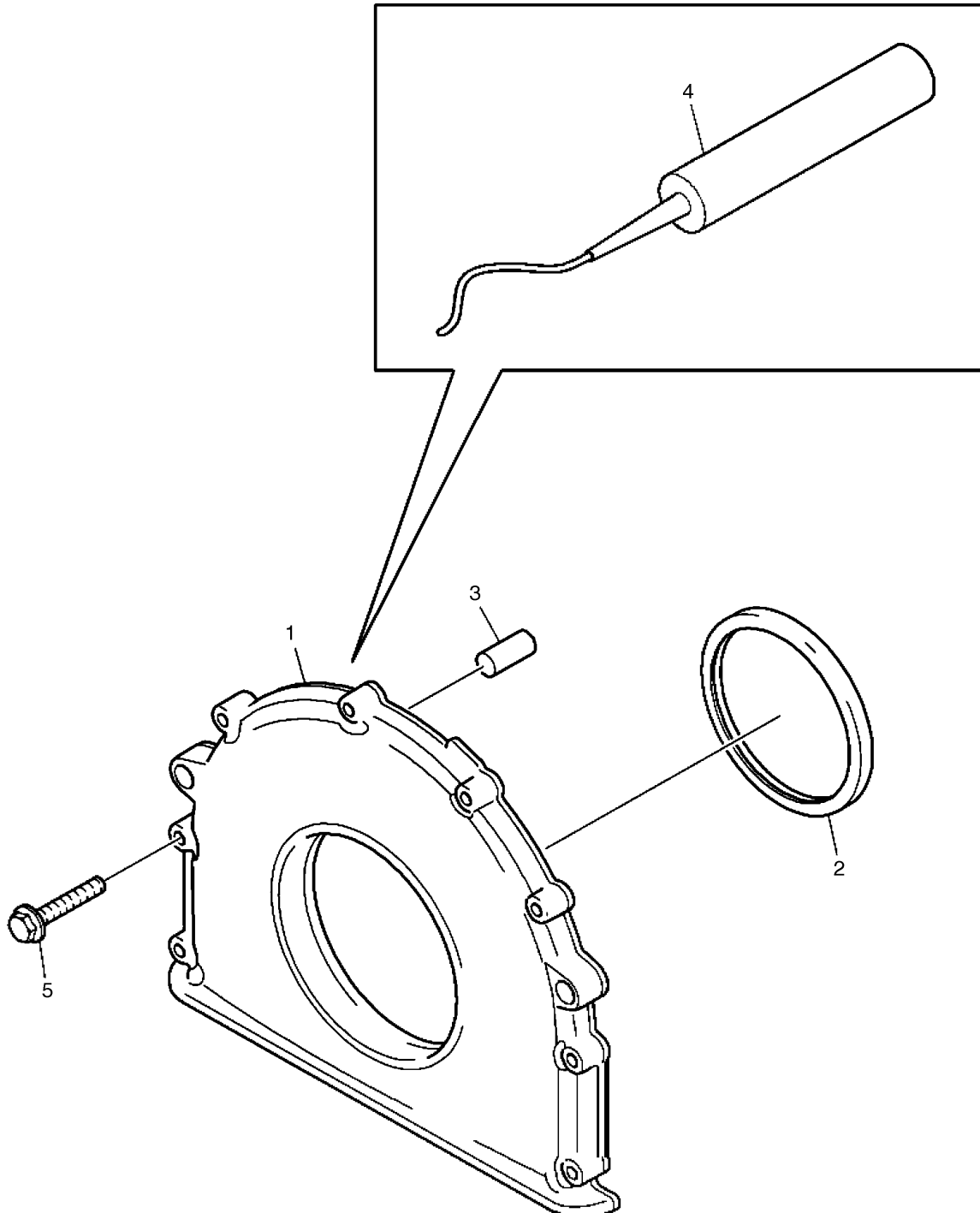


Fig. 014 TIMING GEAR COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110508-08925	COVER:FRONT	1					
2	401107-01135	SEAL	1					
3	120501-02046	PIN	2					
4	910101-00014	SILICONE	1					
5	120705-00732	SCREW:FLANGE	8					

Fig. 015 FLYWHEEL HOUSING

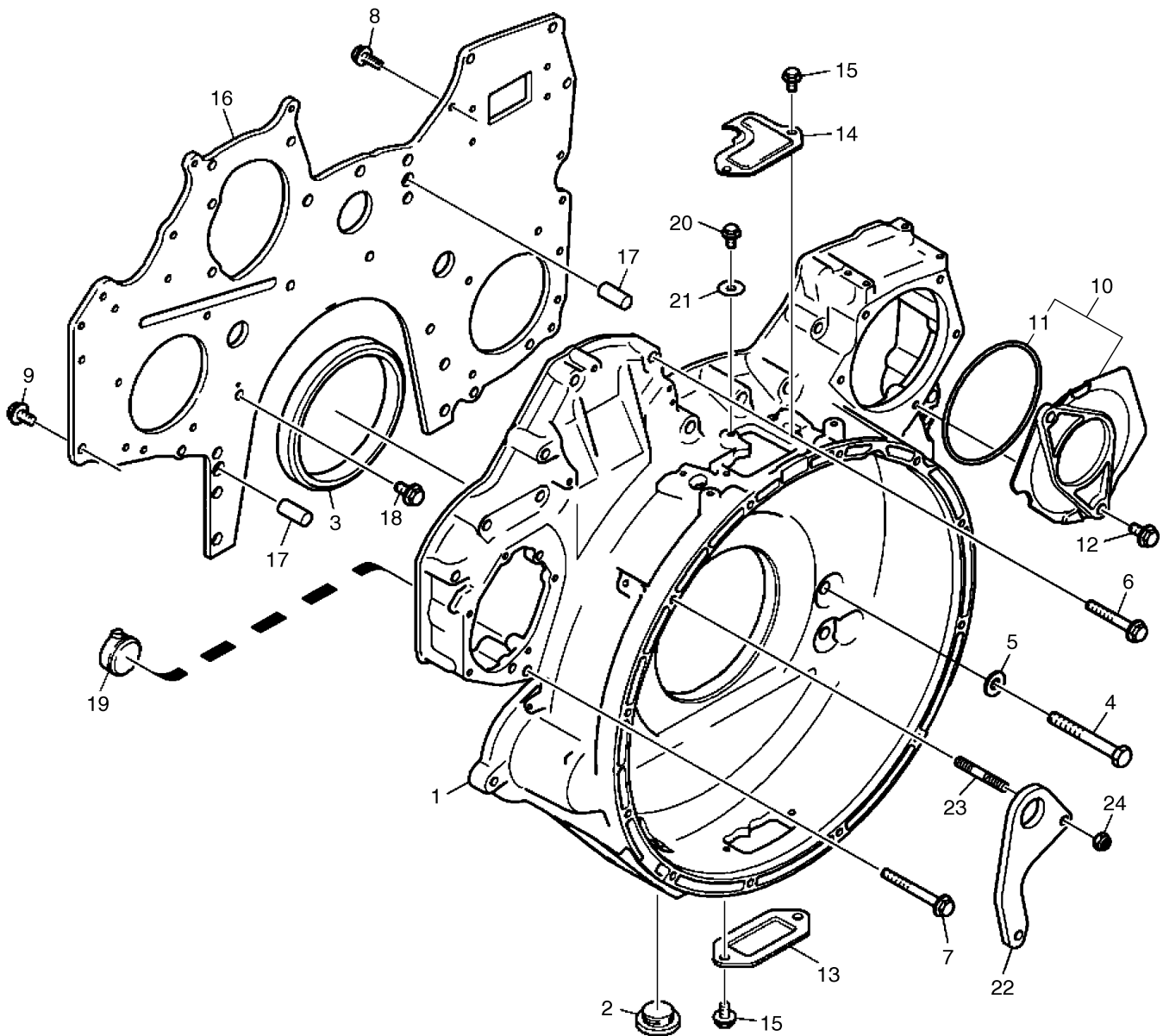


Fig. 015 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150114-00145	HOUSING,FLYWHEEL	1					
2	110508-08909	COVER	2					
3	401107-01137	SEAL	1					
4	120705-00756	SCREW,HEX	9					
5	120808-00533	WASHER	9					
6	120705-00742	SCREW;FLANGE	11					
7	120705-00743	SCREW;FLANGE	1					
8	120705-00739	SCREW;FLANGE	5					
9	120705-00740	SCREW;FLANGE	1					
10	110508-08918	COVER	1					
11	401002-00696	RING,O	1					
12	120705-00739	SCREW;FLANGE	2					
13	110508-08906	COVER	1					
14	110508-08913	COVER	1					
15	120705-00730	SCREW;FLANGE	4					
16	250201-01691	PLATE;TIMING GEAR	1					
17	120501-02046	PIN	2					
18	120705-00746	SCREW;FLANGE	6					
19	430221-00573	PLUG	1					
20	120705-00730	SCREW;FLANGE	1					
21	120808-00537	WASHER	1					
22	110411-00115	BRACKET;LIFTING	2					
23	120408-00079	STUD	12					
24	120305-00030	NUT,FLANGE	12					

Fig. 016 BREATHER SYSTEM

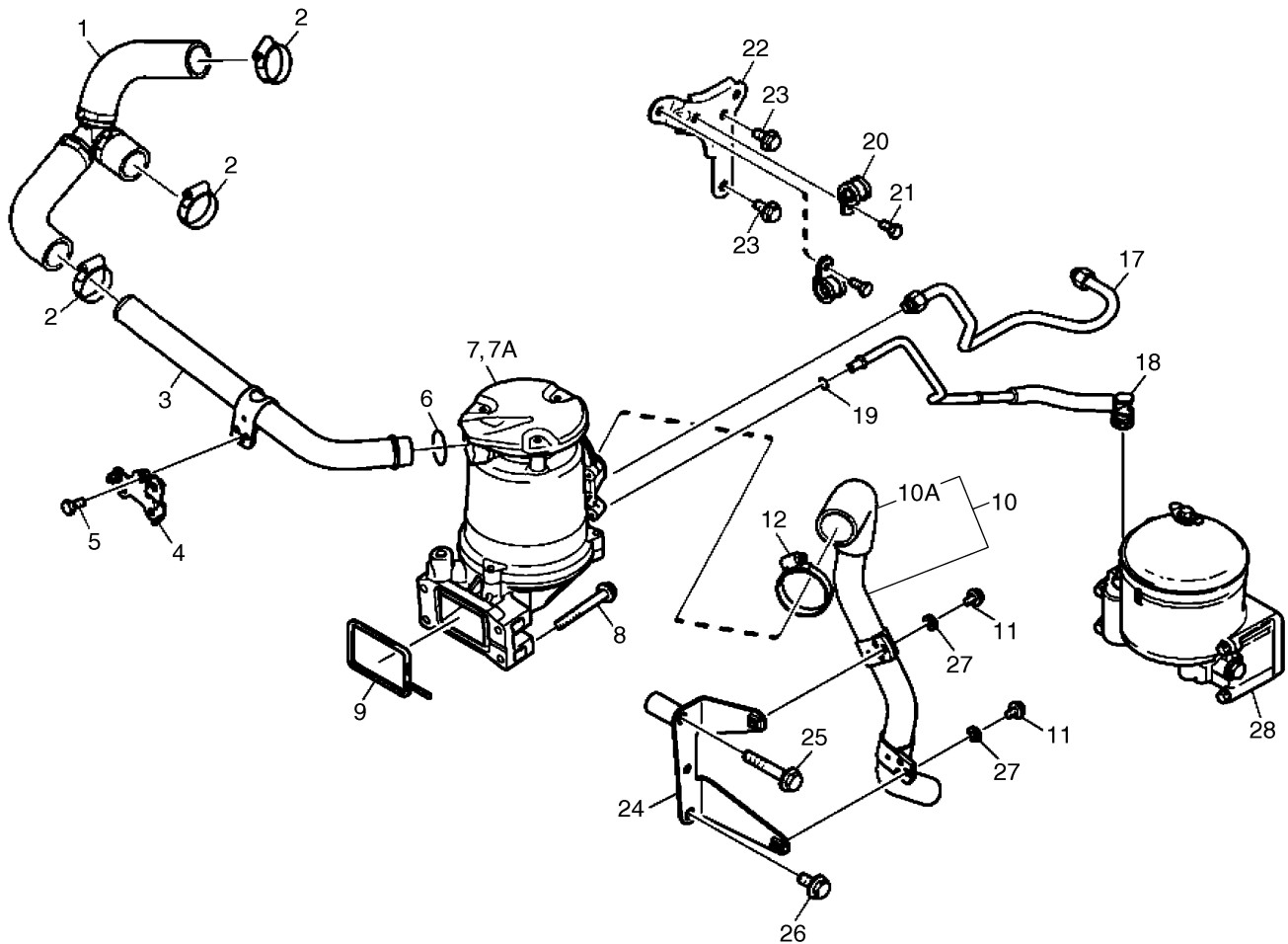
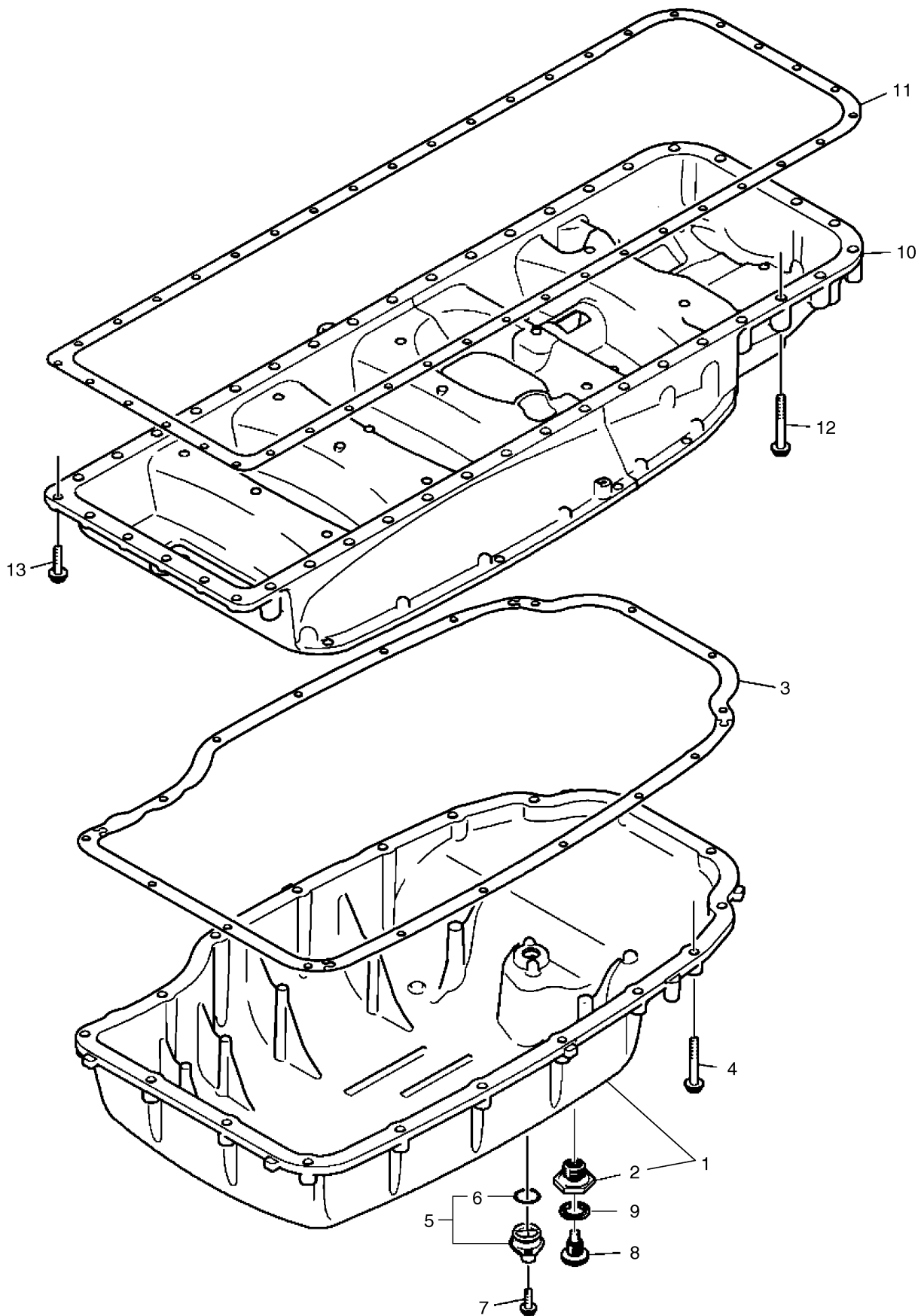


Fig. 016 BREATHER SYSTEM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	420108-00572	HOSE	1					
2	120202-00144	CLAMP,HOSE	3					
3	420210-00858	PIPE	1					
4	110411-00119	BRACKET	1					
5	120705-00730	SCREW;FLANGE	3					
6	401002-00697	RING,O	1					
7	240302-00003	SEPARATOR,MIST	1					
7A	101529-00226	KIT,REPAIR:SEPARATOR	1					
8	120705-00749	SCREW;FLANGE	4					
9	400602-00463	GASKET	1					
10	420210-00862	PIPE	1					
10A	420108-00573	HOSE	1					
11	120705-00729	SCREW;FLANGE	2					
12	120202-00145	CLAMP,HOSE	1					
17	420210-00861	PIPE	1					
18	420210-00865	PIPE,DRAIN	1					
19	401002-00698	RING,O	1					
20	120203-00288	CLAMP	2					
21	120705-00730	SCREW;FLANGE	2					
22	110411-00131	BRACKET	1					
23	120705-00738	SCREW;FLANGE	3					
24	110411-00130	BRACKET	1					
25	120705-00745	SCREW;FLANGE	1					
26	120705-00686	SCREW;FLANGE	1					
27	120808-00535	WASHER	2					
28	500203-00047	CLEANER;OIL	1					

Fig. 017 OIL PAN



Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com