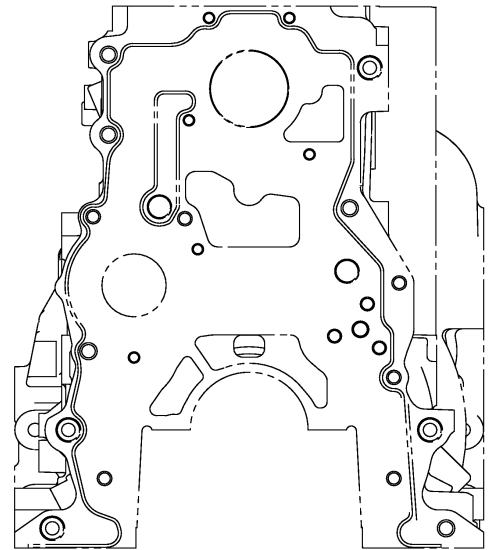
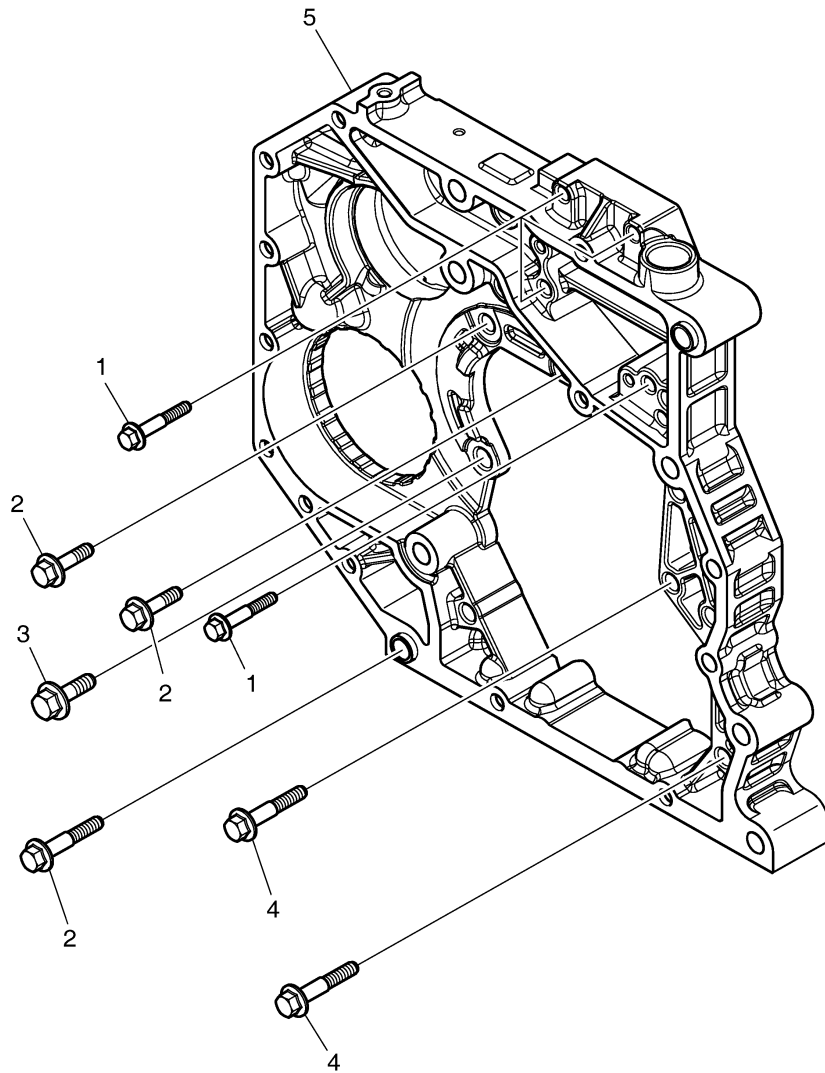


Fig. 011 GEAR HOUSING – REAR



VIEW ON REAR FACE OF BLOCK TO
SHOW CONTINUOUS SEALANT BEAD

Fig. 011 GEAR HOUSING – REAR

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K9002380	SCREW	4					
2	K9002393	SCREW	2					
3	K9007017	SCREW	1					
4	K9007027	SCREW M10X1.5X50	3					
5	110931-00903	HOUSING,GEAR	1					

Fig. 012 CRANK SHAFT

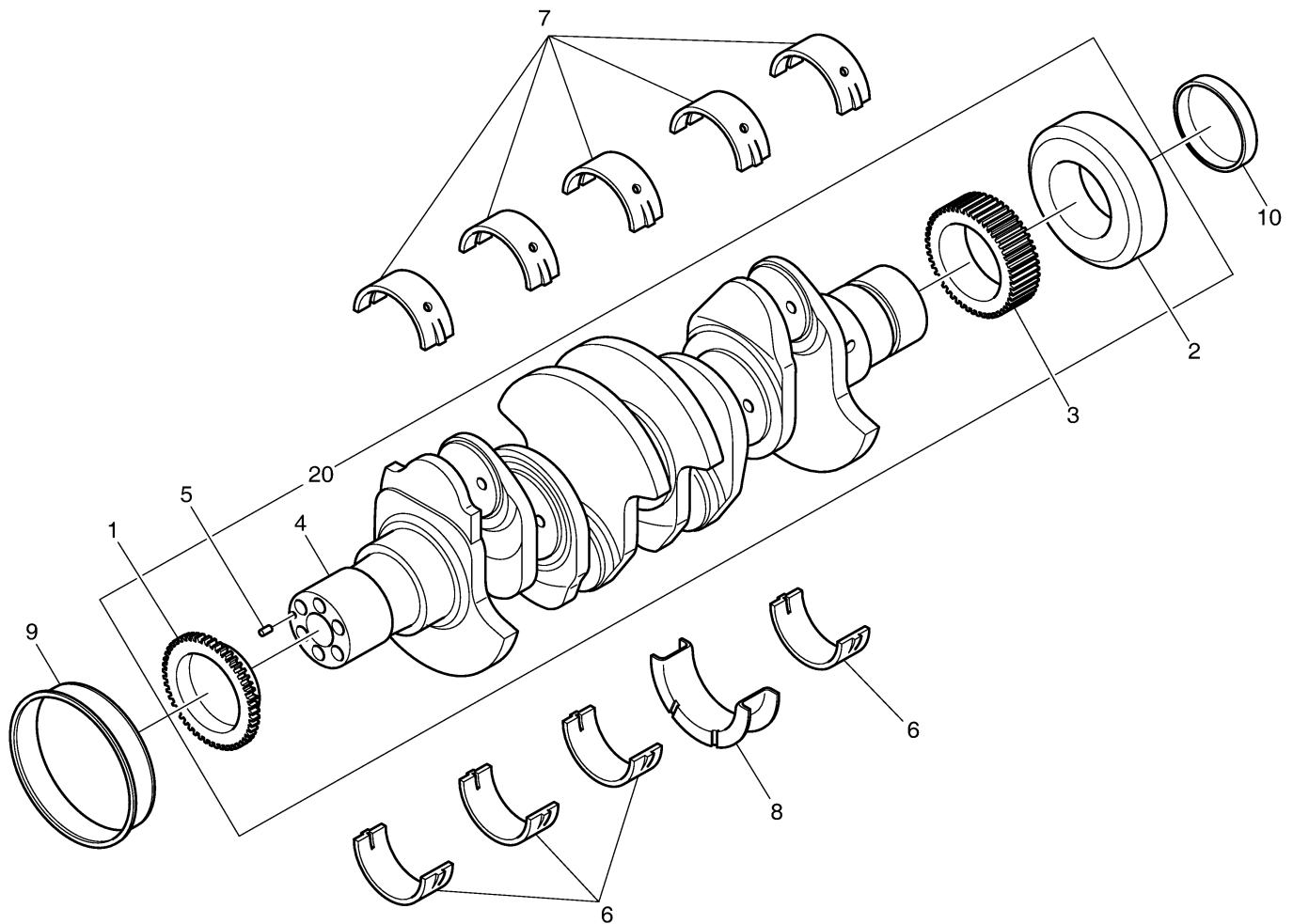


Fig. 012 CRANK SHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K9007212	GEAR:CRANKSHAFT	1					
2	–	COLLAR:SHAFT	1	D				
3	–	GEAR:CRANKSHAFT	1	D				
4	–	CRANKSHAFT:ENGINE	1	D				
5	K9002400	PIN:DOWEL	1					
6	140111-00057	METAL,MAIN:LOWER	4					
6	K9007047	METAL:MAIN(0.25)	4	US				
6	K9007048	METAL:MAIN(0.5)	4	US				
7	K9007049	METAL:MAIN(STD)	5					
7	K9007050	METAL:MAIN(0.25)	5	US				
7	140111-00058	METAL,MAIN:UPPER(0.5)	5	US				
8	K9007042	WASHER:THRUST	1					
8	120816-00132	WASHER,THRUST:(0.25)	1	OS				
8	120816-00133	WASHER,THRUST:(0.5)	1	OS				
9	K9006977	SEAL	1					
10	K9002443	REAR WEAR SLEEVE & SEAL KIT	1					
20	150107-00446	CRANKSHAFT	1					

Fig. 013 CYLINDER BLOCK

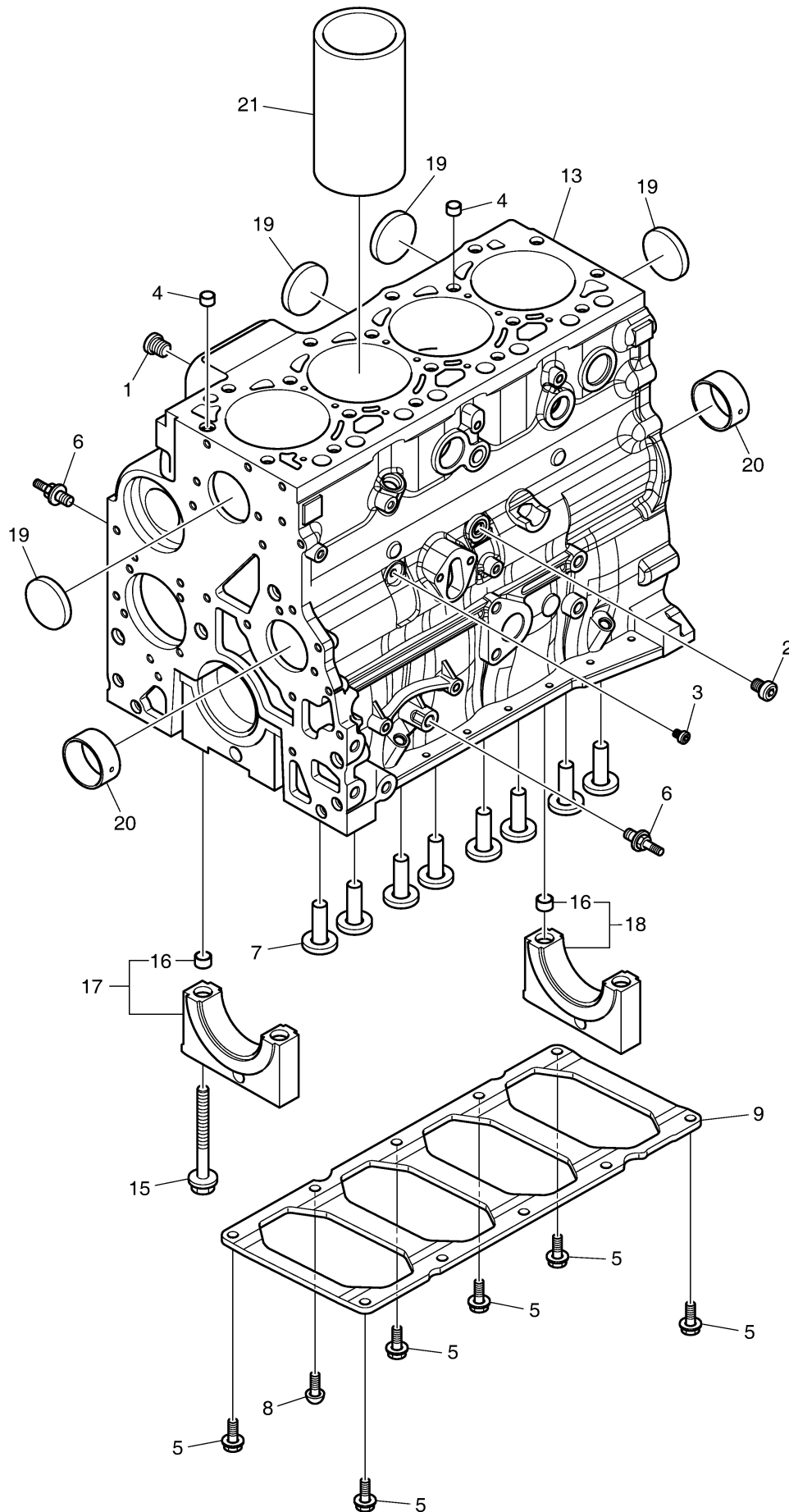


Fig. 013 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K9003241	PLUG;THREADED	1					
2	K9006973	PLUG ASS'Y	1					
3	K9002350	PLUG;THREADED	1					
4	K9006998	DOWEL;RING	2					
5	K9006999	SCREW	6					
6	120705-00927	SCREW;STUD	2					
7	K9007084	TAPPET;VALVE	8					
8	120705-00925	SCREW,ROUND HEAD CAP	1					
9	K9007117	PLATE;CYL BLOCK STIFFENER	1					
13	150102-00557	BLOCK,CYLINDER	1					
15	K9007043	SCREW;HEX	10					
16	K9006981	DOWEL;RING	10					
17	K9007128	CAP;MAIN BEATING	4					
18	K9007129	CAP;MAIN BEARING	1					
19	K9007136	PLUG;EXPANSION	4					
20	131002-00510	BUSHING	2					
21	K9007004	LINER;CYLINDER	4					

Fig. 014 CRANK CASE BREATHER

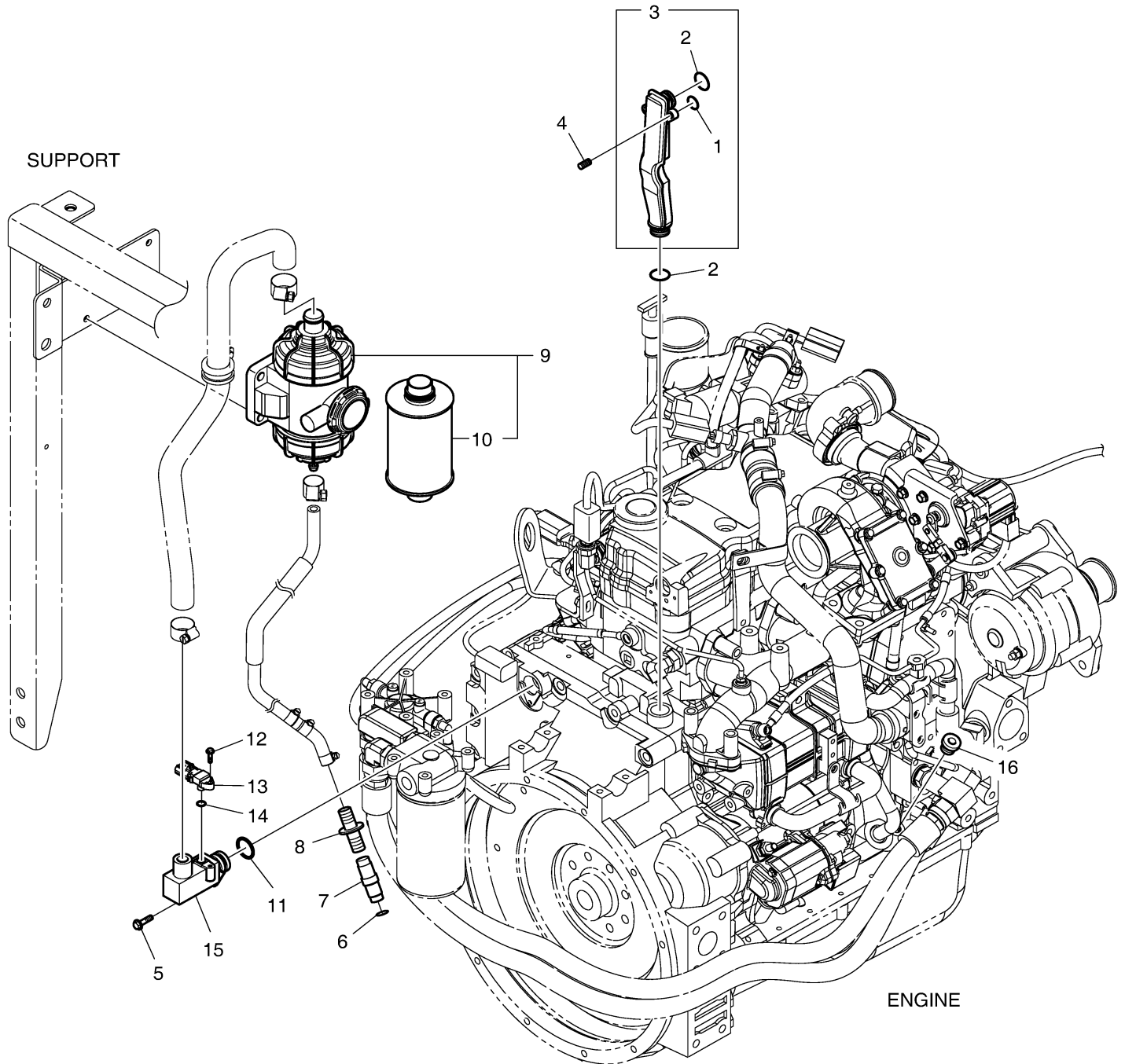


Fig. 014 CRANK CASE BREATHER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	401002-00970	RING,O	1					
2	401002-00975	RING,O	2					
3	K9007119	TUBE:BREATHER	1					
4	K9007145	SCREW	2					
5	K9002383	SCREW	1					
6	401002-00971	RING,O	1					
7	420406-01104	TUBE,OIL:DRAIN	1					
8	410104-00225	VALVE,CHECK	1					
9	400811-00052	BREATHER:CRANKCASE	1					
10	240301-00005	ELEMENT,SEPARATOR	1					
11	K9006952	SEAL:O-RING	1					
12	120705-00923	SCREW,HEX FLANGE HEAD	1					
13	301309-00123	SENSOR,PRESSURE:CRANKCAS	1					
14	401002-00972	RING,O	1					
15	430201-00884	ADAPTER	1					
16	430221-00829	PLUG	3					

Fig. 015 VIBRATION DAMPER

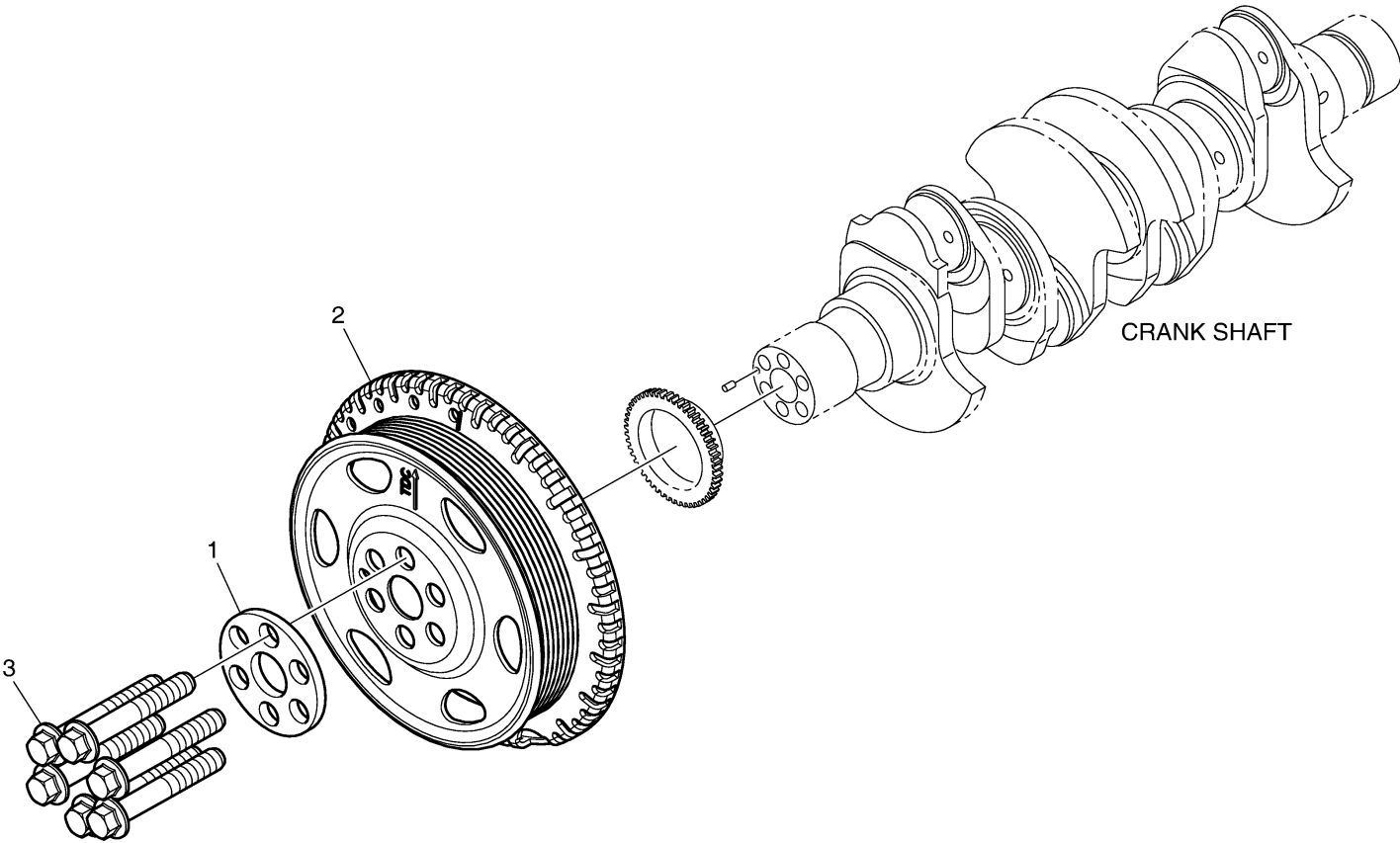


Fig. 015 VIBRATION DAMPER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	250203-00003	PLATE	1					
2	K9007092	PULLEY;CRANKSHAFT	1					
3	K9007113	BOLT	6					

Fig. 016 POWER TAKE OFF

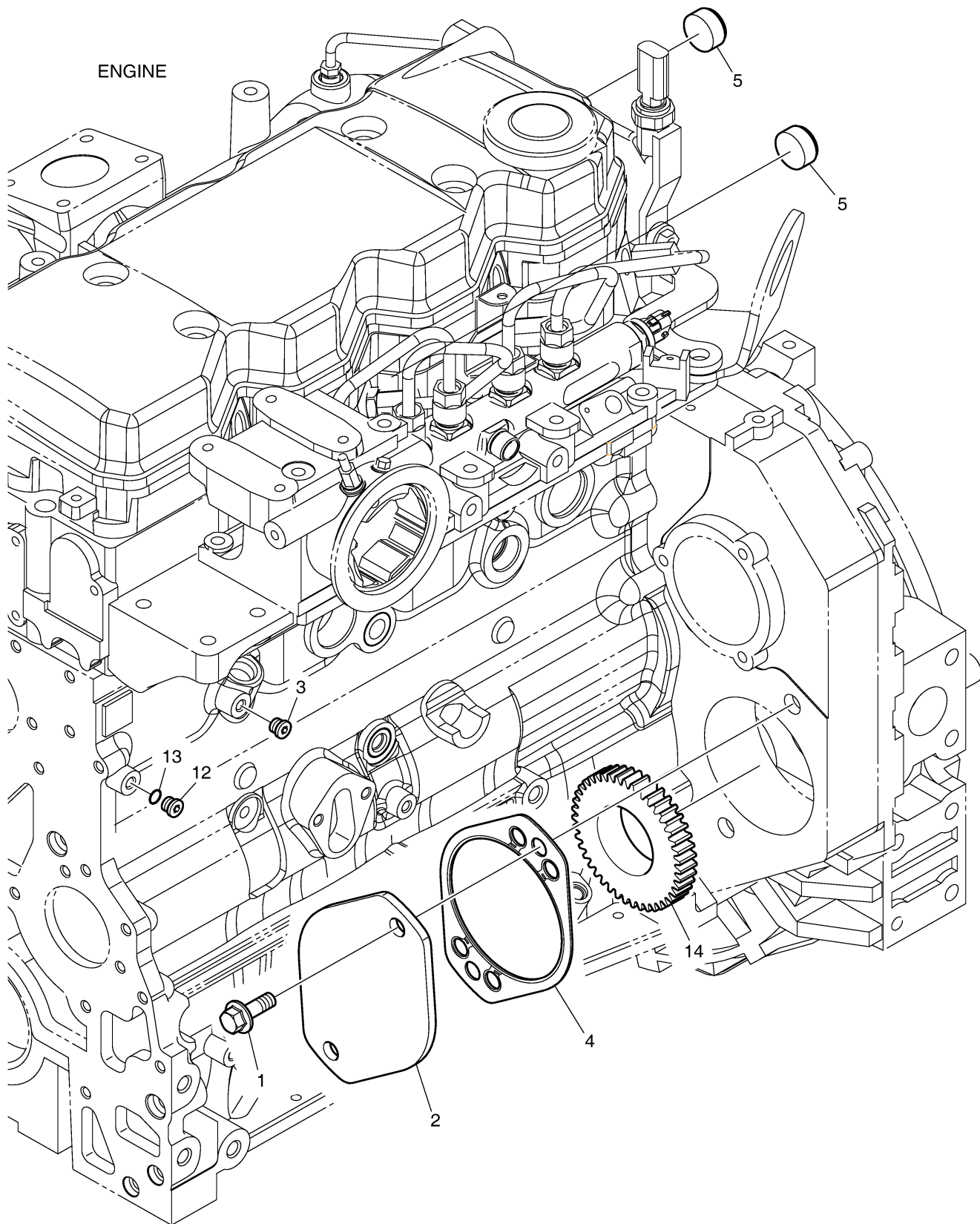


Fig. 016 POWER TAKE OFF

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K9007017	SCREW	2					
2	K9007023	PLATE:COVER	1					
3	430221-00833	PLUG:THREADED	1					
4	K9007176	GASKET	1					
5	430221-00074	PLUG	2					
12	K9006961	PLUG:THREADED	1					
13	K9003242	SEAL:O-RING	1					
14	130418-00469	GEAR:ACCESSORY DRIVE	1					

Fig. 017 THERMOSTAT

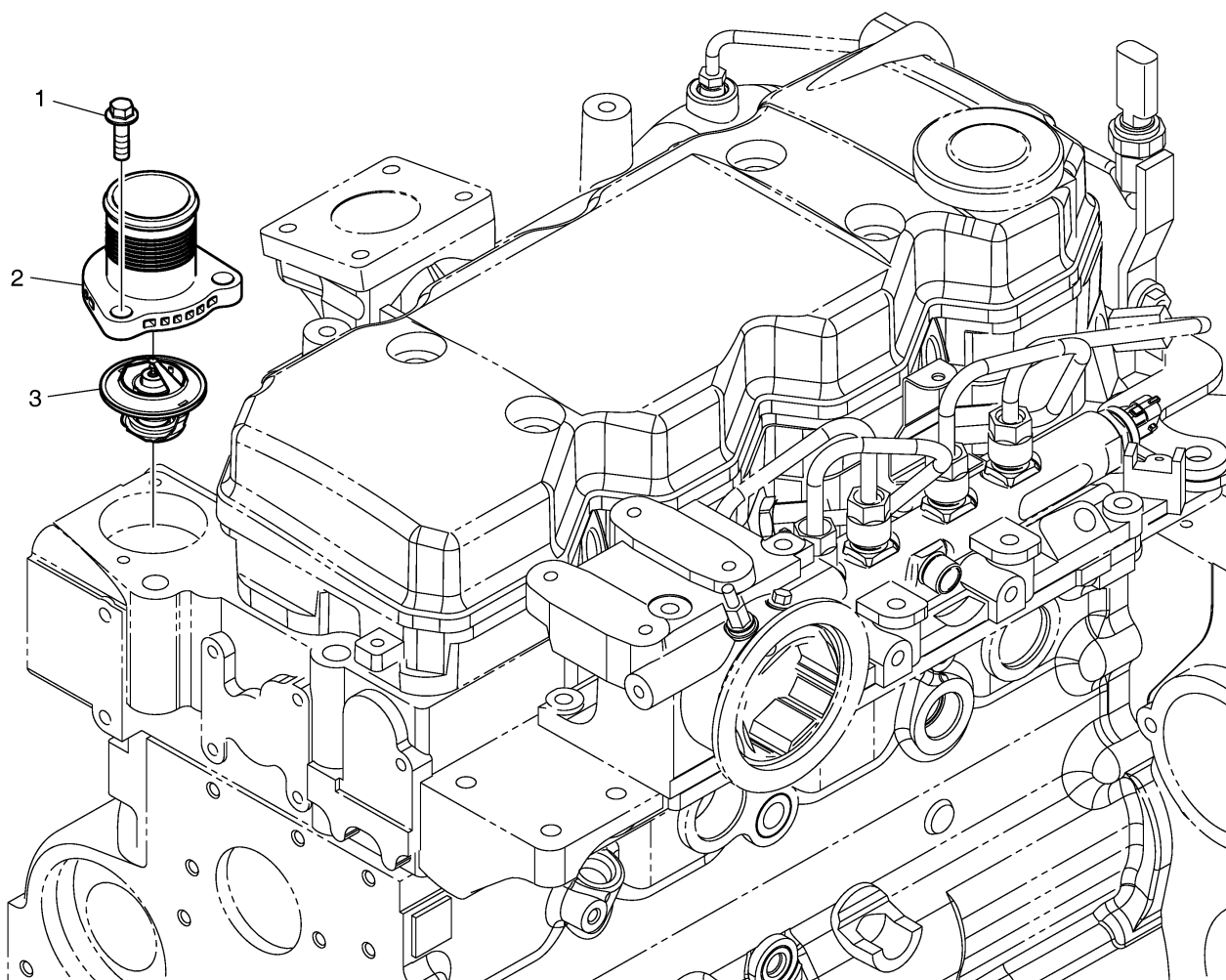


Fig. 017 THERMOSTAT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	K9002383	SCREW	3					
2	430208-00363	CONNECTER,WATER OUTLET	1					
3	K9007133	THERMOSTAT ASS'Y	1					

Fig. 018 ALTERNATOR

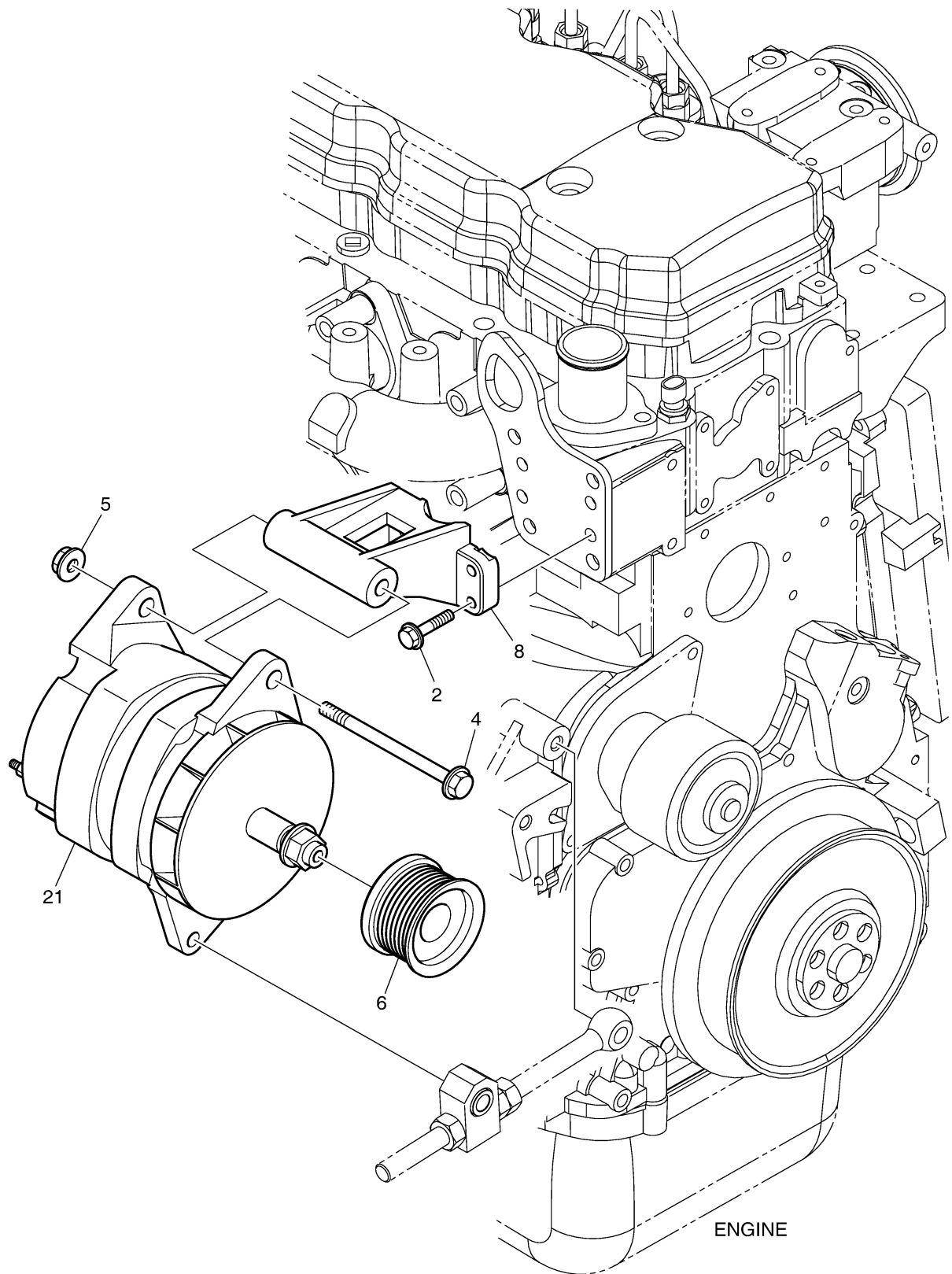
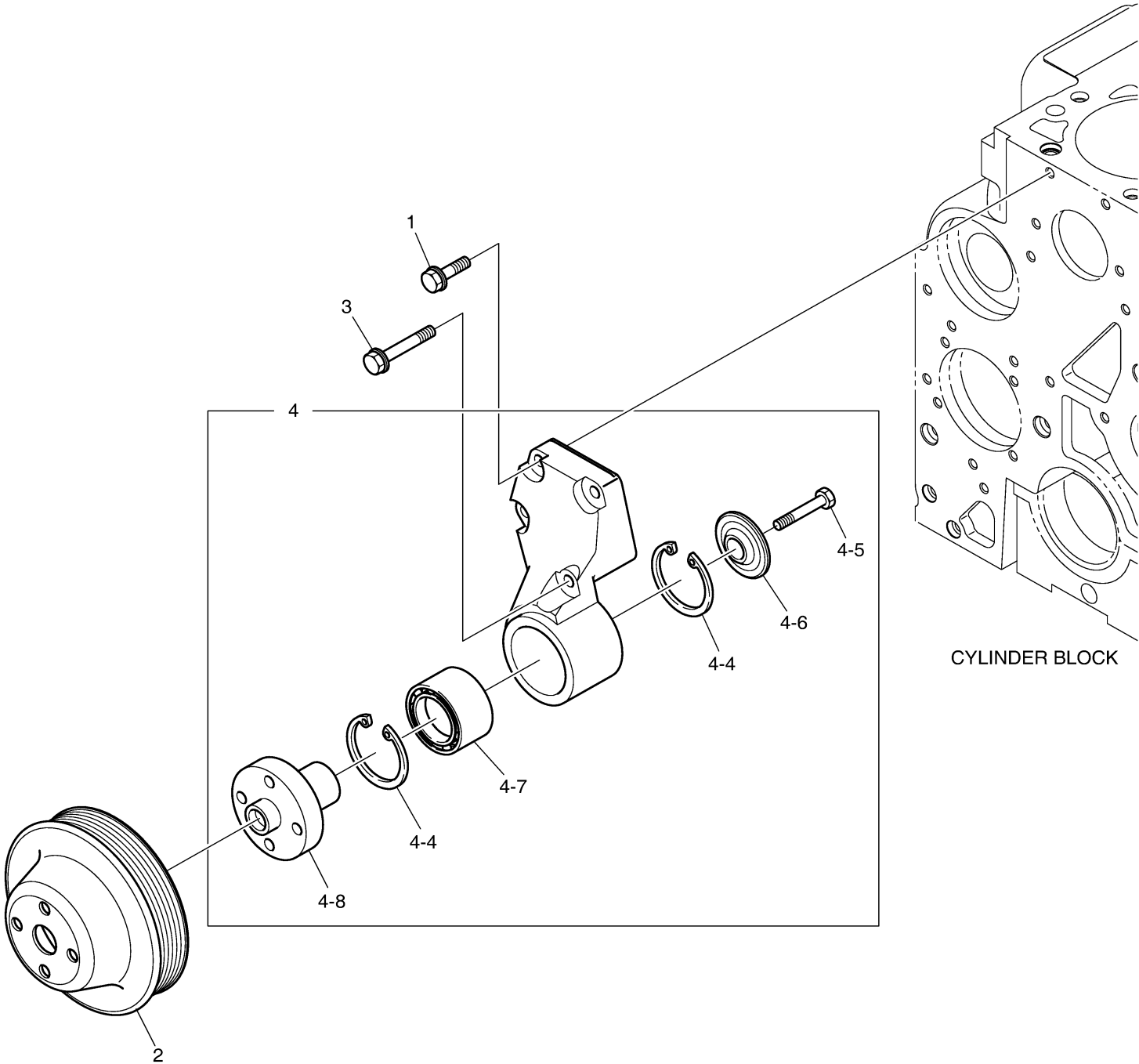


Fig. 018 ALTERNATOR

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
2	K9002372	SCREW	4					
4	K9002392	SCREW	1					
5	K9002394	NUT	1					
6	K9007037	PULLEY;ALTERNATOR	1					
8	K9007200	SUPPORT;ALTERNATOR	1					
21	300901-00097	ALTERNATOR	1					

Fig. 019 FAN DRIVE



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