

Fig. 011 CYLINDER HEAD

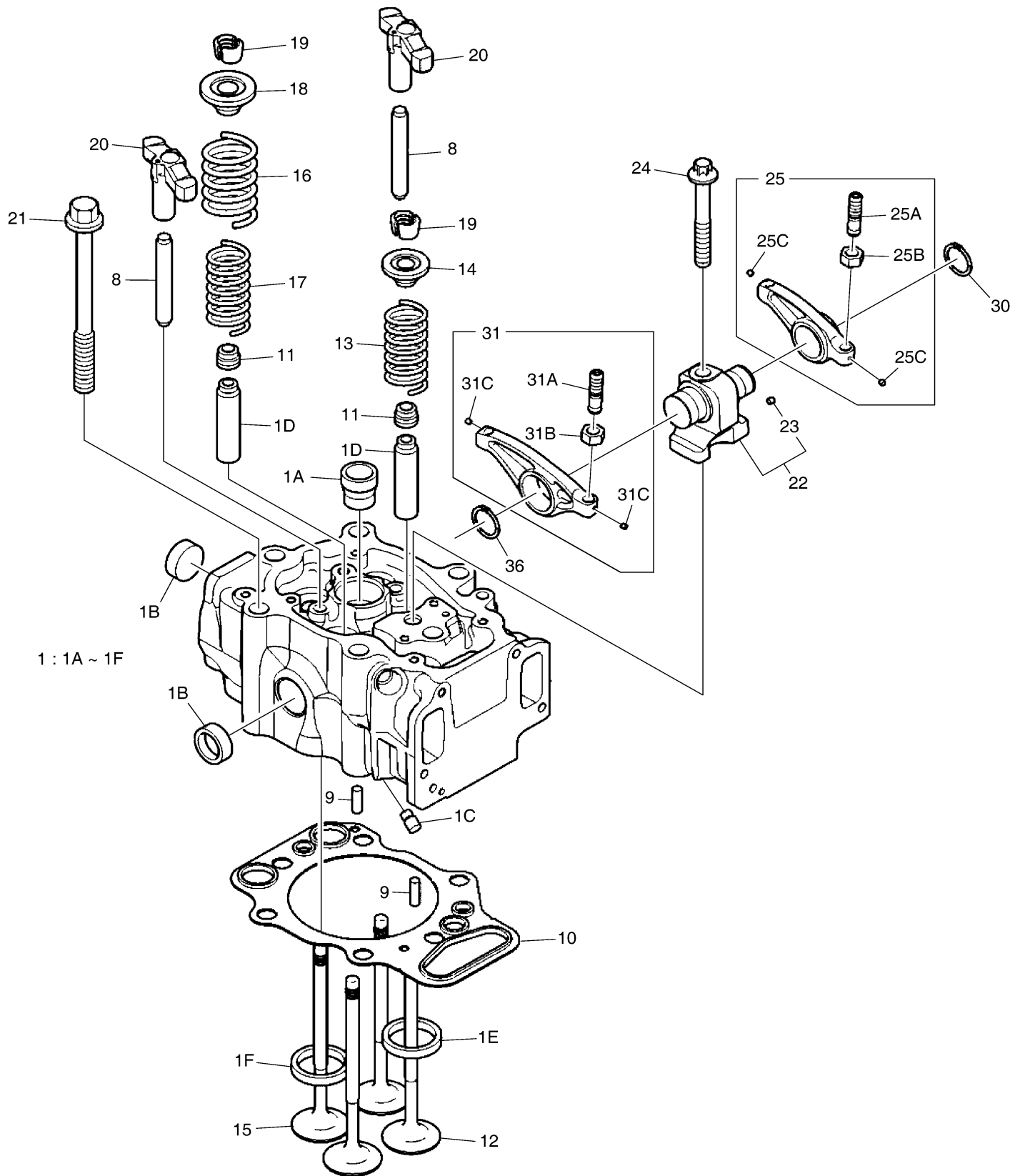


Fig. 011 CYLINDER HEAD

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150113-00262	HEAD,CYLINDER	5					
1A	110949-00587	SLEEVE	1					
1B	430221-00582	PLUG,CORE	2					
1C	120407-00033	RIVET	2					
1D	110922-00468	GUIDE,VALVE	4					
1E	401107-01143	SEAL,VALVE	2					
1E	401107-01144	SEAL,VALVE	2	OS				
1F	401107-01145	SEAL,VALVE	2					
1F	401107-01146	SEAL,VALVE	2	OS				
8	120501-02048	PIN	2					
9	401107-01142	SEAL,VALVE:STEM	4					
10	410112-00047	VALVE,INTAKE	2					
11	111601-00429	SPRING,VALVE:INTAKE	2					
12	110917-00291	COLLAR,SPRING:VALVE	2					
13	410112-00057	VALVE,EXHAUST	2					
14	111601-00431	SPRING,VALVE:EX(OUTER)	2					
15	111601-00430	SPRING,VALVE:EX(INNER)	2					
16	110917-00292	COLLAR,SPRING:VALVE	2					
17	410201-00032	COTTER,VALVE:COLLET	8					
18	120501-02043	PIN	2					
19	400602-00473	GASKET	1					
20	160606-00005	BRIDGE:VALVE	2					
21	120705-00708	SCREW	6					
22	110411-00137	BRACKET ASSY	1					
23	430221-00592	PLUG:RIVET	1					
24	120705-00710	SCREW	1					
25	150101-00040	ARM,ROCKER:INTAKE	1					
25A	120702-00031	SCREW,ADJUSTING	1					
25B	120307-00114	NUT,HEX	1					
25C	430221-00593	PLUG:RIVET	2					
30	401003-00354	RING:RETAINING	1					
31	150101-00039	ARM,ROCKER:EXHAUST	1					
31A	120702-00031	SCREW,ADJUSTING	1					
31B	120307-00114	NUT,HEX	1					
31C	430221-00593	PLUG:RIVET	2					
36	401003-00355	RING:RETAINING	1					

Fig. 012 ROCKER COVER

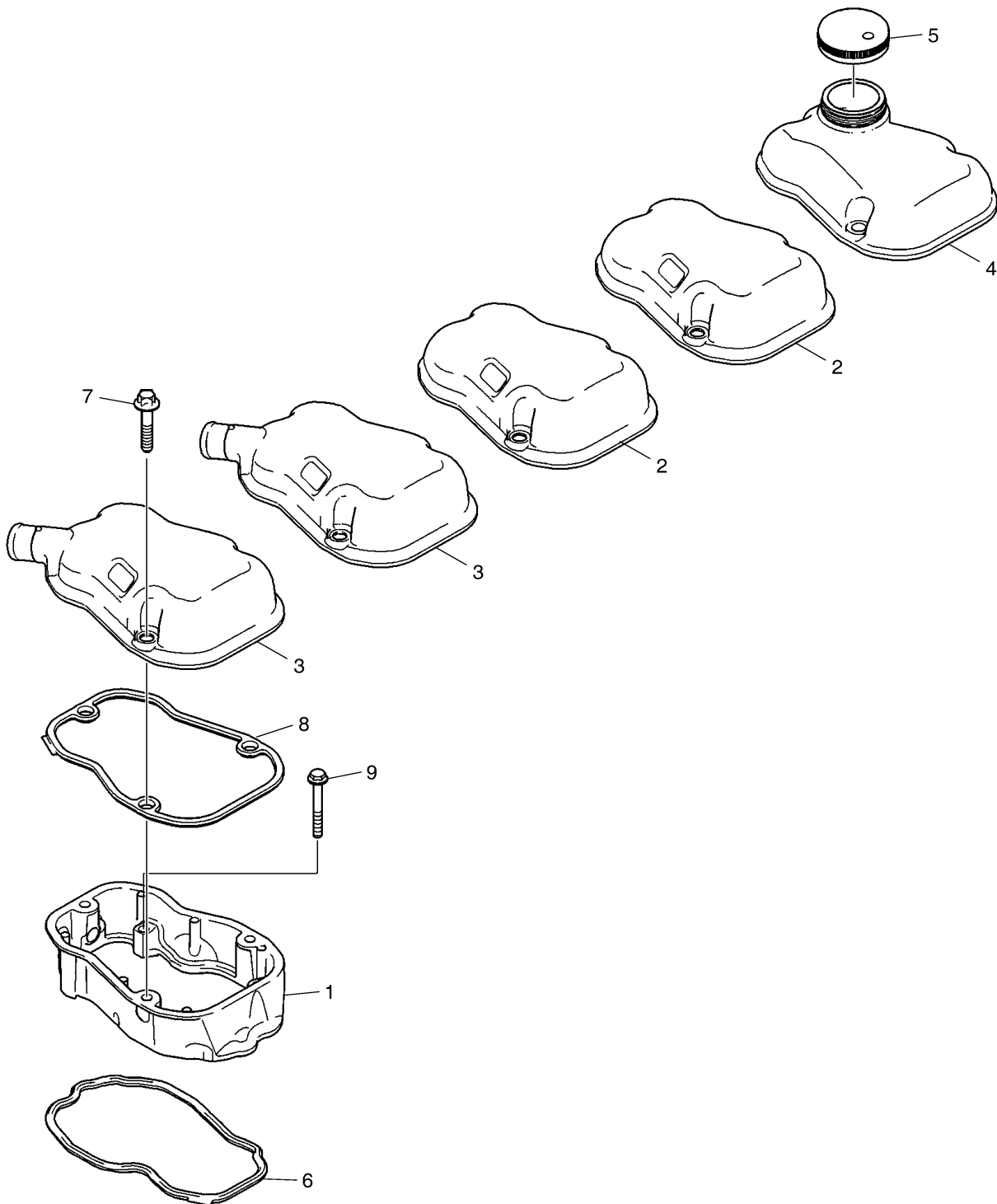
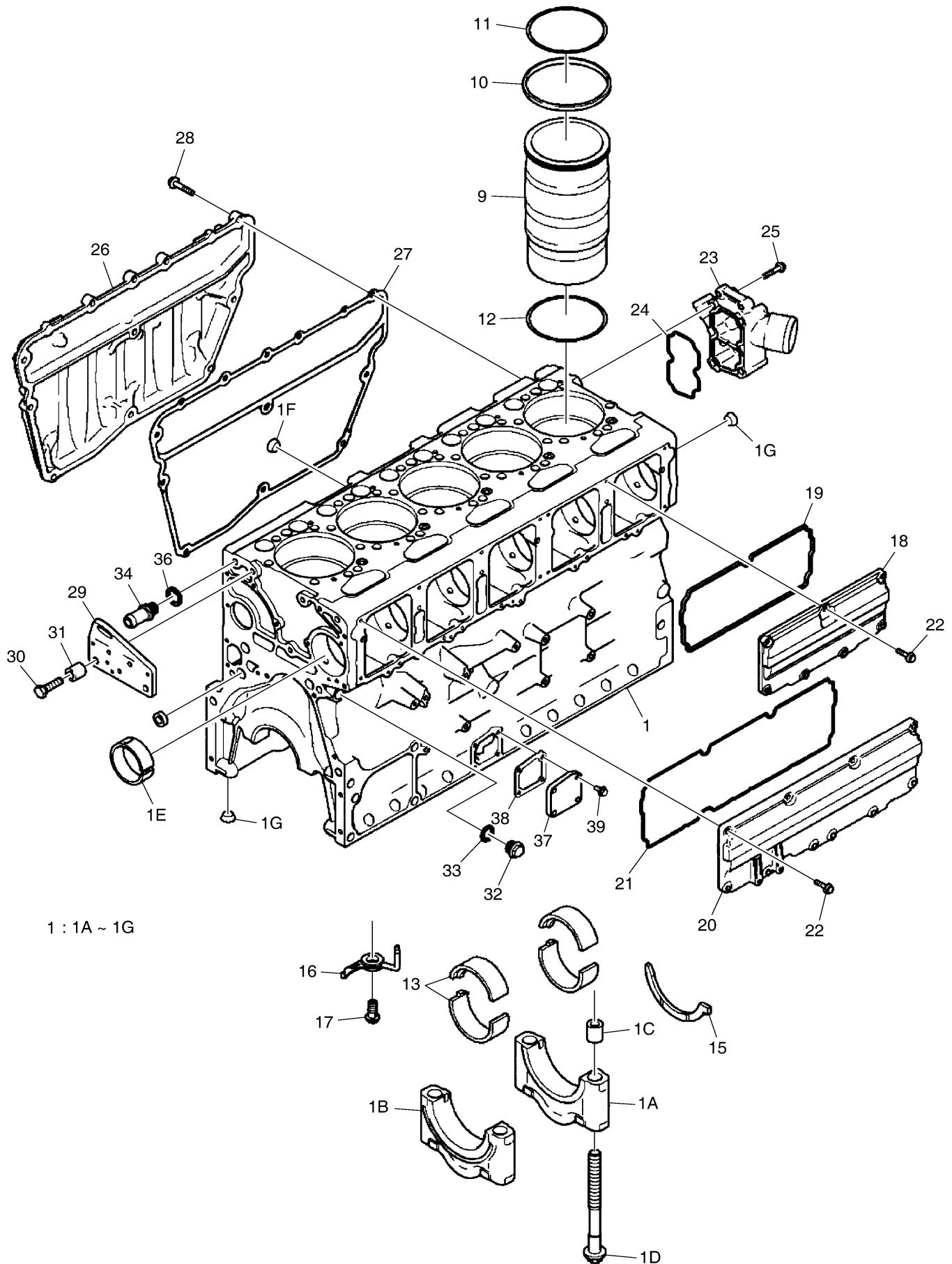


Fig. 012 ROCKER COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110508-17169	COVER:ROCKER	5					
2	110508-08927	COVER:ROCKER	2					
3	110508-08929	COVER:ROCKER	2					
4	110508-08928	COVER:ROCKER	1					
5	110508-08922	COVER	1					
6	400602-00476	GASKET:ROCKER COVER	5					
7	120705-00748	SCREW:FLANGE	15					
8	400602-00477	GASKET:ROCKER COVER	5					
9	120705-00732	SCREW:FLANGE	20					

Fig. 013 CYLINDER BLOCK



1 : 1A ~ 1G

Fig. 013 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150102-00701	BLOCK,CYLINDER	1					
1A	–	CAP	5	D				
1B	–	CAP	1	D				
1C	110949-00316	SLEEVE,GUIDE	12					
1D	120705-00835	SCREW	12					
1E	131002-00381	BUSHING,BEARING	6					
1F	430221-00642	PLUG,CORE	1					
1G	430221-00583	PLUG,CORE	5					
9	150117-00039	LINER,CYLINDER	5					
10	401003-00356	RING	5					
11	401002-01344	RING,O	5					
12	401002-00699	RING,O	5					
13	140111-00016	METAL,MAIN:CRANK	6					
15	120816-00155	WASHER,THRUST	4					
16	430218-00176	NOZZLE:PISTON COOLING	1					
17	120705-00685	SCREW,BANJO CONNECTOR	1					
18	110508-08924	COVER:CHAMBER	1					
19	400602-00455	GASKET	1					
20	110508-09994	COVER:CHAMBER	1					
21	400602-00522	GASKET	1					
22	120705-00747	SCREW:FLANGE	14					
23	–	FLANGE	1	D				
24	400602-00467	GASKET	1					
25	120705-00735	SCREW:FLANGE	4					
26	110508-19457	COVER	1					
27	400602-00726	GASKET	1					
28	120705-00753	SCREW:FLANGE	7					
29	110411-00221	BRACKET:LIFTING	1					
30	120705-00703	SCREW	3					
31	110949-00647	SLEEVE,SPACER	3					
32	430221-00586	PLUG,SCREW	1					
33	120808-00541	WASHER,SEAL	1					
34	430208-00232	CONNECTER:HOSE	1					
36	120808-00541	WASHER,SEAL	2					
37	110508-19458	COVER	1					
38	400602-00456	GASKET	1					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
39	120705-00730	SCREW;FLANGE	4					

Fig. 014 TIMING GEAR COVER

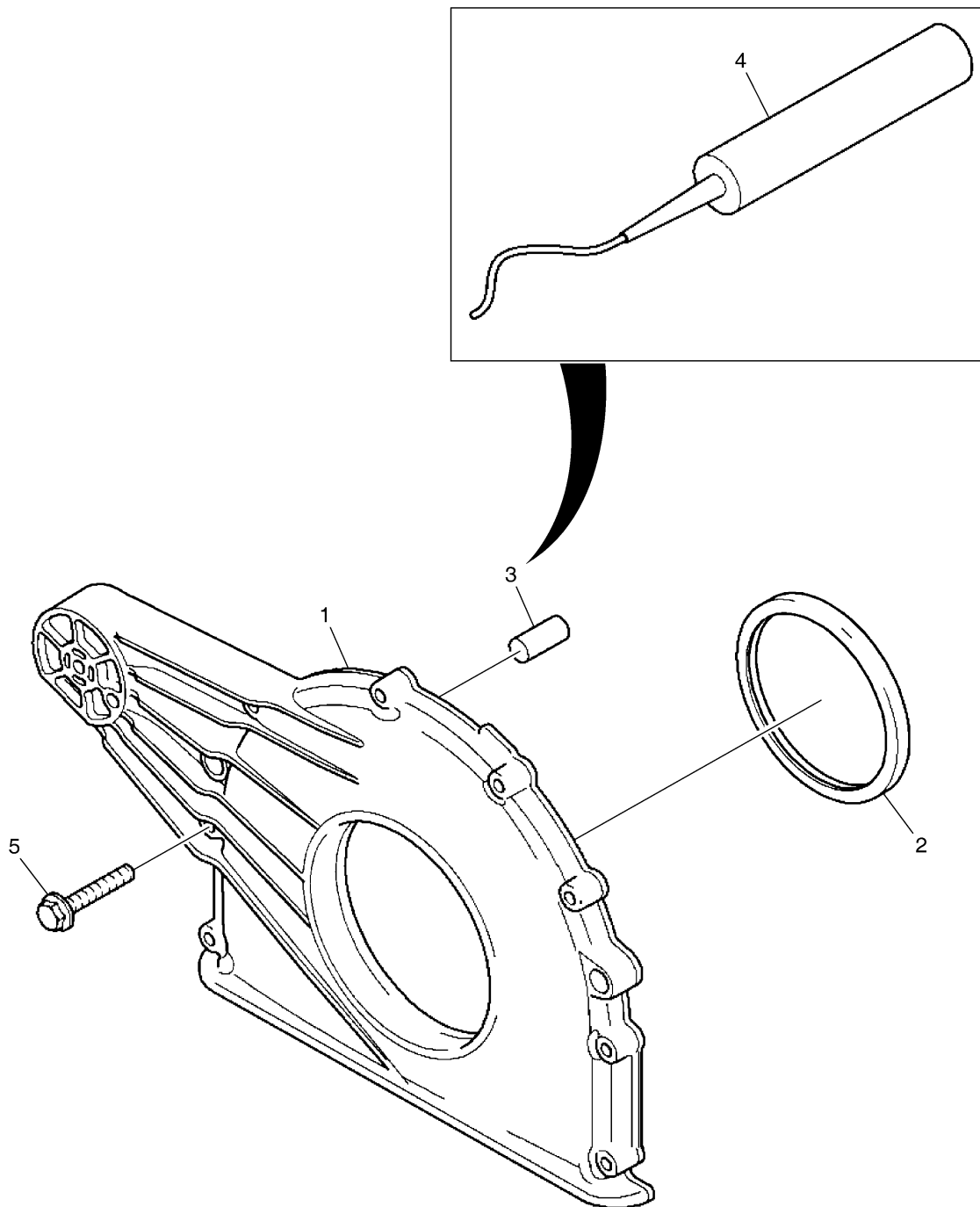


Fig. 014 TIMING GEAR COVER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110508-08925	COVER:FRONT	1					
2	401107-01135	SEAL	1					
3	120501-02046	PIN	2					
4	910101-00014	SILICONE	1					
5	120705-00732	SCREW:FLANGE	8					

Fig. 015 FLYWHEEL HOUSING

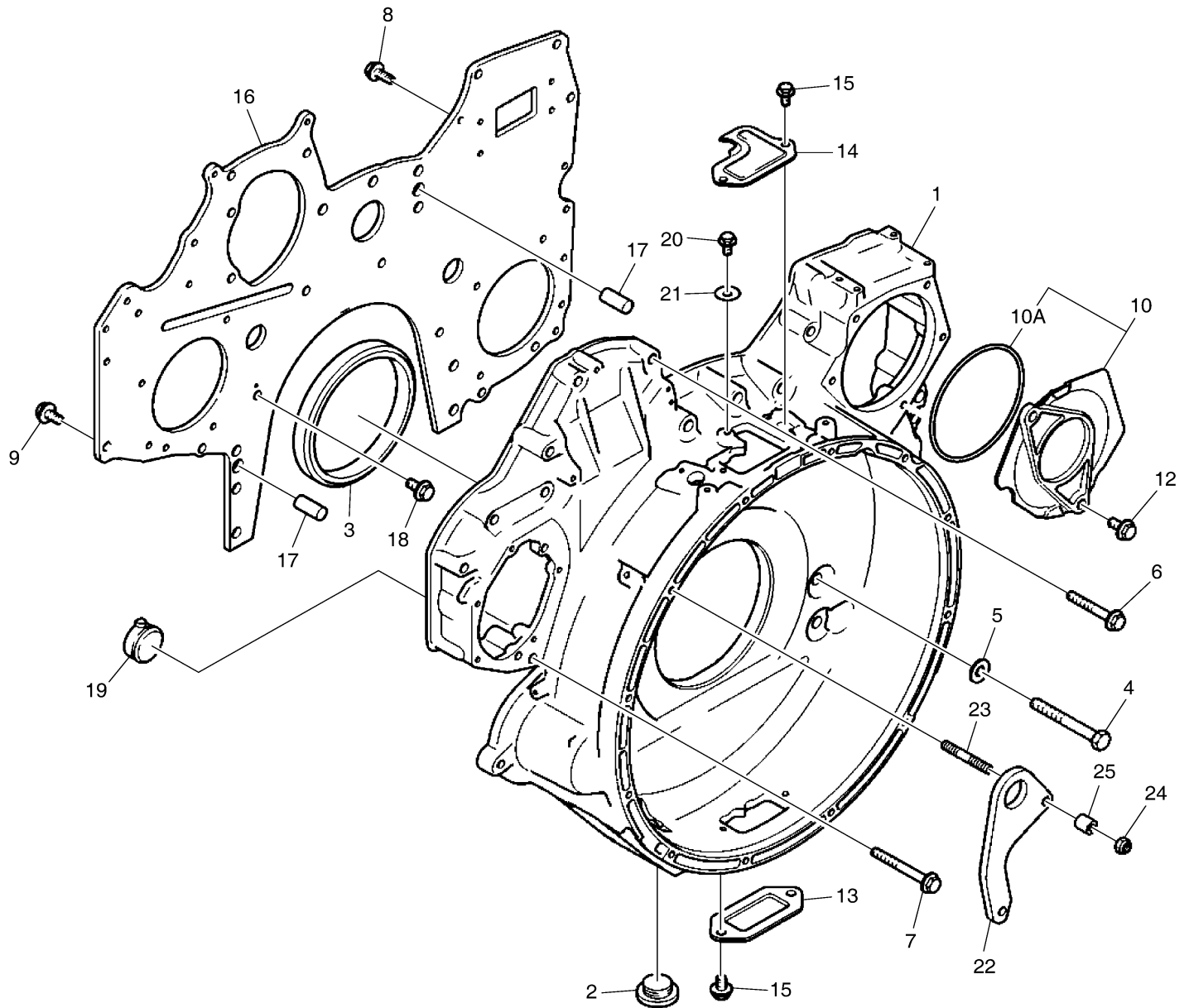


Fig. 015 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150114-00145	HOUSING,FLYWHEEL	1					
2	110508-08909	COVER	2					
3	401107-01137	SEAL	1					
4	120705-00756	SCREW,HEX	9					
5	120808-00533	WASHER	9					
6	120705-00742	SCREW;FLANGE	11					
7	120705-00743	SCREW;FLANGE	rq					
8	120705-00739	SCREW;FLANGE	5					
9	120705-00740	SCREW;FLANGE	1					
10	110508-08918	COVER	1					
10A	401002-00696	RING,O	1					
12	120705-00739	SCREW;FLANGE	2					
13	110508-08906	COVER	1					
14	110508-08913	COVER	1					
15	120705-00730	SCREW;FLANGE	4					
16	250201-03081	PLATE	1					
17	120501-02046	PIN	2					
18	120705-00746	SCREW;FLANGE	6					
19	430221-00573	PLUG	1					
20	120705-00730	SCREW;FLANGE	1					
21	120808-00537	WASHER	1					
22	110411-00115	BRACKET;LIFTING	2					
23	MX509136	STUD	12					
24	120311-00111	NUT,LOCK	12					
25	MX509139	SPACER	4					

Fig. 016 BREATHER SYSTEM

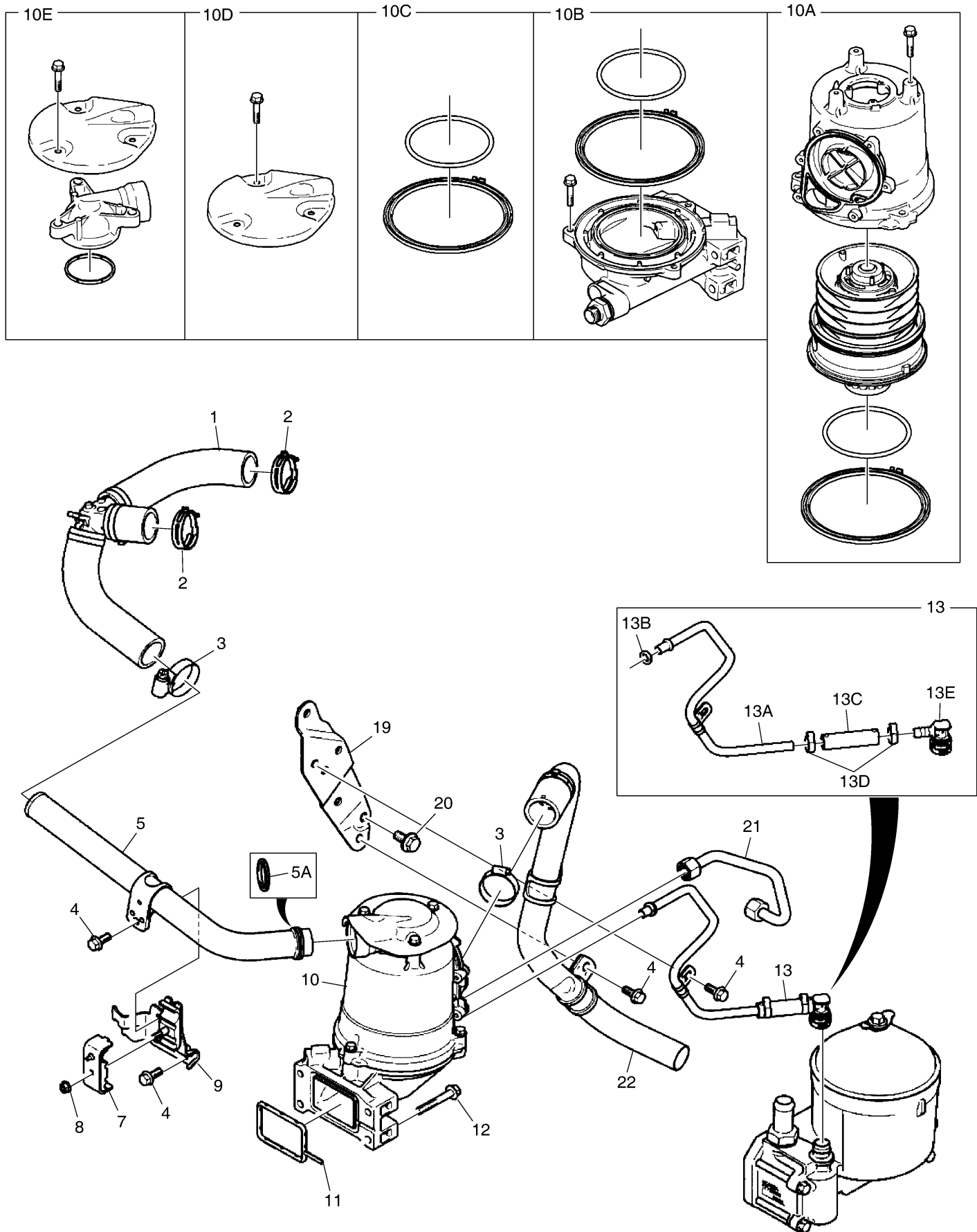
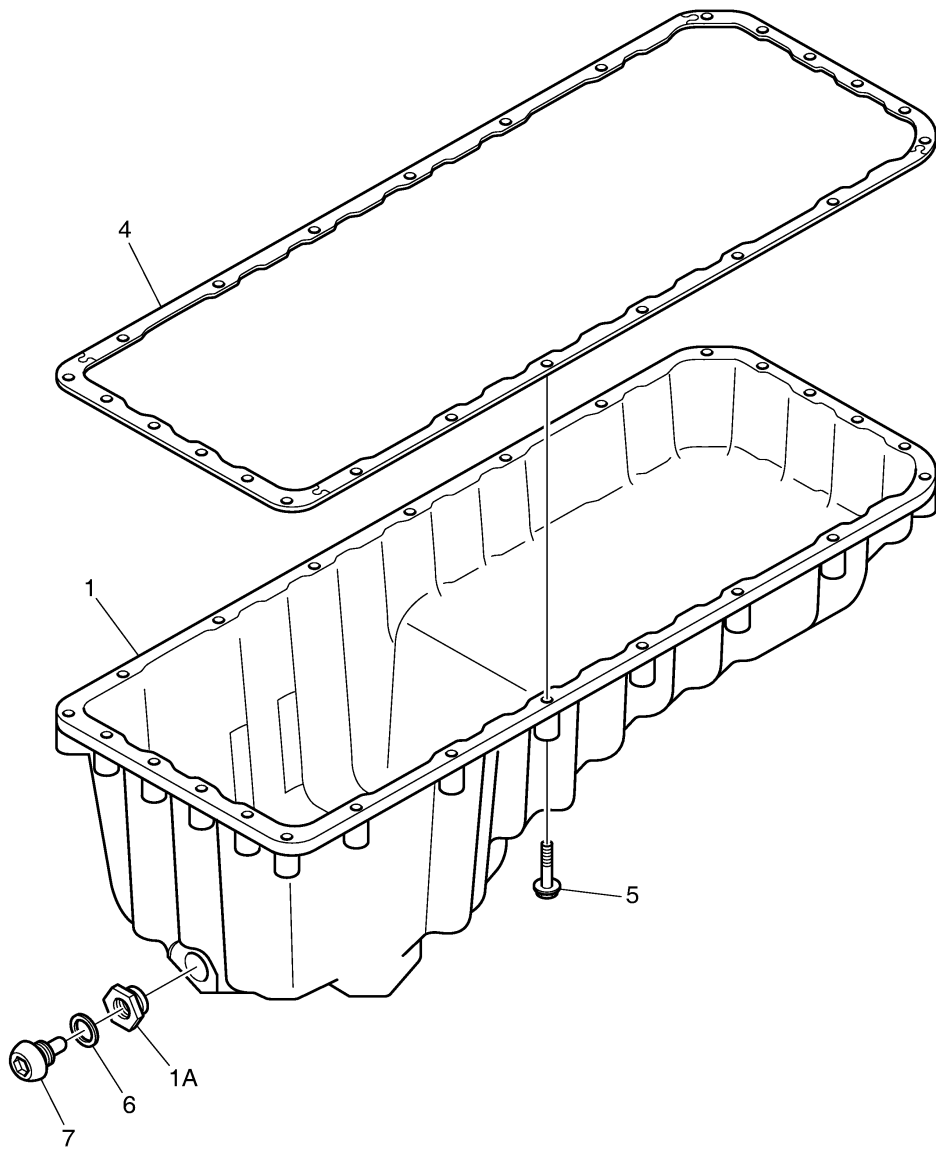


Fig. 016 BREATHER SYSTEM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	420108-00572	HOSE	1					
2	120202-00270	CLAMP,HOSE	2					
3	120202-00144	CLAMP,HOSE	2					
4	120705-00730	SCREW;FLANGE	6					
5	420210-01703	PIPE	1					
5A	401002-00697	RING,O	1					
7	120202-00271	CLAMP,HOSE	1					
8	120305-00048	NUT,FLANGE	1					
9	110411-00222	BRACKET	1					
10	240302-00008	SEPARATOR,MIST	1					
10A	101529-00226	KIT,REPAIR;SEPARATOR	1					
10B	101529-00378	KIT,REPAIR	1					
10C	401107-01190	SEAL KIT	1					
10D	101529-00380	KIT,REPAIR	1					
10E	101529-00243	KIT,REPAIR	1					
11	400602-00463	GASKET	1					
12	120705-00749	SCREW;FLANGE	4					
13	420210-01704	PIPE,DRAIN	1					
13A	-	PIPE ASS`Y	1	D				
13B	401002-00698	RING,O	1					
13C	420108-00735	HOSE	1					
13D	-	CLAMP	2	D				
13E	430208-00286	CONNECTER	1					
19	110411-00223	BRACKET	1					
20	120705-00738	SCREW;FLANGE	2					
21	420210-01705	PIPE	1					
22	420210-01706	PIPE	1					

Fig. 017 OIL PAN



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