

Fig. 001 CYLINDER BLOCK

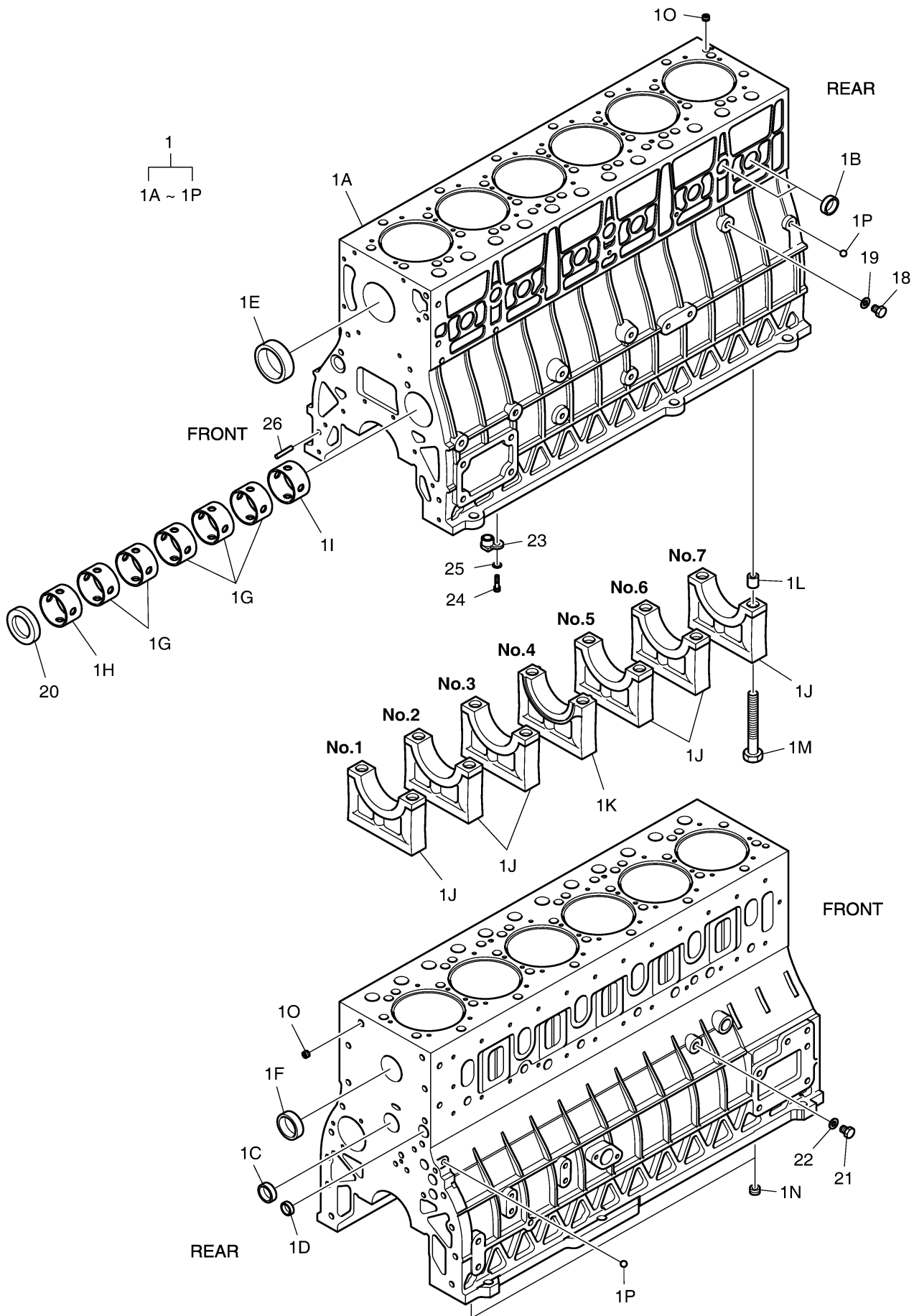


Fig. 001 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150102-00129A	CYLINDER BLOCK ASS'Y	1					
1A	-	BLOCK,CYLINDER	1	D				
1B	65.90302-0042	PLUG:CORE	9					
1C	65.90302-0042	PLUG:CORE	1					
1D	65.91606-0041	PLUG:CORE	1					
1E	65.90302-0059	PLUG:CORE	1					
1F	65.90302-0026	PLUG:CORE	1					
1G	65.04410-0017	BUSH:CAM SHAFT	5	B				
1H	65.04410-0019	BUSH:CAM SHAFT	1	B				
1I	130702-00075	BUSHING	1	B				
1J	-	CAP:BEARING	6	D				
1K	-	CAP:BEARING	1	D				
1L	65.91710-0035B	RING:LOCATING	14					
1M	65.90020-0096	BOLT:COLLARED HEX.	14					
1N	65.90310-0148	SCREW:PLUG	2					
1O	65.91001-0013A	PIN:CORE	3					
1P	06.31641-0618	BALL:STEEL	2					
18	65.90310-0091	SCREW:PLUG M12X1.5X20	1					
19	06.56190-0704	RING:SEAL	1					
20	65.91605-0002	COVER:CORE HOLE	1					
21	65.90310-0135	PLUG:SCREW	1					
22	06.56190-0706	SEAL RING A14X20	1					
23	65.05710-0001	FLANGE:CONNECTION	1					
24	06.02090-0307	BOLT:SOCKET HEAD M6X14	1					
25	06.16731-2106	WASHER	1					
26	06.22022-1063	PIN	2					

Fig. 002 CYLINDER LINER

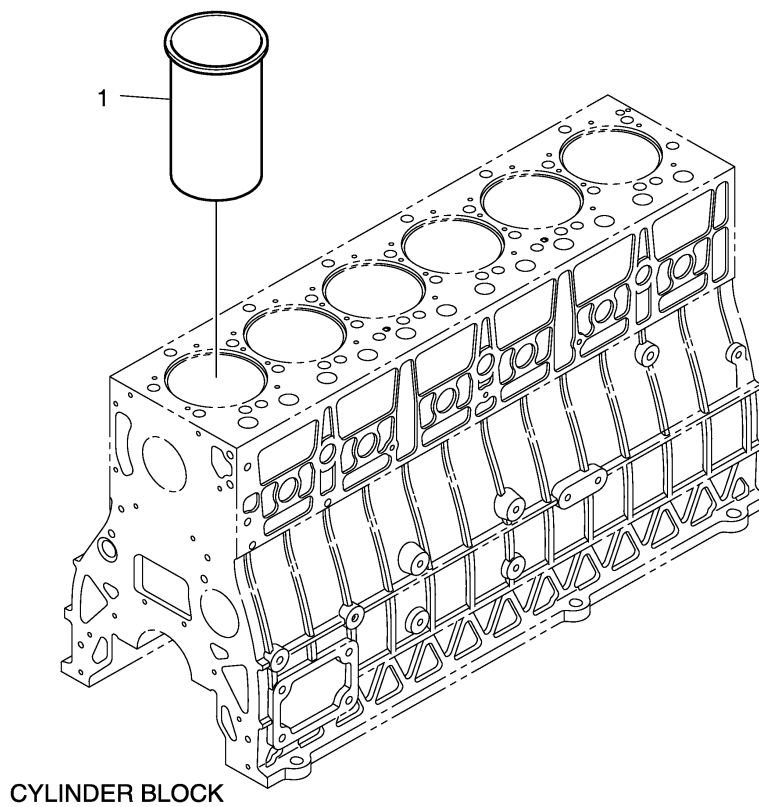


Fig. 002 CYLINDER LINER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01201-0074	LINER;CYLINDER	6					

Fig. 003 TIMING GEAR CASE

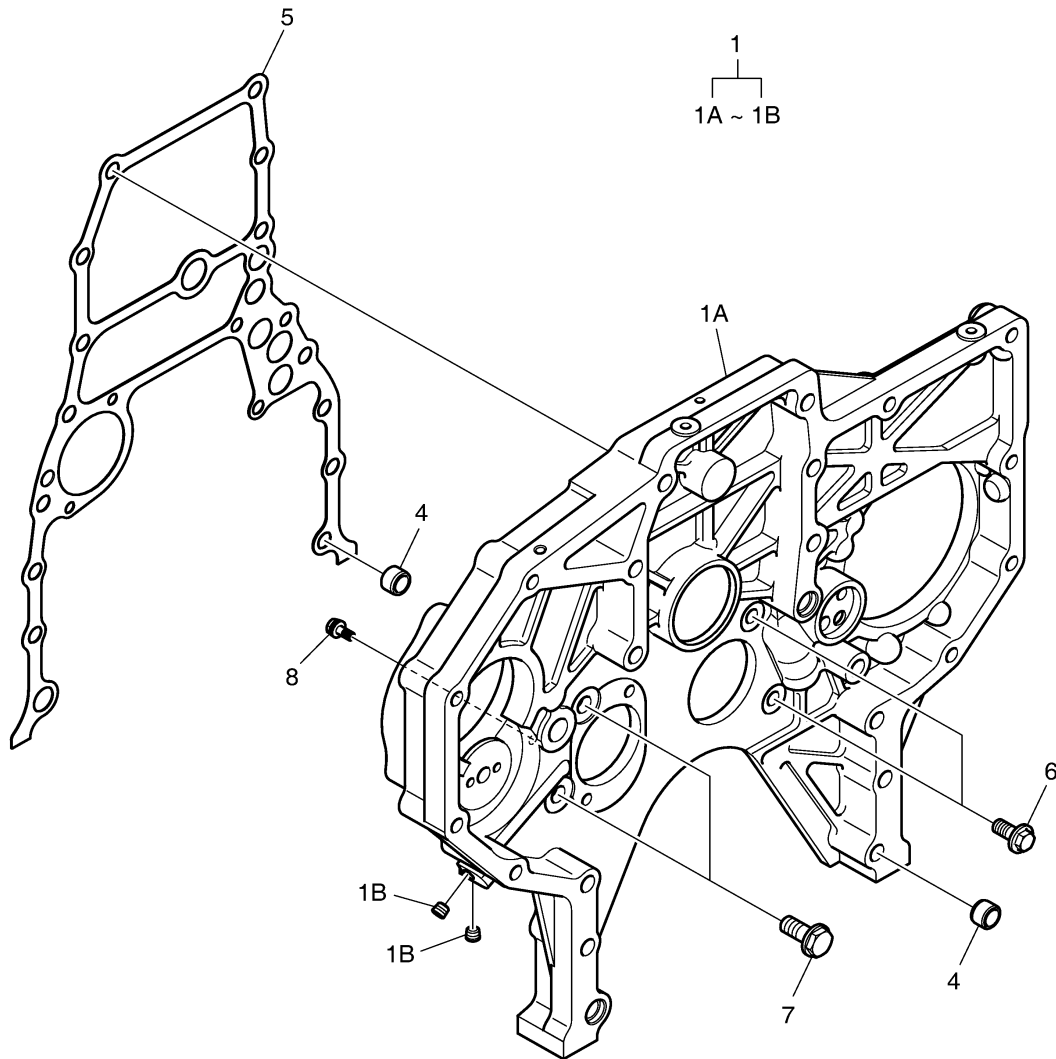


Fig. 003 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	130405-00071	TIMING GEAR CASE	1					
1A	130405-00032	TIMING GEAR CASE	1	D				
1B	65.90320-0022	PLUG SCREW PT1/8	2					
4	65.91710-0016	RING;STOPPER	2					
5	65.01903-0012	GASKET	1					
6	65.90020-0145	BOLT;COLLARED HEX.	2					
7	65.90020-0084	BOLT;COLLARED HEX.	2					
8	06.01923-2911	BOLT ASS'Y M6X16	1					

Fig. 004 FLYWHEEL HOUSING

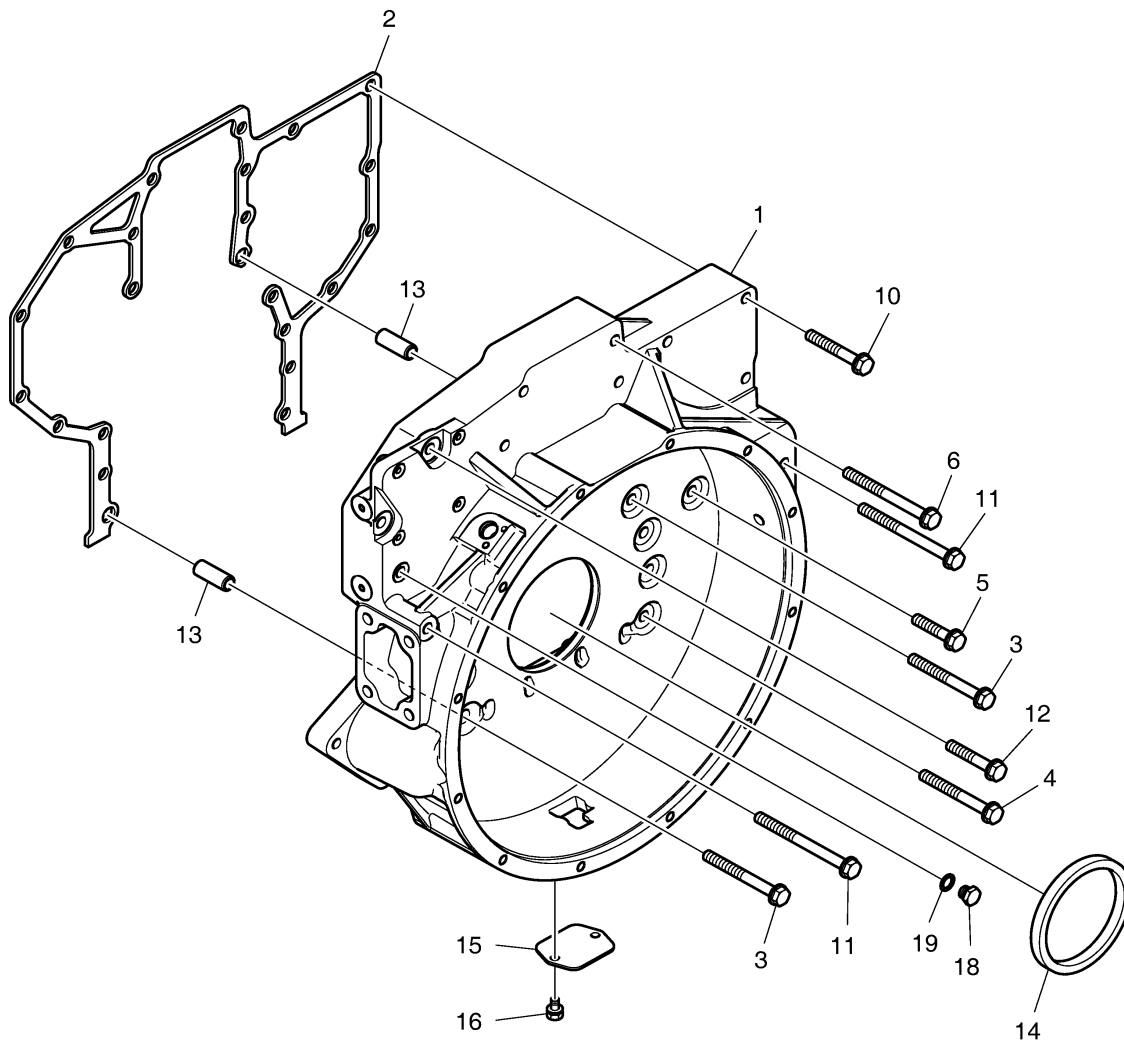


Fig. 004 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150114-00077	HOUSING,FLYWHEEL	1					
2	65.01904-0027A	GASKET	1					
3	65.90020-0099	BOLT, 108mm	2					
4	65.90020-0100	BOLT, 103mm	8					
5	65.90020-0101	BOLT, 57mm	2					
6	65.90020-0102	BOLT, 125mm	4					
10	65.90020-0103	BOLT, 79mm	3					
11	65.90020-0104	BOLT, 138mm	2					
12	65.90020-0105	BOLT, 67mm	2					
13	65.91710-0009	RING;STOPPER	2					
14	65.01510-0141	OIL SEAL;RR	1					
15	65.01414-0004A	COVER	1					
16	06.01913-3110	BOLT ASS'Y M8X12	2					
18	65.90310-0135	PLUG;SCREW	1					
19	06.56190-0706	SEAL RING A14X20	1					

Fig. 005 OIL SEAL

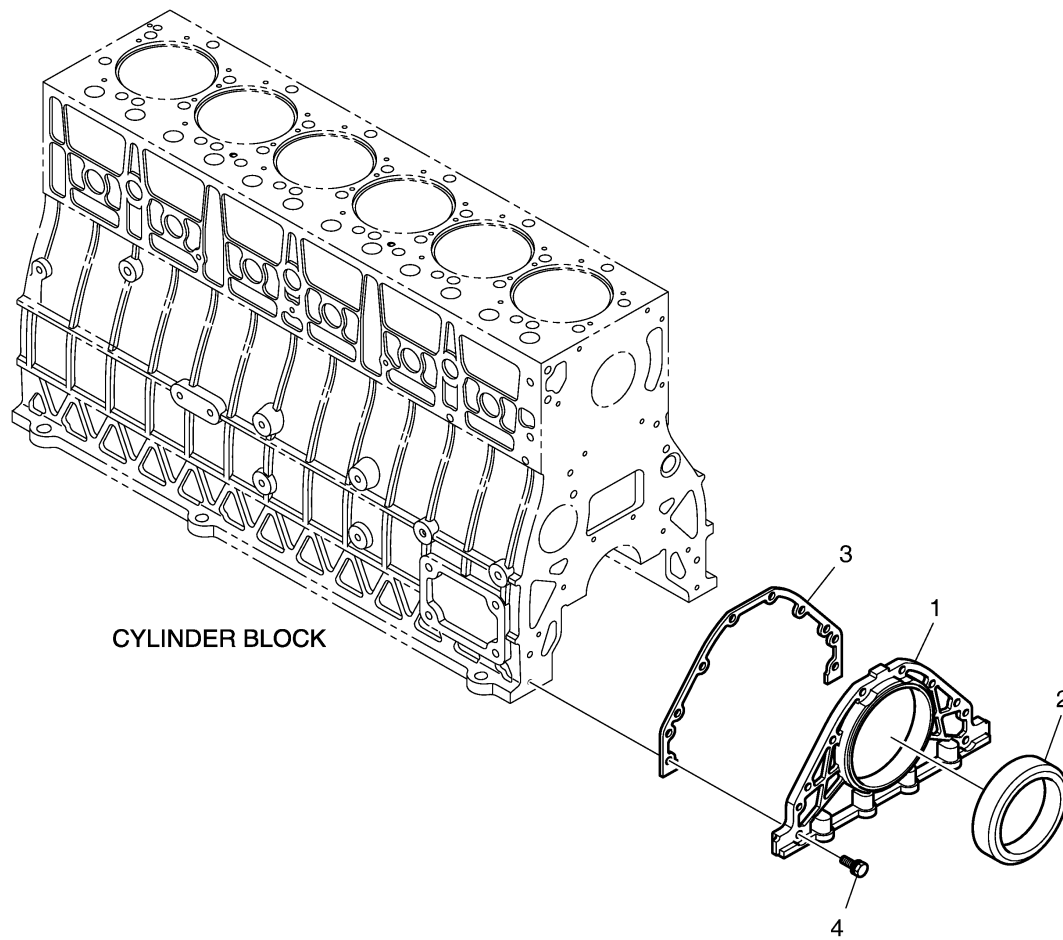


Fig. 005 OIL SEAL

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01501-5002B	COVER;OIL SEAL	1					
2	65.01510-0041	SEAL;OIL	1					
3	65.01905-0008	GASKET	1					
4	06.01923-3116	BOLT ASS'Y M8X28	8					

Fig. 006 OIL SPRAY NOZZLE

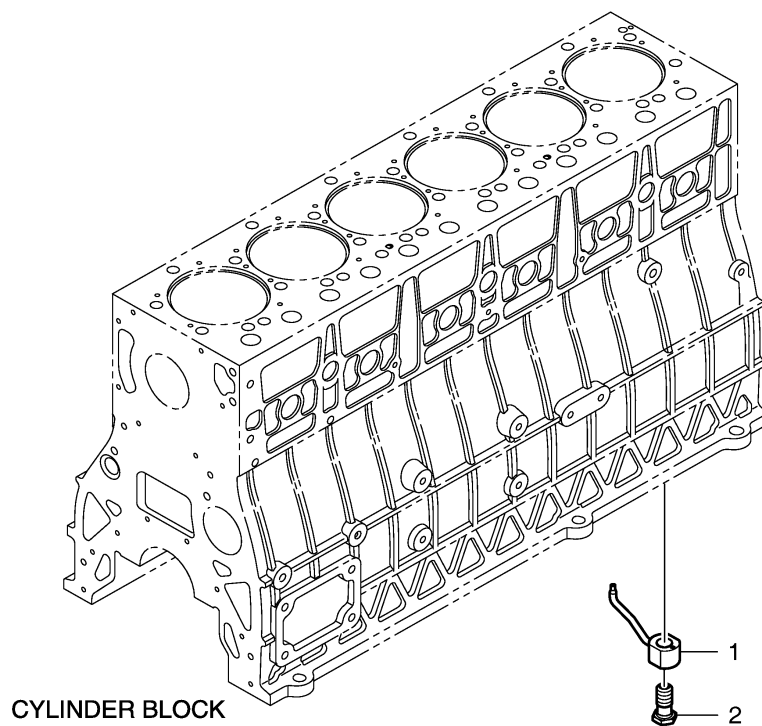


Fig. 006 OIL SPRAY NOZZLE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01601-5021A	OIL SPRAY NOZZLE ASS'Y	6					
2	65.98150-0089A	SCREW;HOLLOW	6					

Fig. 007 BREATHER SYSTEM

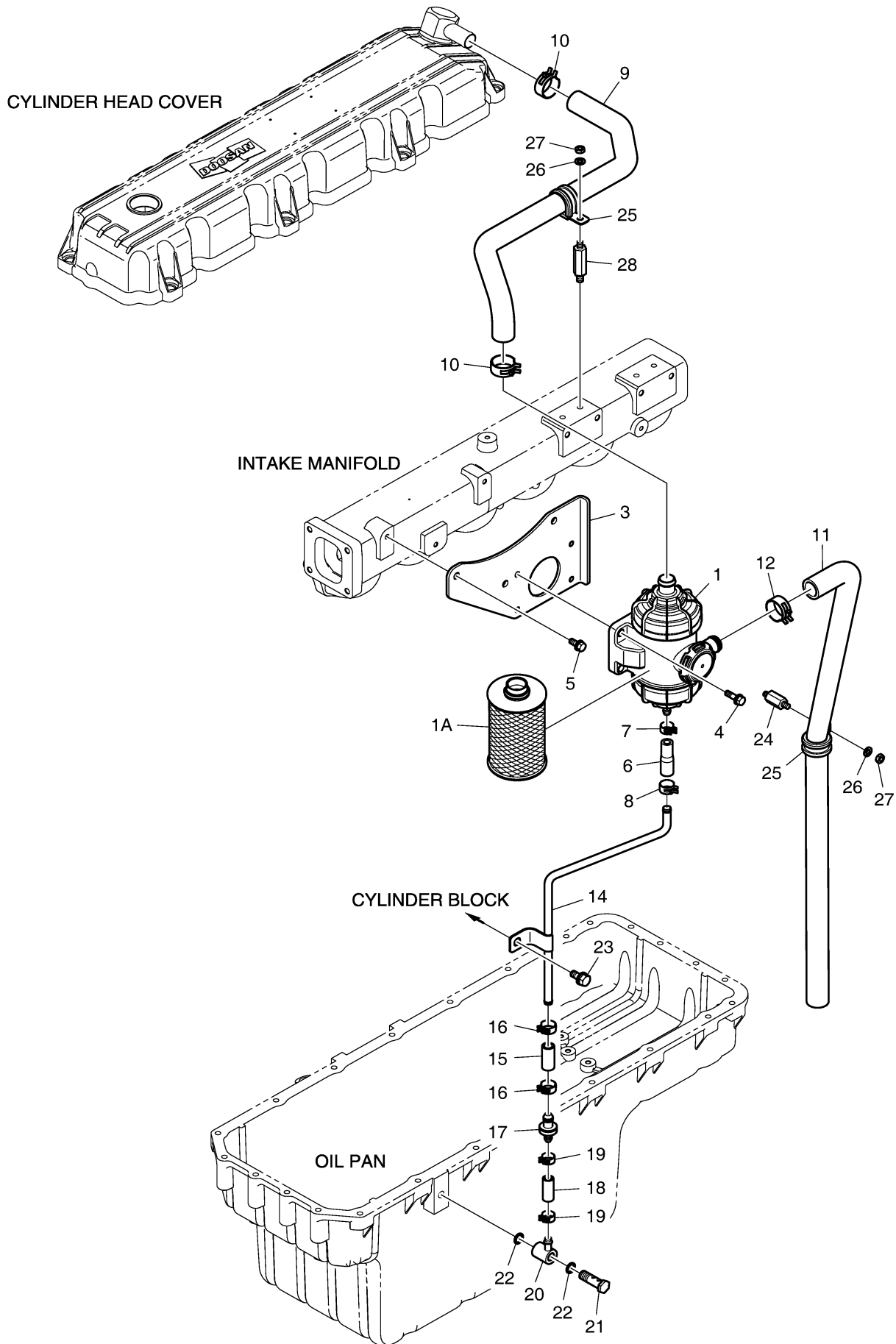


Fig. 007 BREATHER SYSTEM

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	110972-00040	HOUSING,BREATHER	1					
1A	400406-00160	FILTER:BREATHER	1					
3	110436-00130	BRACKET	1					
4	06.01923-3117	BOLT ASS'Y M8X30	4					
5	06.01923-3114	BOLT ASS'Y M8X22	3					
6	420101-00515	HOSE,RUBBER	1					
7	65.97402-0020	CLIP,HOSE	1					
8	65.97402-0025	CLAMP;HOSE	1					
9	420101-00514	HOSE,RUBBER	1					
10	65.97402-0042	CLIP;HOSE	2					
11	420101-00516	HOSE,RUBBER	1					
12	65.97402-0042	CLIP;HOSE	1					
14	420215-00026	PIPE ASSY,OIL DRAIN	1					
15	65.96301-0422A	HOSE;RUBBER	1					
16	65.97402-0025	CLAMP;HOSE	1					
17	410104-00025	CHECK VALVE ASS'Y	1					
18	65.96301-0535	HOSE;RUBBER	2					
19	65.97402-0015	CLIP;HOSE	1					
20	420215-00010	PIPE;OIL DRAIN	1					
21	65.98150-0090A	SCREW,HOLLOW	1		~121101			
21	65.98150-0071	SCREW;HOLLOW	1		121102~			
22	06.56190-0706	SEAL RING A14X20	1					
23	06.01943-3215	BOLT ASS'Y	1					
24	65.90201-0128	BOLT;STUD	1					
25	65.97401-5019	CLIP;PIPE	2					
26	06.16731-2107	WASHER	2					
27	06.11063-8214	NUT	2					
28	65.90201-0122	BOLT;STUD	1					

Fig. 008 CRANK SHAFT

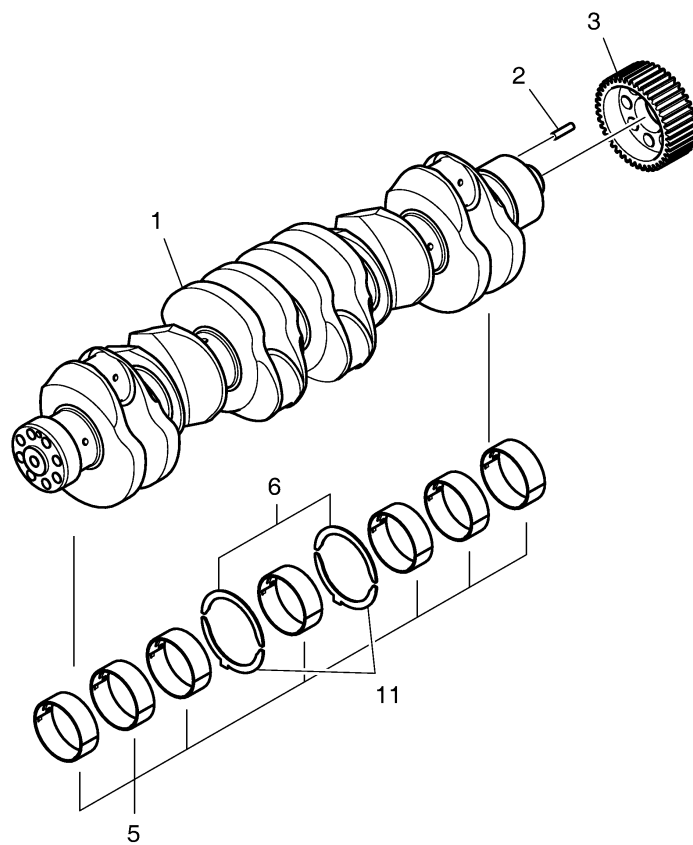


Fig. 008 CRANK SHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	150107-00367	CRANKSHAFT	1					
2	06.22022-1018	PIN;DOWEL	1					
3	65.02115-0014B	GEAR:CRANK SHAFT	1					
5	140103-00075	METAL,MAIN	7					
5	140103-00076	METAL,MAIN(0.25)	7	US				
5	140103-00077	METAL,MAIN(0.50)	7	US				
6	120816-00083	WASHER,THRUST(UPPER)	2					
11	120816-00084	WASHER,THRUST(LOWER)	2					

Fig. 009 VIBRATION DAMPER

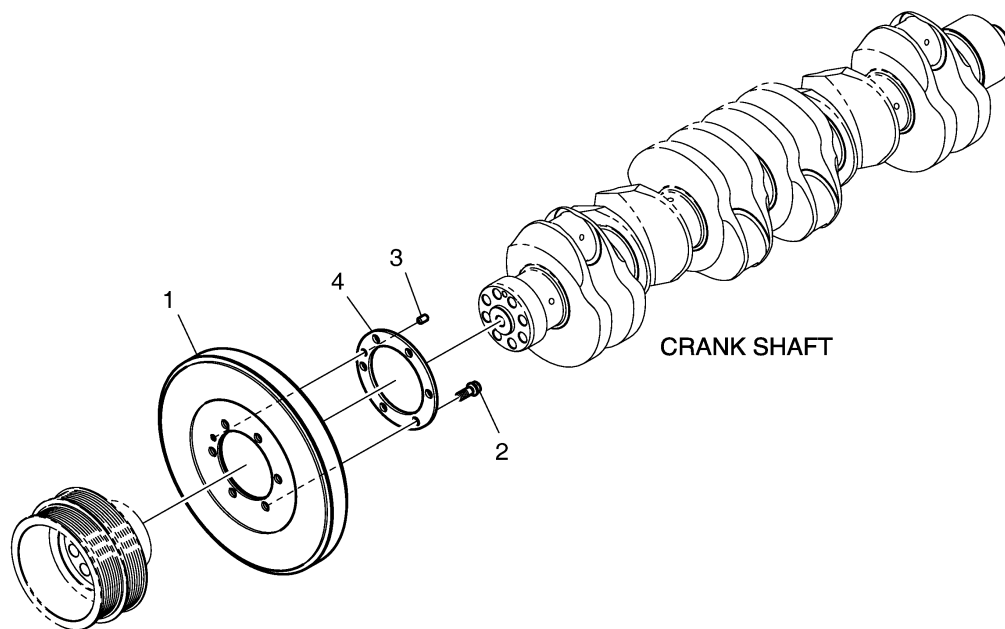
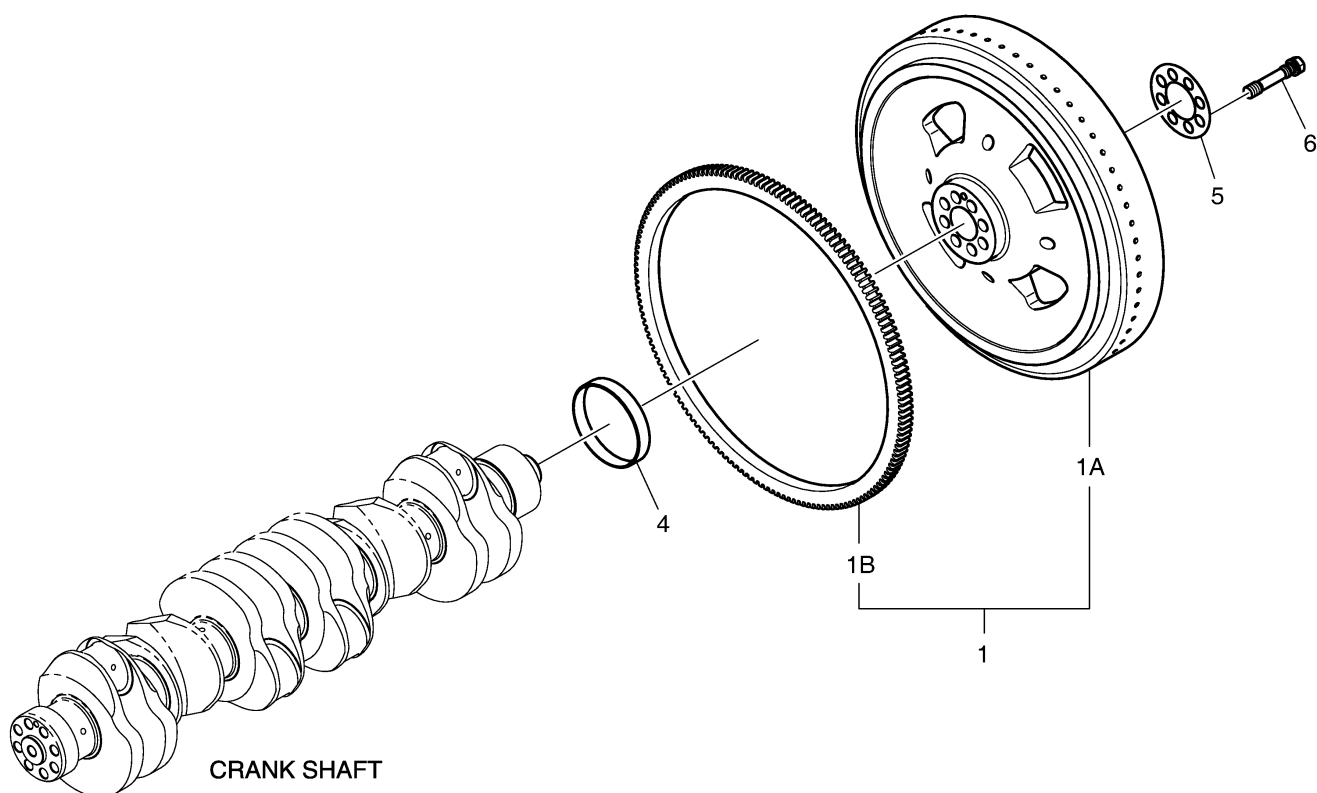


Fig. 009 VIBRATION DAMPER

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.02201-0005	DAMPER;VIBRATION	1					
2	65.90020-0063B	BOLT;HEX M10X25	6					
3	06.22022-1009	PIN;DOWEL	1					
4	120808-00158	WASHER	1					

Fig. 010 FLYWHEEL



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