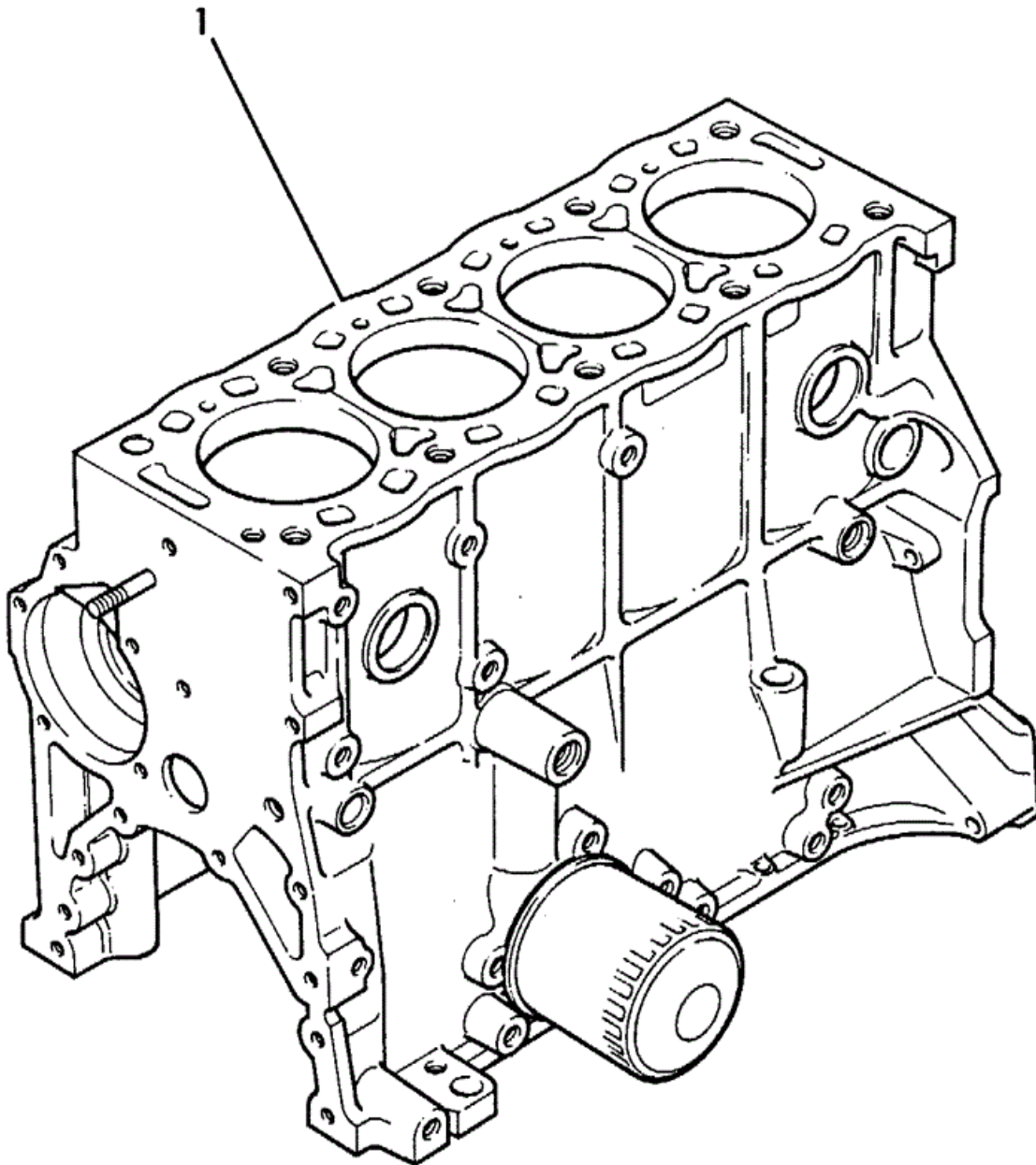




9802/4500 L1-2-1 ENGINE, SHORT

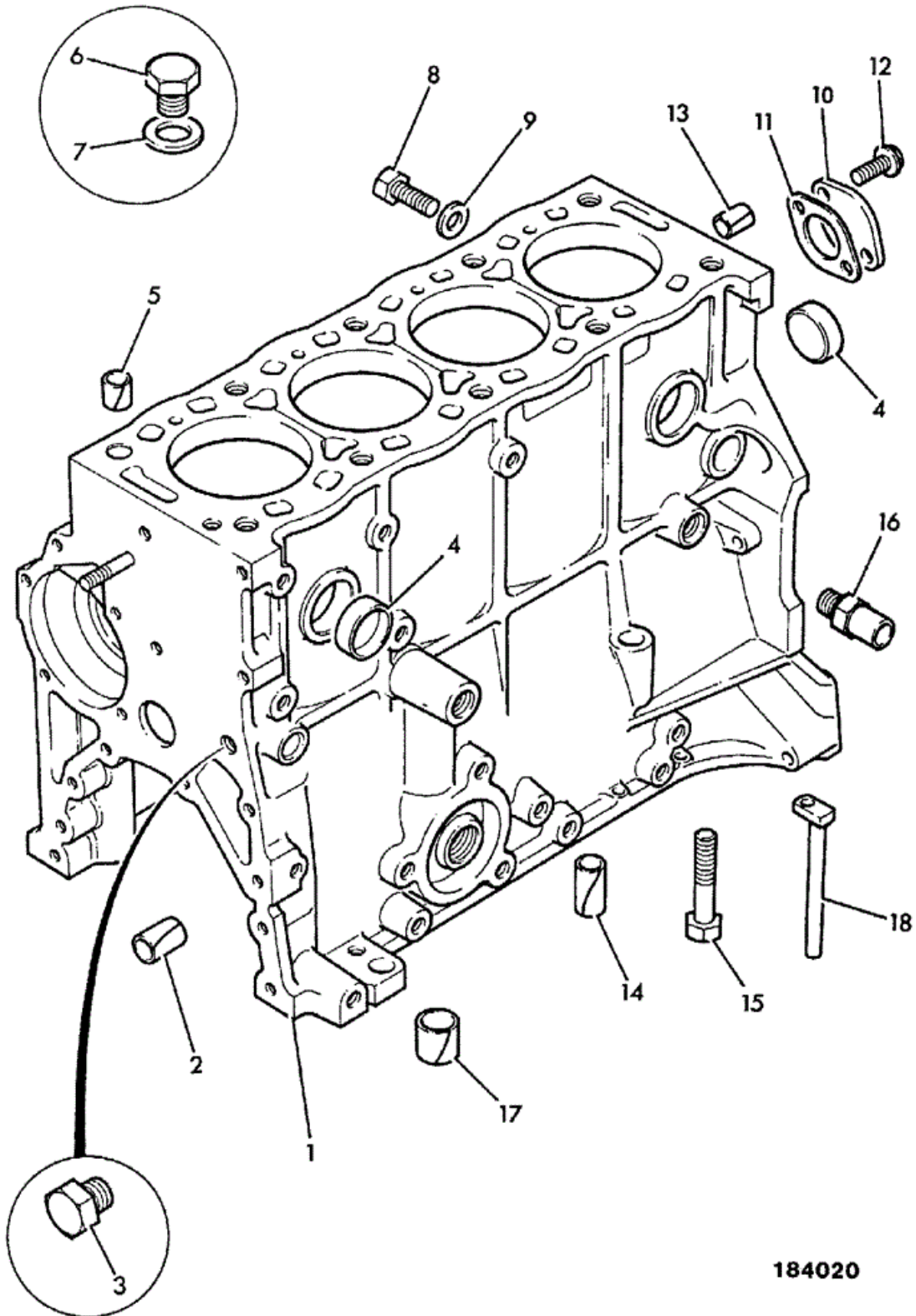


184010

Item	Part #	Change No	Description	Usage Code	QTY
1	02/900000		Engine short		1

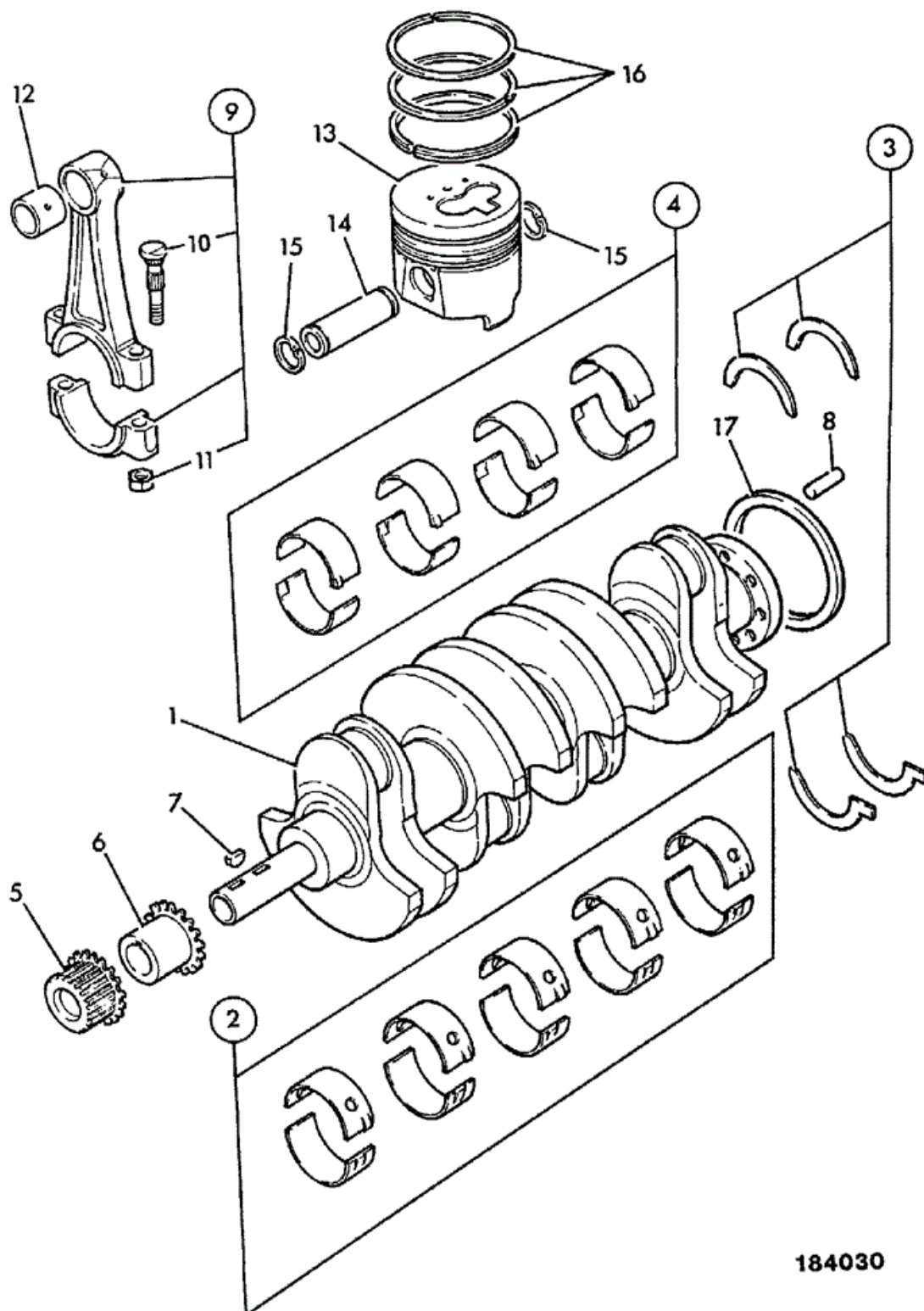


9802/4500 L1-3-1 BLOCK ASSEMBLY



184020

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part <i>Use short engine, See frame L1-2-1</i>		1
2	02/900001		Pin roll		4
3	02/900002		Plug		2
4	02/900003		Plug		8
5	02/900004		Pin roll		1
6	02/900006		Plug		1
7	02/900005		Washer seal		1
8	02/991001		Screw		1
9	02/900007		Washer seal		1
10	02/900009		Plate		1
11	02/900008		Gasket		1
12	02/991002		Screw		2
13	02/990010		Bush small end		2
14	02/900011		Pin roll		2
15	02/991003		Screw		10
16	02/900012		Connector		1
17	02/900013		Bush		1
18	02/900026		Seal half		2



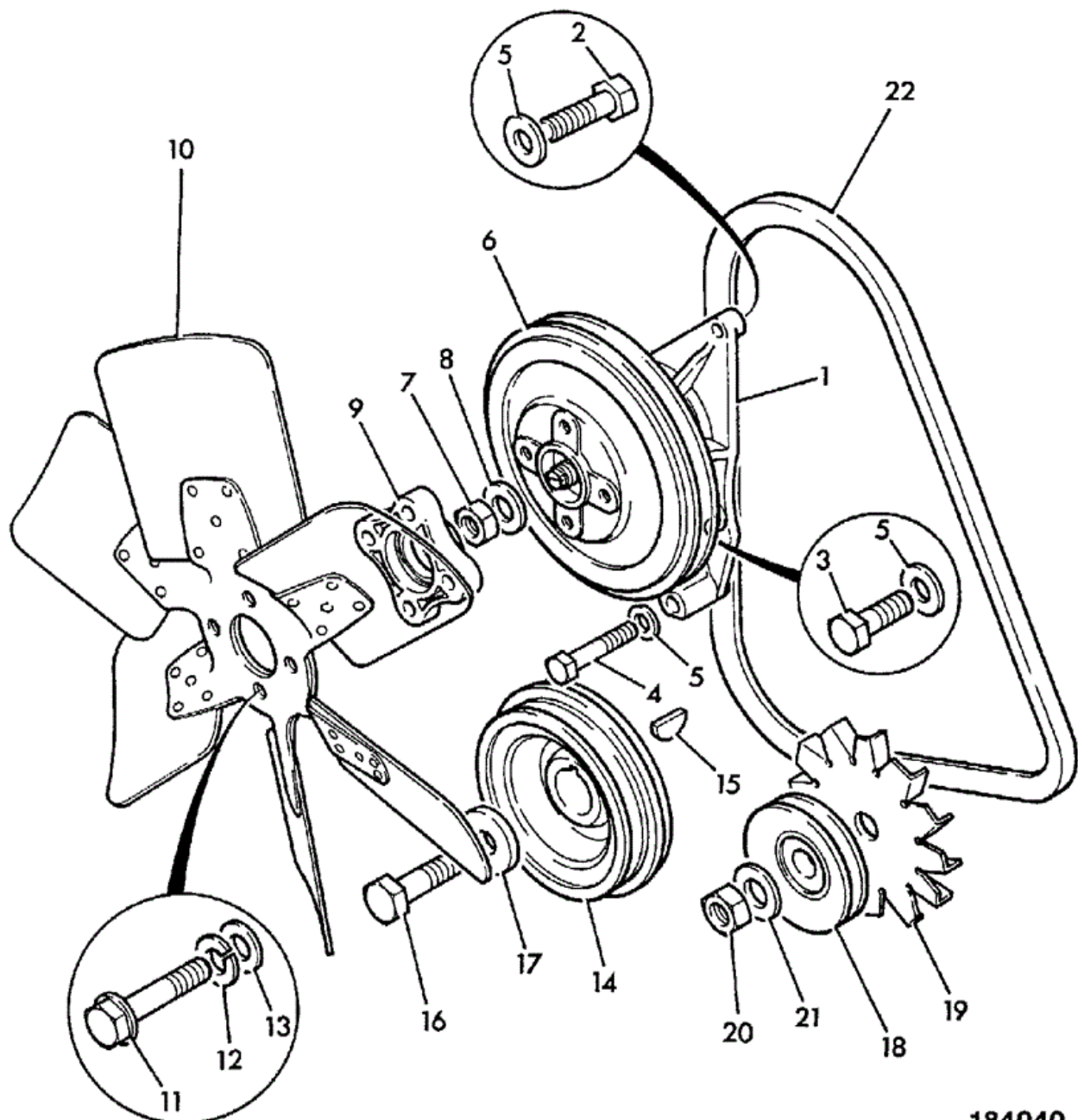
184030

Item	Part #	Change No	Description	Usage Code	QTY
1	02/900016		Crankshaft		1
2	02/990004		Kit-bearing main standard		1
2	02/990005		Kit-bearing main undersize - 0.30		1
3	02/990006		Kit-thrust washer standard		2
3	02/990007		Kit-thrust washer oversize - 0.10		0

3	02/990008		Kit-thrust washer oversize - 0.15		0
3	02/990009		Kit-thrust washer oversize - 0.25		0
4	02/990011		Kit-bearing big end		1
4	02/990012		Kit-bearing big end 1st repair		1
5	02/990001		Gear crankshaft pinion		1
6	02/990002		Gear oil pump pinion		1
7	02/900017		Key woodruff		2
8	02/900020		Pin dowel		1
9	02/900029		Rod connecting set of 4		4
10	:02/991010		Bolt		2
11	:02/991011		Nut		2
12	02/990010		Bush small end		4
13	02/900030		Piston set of 4 standard		1
13	02/900031		Piston set of 4 1st repair, 83.13mm		1
13	02/900032		Piston set of 4 2nd repair, 83.43mm		1
13	02/900033		Piston set of 4 3rd repair, 83.73mm		1
14	02/900034		Pin gudgeon		4
15	02/900035		Circlip		8
16	02/900036		Kit-piston ring standard <i>REINSTATED</i>		4
16	02/900037		Kit-piston ring 1st repair		4
16	02/900038		Kit-piston ring 2nd repair		4
16	02/900039		Kit-piston ring 3rd repair		4
17	02/900025		Seal rear oil		1



9802/4500 L1-5-1 FANS, PULLEYS & FAN BELT



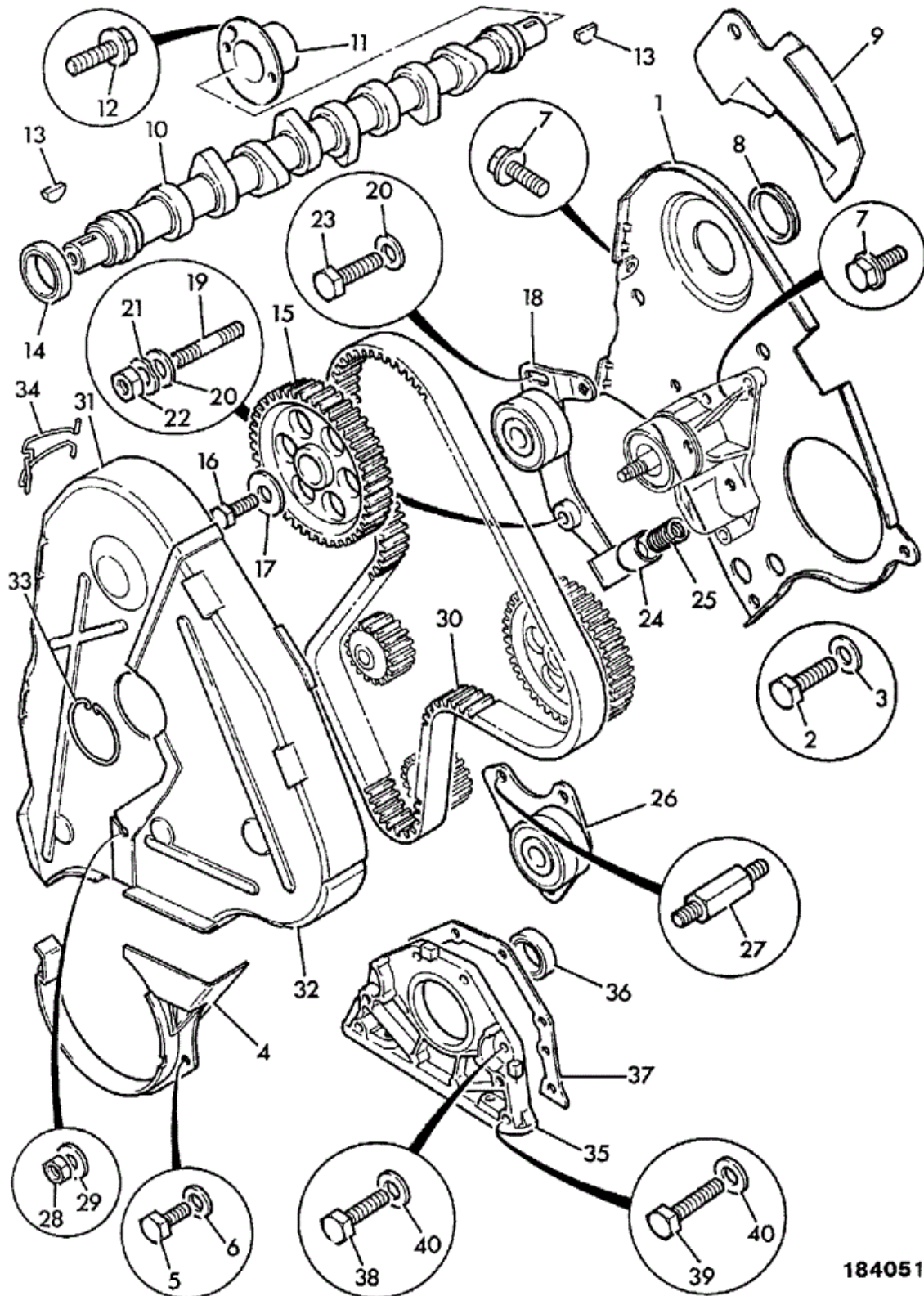
184040

Item	Part #	Change No	Description	Usage Code	QTY
1	02/900062		Housing fan drive		1

2	02/991067		Screw		1
3	02/991046		Bolt		1
4	02/991068		Screw		3
5	02/991020		Washer		5
6	02/900063		Pulley fan drive		1
7	02/991087		Nut		1
8	02/991069		Washer		1
9	02/100097		Spacer fan 50.8mm		1
10	246/20000		Fan cooling		1
11	1315/3317Z		Bolt M8 x75 mm		4
12	1425/0007Z		Washer Washer		4
13	1420/0007Z		Washer (M8)		4
14	02/900018		Pulley crankshaft		1
15	02/900017		Key woodruff		1
16	02/991005		Screw		1
17	02/991004		Washer		1
18	02/900236		Pulley alternator		1
22	02/900060		Belt fan		1



9802/4500 L1-6-1 TIMING CASE CAMSHAFT & GEARS

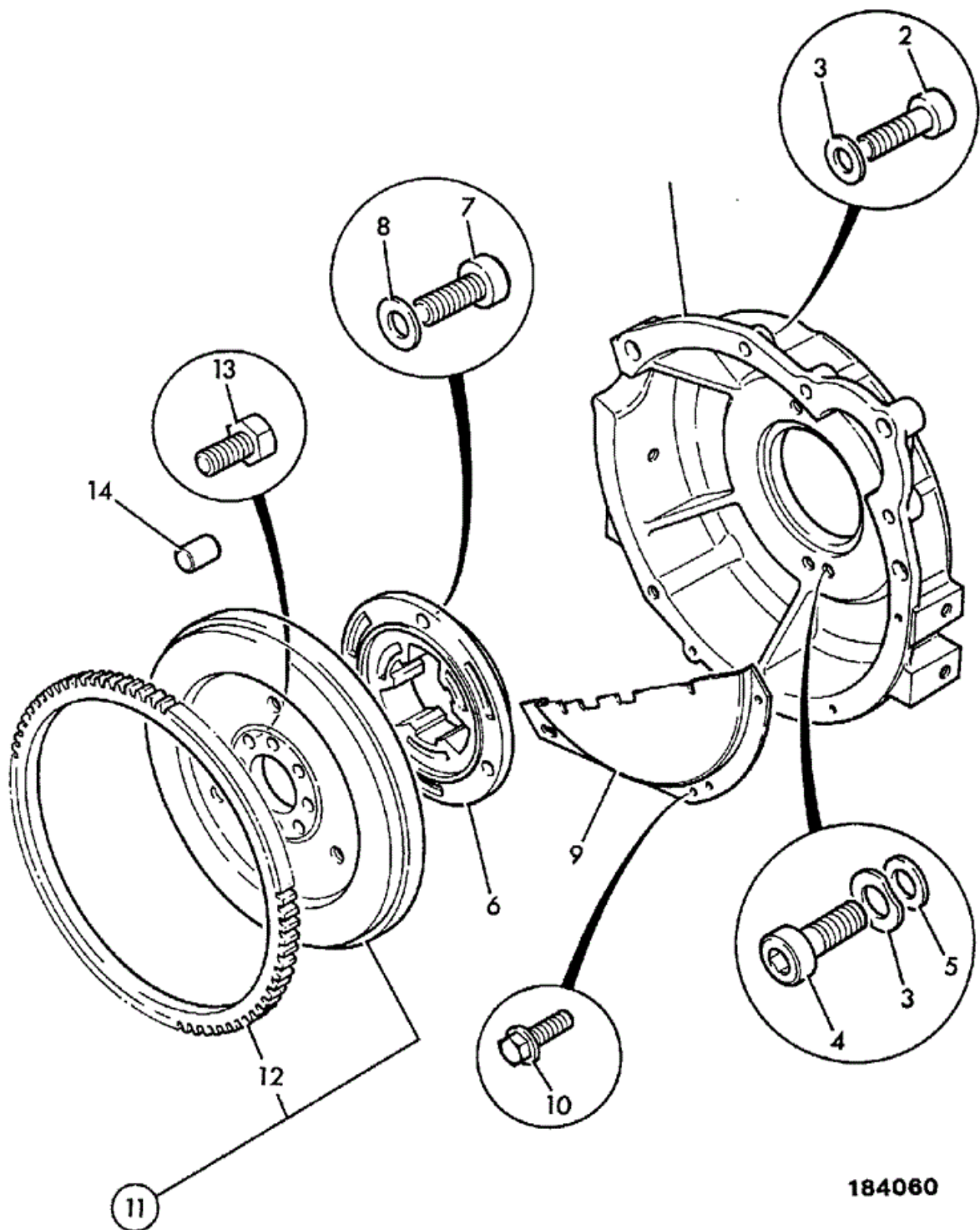


184051

Item	Part #	Change No	Description	Usage Code	QTY
1	02/900040		Shield		1
2	02/991021		Screw		2
3	02/991020		Washer		2
4	02/900041		Shield		1
5	02/991022		Screw		2
6	02/991007		Washer		2
7	02/991081		Screw		2
8	02/900045		Seal		1
9	02/900065		Shield		1
10	02/900046		Camshaft		1
11	02/900068		Cover camshaft protection		1
12	02/991023		Screw		2
13	02/900047		Key woodruff		2
14	02/900048		Seal oil, camshaft		2
15	02/990013		Gear camshaft		1
16	02/991024		Screw		1
17	02/991025		Washer		1
18	02/900056		Adjuster timing belt tension		1
19	02/991015		Stud		1
20	02/991026		Washer		2
21	02/991020		Washer		1
22	02/991013		Nut		1
23	02/991021		Screw		1
24	02/900055		Cup		1
25	02/900054		Spring		1
26	02/900053		Roller cam drive belt		1
27	02/900066		Stud support		1
28	02/991082		Washer		1
29	02/991083		Nut		1
30	02/900050		Belt camshaft drive		1
31	02/900042		Cover timing - left hand		1
32	02/900043		Cover timing - right hand		1
33	02/900067		Ring snap		1
34	02/900044		Clip		1
35	02/900027		Housing front oil seal		1
36	02/900024		Seal front oil		1
37	02/900028		Gasket front seal housing		1
38	02/991008		Screw		4
39	02/991009		Screw		2
40	02/991007		Washer		6



9802/4500 L1-7-1 FLYWHEEL & HOUSING



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