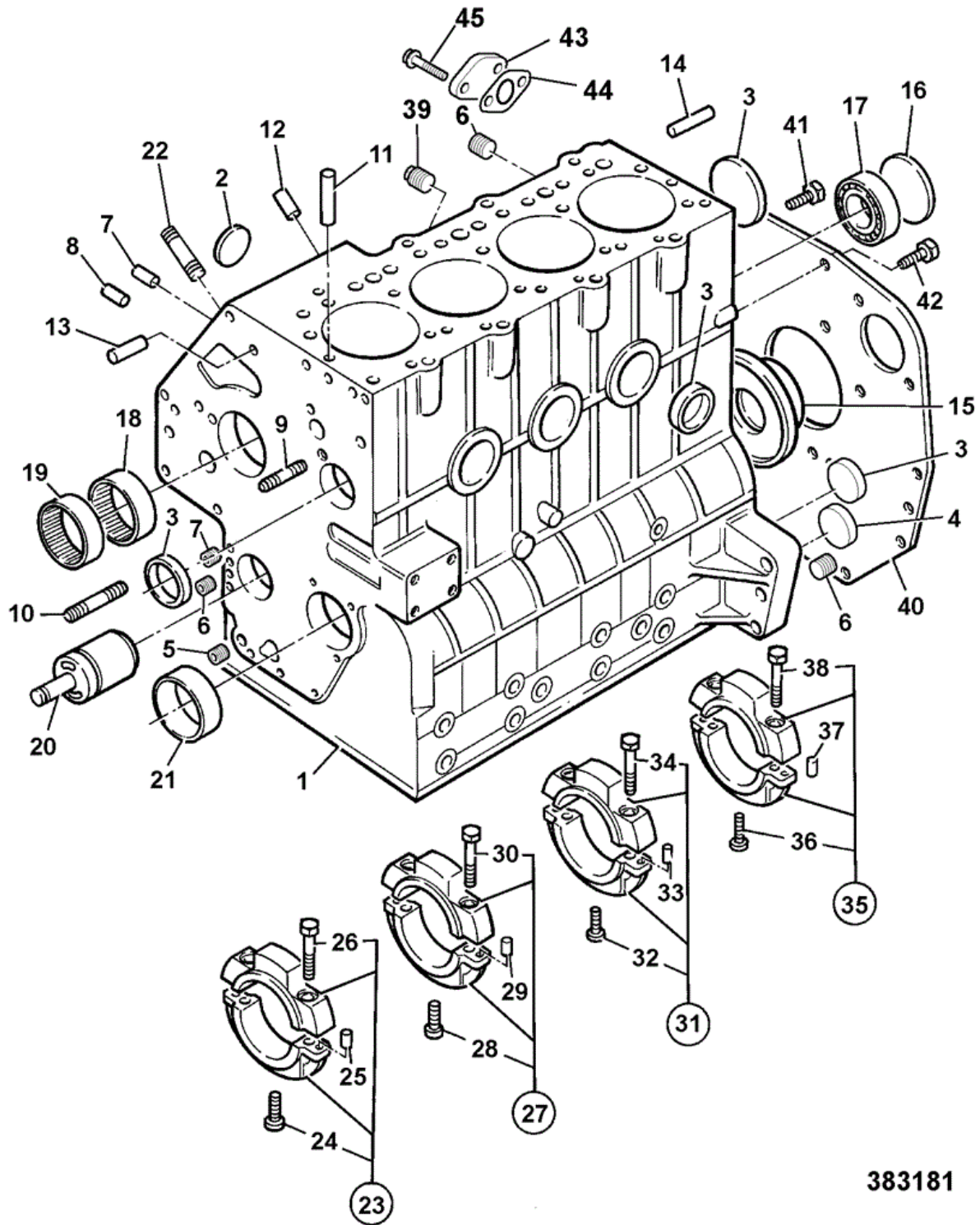




9802/4530 M1-3-1 BLOCK ASSEMBLY HP BUILD



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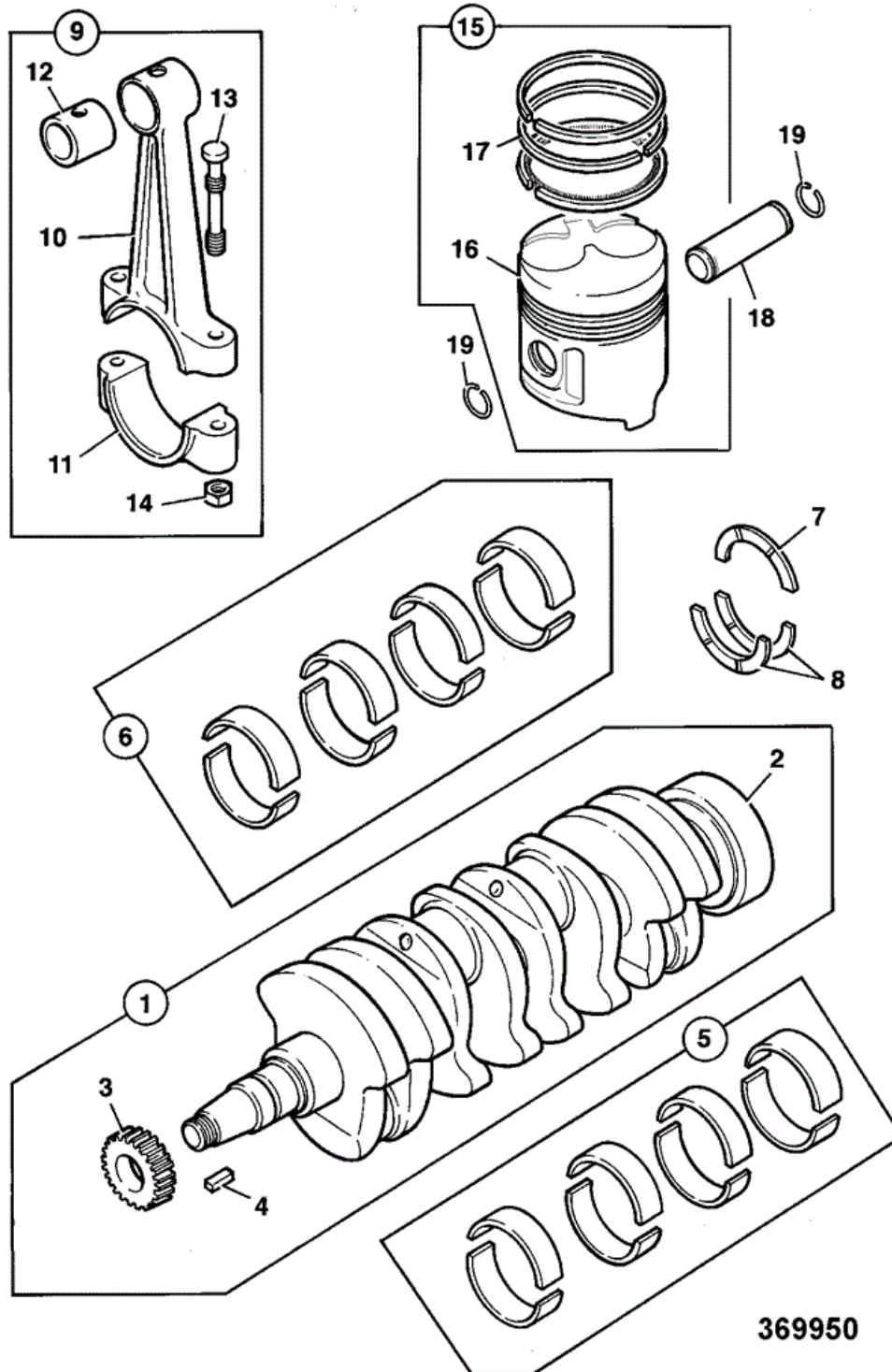
Item	Part #	Change No	Description	Usage Code	QTY
1	02/630480		Engine long, 2800rpm HP Build - 50bhp <i>See N1-1-1</i>		1

1	332/F1910		Engine hybrid <i>For engine parts catalogue enter part number in the search box.</i>	1
1	02/630481		Engine long, 2600rpm HP Build - 47bhp <i>See P1-1-1</i>	1
1	332/F1909		Engine hybrid <i>For engine parts catalogue enter part number in the search box.</i> <i>See Note 1</i>	1
2	02/634206		Plug core D=25mm	1
3	02/634207		Plug core D=40mm	1
4	02/630392		Plug D=10mm	3
5	02/630702		Plug 10.4mm	2
6	02/630007		Plug 8.4mm	3
7	02/634202		Plug D=6.5mm	2
8	02/630006		Plug 6.5mm	3
9	826/10720		Stud	1
10	02/630022		Stud	1
11	02/630019		Pin	2
12	02/630024		Dowel	2
13	02/630017		Dowel	2
14	02/630018		Dowel	2
15	02/634013		Seal rear oil	1
16	02/634208		Plug	1
17	02/630013		Bearing	1
18	02/634002		Bearing needle	1
19	02/634001		Bearing needle	1
20	02/634204		Shaft	2
20	332/G0394		Shaft kit oil pump idler <i>Contains idler gear plus oil pump idler assembly kit including the shaft.</i>	1
21	02/634203		Bush	2
22	826/10719		Stud	3
23	02/634004		Cap bearing assembly	1
24	****		T.B.A	1
25	:02/630024		Dowel	2
26	:02/634005		Screw	2
27	02/634007		Cap bearing assembly	1
28	****		T.B.A	1
29	:02/630024		Dowel	2
30	:02/634005		Screw	2
31	02/634008		Cap bearing assembly	1
32	****		T.B.A	1
33	:02/630024		Dowel	2
34	:02/634005		Screw	2
35	02/634009		Cap bearing assembly	1
36	****		T.B.A	1
37	:02/630024		Dowel	2
38	:02/634005		Screw	2
40	02/634010		Plate	1
41	826/10731		Screw	2
42	02/634112		Screw	10
43	02/634650	>EU980549P	Plate Blanking	1

44	02/634094	>EU980549	Gasket		1
45	02/630102	>EU980549P	Screw		2

Note 1: This engine does NOT come with a Flywheel, Starter Motor, Alternator, Exhaust Manifold and Mechanical Lift Pump. See TI number for machine modifications and parts.

JCB 9802/4530 M1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS HP BUILD

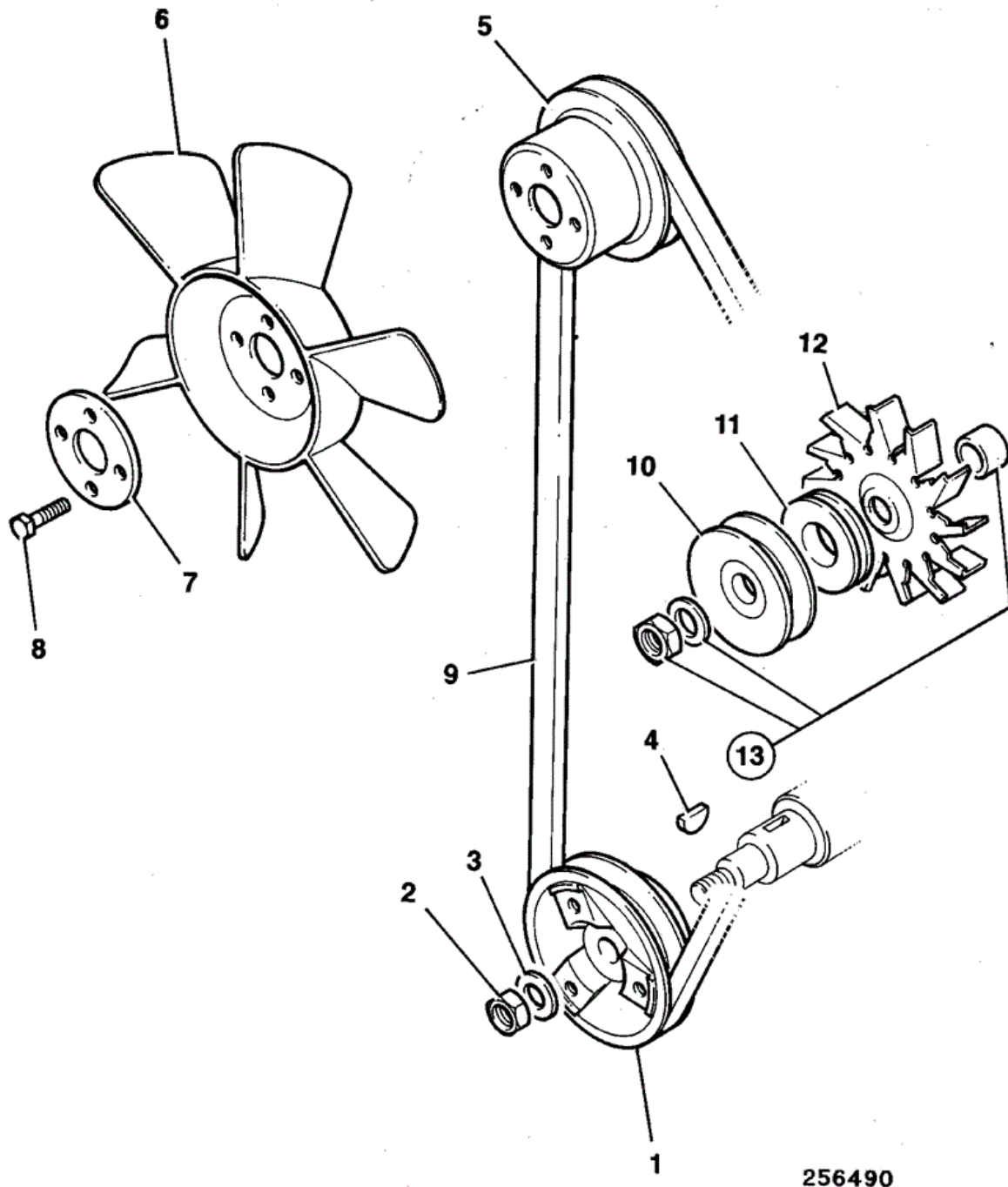


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634020		Crankshaft assembly		1

2	****		None serviced part		1
3	:02/630716		Gear		1
4	:02/630042		Key		1
5	02/634019		Kit-bearing main standard		1
5	02/634018		Kit-bearing main undersize - 0.25mm		1
5	02/634017		Kit-bearing main undersize - 0.50mm		1
6	02/634016		Kit-bearing big end standard		1
6	02/634015		Kit-bearing big end undersize - 0.25mm		1
6	02/634014		Kit-bearing big end undersize - 0.50mm		1
7	02/634021		Washer thrust		1
8	02/630723		Washer thrust		2
9	02/634022		Conrod assembly		4
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/634135		Piston assembly		4
16	****		None serviced part		1
17	:02/634136		Kit-piston ring		1
18	02/630731		Pin gudgeon		1
19	02/630732		Circlip		2
20	02/630877		Sleeve wear		0



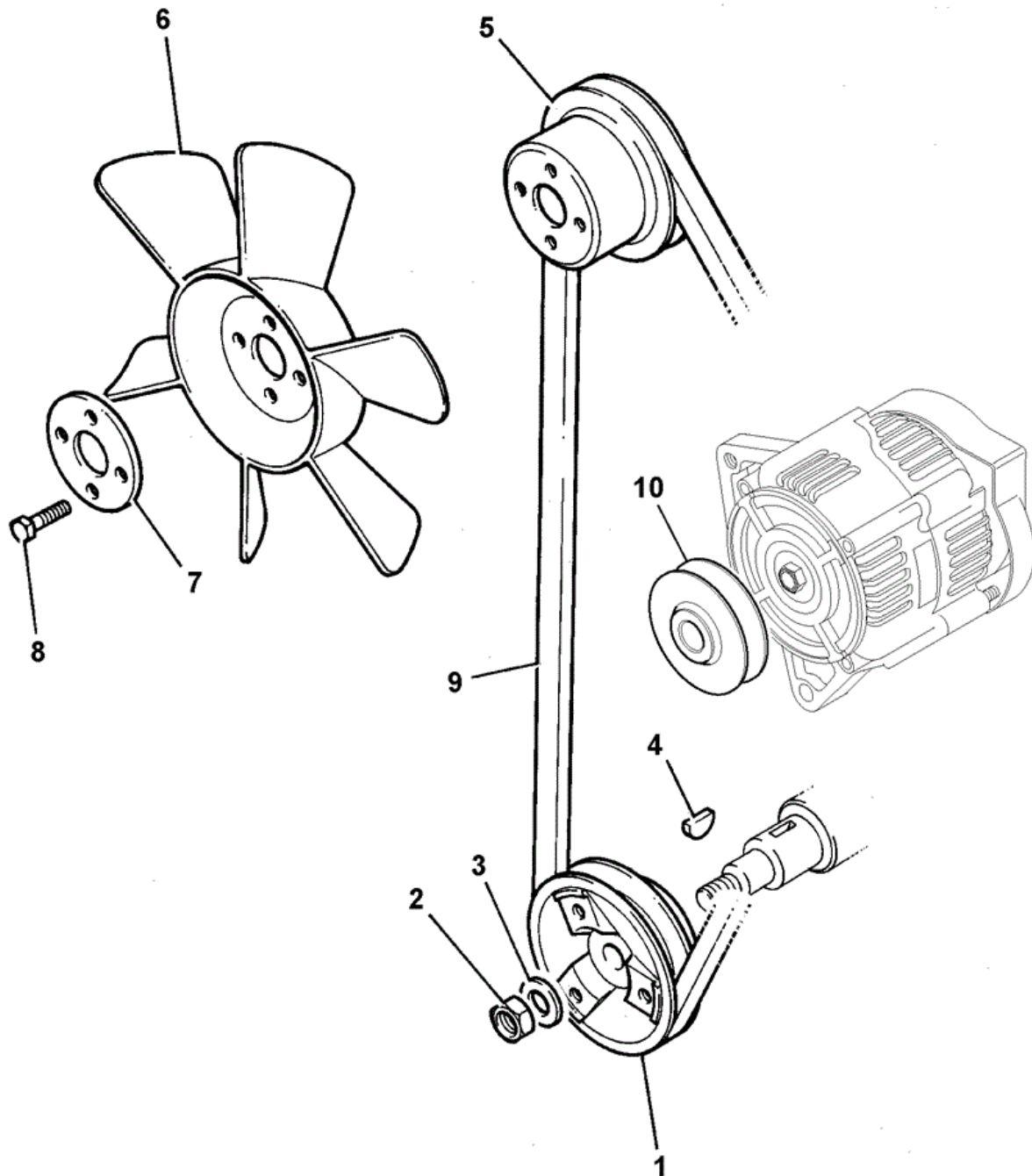
9802/4530 M1-5-1 FANS, PULLEYS & FAN BELT HP BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/634153		Pulley crankshaft		1
2	02/630778		Nut		1

3	02/630779		Washer		1
4	02/630068		Key		1
5	02/630835		Pulley water pump		1
6	30/925410		Fan cooling 4 Blade		1
6A	30/925411		Fan cooling 8 Blade <i>OPTIONAL - HIGH AMBIENT</i>		1
7	02/634075		Plate		1
8	02/634076		Screw		4
9	02/634154		Belt fan L=1010mm		1
10	02/102012		Pulley single D=83mm		1
11	02/634124		Spacer 5.5mm		1
12	02/200452		Fan alternator		1
13	714/20405		Kit-sundry parts		1

JCB 9802/4530 M1-5-2 FANS, PULLEYS & FAN BELT HP BUILD
 65A ALTERNATOR



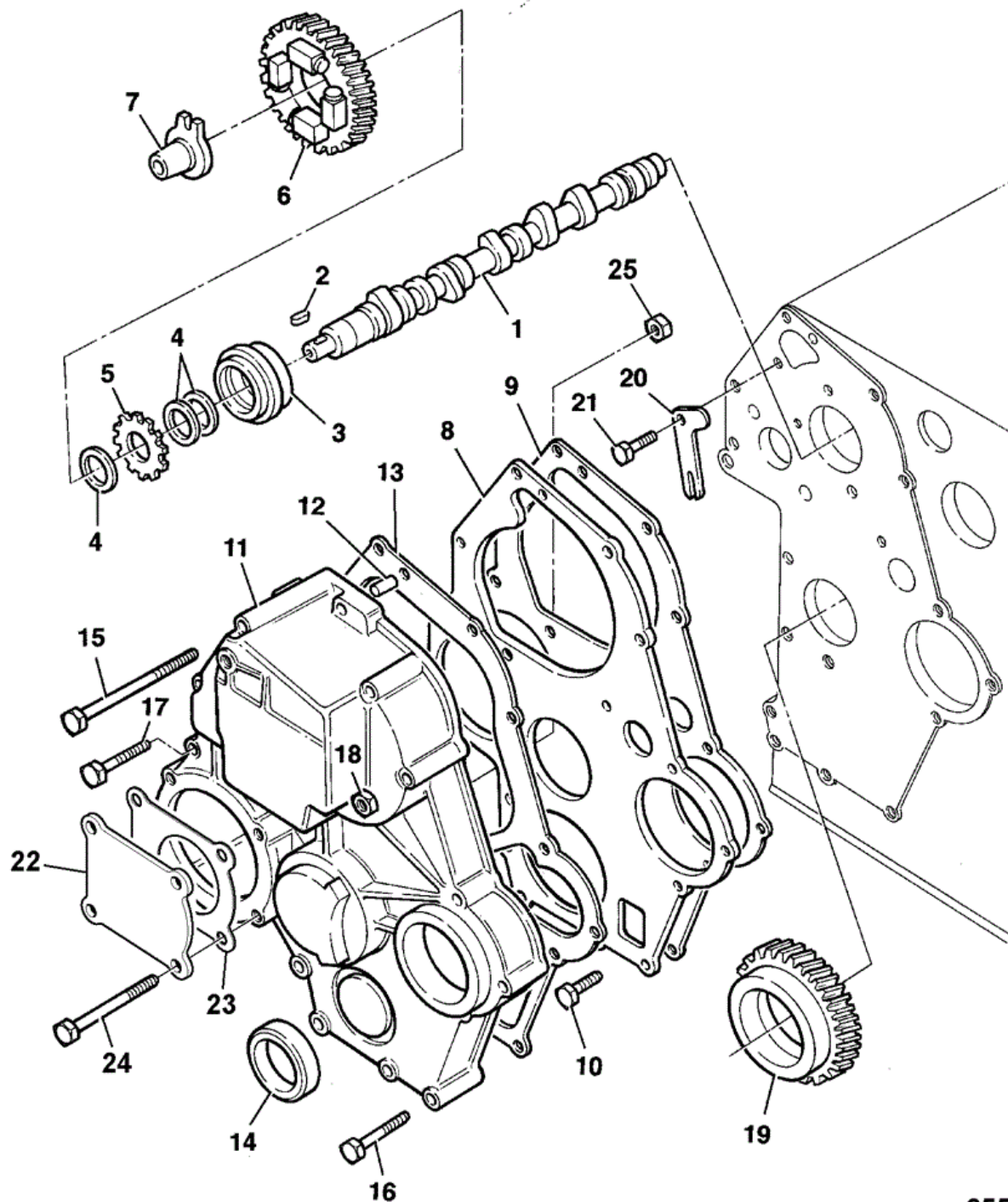
788370

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634153		Pulley crankshaft		1

2	02/630778		Nut		1
3	02/630779		Washer		1
4	02/630068		Key		1
5	02/630835		Pulley water pump		1
6	30/925410		Fan cooling 4 Blade		1
6A	30/925411		Fan cooling 8 Blade <i>OPTIONAL - HIGH AMBIENT</i>		1
7	02/634075		Plate		1
8	02/634076		Screw		4
9	02/634154		Belt fan L=1010mm		1
10	02/202438		Pulley alternator D=73mm single groove		1



9802/4530 M1-6-1 TIMING CASE CAMSHAFT & GEARS HP BUILD



255691

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634160		Camshaft		1

2	02/630068		Key		1
3	02/634032		Bearing		1
4	02/630082		Spacer		1
6	02/630768		Gear		1
7	02/630085		Tappet		1
8	02/630767		Plate		1
9	02/634162		Gasket t/case to block		1
10	02/630172		Bolt		2
11	02/634113		Case timing		1
12	02/630089		Pin		1
13	02/630764		Gasket		1
14	02/630763		Seal front oil		1
15	826/10740		Bolt		2
16	826/10730		Screw		7
17	826/10729		Screw		3
18	02/630096		Nut		1
19	****		'See Remark' <i>SEE OIL PUMP, M5-2-1</i>		1
20	02/634087		Plate		1
21	02/630102		Screw		2
22	02/630097		Plate		2
23	02/630079		O Ring		1
24	826/10735		Bolt		4
25	02/630098		Gasket		1
26	02/630078		Nut		4

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