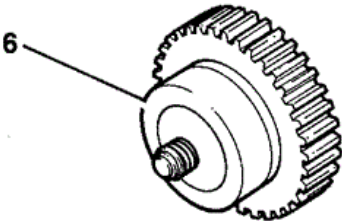
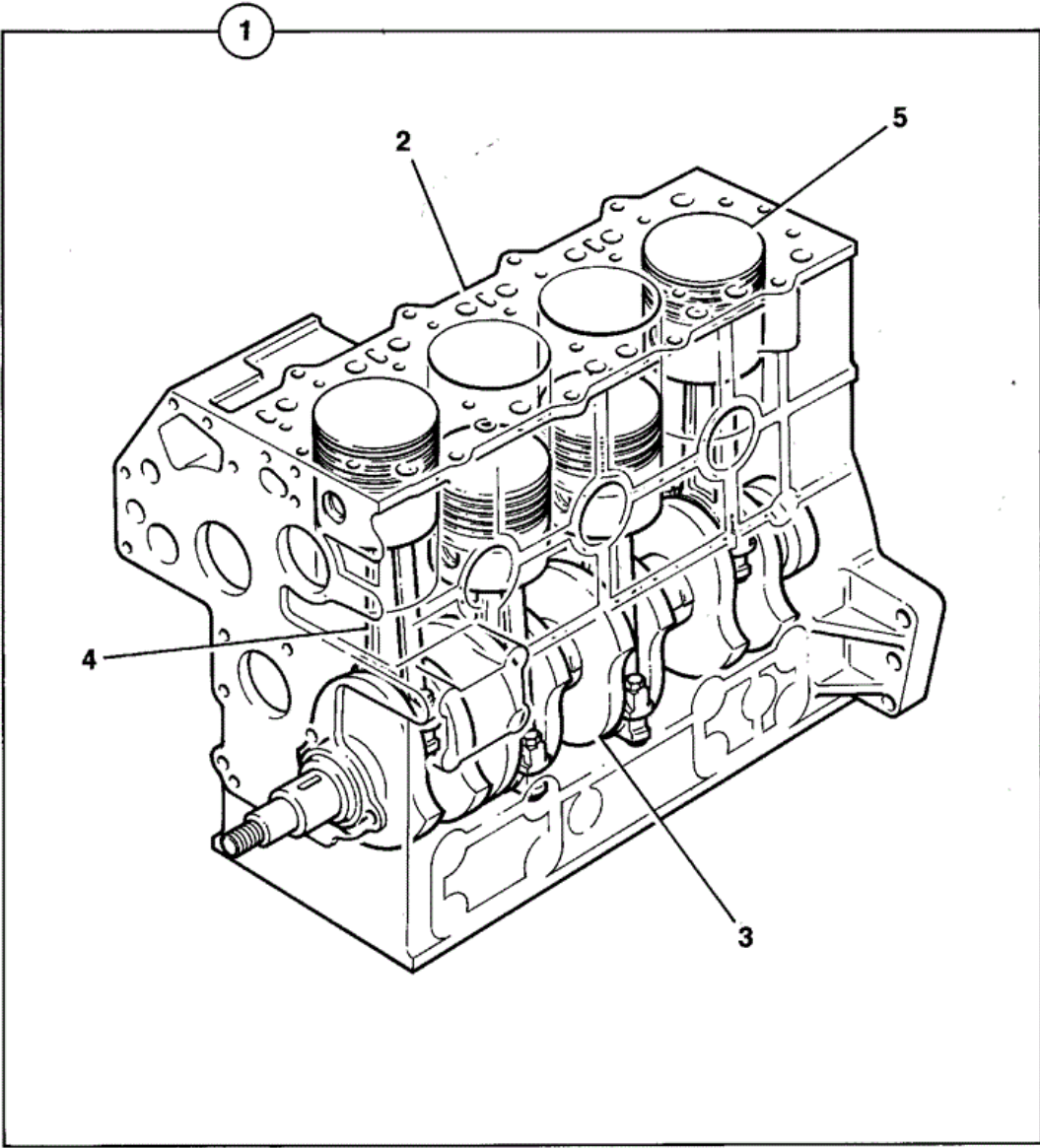




9802/4530 L1-2-1 ENGINE, SHORT KR BUILD

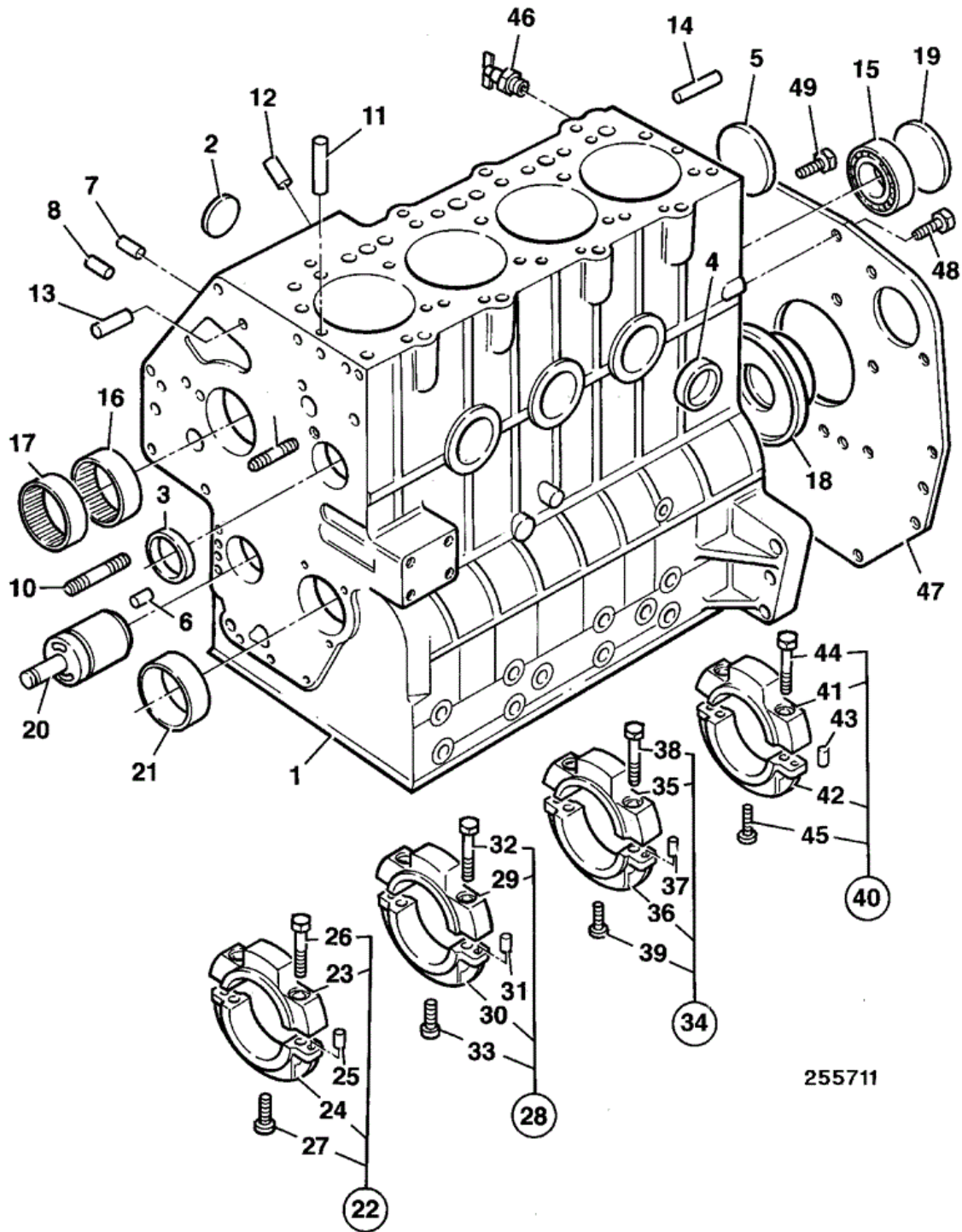


255720

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634100		Engine short		1



9802/4530 L1-3-1 BLOCK ASSEMBLY KR BUILD

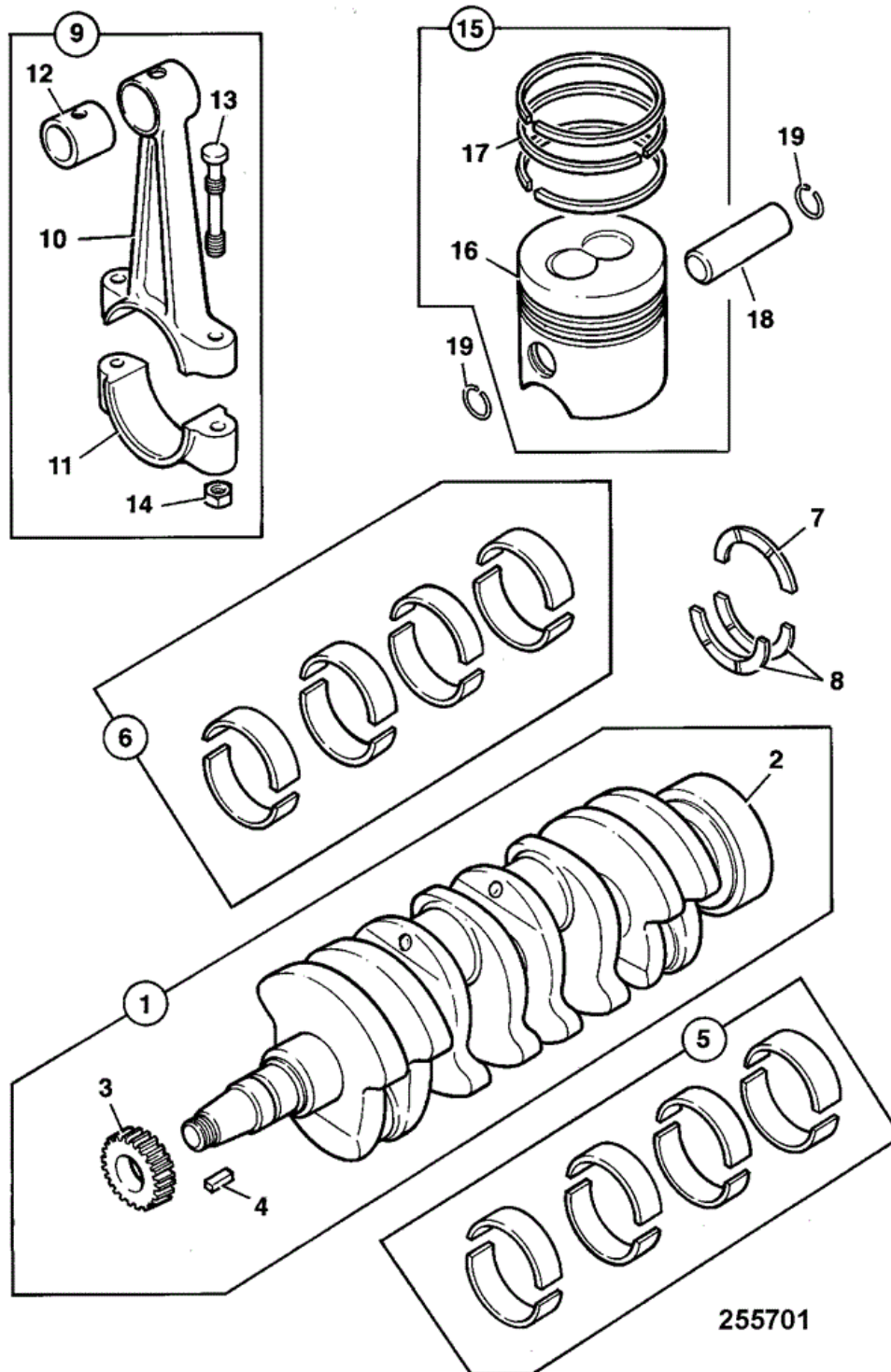


255711

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634000		Block cylinder assembly		1
2	:02/630002		Plug D=25		2

3	:02/630004	Plug D=40mm	1
4	:02/630004	Plug D=40mm	3
5	:02/630004	Plug D=40mm	1
6	:02/630007	Plug 8.4mm	3
7	:02/630702	Plug 10.4mm	4
8	:02/630006	Plug 6.5mm	4
9	02/630021	Stud	1
10	02/630022	Stud	1
11	02/630019	Pin	2
12	02/630024	Dowel	2
13	02/630017	Dowel	2
14	02/630018	Dowel	2
15	02/630013	Bearing	1
16	02/634002	Bearing needle	1
17	02/634001	Bearing needle	1
18	02/634013	Seal rear oil	1
19	02/630014	Plug core D=45mm	1
20	02/630703	Hub	1
21	02/630704	Bush	1
21	02/630705	Bush oversize - 0.25mm	0
21	02/630706	Bush oversize - 0.50mm	0
22	02/634004	Cap bearing assembly	1
23	****	None serviced part	1
24	****	None serviced part	1
25	:02/630024	Dowel	2
26	:02/634005	Screw	2
27	02/634006	Screw	1
28	02/634007	Cap bearing assembly	1
29	****	None serviced part	1
30	****	None serviced part	1
31	:02/630024	Dowel	2
32	:02/634005	Screw	2
33	02/634006	Screw	1
34	02/634008	Cap bearing assembly	1
35	****	None serviced part	1
36	****	None serviced part	1
37	:02/630024	Dowel	2
38	:02/634005	Screw	2
39	02/634006	Screw	1
40	02/634009	Cap bearing assembly	1
41	****	None serviced part	1
42	****	None serviced part	1
43	:02/630024	Dowel	2
44	:02/634005	Screw	2
45	02/630714	Screw	2
46	02/630031	Tap drain	1
47	02/634010	Plate	1
48	02/634011	Screw	10
49	02/634012	Screw	2

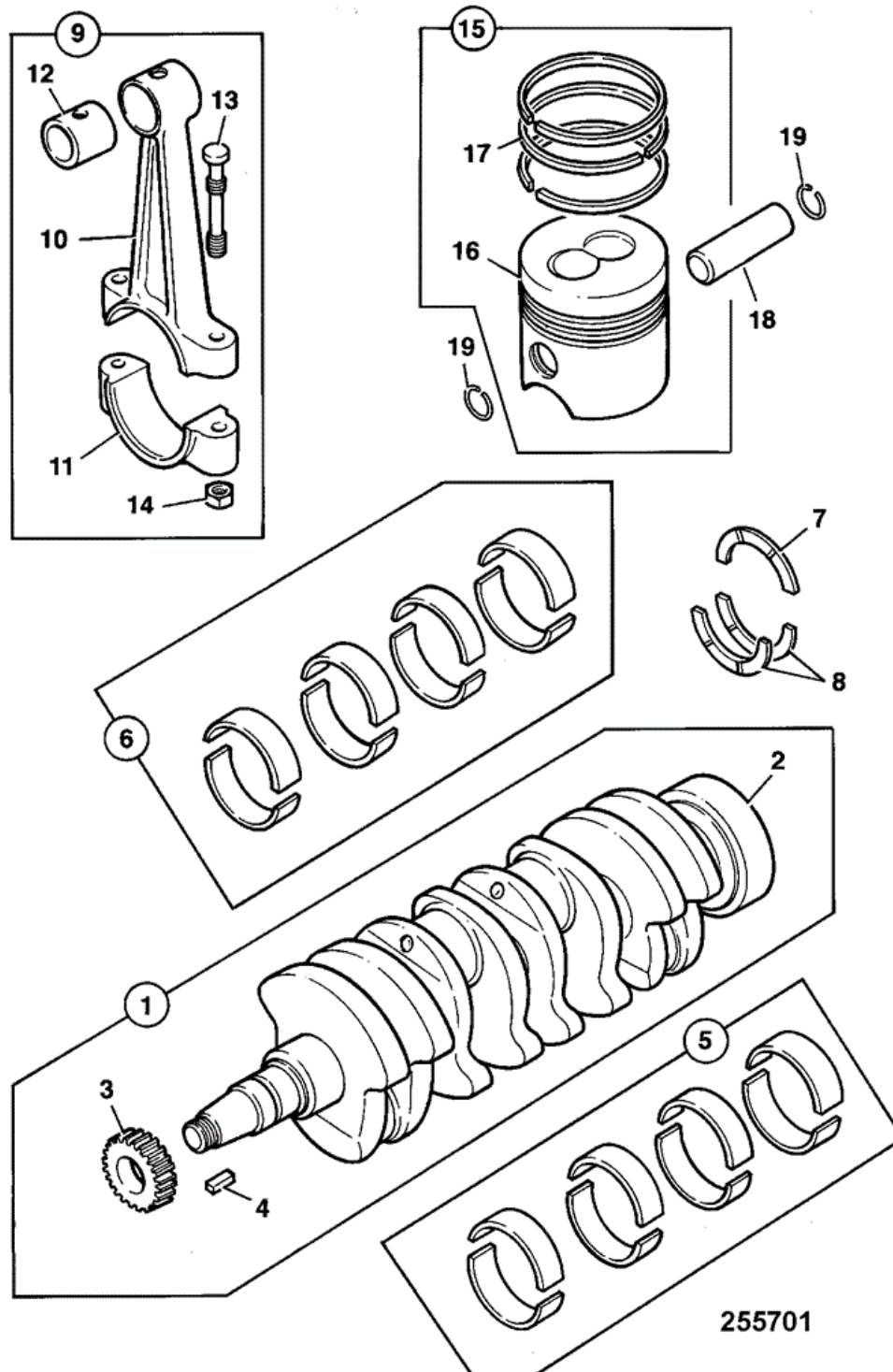
9802/4530 L1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS KR BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/634020		Crankshaft assembly		1

2	****		None serviced part		1
3	:02/630716		Gear		1
4	:02/630042		Key		1
5	02/634019		Kit-bearing main standard		1
5	02/634018		Kit-bearing main undersize - 0.25mm		1
5	02/634017		Kit-bearing main undersize - 0.50mm		1
6	02/634016		Kit-bearing big end standard		1
6	02/634015		Kit-bearing big end undersize - 0.25mm		1
6	02/634014		Kit-bearing big end undersize - 0.50mm		1
7	02/634021		Washer thrust		1
8	02/630723		Washer thrust		2
9	02/634022		Conrod assembly		4
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/634101		Piston assembly standard		4
15	02/634102		Piston assembly oversize - 0.5mm		0
15	02/634103		Piston assembly oversize - 1.0mm		0
16	****		None serviced part		1
17	:02/630733		Kit-piston ring		1
17	02/630734		Kit-piston ring oversize - 0.50mm		0
17	02/631262		Kit-piston ring oversize - 1.0mm		0
18	02/630731		Pin gudgeon		1
19	02/630732		Circlip		2

9802/4530 L1-4-10 CRANKSHAFT, BEARINGS PISTONS & CON-RODS KR BUILD

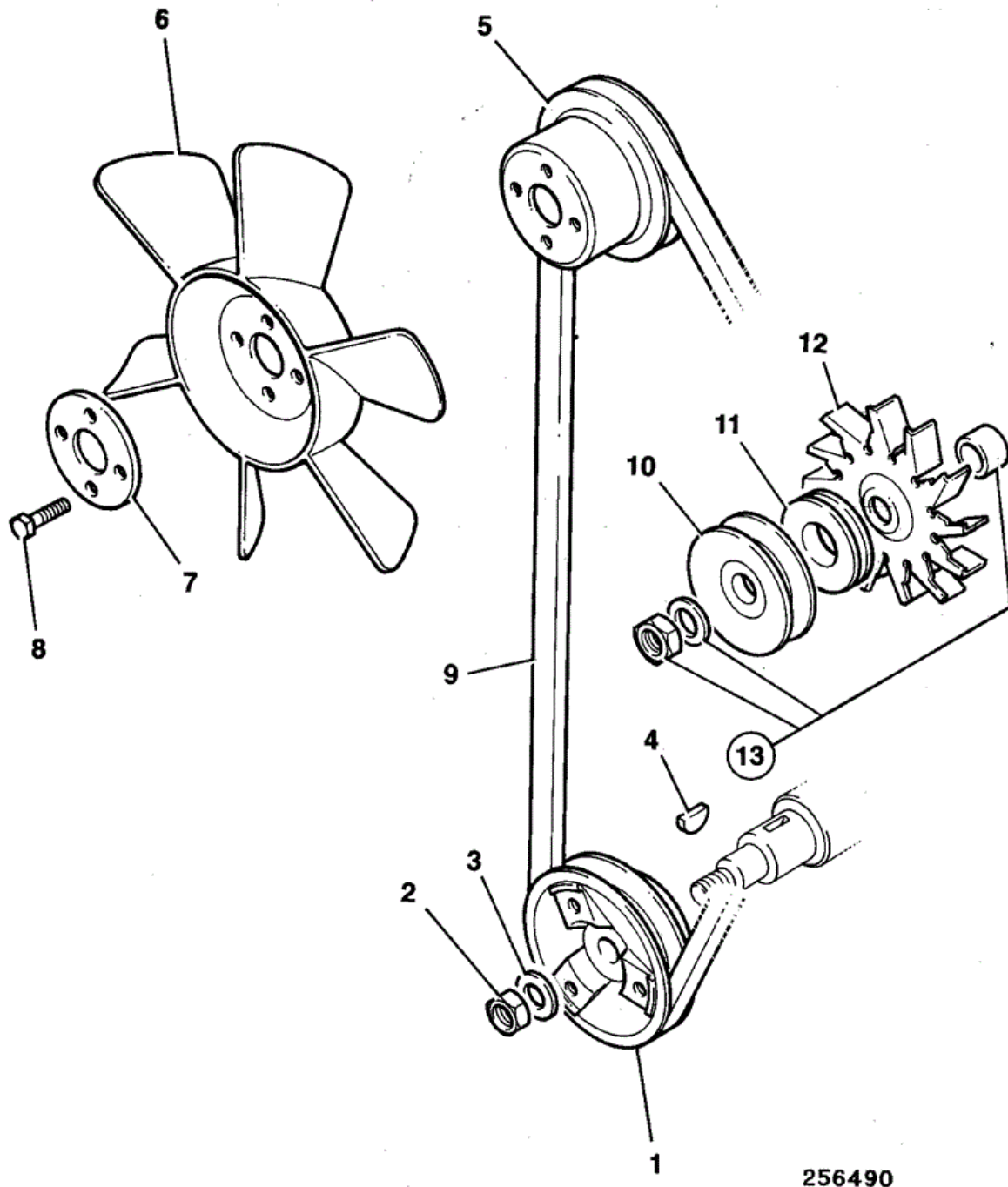


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634020		Crankshaft assembly		1

2	****		None serviced part		1
3	:02/630716		Gear		1
4	:02/630042		Key		1
5	02/634019		Kit-bearing main standard		1
5	02/634018		Kit-bearing main undersize - 0.25mm		1
5	02/634017		Kit-bearing main undersize - 0.50mm		1
6	02/634016		Kit-bearing big end standard		1
6	02/634015		Kit-bearing big end undersize - 0.25mm		1
6	02/634014		Kit-bearing big end undersize - 0.50mm		1
7	02/634021		Washer thrust		1
8	02/630723		Washer thrust		2
9	02/634022		Conrod assembly		4
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/634135		Piston assembly		4
16	****		None serviced part		1
17	:02/634136		Kit-piston ring		1
18	02/630731		Pin gudgeon		1
19	02/630732		Circlip		2



9802/4530 L1-5-1 FANS, PULLEYS & FAN BELT KR BUILD

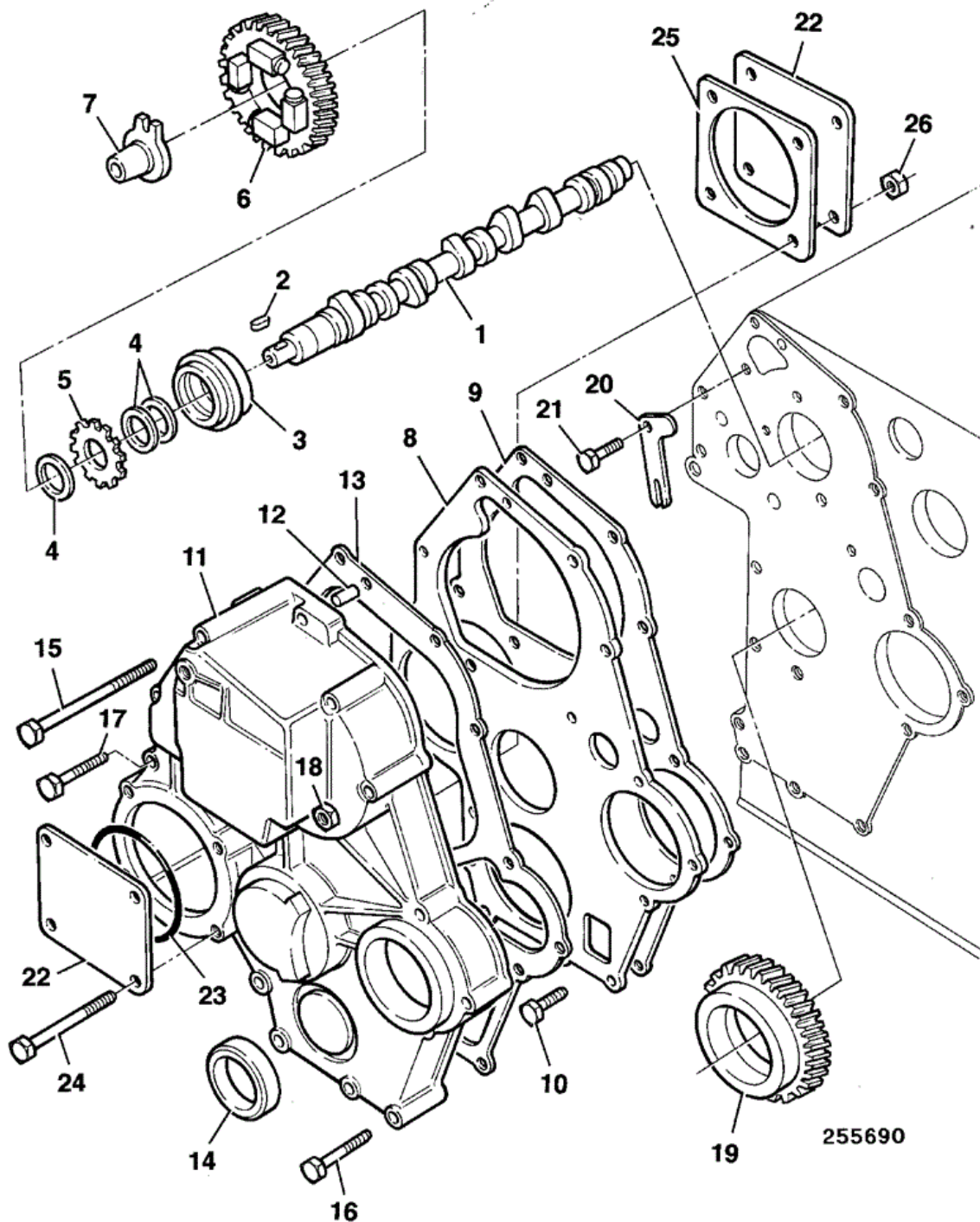


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634088		Pulley crankshaft		1
2	02/630778		Nut		1

3	02/630779		Washer		1
4	02/630068		Key		1
5	02/630835		Pulley water pump		1
6	30/925410		Fan cooling 4 Blade		1
6A	30/925411		Fan cooling 8 Blade <i>OPTIONAL - HIGH AMBIENT</i>		1
7	02/634075		Plate		1
8	02/634076		Screw		4
9	02/634154		Belt fan L=1010mm		1
10	02/102012		Pulley single D=83mm		1
11	02/201382		Spacer alternator pulley		1
12	02/200452		Fan alternator		1
13	714/20405		Kit-sundry parts		1



9802/4530 L1-6-1 TIMING CASE CAMSHAFT & GEARS KR BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/634033		Camshaft		1

2	02/630068		Key		1
3	02/634032		Bearing		1
4	02/630082		Spacer		1
5	02/630083		Gear		1
6	02/630768		Gear		1
7	02/630085		Tappet		1
8	02/630767		Plate		1
9	02/630766		Gasket		1
10	02/630172		Bolt		2
11	02/634031		Casing timing		1
12	02/630089		Pin		1
13	02/630764		Gasket		1
14	02/630763		Seal front oil		1
15	02/630762		Screw		6
16	02/630093		Screw		2
17	02/630095		Screw		5
18	02/630096		Nut		1
19	****		'See Remark' <i>SEE OIL PUMP, L5-2-1</i>		1
20	02/634087		Plate		1
21	02/630102		Screw		2
22	02/630097		Plate		2
23	02/630079		O Ring		1
24	02/634105		Screw		4
25	02/630098		Gasket		1
26	02/630078		Nut		4

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