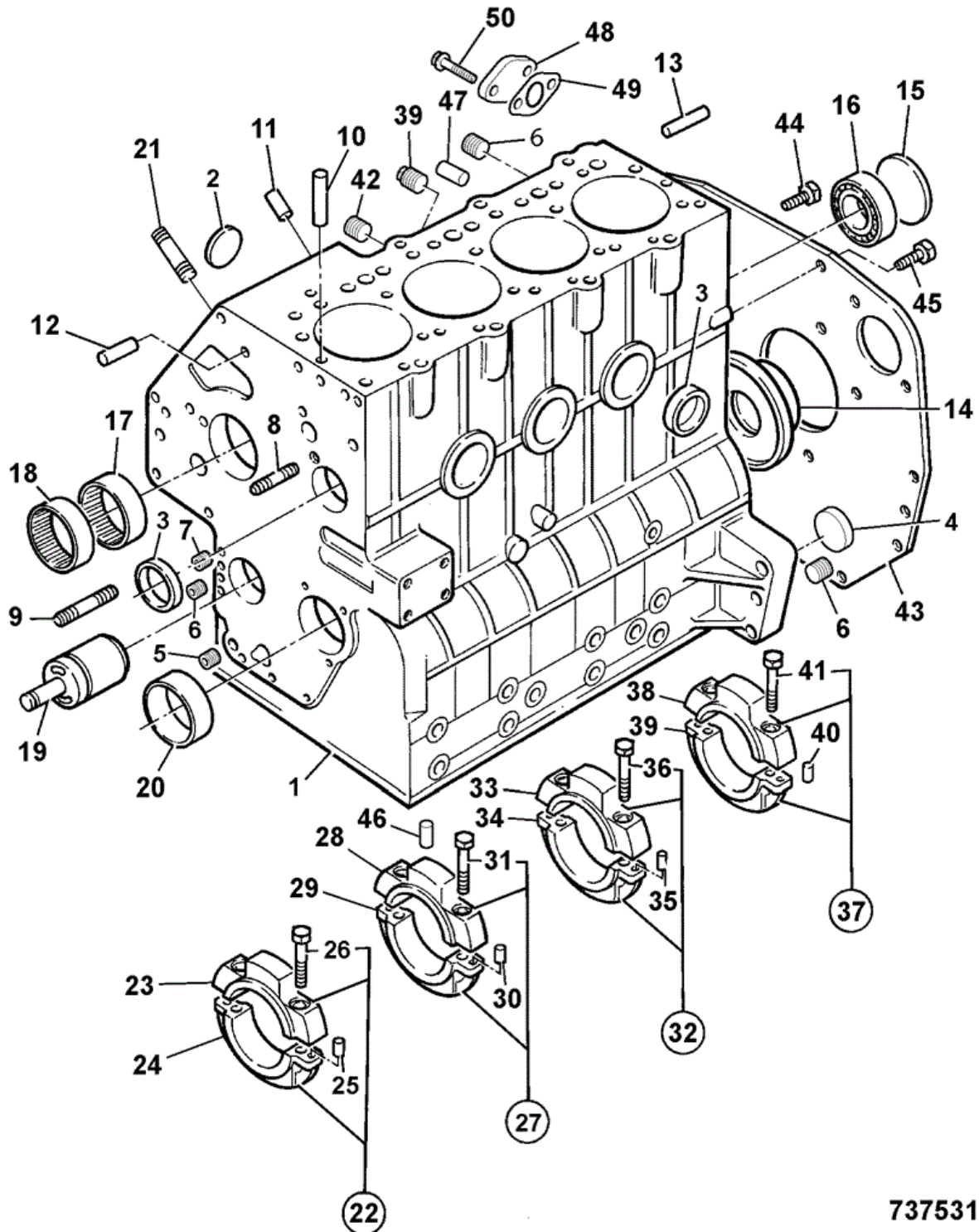




9802/4550 M1-3-1 BLOCK ASSEMBLY HR BUILD

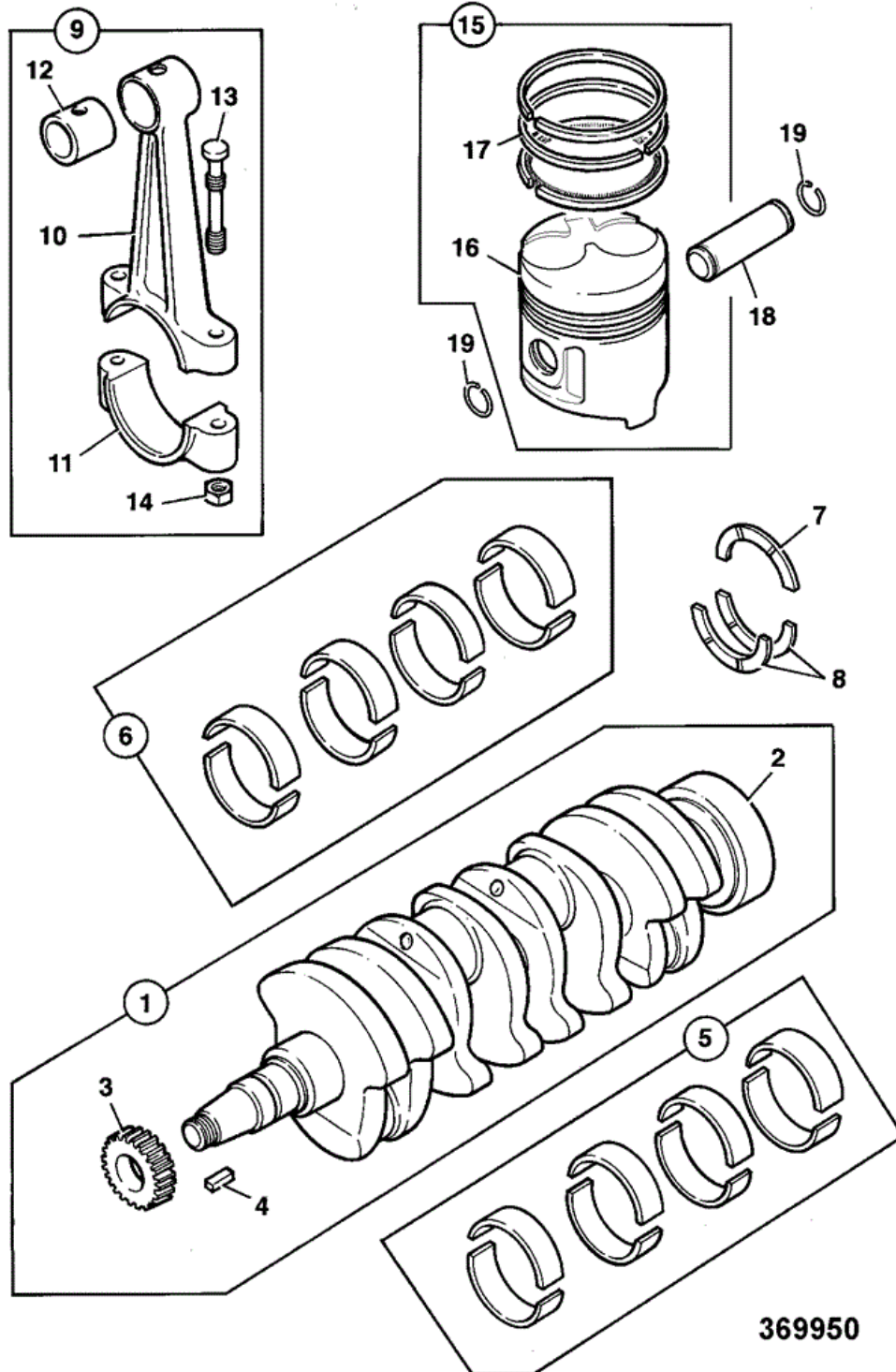


737531

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part <i>See long engine</i>		1
2	02/634206		Plug core D=25mm		1

3	02/634207		Plug core D=40mm		1
4	02/630392		Plug D=10mm		3
5	02/630702		Plug 10.4mm		2
6	02/630007		Plug 8.4mm		5
7	02/634202		Plug D=6.5mm		2
8	826/10720		Stud		1
9	02/630022		Stud		1
10	02/630019		Pin		2
11	02/630024		Dowel		2
12	02/630017		Dowel		2
13	02/630018		Dowel		2
14	02/634013		Seal rear oil		1
15	02/634208		Plug		1
16	02/630013		Bearing		1
17	02/634002		Bearing needle		1
18	02/634001		Bearing needle		1
19	02/634204		Shaft		2
19	332/G0394		Shaft kit oil pump idler <i>Contains idler gear plus oil pump idler assembly kit including the shaft.</i>		1
20	02/634203		Bush		2
21	826/10719		Stud		3
22	02/634004		Cap bearing assembly		1
23	****		None serviced part		1
24	****		None serviced part		1
25	:02/630024		Dowel		2
26	:02/634005		Screw		2
27	02/634007		Cap bearing assembly		1
28	****		None serviced part		1
29	****		None serviced part		1
30	:02/630024		Dowel		2
31	:02/634005		Screw		2
32	02/634008		Cap bearing assembly		1
33	****		None serviced part		1
34	****		None serviced part		1
35	:02/630024		Dowel		2
36	:02/634005		Screw		2
37	02/634009		Cap bearing assembly		1
38	****		None serviced part		1
39	****		None serviced part		1
40	:02/630024		Dowel		2
41	:02/634005		Screw		2
42	02/630456		Plug D=40mm		3
43	02/634010		Plate		1
44	826/10731		Screw		2
45	02/634112		Screw		10
46	02/634202		Plug D=6.5mm		1
47	02/634202		Plug D=6.5mm		1
48	02/634650	>EU980549P	Plate Blanking		1
49	02/634094	>EU980549P	Gasket		1
50	02/630102	>EU980549P	Screw		2

9802/4550 M1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS HR BUILD

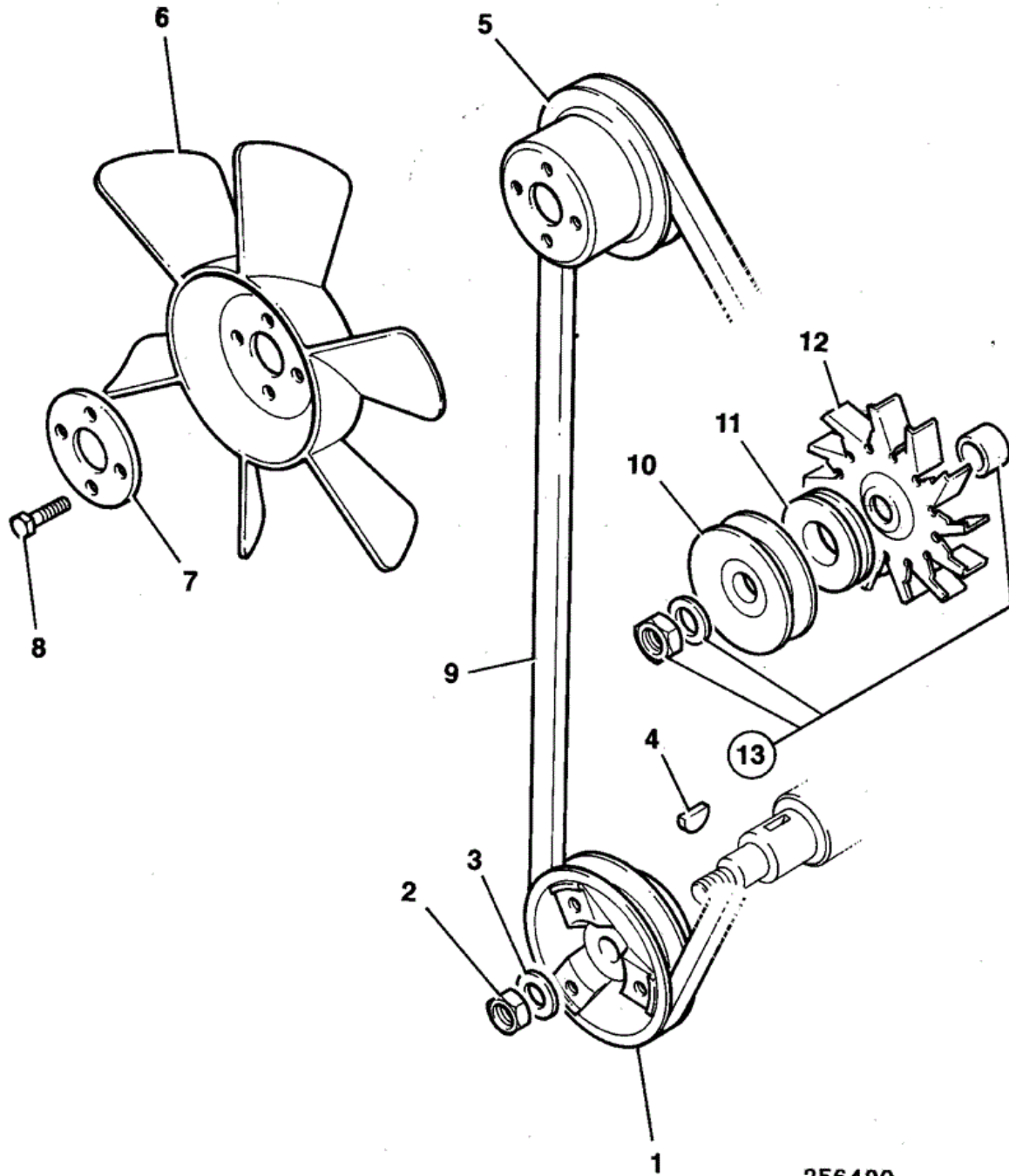


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634020		Crankshaft assembly		1

2	****		None serviced part		1
3	:02/630716		Gear		1
4	:02/630042		Key		1
5	02/634019		Kit-bearing main standard		1
5	02/634018		Kit-bearing main undersize - 0.25mm		1
5	02/634017		Kit-bearing main undersize - 0.50mm		1
6	02/634016		Kit-bearing big end standard		1
6	02/634015		Kit-bearing big end undersize - 0.25mm		1
6	02/634014		Kit-bearing big end undersize - 0.50mm		1
7	02/634021		Washer thrust		1
8	02/630723		Washer thrust		2
9	02/634022		Conrod assembly		4
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/630897		Piston assembly		4
16	****		None serviced part		1
17	:02/630868		Kit-piston ring		1
18	02/630731		Pin gudgeon		1
19	02/630732		Circlip		2



9802/4550 M1-5-1 FANS, PULLEYS & FAN BELT HR BUILD



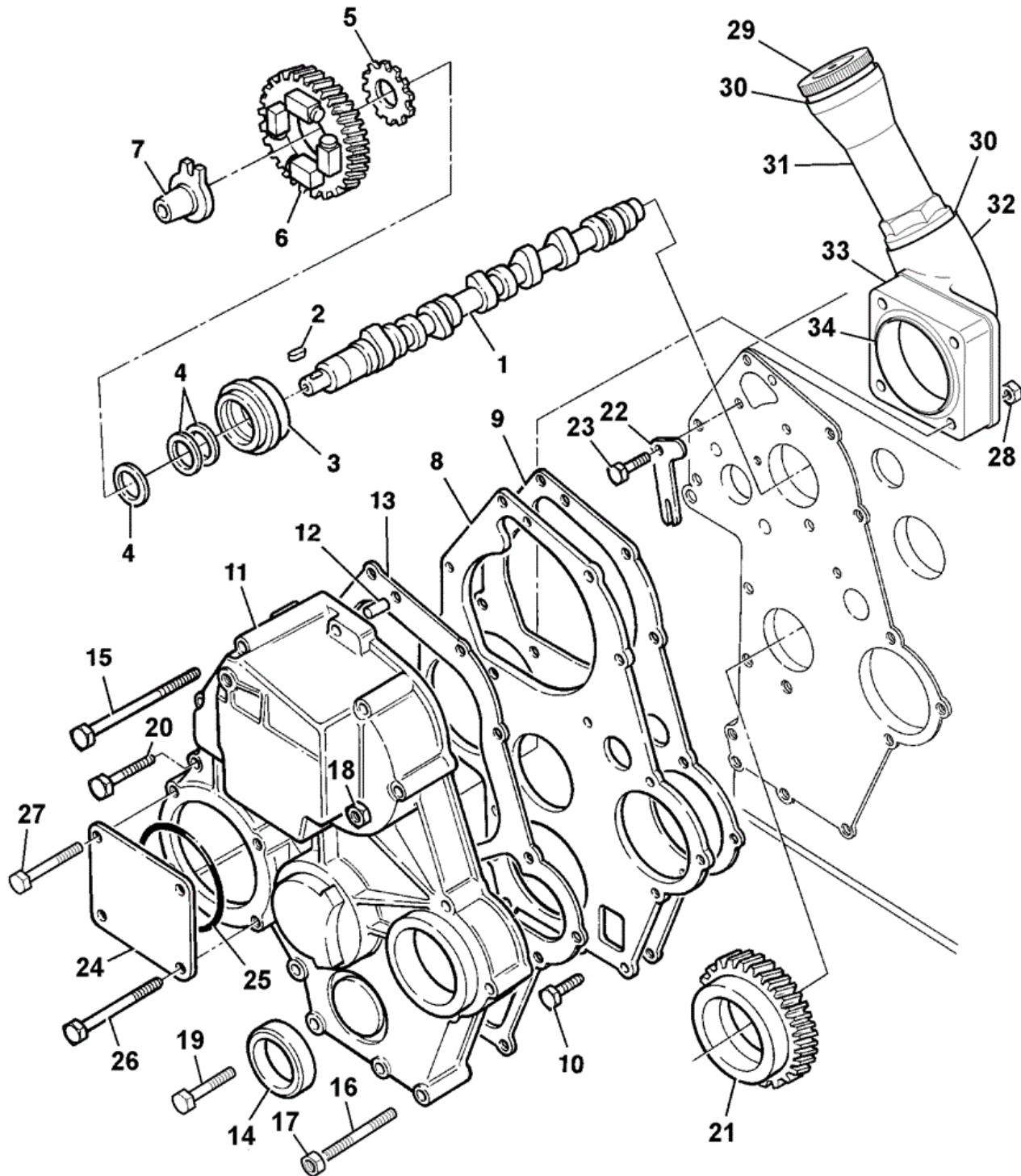
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/634153		Pulley crankshaft		1
2	02/630778		Nut		1
3	02/630779		Washer		1

4	02/630068		Key		1
5	331/53708		Pulley water pump 114mm		1
6	30/926237		Fan cooling 16" pusher		1
7	331/43055		Spacer fan		1
8	1315/0210D		Setscrew M6 x 40mm		4
8A	1420/0006D		Washer (M6)		4
9	01/117904		Belt drive		1
10	02/102012	<EU924821M	Pulley single D=83mm		1
10	02/202438	>EU924822M	Pulley alternator D=73mm single groove		1
10A	02/634256	<EU924821M	Washer		1
11	02/634125		Spacer 6.5mm		1
12	02/200452	<EU924821M	Fan alternator		1
13	714/20405		Kit-sundry parts		1



9802/4550 M1-6-1 TIMING CASE CAMSHAFT & GEARS HR BUILD



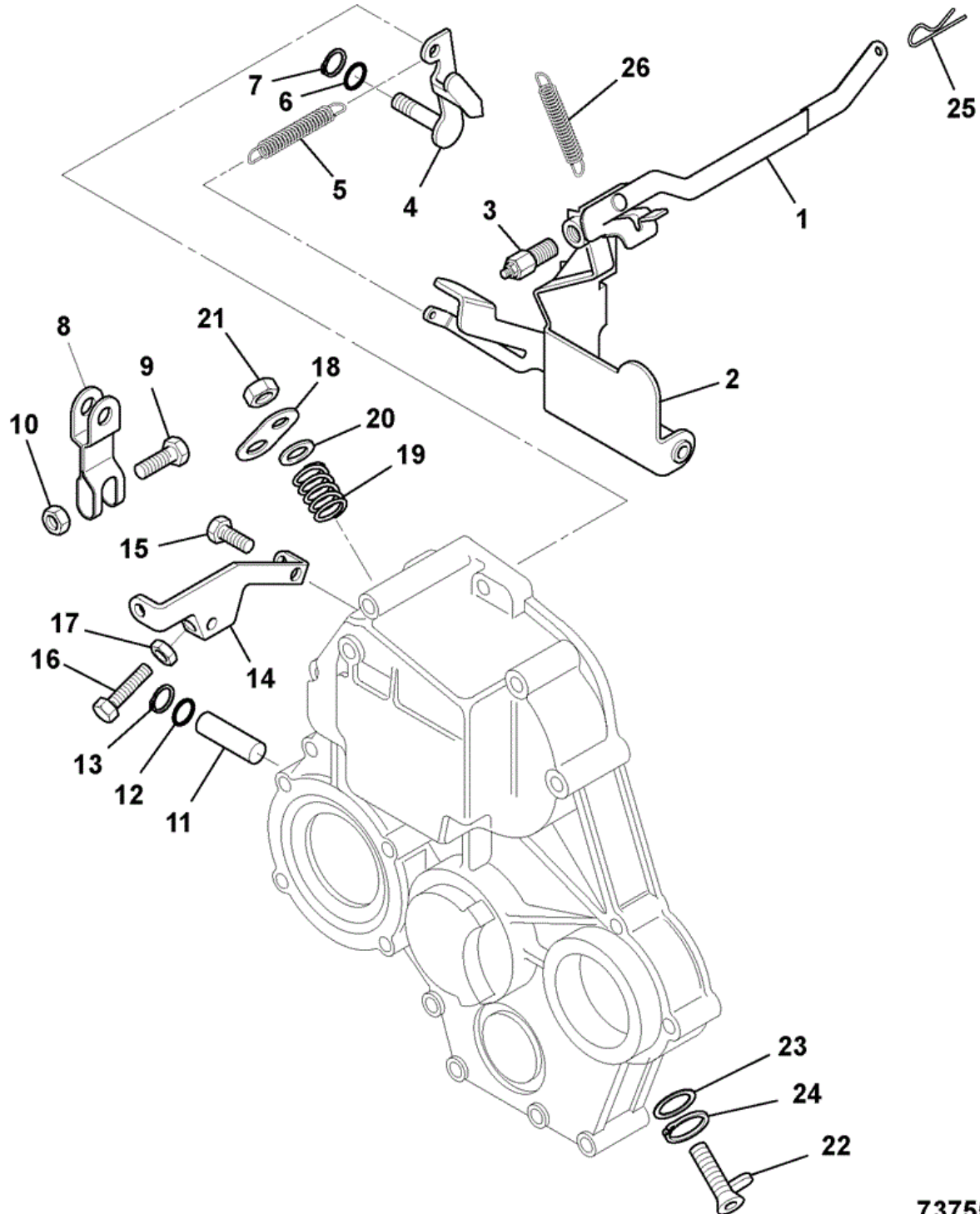
737540

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634211		Camshaft Camshaft, assy		1

2	:02/630068		Key	1
3	:02/634032		Bearing	1
4	:02/630082		Spacer	1
5	:02/630083		Gear	1
6	:02/630768		Gear	1
7	02/634161		Tappet	1
8	02/630767		Plate	1
9	02/634162		Gasket t/case to block	1
10	02/630102		Screw	2
11	02/634113		Case timing	1
12	02/630089		Pin	1
13	02/630459		Gasket case cover	1
14	02/630763		Seal front oil	1
15	826/10730		Screw	6
16	02/630847		Stud	1
17	02/630096		Nut	1
18	02/630096		Nut	1
19	826/10740		Bolt	2
20	826/10729		Screw	3
21	****		'See Remark' <i>For details see M5-2-1</i>	1
22	02/634087		Plate	1
23	02/630102		Screw	2
24	02/630097		Plate	2
25	02/630079		O Ring	1
26	1315/3318D		Bolt M8 x 80mm	3
27	1315/3316D		Bolt M8 x 70mm	1
28	02/630078		Nut	3
29	02/630455		Cap engine oil filler	1
30	:02/634257		O Ring	2
31	02/634258		Tube filler extension	1
32	02/630535		Tube oil filler	1
33	02/634259		Spacer filler	1
34	02/634261		O Ring	1



9802/4550 M1-6-2 TIMING LEVERS ARMS & SPRINGS HR BUILD



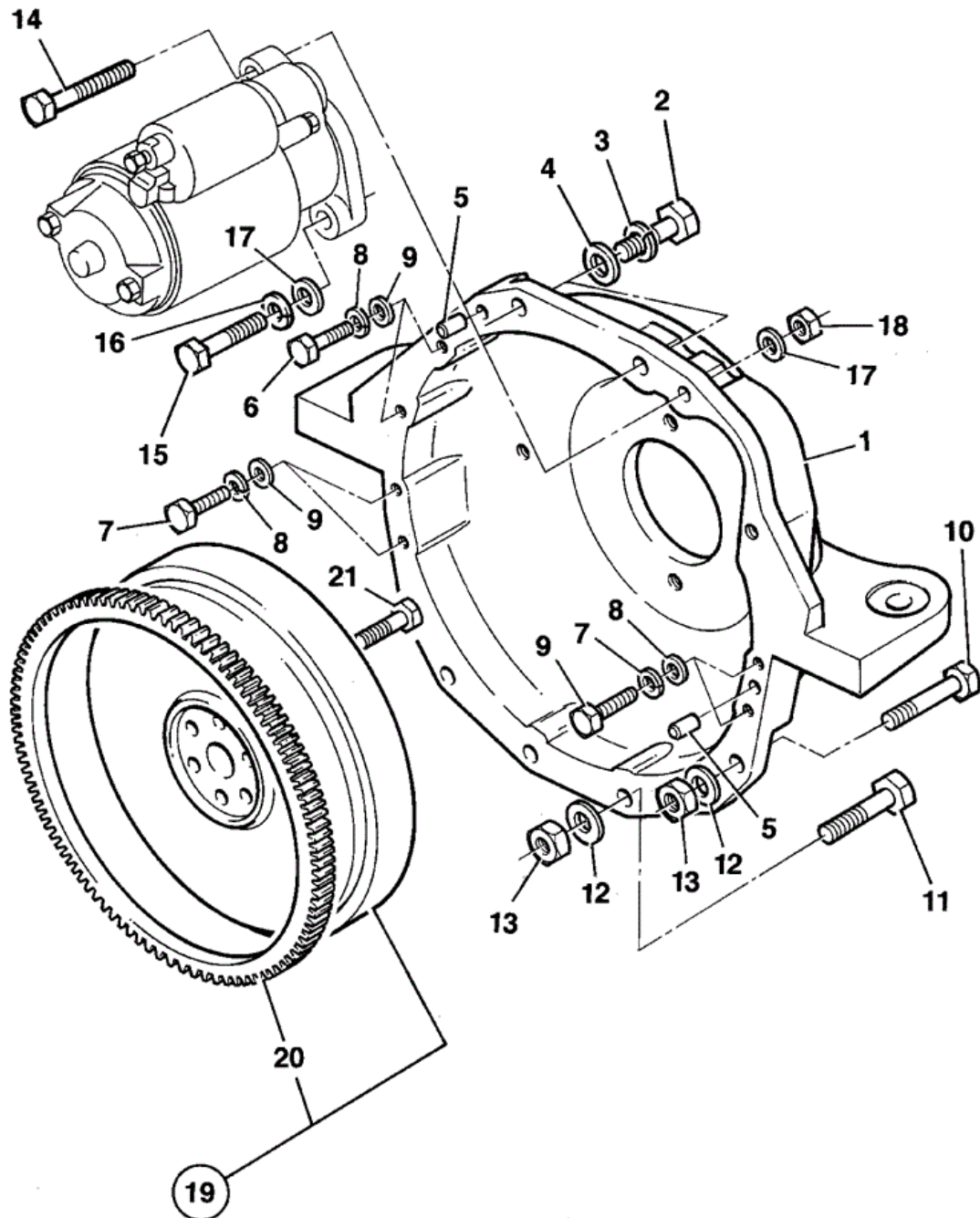
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/634171		Lever timing assembly		1

2	****		None serviced part		1
3	701/80492		Switch torque trimming		1
4	02/630113		Arm		1
5	02/634233		Spring		1
6	02/630114		O Ring		1
7	02/630107		Circlip		1
8	02/634052		Lever		1
9	02/630116		Screw		1
10	02/630096		Nut		1
11	02/630859		Shaft		1
12	02/630119		O Ring		1
13	02/630120		Circlip		1
14	02/630121		Stay		1
15	02/630122		Screw		2
16	826/10742		Screw		2
17	1370/0101Z		Nut (M6)		2
18	02/634164		Lever		1
19	02/630125		Spring		1
20	02/630126		Washer		1
21	02/634053		Nut		2
22	02/630128		Arm		1
23	02/630129		O Ring		1
24	02/630130		Circlip		1
25	02/630111		Pin		1
26	02/630112		Spring		1



9802/4550 M1-7-1 FLYWHEEL & HOUSING



257132

Item	Part #	Change No	Description	Usage Code	QTY
1	242/00082		Housing flywheel		1
2	1315/0509D		Screw M12x35mm		2
3	1420/0009D		Washer (M12)		2

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