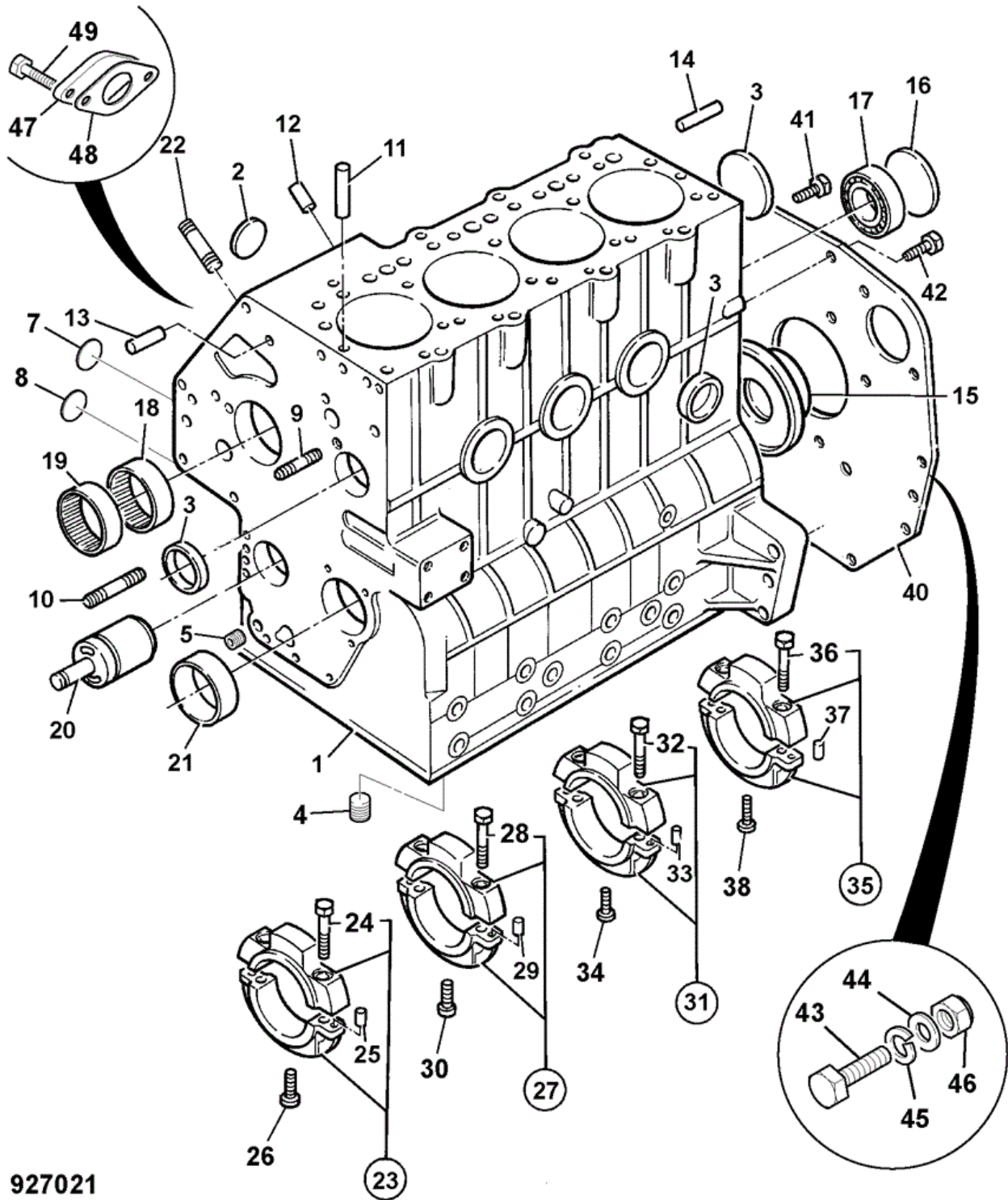




9802/6220 N1-3-1 BLOCK ASSEMBLY

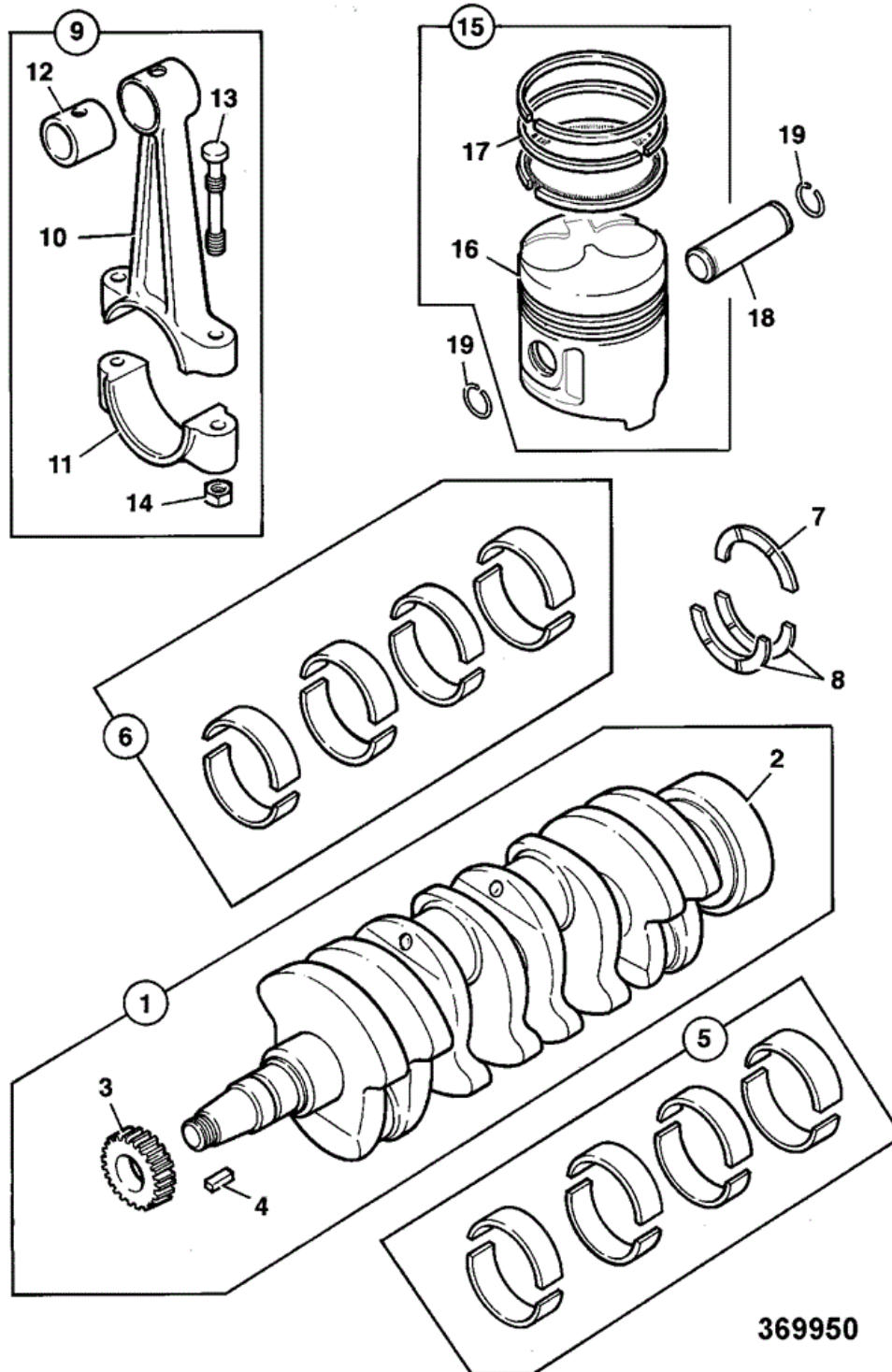


927021

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part		1
2	02/634206		Plug core D=25mm		2

3	02/634207	Plug core D=40mm	5
4	02/634202	Plug D=6.5mm	3
5	02/630702	Plug 10.4mm	2
7	02/630456	Plug D=40mm	4
8	02/630007	Plug 8.4mm	3
9	826/10720	Stud	1
10	02/630022	Stud	1
11	02/630019	Pin	2
12	02/630024	Dowel	2
13	02/630017	Dowel	2
14	02/630018	Dowel	2
15	02/634013	Seal rear oil	1
16	02/630014	Plug core D=45mm	1
17	02/630013	Bearing	1
18	02/634002	Bearing needle	1
19	02/634001	Bearing needle	1
20	02/634768	Shaft .	1
20	332/G1855	Shaft kit oil pump idler <i>Contains idler gear plus oil pump assembly kit including the shaft.</i>	1
21	02/634203	Bush	1
21	02/634709	Bush -0.25mm undersize	1
21	02/634710	Bush -0.5mm undersize	1
22	826/10719	Stud	3
23	02/634004	Cap bearing assembly	1
26	826/10744	Screw	1
25	:02/630024	Dowel	2
24	:02/634005	Screw	2
27	02/634007	Cap bearing assembly	1
30	826/10744	Screw	1
29	:02/630024	Dowel	2
28	:02/634005	Screw	2
31	02/634008	Cap bearing assembly	1
34	826/10744	Screw	1
33	:02/630024	Dowel	2
32	:02/634005	Screw	2
35	02/634009	Cap bearing assembly	1
38	826/10745	Screw	2
37	:02/630024	Dowel	2
36	:02/634005	Screw	2
40	02/634010	Plate	1
41	826/10731	Screw	2
42	02/634112	Screw	10
43	02/634674	Bolt	2
44	02/634059	Nut	2
45	02/630108	Washer	2
46	02/630134	Washer spring	2
47	02/634650	Plate Blanking	1
48	02/634094	Gasket	1
49	02/630102	Screw	2

9802/6220 N1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS

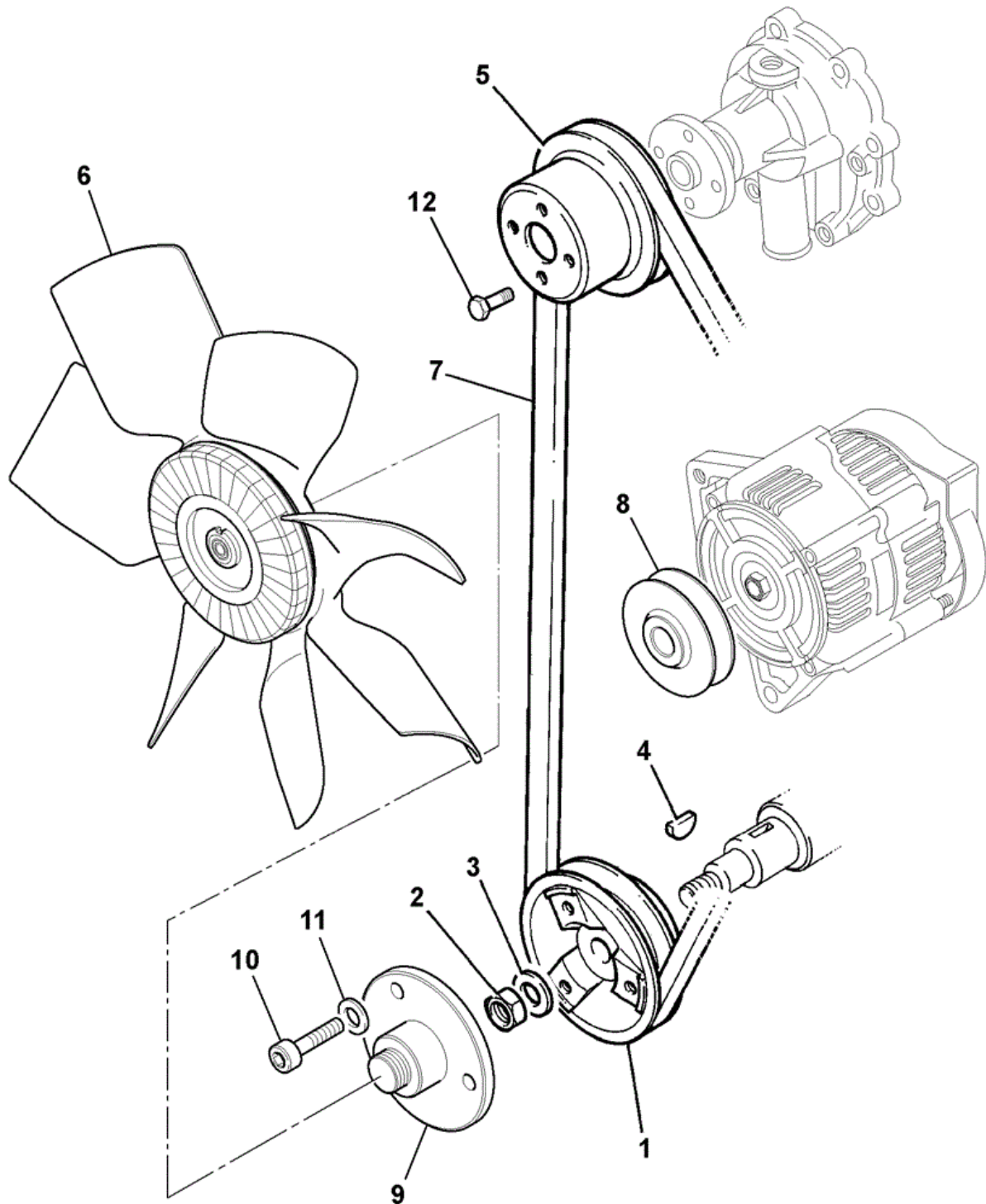


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634729		Crankshaft Assembly		1

2	****		None serviced part		1
3	:02/634730		Gear .		1
4	:02/630042		Key		1
5	02/634781		Kit Main Bearing Std.		1
5	02/634782		Kit Main Bearing -0.25mm		1
6	02/634783		Kit Big End Bearing		1
7	02/634021		Washer thrust		1
8	02/630723		Washer thrust		2
9	02/634022		Conrod assembly		4
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/634135		Piston assembly		4
16	****		None serviced part		1
17	:02/634136		Kit-piston ring		1
18	02/630731		Pin gudgeon		1
19	02/630732		Circlip		2



9802/6220 N1-5-1 FAN, PULLEY & BELT



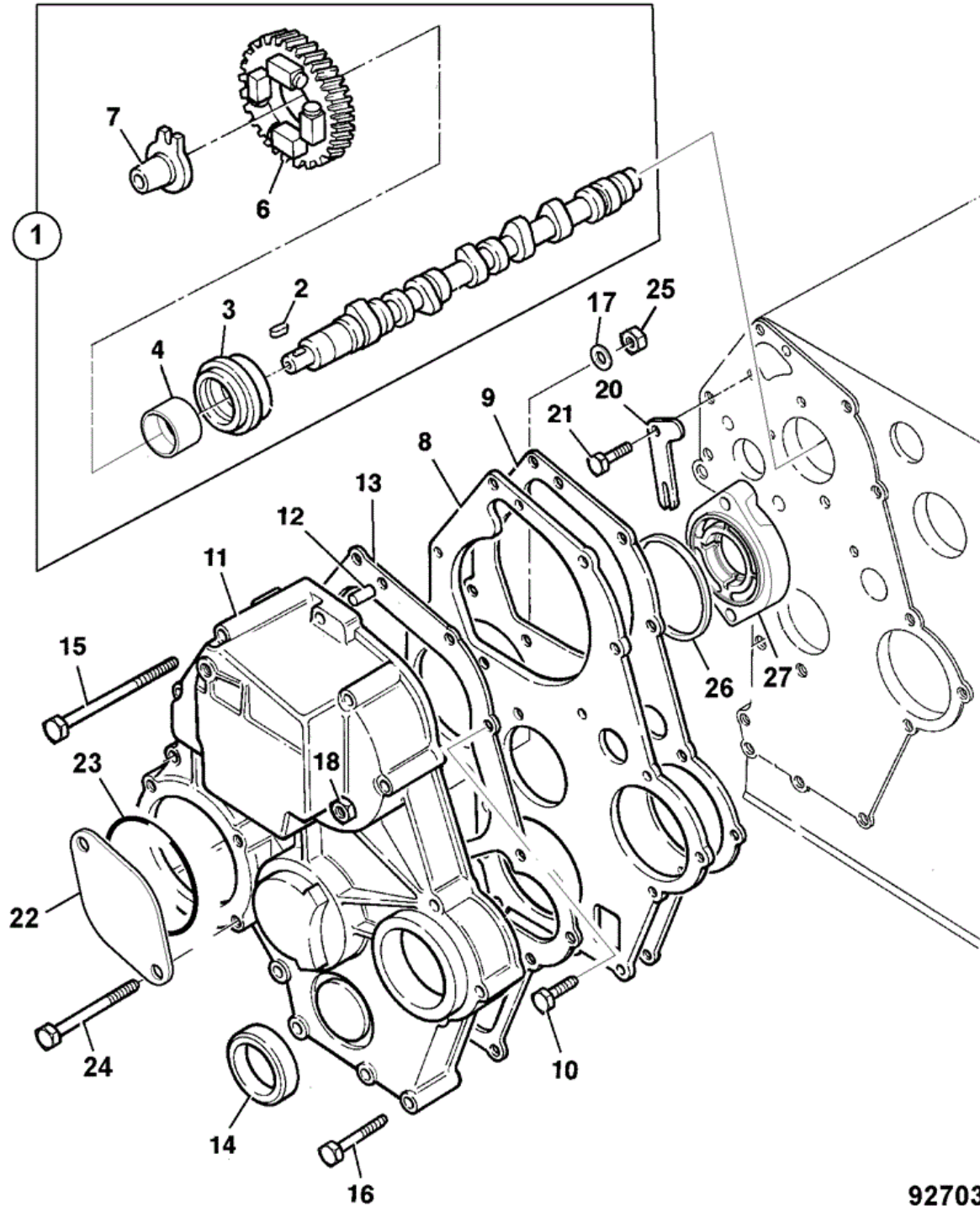
788570

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634731		Pulley Crankshaft		1
2	02/630778		Nut		1

3	****		'See Remark' <i>Not fitted or required</i>		1
4	02/630068		Key		1
5	02/630835		Pulley water pump		1
6	30/925942		Fan 14" Pusher		1
7	02/634154		Belt fan L=1010mm		1
8	02/202438		Pulley alternator D=73mm single groove		1
9	02/634075		Plate		1
10	02/634076		Screw		4
11	****		'See Remark' <i>Not fitted or required</i>		1



9802/6220 N1-6-1 TIMING CASE CAMSHAFT & GEARS



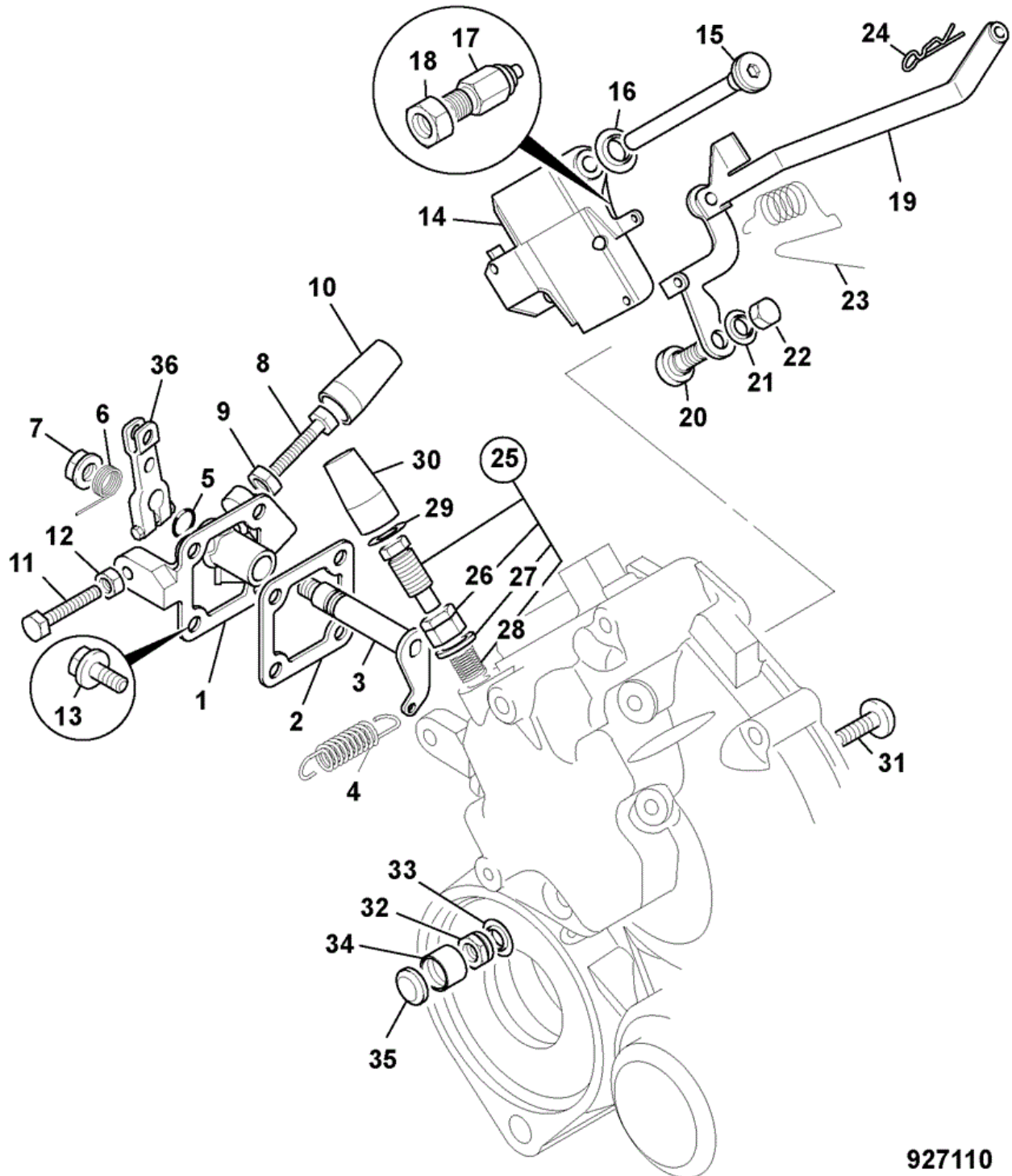
927030

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634733		Camshaft Assembly		1
2	:02/630068		Key		1

3	:02/634032		Bearing		1
4	:02/634210		Spacer		1
6	:02/634732		Gear Camshaft		1
7	:02/634740		Tappet .		1
8	02/634765		Plate .		1
9	02/634162		Gasket t/case to block		1
10	02/630102		Screw		1
11	02/634764		Cover .		1
12	02/630089		Pin		1
13	02/634769		Gasket Timing Case		1
14	02/630763		Seal front oil		1
15	826/10729		Screw		4
16	826/10777		Screw		7
17	02/630134		Washer spring		2
18	02/630096		Nut		1
20	02/634087		Plate		1
21	02/630102		Screw		1
22	02/634766		Cover .		2
23	02/634722		Seal O-Ring		2
24	02/634713		Bolt .		2
25	02/634719		Nut .		2
26	02/634722		Seal O-Ring		1
27	02/634725		Housing Bearing		1
40	02/634779		Cap Oil Filler Timing Case <i>Not Shown</i>		1
41	02/634721		Seal O-Ring		1



9802/6220 N1-6-2 TIMING LEVERS ARMS & SPRINGS



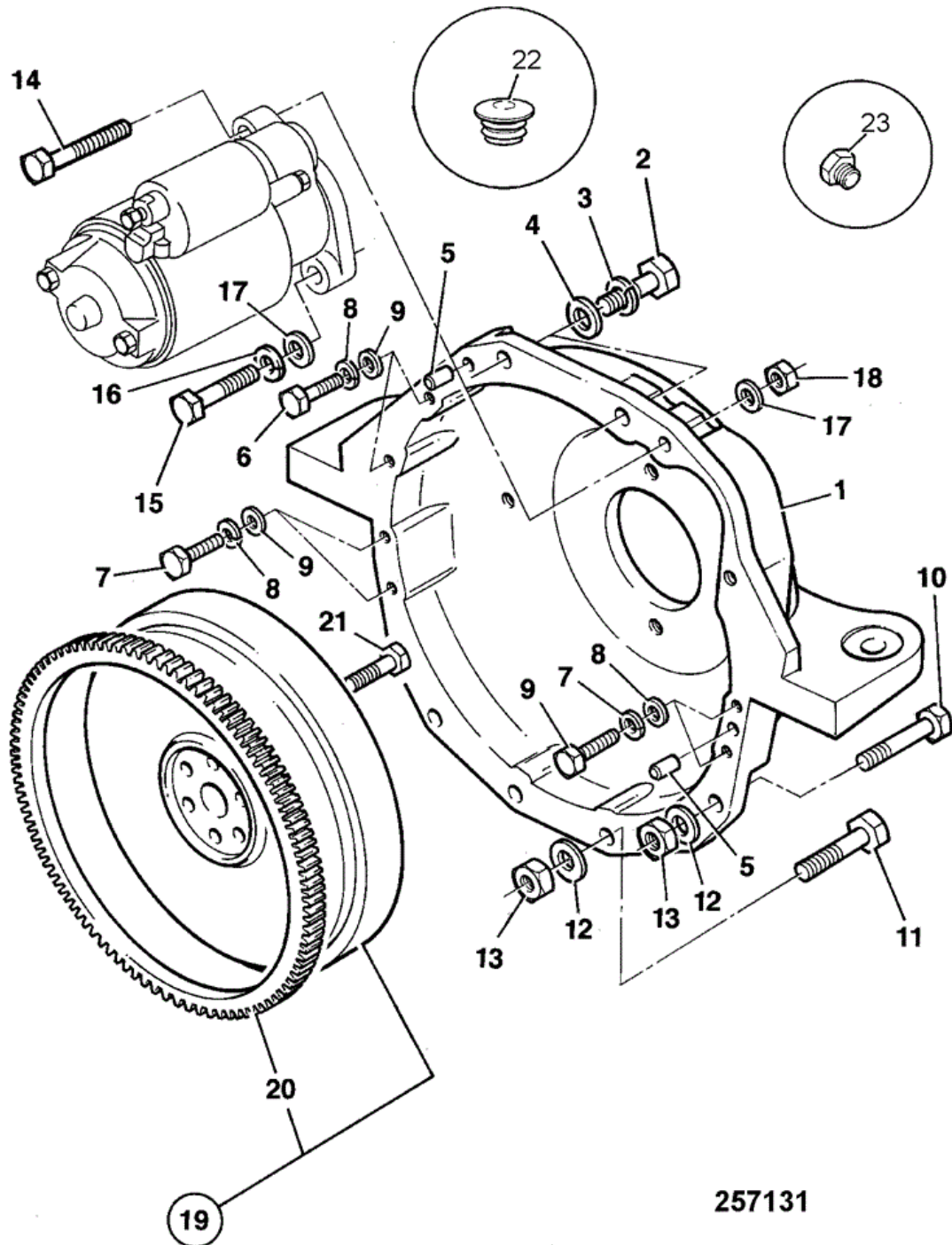
927110

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634743		Bracket .		1
2	02/634770		Gasket .		1

3	02/634739		Lever Arm		1
4	02/634773		Spring .		1
5	02/630114		O Ring		1
6	02/634771		Spring .		1
7	02/630078		Nut		1
8	826/10742		Screw		1
9	826/10743		Nut		1
10	02/634166		Cap anti-tamper		1
11	826/10742		Screw		1
12	1370/0101Z		Nut (M6)		1
13	02/630071		Screw		4
14	02/634736		Bracket Lever Arm		1
15	02/634738		Shaft .		1
16	02/630808		Washer		1
17	02/634746		Sensor Speed		1
18	02/634717		Nut .		1
19	02/634741		Lever Arm		1
20	02/634737		Pivot Pin Bolt		1
21	02/630266		Washer		1
22	02/634720		Nut .		1
23	02/634774		Spring .		1
24	02/630111		Pin		1
25	02/634747		Screw Assembly		1
26	:826/10738		Nut		1
27	:02/630308		Washer		1
28	:02/634775		Spring .		1
29	02/634776		Ring .		1
30	02/634159		Cap anti-tamper		1
31	02/634749		Bolt .		1
32	02/634716		Nut .		1
33	02/630266		Washer		1
34	02/634760		Cap Anti Tamper		1
35	02/634723		Cap .		1
36	02/634742		Lever .		1



9802/6220 N1-7-1 FLYWHEEL HOUSING



Item	Part #	Change No	Description	Usage Code	QTY
1	242/00082		Housing flywheel		1
2	1315/0509Z		Setscrew M12 x 35mm		2

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