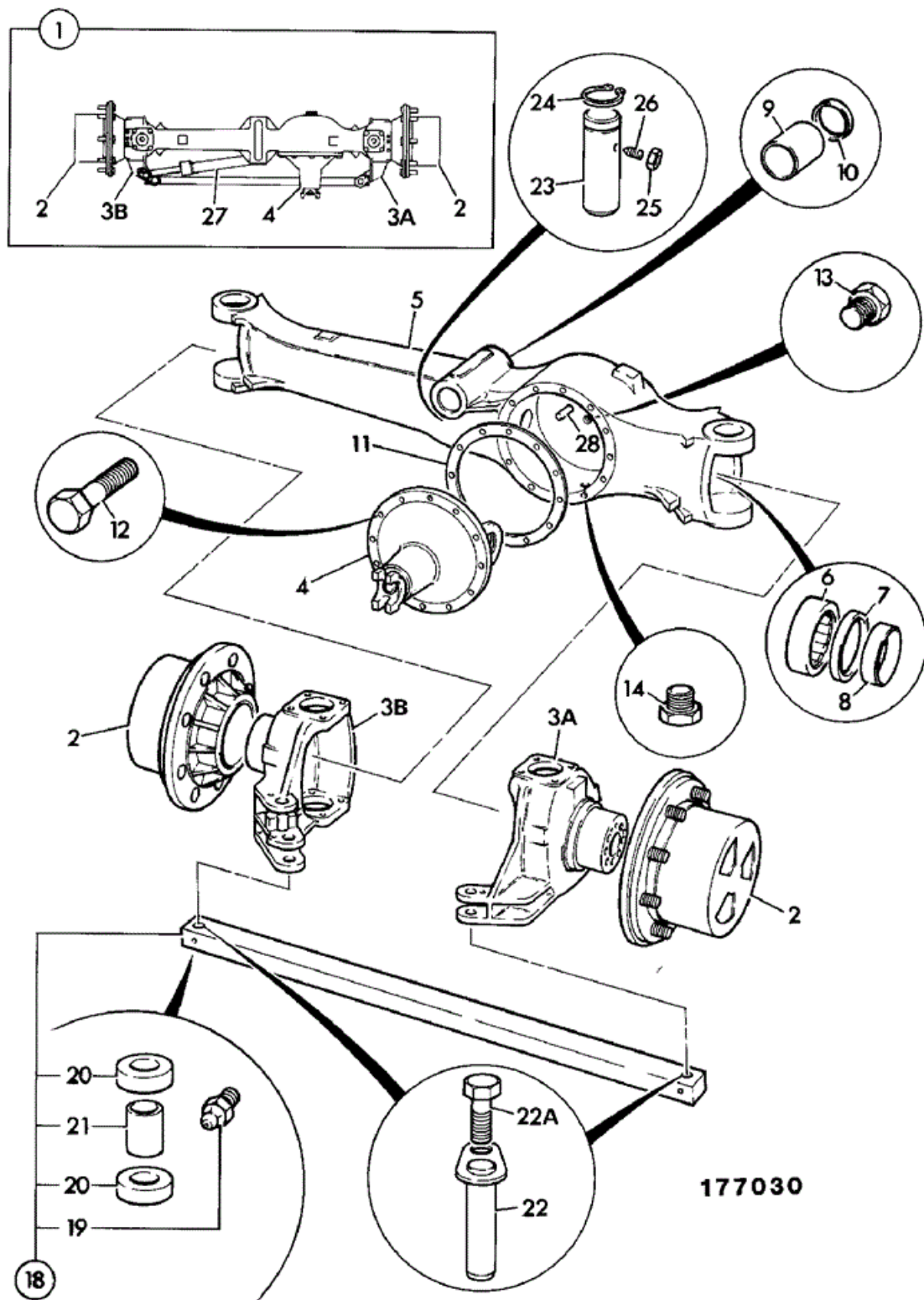




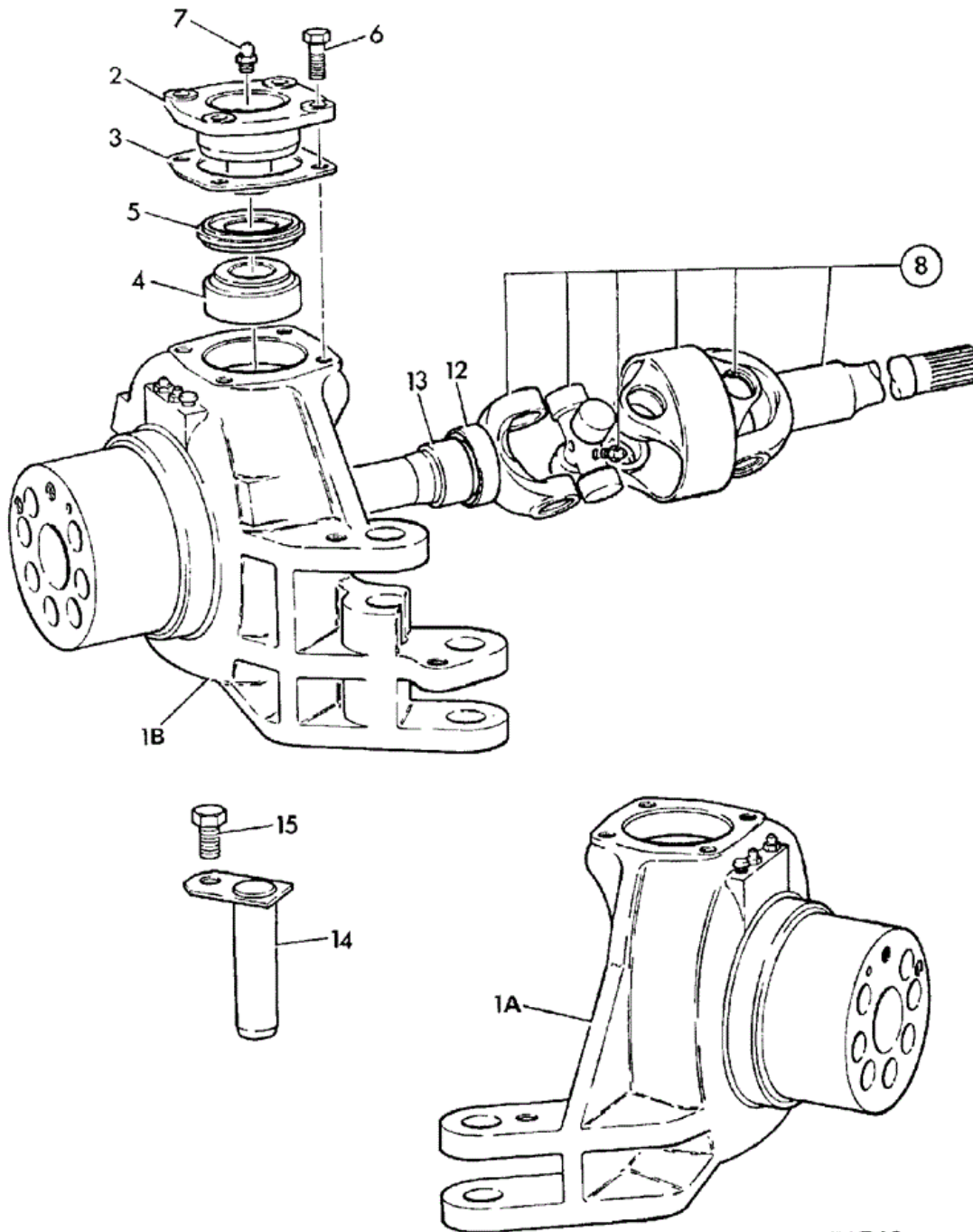
Item	Part #	Change No	Description	Usage Code	QTY
1	448/24700	Superseded	Axle complete <i>See Note 1</i>		1
1	448/34600	Superseded	Axle steer drive		1
1	448/47700	Superseded	Axle steer drive <i>New brake seals</i>		1
1	448/50900	<M TBA	Axle complete		1

1	448/54300		Axle steer drive <i>Splined hubs</i>	1
2	****		'See Remark' <i>Hub, see index F1</i>	2
3A	****		'See Remark' <i>Steer knuckle, see index F1</i>	1
3B	****		'See Remark' <i>Steer knuckle, see index F1</i>	1
4	****		'See Remark' <i>Differential assembly, see index F1</i>	1
5	:448/21401		Casing	1
6	:917/50200		Bearing Needle Roller NK 45/30	2
7	:904/50009		Seal	2
8	:448/04802		Ring Masking	2
9	:808/00352		Bush liner bearing 51ID x 600D	2
10	:904/06500		Seal	2
11	:4102/1201		Gasket multi	0
12	:826/01434		Bolt Verbus Ripp M10 x 35mm	12
13	:816/80037		Plug Filler 33mm Head, see TI GEN245	1
14	:816/80012		Plug Magnetic 3/4"BSP	1
18	:448/22000		Rod track	1
19	::1450/0001		Nipple Grease, Straight 1/8 BSP	1
20	::904/09300		Seal oil	2
21	::808/00253		Bush 33mm Long 30mm OD X 25mm ID	1
22	:911/22800		Pin pivot 105mm x 25mm dia.	2
22A	:1321/0405Z		Bolt	2
23	811/30085	Superseded	Pivot pin drilled & tapped 100mm lg x 25mm dia <i>Not included in axle assembly.</i>	1
23	811/10071		Pin pivot <i>Not included in axle assembly</i>	1
24	2203/0035	Superseded	Circlip <i>Not included in axle assembly.</i>	1
24	****		'See Remark' <i>Not required</i>	0
25	1370/0302Z	Superseded	Nut - Thin (M10) <i>Not included in axle assembly.</i>	1
25	1425/0008Z		Spring Washer <i>Not included in axle assembly</i>	1
26	1390/0408	Superseded	Screw <i>Not included in axle assembly.</i>	1
26	1315/0410Z		Setscrew Screw <i>Not included in axle assembly</i>	1
27	****		'See Remark' <i>Steer ram, see E4: Not included in axle assy.</i>	1

Note 1: SD 55 Axles are low volume options on backhoe loader machines



9802/8840 F1-3-4 KNUCKLE, STEERING FRONT SD55



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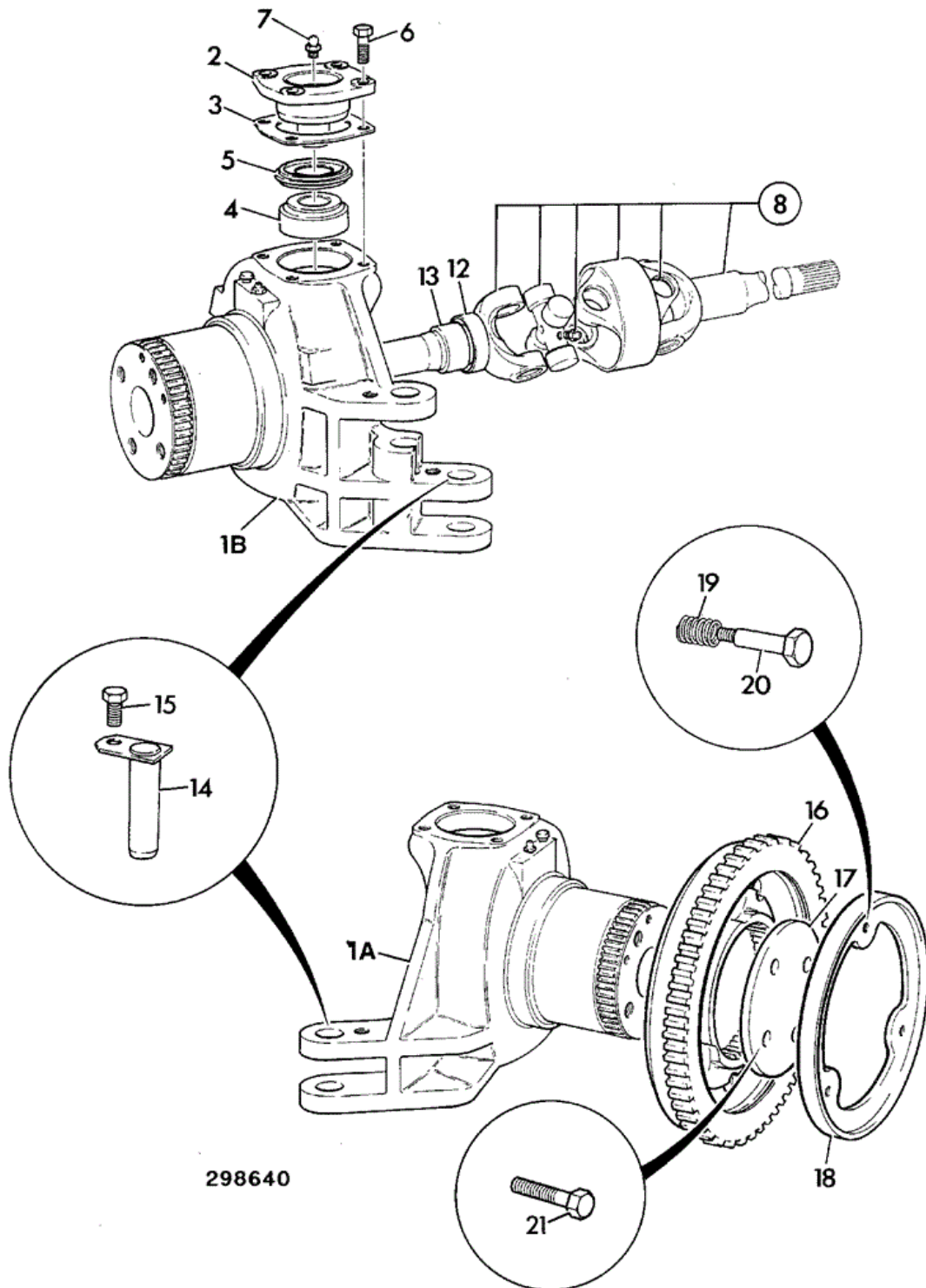
Item	Part #	Change No	Description	Usage Code	QTY
1A	448/49701		Joint steer knuckle <i>With track rod pivot only</i> <i>See Note 1</i>		1

1B	448/49601		Joint steer knuckle <i>With track rod & steer ram pivot</i>		1
2	453/00302		Trunnion		4
3	921/01400		Kit-shim <i>Top trunnion only</i>		2
4	907/08300		Bearing Taper Roller		4
5	904/06700		Seal		4
6	1321/0509Z		Bolt		16
7	816/60056		Nipple Grease		4
8	****		'See Remark' <i>See index F1 for driveshafts</i>		1
12	917/50200		Bearing Needle Roller NK 45/30		2
13	904/50009		Seal		2
14	****		'See Remark' <i>Cap</i>		2
15	816/60040		Nipple Screw		2
16	835/00017		Cap Grease Nipple		2
17	1315/0407Z		Setscrew M10 x 25 mm		1
18	911/25700		Pin pivot		1

Note 1: SD55 Axles are low volume options on backhoe loader machines



9802/8840 F1-3-5 KNUCKLE, STEERING FRONT SD55

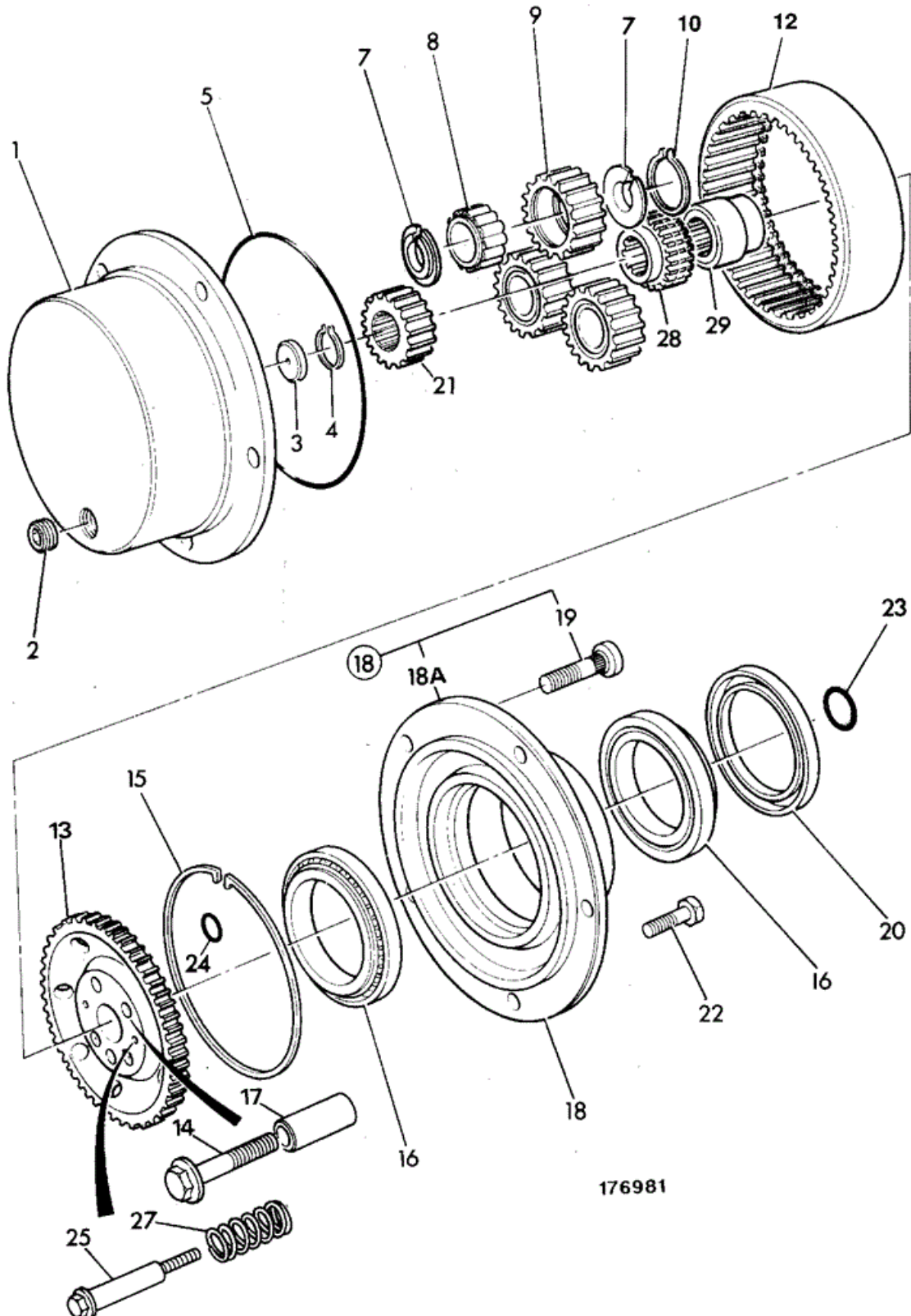


Item	Part #	Change No	Description	Usage Code	QTY
1A	453/08502		Joint knuckle swivel <i>With track rod pivot only</i>		1

1B	448/54604		Joint steer knuckle splined <i>With track rod & steer ram pivot</i>		1
2	453/00304		Trunnion		4
3	921/01400		Kit-shim <i>Top trunnion only</i>		2
4	907/08300		Bearing Taper Roller		4
5	904/06700		Seal		4
6	1321/0509Z		Bolt		16
7	816/60056		Nipple Grease		4
8	****		'See Remark' <i>See index F1 for driveshafts</i>		1
12	917/50200		Bearing Needle Roller NK 45/30		2
13	904/50009		Seal		2
14	911/22800		Pin pivot 105mm x 25mm dia.		2
15	1321/0405Z		Bolt		2
16	448/54602		Carrier annulus internal spline <i>1 per side</i>		2
17	453/30305		Plate retaining <i>1 per side</i>		2
18	448/54603		Piston brake <i>1 per side</i>		2
19	814/00367		Spring compression <i>3 per side</i>		6
20	440/08902		Pin hexagon head <i>3 per side</i>		6
21	826/01435		Bolt verbus ripp M12 x 55mm long <i>4 per side</i>		8



9802/8840 F1-4-6 HUB & COMPONENTS SD55

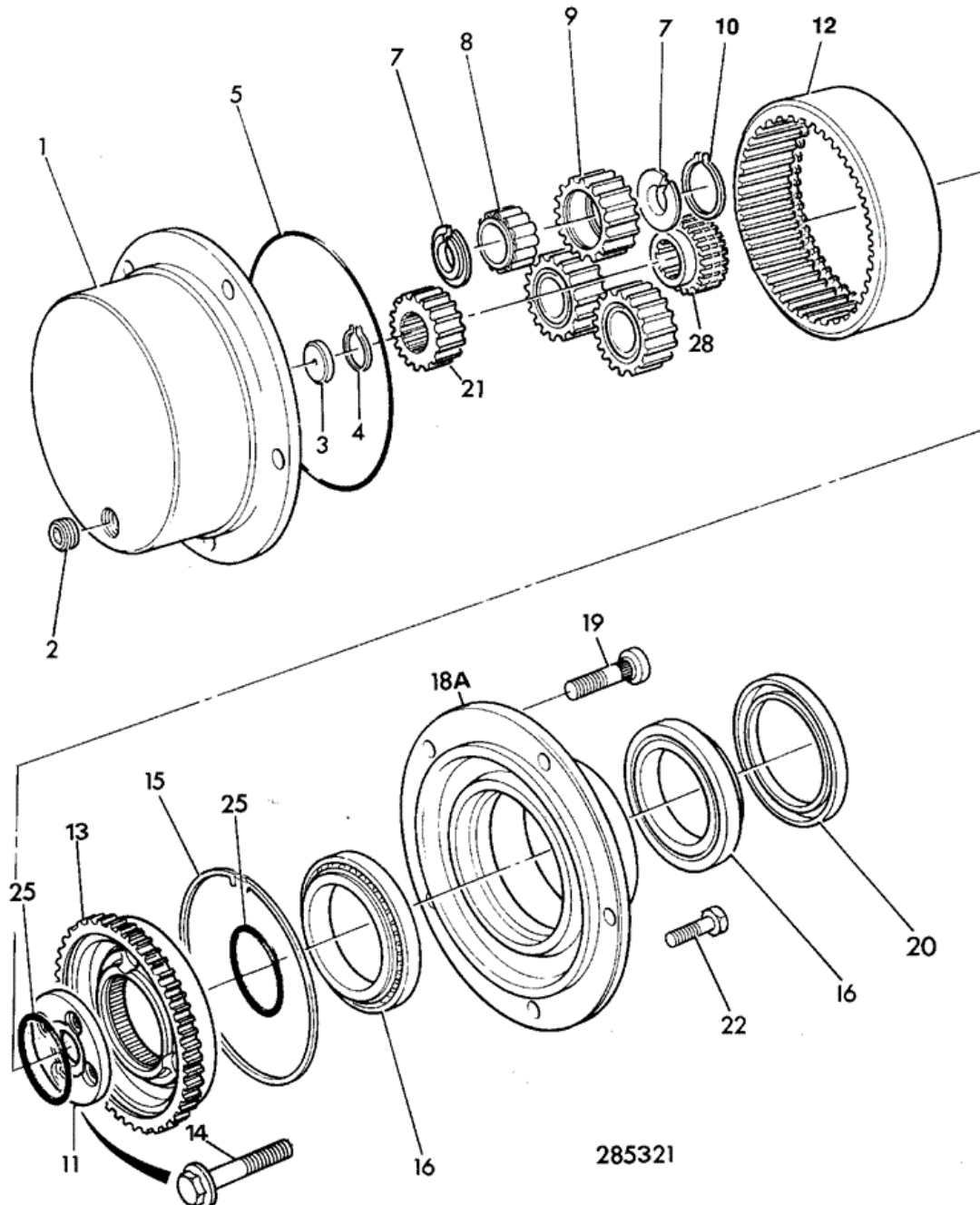


Item	Part #	Change No	Description	Usage Code	QTY
1	453/01804		Carrier planetary hub <i>To suit 5 wheel studs. See Note 1</i>		2
2	826/00425		Plug tapered 3/4"-14PTF		2
3	450/10208		Pad Thrust		2
4	821/00216		Circlip external		2
5	828/00196		O Ring		2
7	821/00209		Circlip		12
8	907/50200		Bearing Roller, Double Row		6
9	450/10206		Gear Planet		6
10	2203/0054		Circlip		6
12	453/01803		Gear annulus ring		2
13	448/49602		Carrier annulus equally spaced dowels		2
14	826/01060		Bolt M14 x 70mm long		10
15	821/00210		Circlip Internal Square Section		2
16	907/52200		Bearing Taper		4
17	450/12703		Dowel Hollow		14
18	****		'See Remark' <i>Hub c/w with studs. Number not yet available</i>		2
18A	:450/10221		Hub without studs 5 stud <i>5 wheel studs.</i>		1
19	:826/00923		Stud Wheel		10
20	904/50033		Seal - Cassette		2
21	450/10210		Gear sun		2
22	1321/0407Z		Bolt Coated M10 x 25 <i>This bolt is pre-coated with locking fluid</i>		4
23	828/00249		O Ring		1
24	828/00208		O Ring		4
25	440/08902		Pin hexagon head		4
27	814/00367		Spring compression		4
28	453/07802		Gear brake plate carrier		2
29	921/50000		Spacer 32mm long		2

Note 1: SD 55 Axles are low volume options on backhoe loader machines

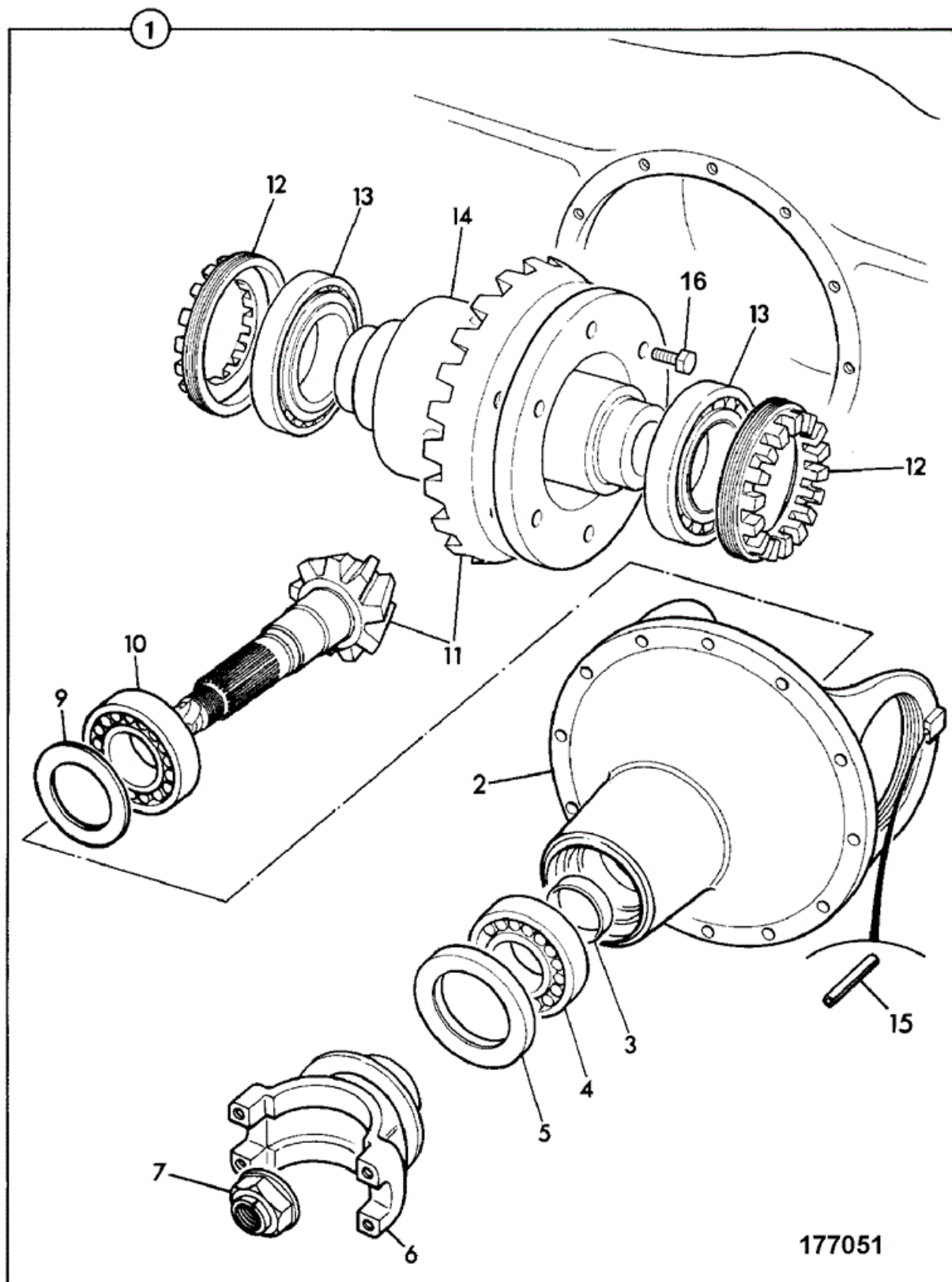


9802/8840 F1-4-7 HUB & COMPONENTS SD55



Item	Part #	Change No	Description	Usage Code	QTY
1	453/01804		Carrier planetary hub <i>To suit 5 wheel studs.</i>		2

2	816/82010	Plug magnetic, M22 10mm Drive	2
3	450/10208	Pad Thrust	2
4	821/00494	Circlip External	2
5	828/00196	O Ring	2
7	821/00209	Circlip	12
8	907/50200	Bearing Roller, Double Row	6
9	450/10206	Gear Planet	6
10	2203/0054	Circlip	6
11	453/30305	Plate retaining	2
12	453/01803	Gear annulus ring	2
13	448/54602	Carrier annulus internal spline	2
14	826/01435	Bolt verbus ripp M12 x 55mm long <i>4 per hub</i>	8
15	821/00210	Circlip Internal Square Section	2
16	907/52200	Bearing Taper	4
18A	:450/10221	Hub without studs 5 stud <i>5 wheel studs.</i>	1
19	:826/00923	Stud Wheel	10
20	904/50033	Seal - Cassette	2
21	450/10210	Gear sun	2
22	1321/0407Z	Bolt Coated M10 x 25 <i>This bolt is pre-coated with locking fluid</i>	4
25	828/00248	O Ring <i>2 per side</i>	2
28	453/07802	Gear brake plate carrier	2
29	921/50000	Spacer 32mm long	2

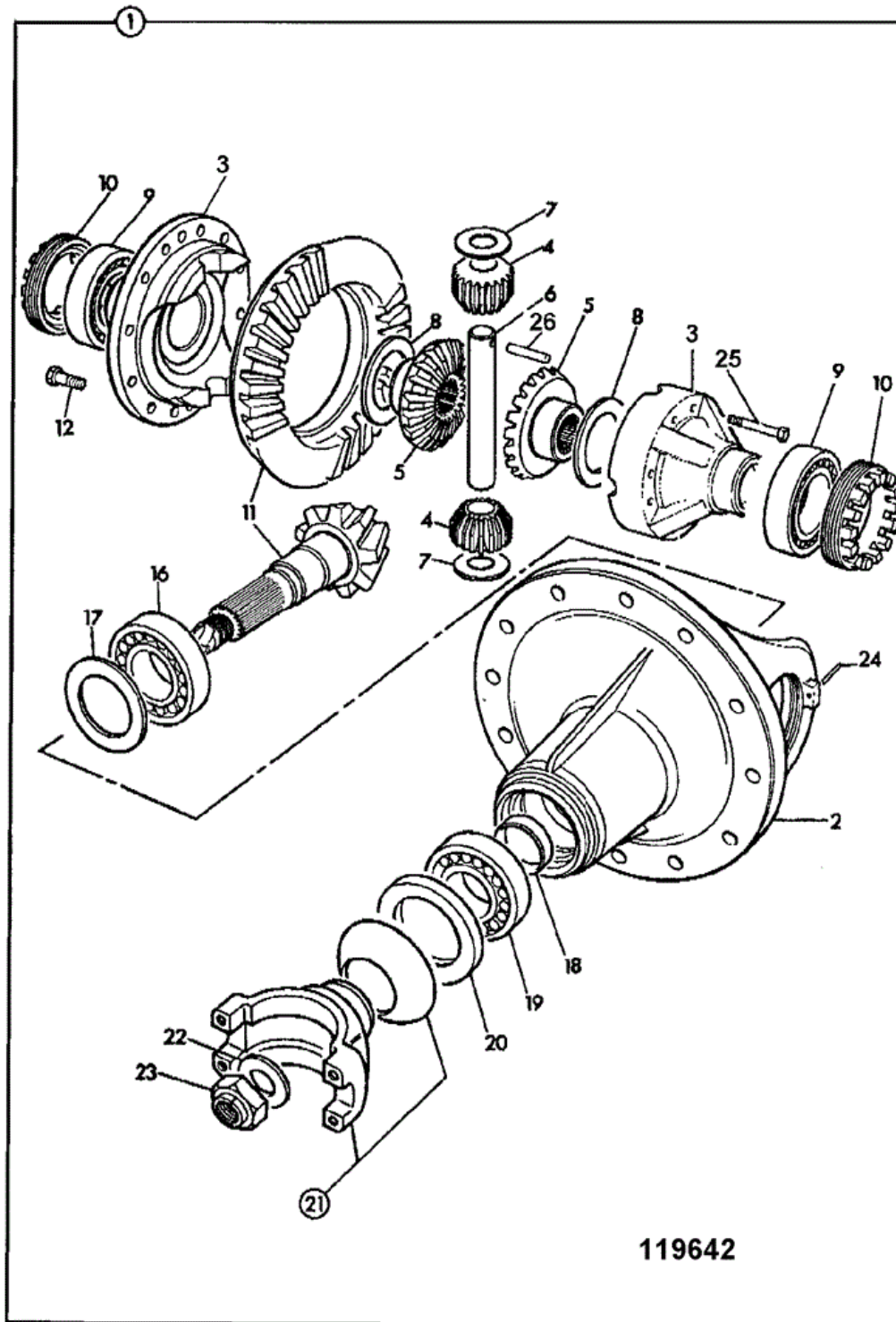


Item	Part #	Change No	Description	Usage Code	QTY
1	448/20000		Differential complete <i>To suit 16.2:1 axle ratio</i>		1
2	:448/16200		Casing outer		1
3	:921/53300		Kit-spacer		1
4	:907/09100		Bearing Taper Roller		1
5	:904/50023		Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue		1

6	:450/17900		Flange coupling (with seal guard)		1
7	:826/01483		Nut stake and washer M24		1
8	:823/00328		Washer (25.25mm x 43.6mm x 4mm) <i>Not required with 826/01483</i>		1
9	:921/01900		Kit-shim		1
10	:907/09000		Bearing Roller		1
11	:448/10900		Gear crown wheel & pinion 33T/11T		1
12	:448/05405		Nut Side Diff		2
13	:907/09200		Bearing Taper Roller		2
14	****		'See Remark' <i>Refer to Differential Components Limited Slip</i>		1
15	:826/00818		Pin Tension		2
16	:826/01084		Bolt		12



9802/8840 F1-5-4 DIFFERENTIAL ASSEMBLY SD55

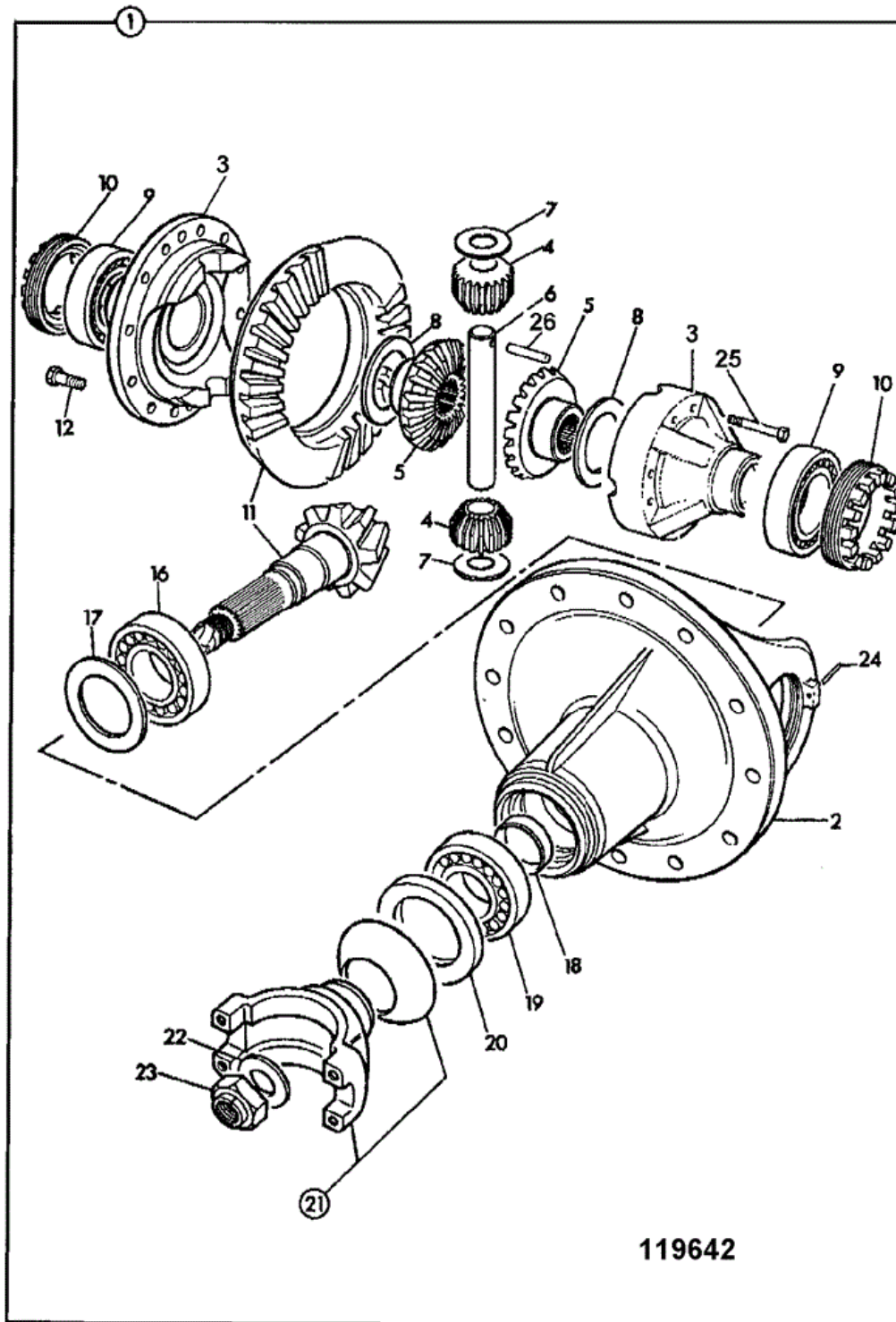


Item	Part #	Change No	Description	Usage Code	QTY
1	448/15900		Differential assembly <i>To suit 18.6:1 ratio axles</i>		1

2	:448/15701	Casting drive head	1
3	:448/23500	Differential Case	1
4	:448/15500	Differential gear kit	1
5	:448/15500	Differential gear kit	1
6	:448/05408	Pin Trunnion	1
7	:808/00210	Washer thrust Pinion	2
8	:808/00209	Washer Thrust Side Gear	2
9	:907/09200	Bearing Taper Roller	2
10	:448/05405	Nut Side Diff	2
11	:448/11200	Gear crown wheel & pinion 9T/31T	1
12	:826/01084	Bolt	12
15	****	'See Remark' <i>See items 25 and 26</i>	1
16	:907/09000	Bearing Roller	1
17	:921/01900	Kit-shim	0
18	:921/53300	Kit-spacer	1
19	:907/09100	Bearing Taper Roller	1
20	:904/50023	Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue	1
21	:450/27200	Yoke	1
22	:823/00328	Washer (25.25mm x 43.6mm x 4mm) <i>Not required with 826/01483</i>	1
23	:826/00817	Nut STAKE NUT (M24)	1
24	:826/00818	Pin Tension	1
25	:1315/3315	Bolt M8 x 65mm long	8
26	:2102/0816	Pin Tension	1

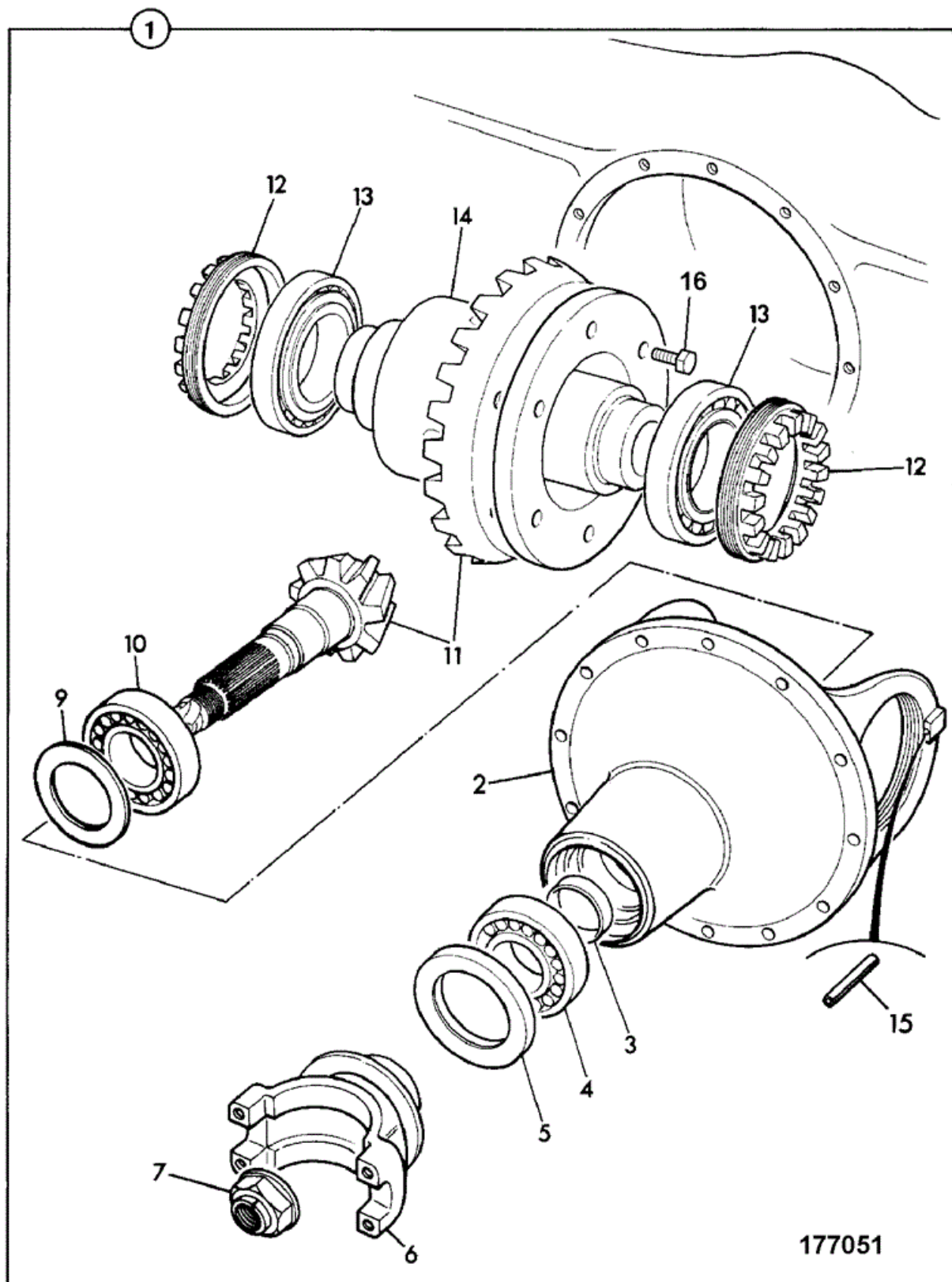


9802/8840 F1-5-5 DIFFERENTIAL ASSEMBLY SD55



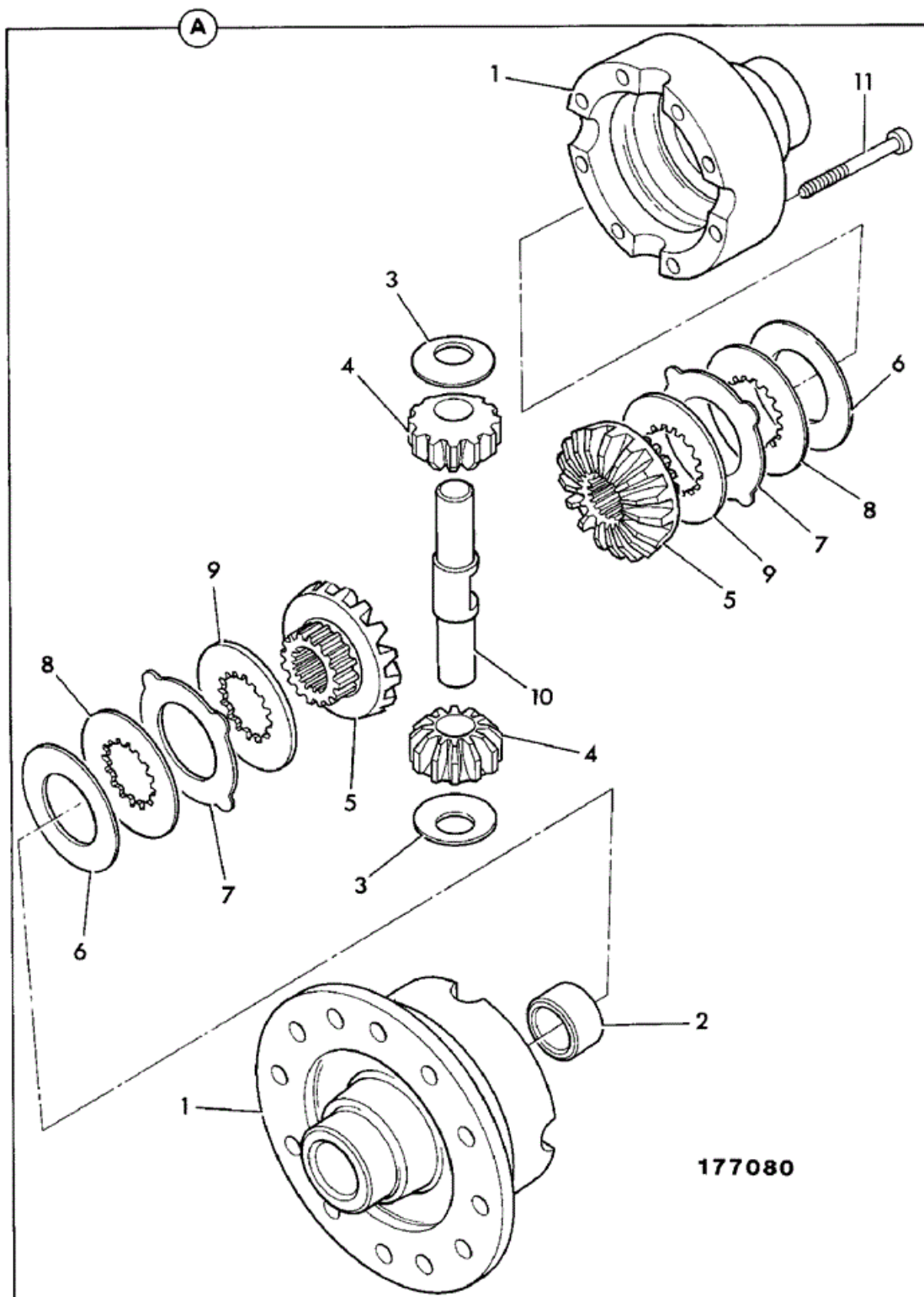
Item	Part #	Change No	Description	Usage Code	QTY
1	448/15800		Differential assembly <i>To suit 16.2:1 axle ratio</i>		1

2	:448/15701	Casting drive head	1
3	:448/23500	Differential Case	1
4	:448/15500	Differential gear kit <i>supplied only with Item 5 as a matched set</i>	1
5	:448/15500	Differential gear kit <i>Supplied only with Item 4 as a matched set.</i>	1
6	:448/05408	Pin Trunnion	1
7	:808/00210	Washer thrust Pinion	2
8	:808/00209	Washer Thrust Side Gear	2
9	:907/09200	Bearing Taper Roller	2
10	:448/05405	Nut Side Diff	2
11	:448/10900	Gear crown wheel & pinion 33T/11T	0
12	:826/01084	Bolt	12
15	****	'See Remark' <i>See items 25 and 26</i>	1
16	:907/09000	Bearing Roller	1
17	:921/01900	Kit-shim	0
18	:921/53300	Kit-spacer	1
19	:907/09100	Bearing Taper Roller	1
20	:904/50023	Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue	1
21	:450/17900	Flange coupling (with seal guard)	1
22	:823/00328	Washer (25.25mm x 43.6mm x 4mm) <i>Not required with 826/01483</i>	1
23	:826/01483	Nut stake and washer M24	1
24	:826/00818	Pin Tension	2
25	:1315/3315	Bolt M8 x 65mm long	1
26	:2102/0816	Pin Tension	1



Item	Part #	Change No	Description	Usage Code	QTY
1	448/25300		Differential complete <i>To suit 18.6: 1 ratio axles</i>		1
2	:448/16200		Casing outer		1
3	:921/53300		Kit-spacer		1
4	:907/09100		Bearing Taper Roller		1
5	:904/50023		Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue		1

6	:450/27200		Yoke		1
7	:826/01483		Nut stake and washer M24		1
8	:823/00328		Washer (25.25mm x 43.6mm x 4mm) <i>Not required with 826/01483</i>		1
9	:921/01900		Kit-shim		1
10	:907/09000		Bearing Roller		1
11	:448/11200		Gear crown wheel & pinion 9T/31T		1
12	:448/05405		Nut Side Diff		2
13	:907/09200		Bearing Taper Roller		2
14	****		'See Remark' <i>Refer to Differential Components Limited Slip</i>		1
15	:826/00818		Pin Tension		2
16	:826/01084		Bolt		12



Item	Part #	Change No	Description	Usage Code	QTY
A	448/14100		Differential limited slip		1
1	:448/14101		Housing differential		1
3	:808/00210		Washer thrust Pinion		4
4	:448/15600		Kit-gear differential <i>Replace with Item 5 as a matched set.</i>		2
			Kit-gear differential		

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