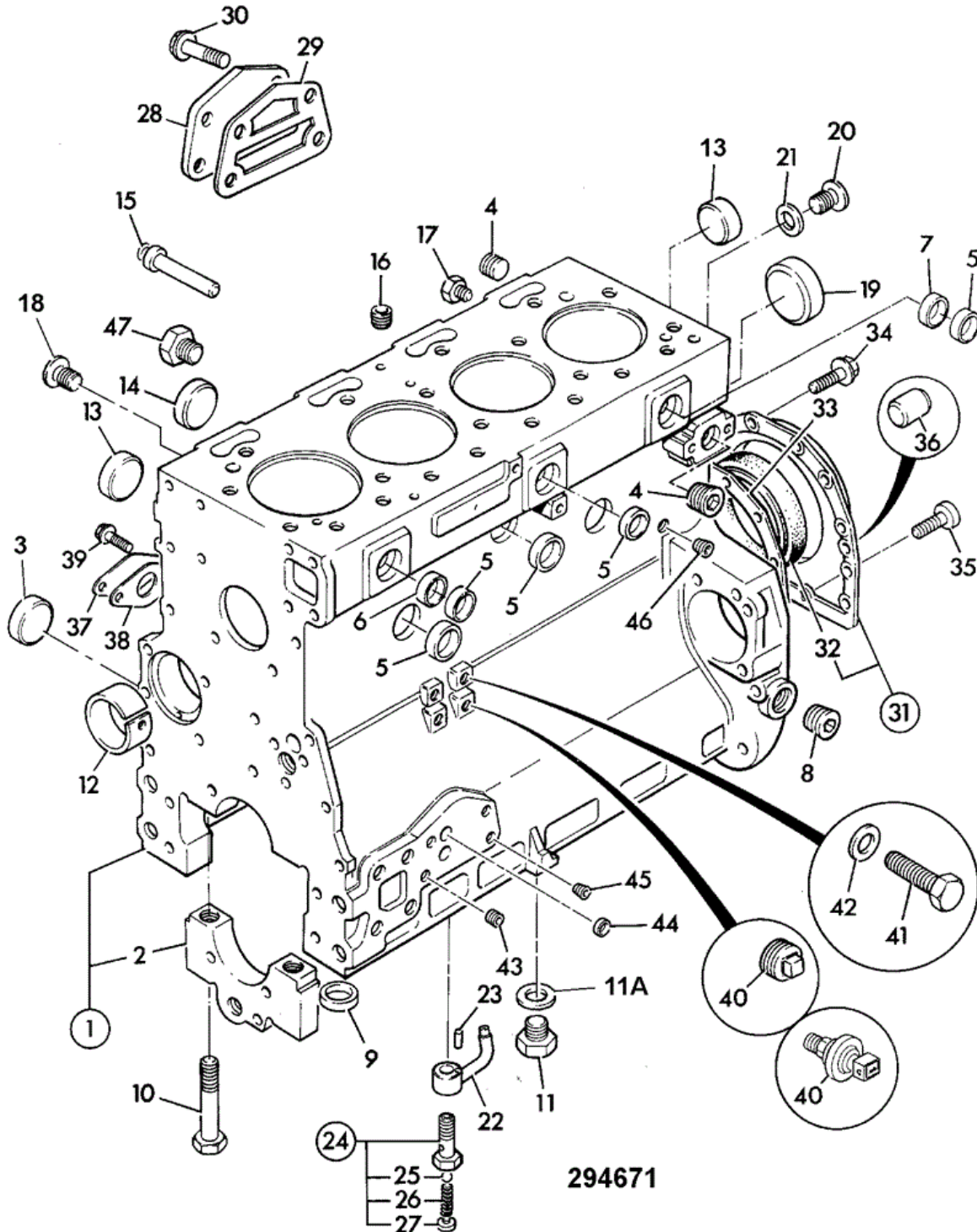
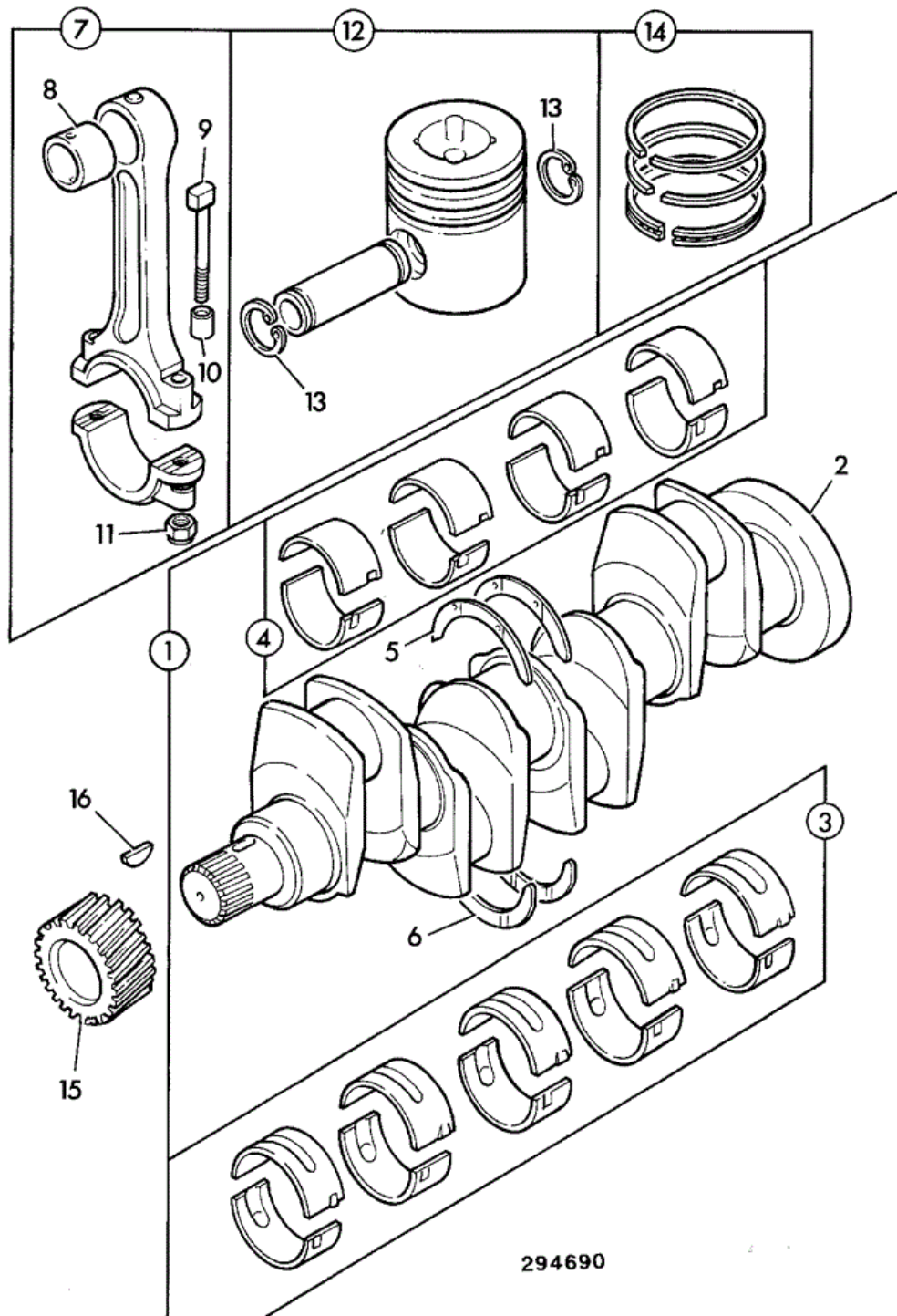




Item	Part #	Change No	Description	Usage Code	QTY
1	02/201801		Block cylinder assembly		1
2	****		None serviced part		5

			<i>Bearing caps</i>	
3	:02/202162		Plug core D=19mm	1
4	:02/100134		Plug	2
5	:02/100396		Plug core D=32mm	5
6	:02/202159		Plug	1
7	:02/201802		Plug	1
8	:02/100134		Plug	1
9	:02/100101		Thimble	10
10	:02/100102		Bolt	10
11	:02/101756		Plug	3
11A	:823/00287		Washer spacer	3
12	:02/192094		Bush camshaft	1
13	:02/200454		Plug core D=38mm	6
14	:02/201361		Plug core D=38mm	4
15	:02/101827		Plug	1
16	:02/100108		Plug	1
17	:02/100132		Plug drain	1
18	02/201909		Plug	2
19	:02/201362		Plug core D=50mm	1
20	:02/200827		Plug	1
21	:02/200828		Washer	1
22	:02/201734		Jet piston cooling	1
23	:02/201731		Pin roll	1
24	::02/101898		Valve	1
25	::02/200099		Ball	1
26	::02/200098		Spring	1
27	::02/200097		Retainer	1
28	:02/200826		Plate	1
29	:02/200484		Gasket	1
30	:02/291042		Bolt	4
31	:02/200958		Housing rear seal	1
32	:02/101436		Seal rear oil	1
33	02/201092		Gasket rear seal housing	1
34	826/00869		Screw flange head	12
35	02/291185		Capscrew	2
36	02/100308		Dowel	2
37	02/200004		Plate	1
38	02/200475		Gasket	1
39	02/291032		Bolt M8 x 20mm	2
40	701/41500		Switch oil pressure	1
41	1315/0402Z		Setscrew	1
42	823/00273		Washer	1
43	02/201364		Plug parallel threaded	1
44	02/201363		Plug core D=14mm	1
45	02/100409		Plug taper threaded	1
46	02/100134		Plug	1
47	02/100132		Plug drain	1

JCB 9802/8830 P1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS AR BUILD



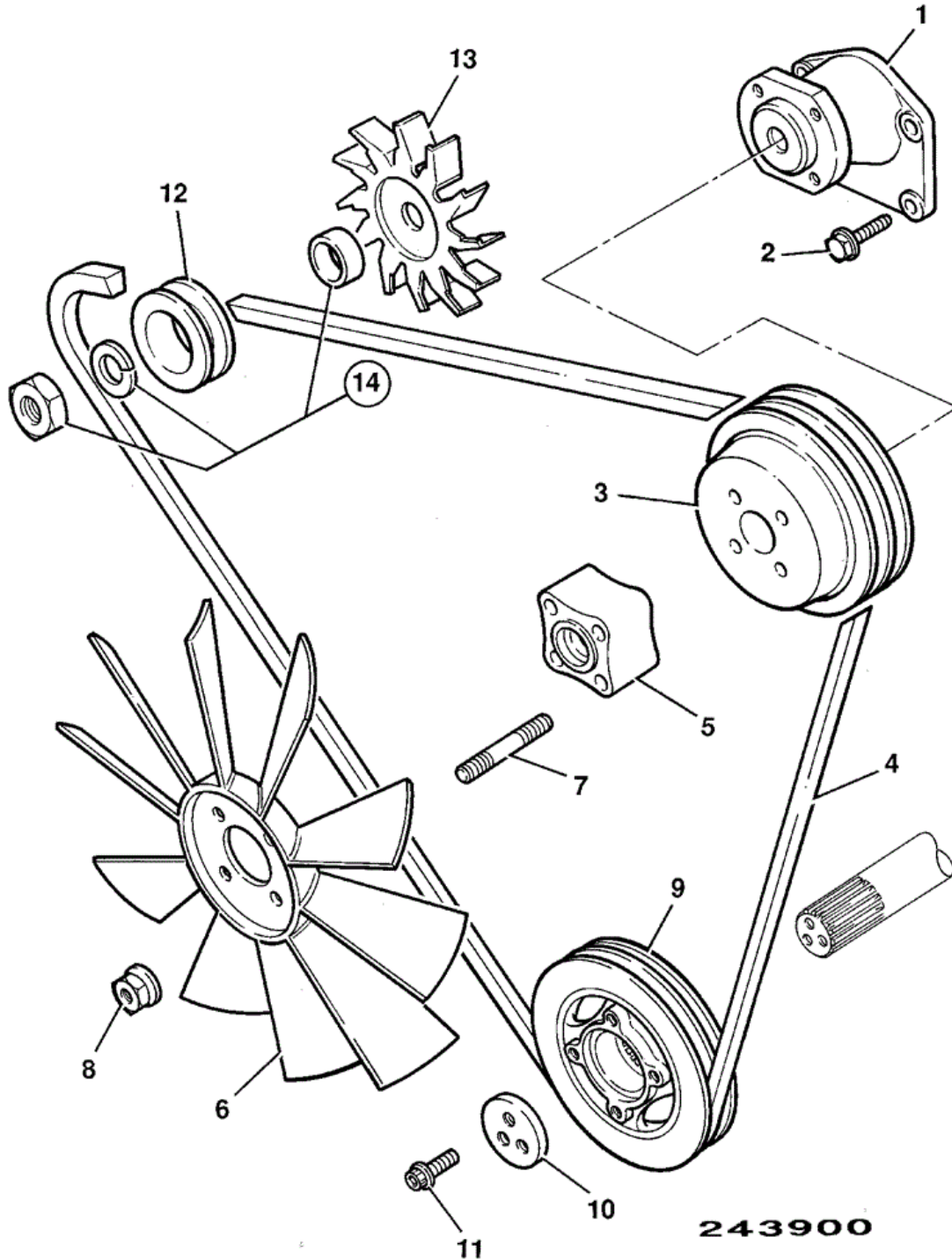
Item	Part #	Change No	Description	Usage Code	QTY
1	02/200915		Crankshaft assembly		1

2	****		None serviced part <i>Crankshaft</i>		1
3	:02/192002		Kit-bearing Main Standard		1
3	02/192003		Kit-bearing Main Undersize - .010inch		1
3	02/192004		Kit-bearing Main Undersize - .020inch		1
3	02/192005		Kit-bearing Main Undersize - .030inch		1
4	:02/192085		Kit-bearing 4 Pairs Standard		1
4	02/192086		Kit-bearing 4 Pairs Undersize - .010inch		1
4	02/192087		Kit-bearing 4 Pairs Undersize - 0.20inch		1
4	02/192088		Kit-bearing 4 Pairs Undersize - 0.30inch		1
5	:02/192083		Washer thrust top - standard		2
5	02/192011		Washer thrust top-oversize 0.19mm		2
6	:02/192084		Washer thrust bottom - standard		2
6	02/192013		Washer thrust btm-oversize 0.19mm		2
7	02/201972		Rod connecting grade 'H' <i>See Note 1</i>		0
7	02/201973		Rod connecting grade 'J' <i>See Note 1</i>		0
7	02/201974		Rod connecting grade 'K' <i>See Note 1</i>		0
7	02/201975		Rod connecting grade 'L' <i>See Note 1</i>		0
8	:02/192095		Bush small end		1
9	:02/291072		Bolt		2
10	:02/201808		Thimble		2
11	:02/100128		Nut		2
12	02/201805		Piston assembly		4
12A	02/201790		Piston assembly oversize - +0.5mm		0
12B	02/201792		Piston assembly oversize - +1.00mm		0
13	:02/201151		Circlip		2
14	02/201804		Kit-piston ring		4
14A	02/201791		Kit-piston ring oversize - +0.5mm		0
14B	02/201793		Kit-piston ring oversize - +1.00mm		0
15	02/290001		Gear		1
16	02/100038		Key		2

Note 1: TO ENSURE THE CORRECT GRADE IS FITTED, REFER TO THE SERVICE WORKSHOP MANUAL.



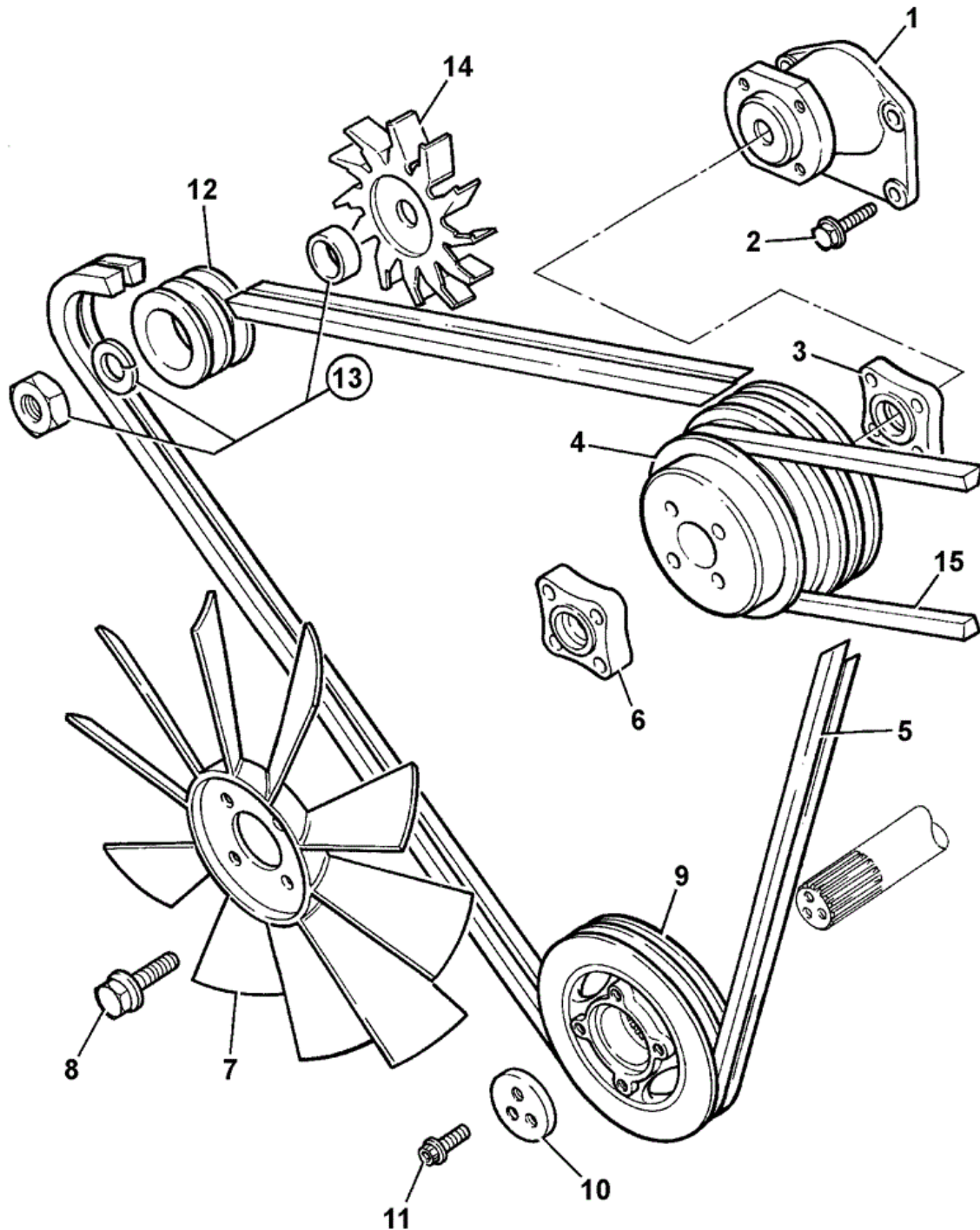
9802/8830 P1-5-1 FANS, PULLEYS & FAN BELT AR BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/201357		Housing fan drive, assembly		1
2	02/291041		Bolt		4

3	02/201329		Pulley fan twin groove, 205mm		1
4	02/200358		Belt fan, pair		1
5	02/100097		Spacer fan 50.8mm		1
6	141/18300		Fan cooling, 18" 10 blades		1
7	02/291201		Stud		4
8	1370/0203Z		Nut Nut M8		4
9	02/201121		Pulley crankshaft single groove		1
10	02/200017		Block Thrust		1
11	02/100579		Screw		3
12	02/200212		Pulley alternator D=86mm single groove		1
13	02/200452		Fan alternator		1
14	714/20405		Kit-sundry parts		1

9802/8830 P1-5-2 FANS, PULLEYS & FAN BELT AIR CONDITIONING, AR BUILD



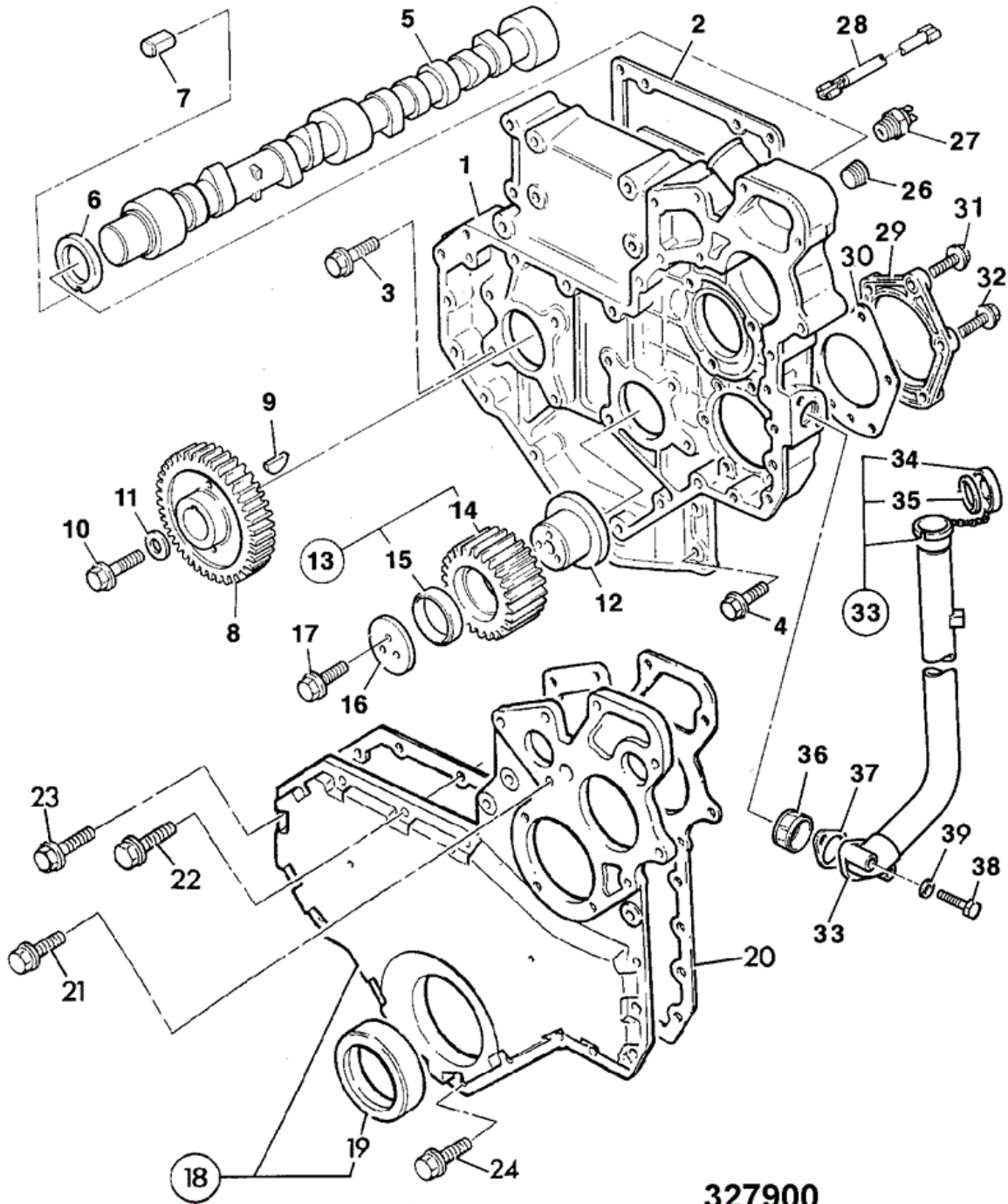
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/200370		Housing assembly, fan drive		1

2	02/291041		Bolt		4
3	02/201327		Spacer fan, 16mm		1
4	141/00765		Pulley fan drive triple groove		1
5	02/200739		Belt fan, pair		1
6	02/201348		Spacer fan 25mm		1
7	141/18300		Fan cooling, 18" 10 blades		1
8	02/291201		Stud		4
9	826/01285		Nut nyloc M8		4
10	02/200018		Pulley crankshaft twin groove		1
11	02/200017		Block Thrust		1
12	02/100579		Screw		3
13	02/200019		Pulley alternator twin groove		1
14	02/200452		Fan alternator		1
15	714/20405		Kit-sundry parts		1
16	142/00898		Belt drive		1



9802/8830 P1-6-1 TIMING CASE CAMSHAFT & GEARS AR BUILD

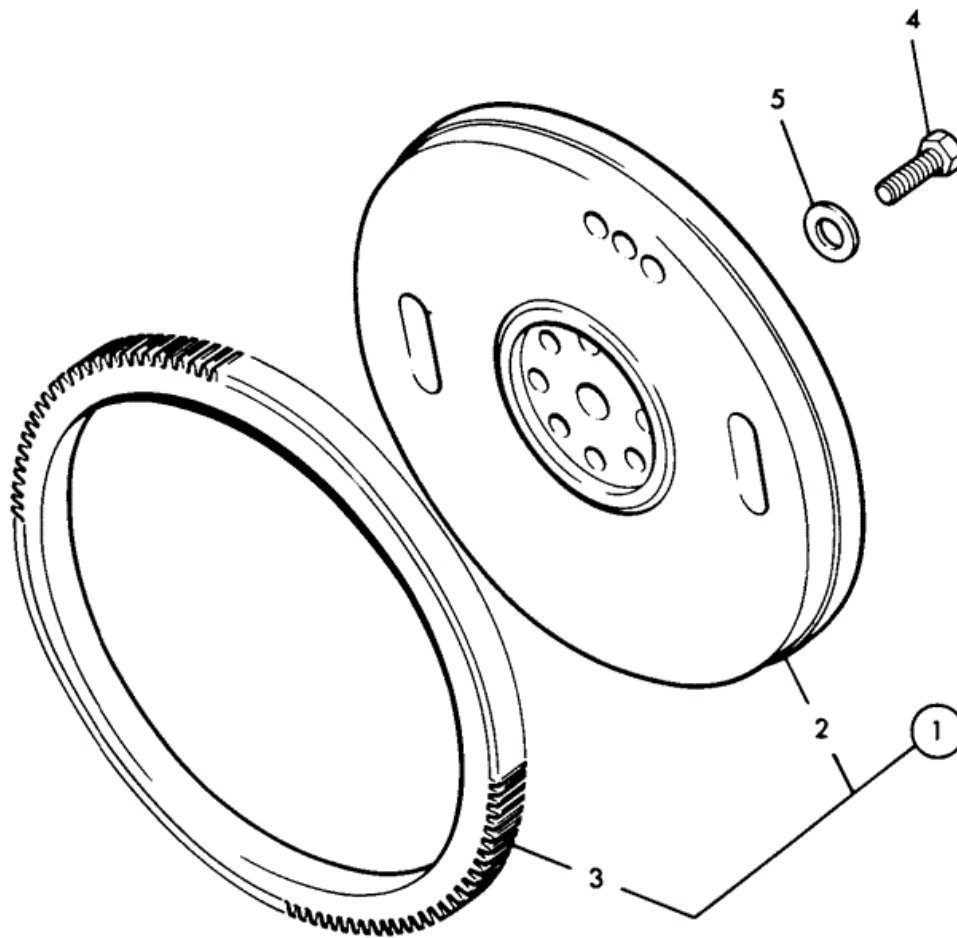


Item	Part #	Change No	Description	Usage Code	QTY
1	02/201962		Casing timing twin pto		1

2	02/200872		Gasket t/case to block	1
3	826/00869		Screw flange head	8
4	02/291033		Bolt	4
5	02/201824		Camshaft	1
6	02/192064		Washer thrust	1
7	2102/0604		Dowel	1
8	02/190034		Gear camshaft	1
9	02/100038		Key	1
10	02/291196		Screw	1
11	02/291065		Washer	1
12	02/100041		Hub	1
13	02/190033		Gear idler assembly	1
14	:N.S.P.		None serviced part <i>Gear</i>	1
15	:02/192016		Bush	2
16	02/201288		Plate	1
17	02/291073		Screw	3
18	02/201963		Cover timing	1
19	:02/101435		Seal front oil	1
20	02/202079		Gasket timing cover	1
21	02/291026		Bolt	6
22	02/291018		Bolt	8
23	02/291017		Screw	1
24	02/291033		Bolt	2
26	02/100095		Plug taper	1
27	701/60014		Sender cold start	1
28	721/00447		Lead waxtat cold start	1
29	02/201556		Plate cover	1
30	02/201137		Gasket	1
31	02/291031		Bolt	5
32	826/00901		Screw	1
33	141/00318		Tube oil filler	1
34	02/101484		Cap oil filler	1
35	:02/100421		Seal	1
36	02/200037		Strainer	1
37	813/00350		Gasket	1
38	1315/3313Z		Bolt M8 x 55	2
39	1420/0007Z		Washer (M8)	2



9802/8830 P1-7-1 FLYWHEEL



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