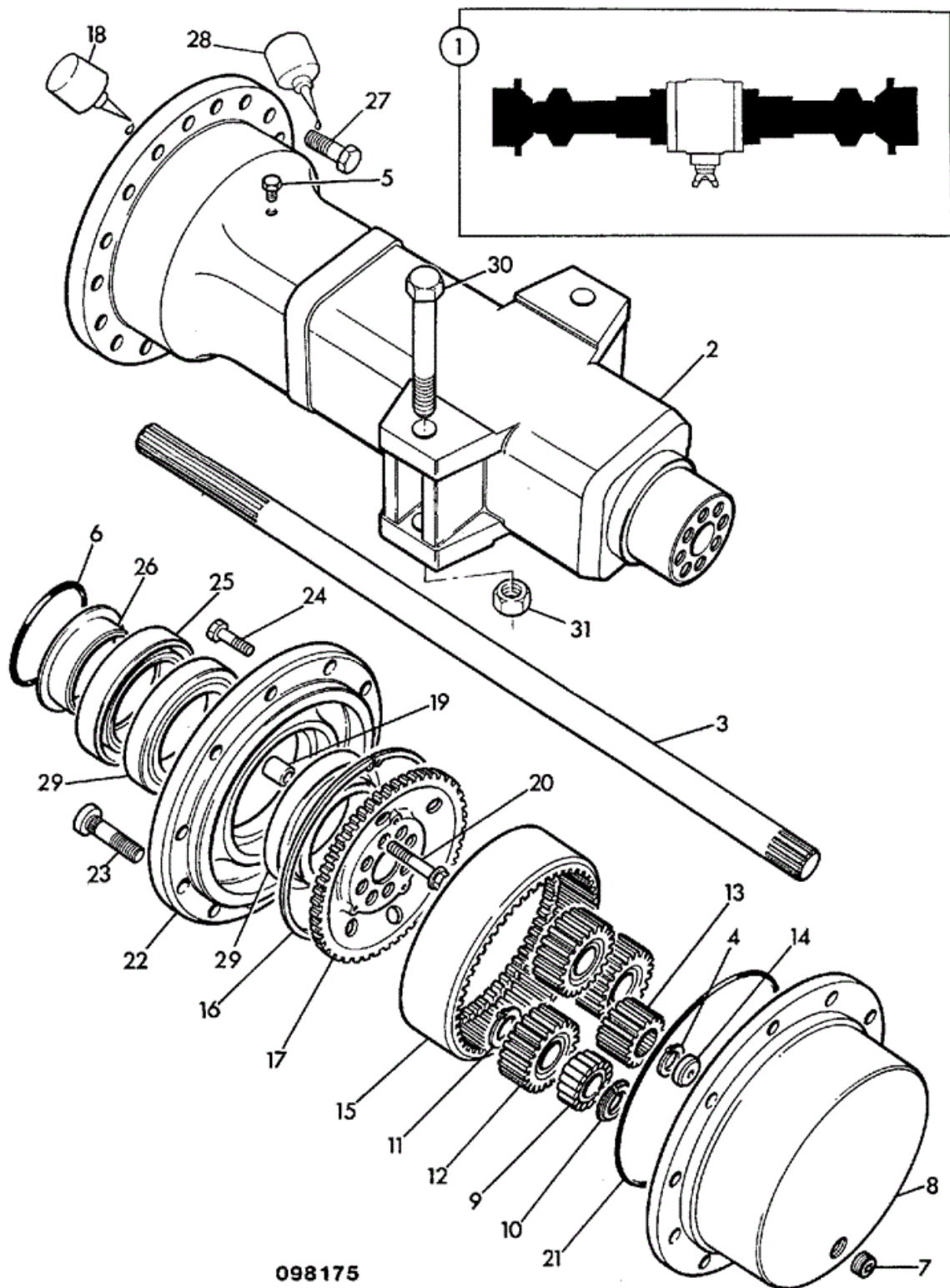


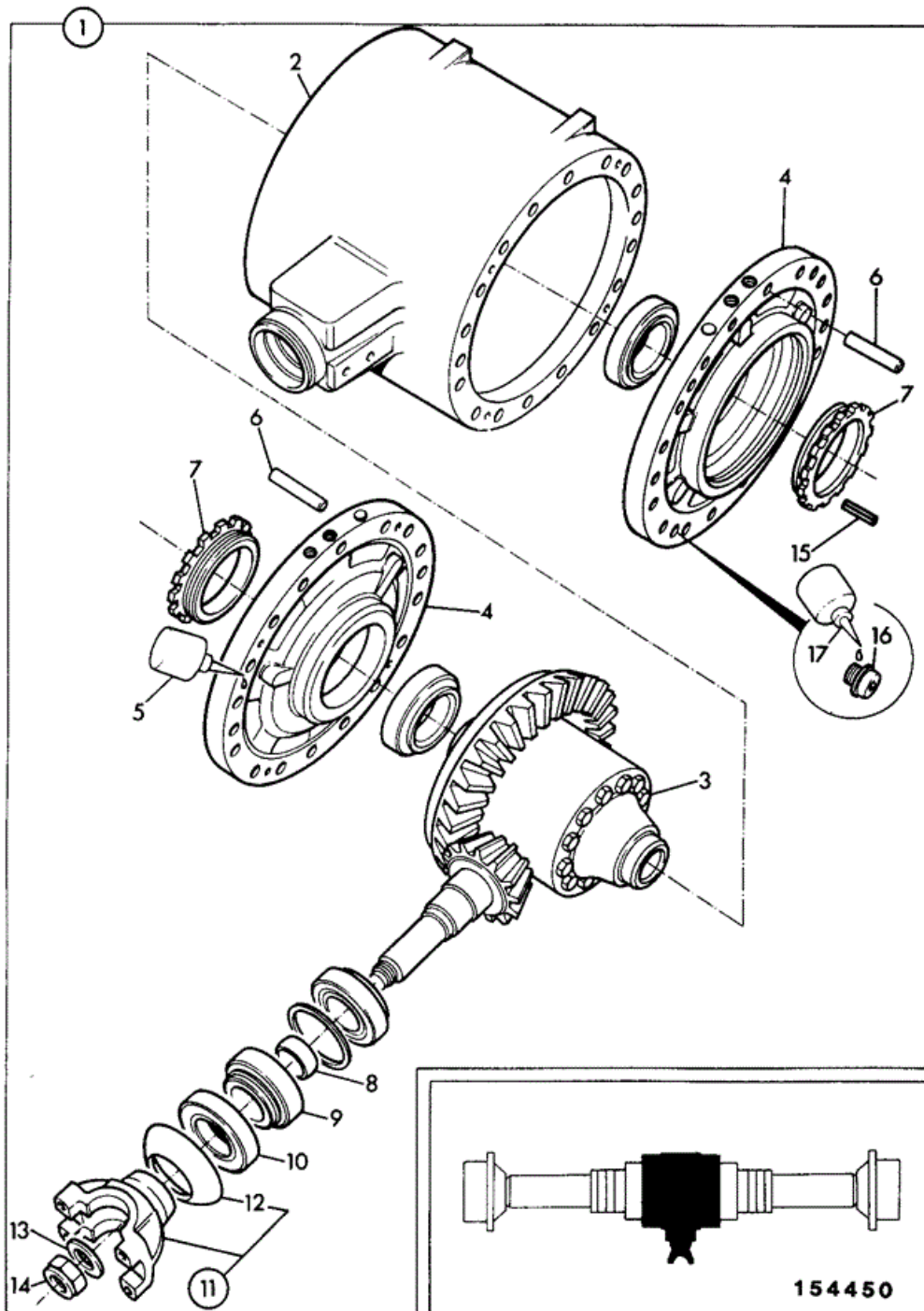


Item	Part #	Change No	Description	Usage Code	QTY
1	450/11200	Superseded	Axle drive 18.16:1		1
1	450/13000	Superseded	Axle drive 18.16:1		1
1	450/18900		Axle drive 18.16:1		1
2	:450/10302	Superseded	Casing axle arm rear <i>Part is MSS use the following parts marked A</i>		2
2	M.S.S.	<M355837	Multi Supersession		1

2	::450/12402		Casing axle arm	A	1
2	::450/12702		Carrier Annulus	A	1
2	::450/12703		Dowel Hollow	A	1
2	::826/01060		Bolt M14 x 70mm long	A	8
2	:450/12402		Casing axle arm		2
3	:450/10209		Driveshaft		2
4	:821/00216		Circlip external		2
5	:450/00101		Cap breather metal, 5mm hole		2
6	:828/00249		O Ring		2
7	:826/00425		Plug tapered 3/4"-14PTF		2
8	:450/12401		Carrier planetary hub		2
9	:907/50200		Bearing Roller, Double Row		6
10	:821/00209		Circlip		12
11	:2203/0054		Circlip		6
12	:450/10206		Gear Planet		6
13	:450/10210	Superseded	Gear sun		2
13	:450/12403	Superseded	Gear Sun		2
13	:454/07401		Gear sun 45mm long		2
14	:450/10208		Pad Thrust		2
15	:450/10205		Gear Annulus Ring		2
16	:821/00210		Circlip Internal Square Section		2
17	:450/10204	<M355837	Carrier annulus		2
17	:450/12702		Carrier Annulus		2
18	:4102/0502		Gasket high strength, 50ml		0
19	:450/10214	<M355837	Dowel hollow		16
19	:450/12703		Dowel Hollow		16
20	:826/00966	<M355837	Bolt M12		16
20	:826/01060		Bolt M14 x 70mm long		16
21	:828/00196		O Ring		2
22	:450/11100		Hub c/w studs		2
23	::826/00923		Stud Wheel		5
24	:1321/0407Z		Bolt Coated M10 x 25		4
25	:904/50000	Superseded	Seal dual lip		2
25	:904/50021		Seal dual lip unitised <i>See TI 012 DEC 91</i>		2
26	:450/10202	Superseded	Ring wear		2
26	:904/50021		Seal dual lip unitised		1
27	:1321/3716Z		Bolt		32
28	:4101/0302	Superseded	Sealant 50ml		0
28	:4101/0202		Sealant Locking		0
29	:907/50000		Bearing		4
30	1305/3950Z		Bolt 1" x 9" long		4
31	1340/0901Z		Nut		4



9802/8550 F3-6-2 DIFFERENTIAL ASSEMBLY, 18.16:1 AUSTRIA,SWISS,NORDIC,SPAIN,ITALY,REUNION

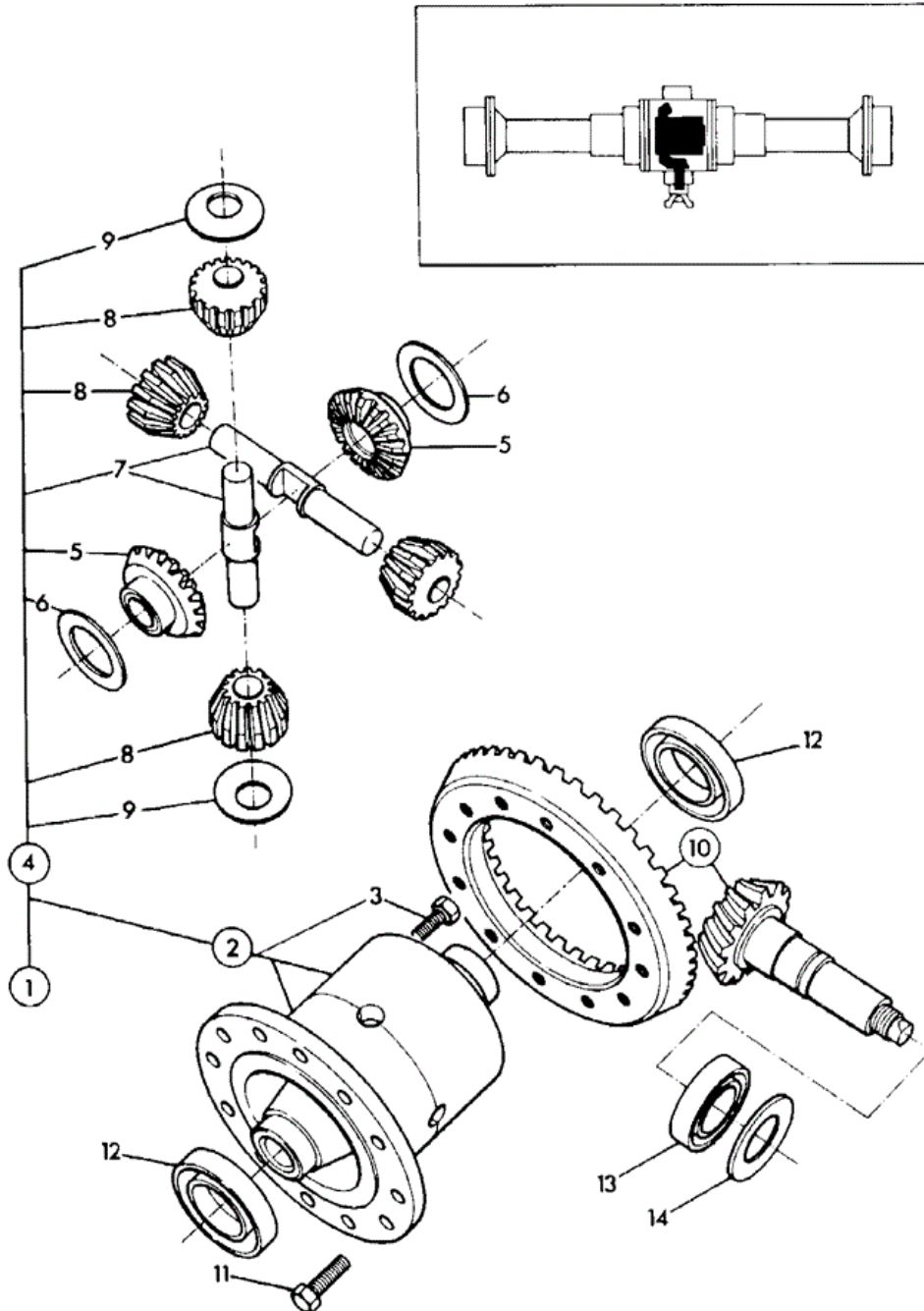


Item	Part #	Change No	Description	Usage Code	QTY
1	450/11300		Axle drive head assembly rear		1
2	:450/10502	Superseded	Casing rear axle		1
2	:453/00601	Superseded	Housing		1
2	:453/07401		Casing differential		1
3	****		'See Remark' <i>Differential assembly see F2-7-2.</i>		1

4	:450/10407	Superseded	Housing		2
4	:450/10408		Housing		2
5	:4102/0502		Gasket high strength, 50ml		0
6	:826/00919		Dowel		4
7	:450/10403		Nut Side Differential		2
8	:445/03005		Spacer collapsible		1
9	:907/08300		Bearing Taper Roller		1
10	:904/50001	Superseded	Seal dual lip		1
10	:904/50023		Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue		1
11	:450/10405		Yoke flange		1
12	****		None serviced part		1
13	:823/00328		Washer (25.25mm x 43.6mm x 4mm)		1
14	:826/01483		Nut stake and washer M24		1
15	:826/00920		Pin tension		2
16	:1391/3408		Capscrew M10 x 30mm		8
17	:4101/0302	Superseded	Sealant 50ml		0
17	:4101/0202		Sealant Locking		0



9802/8550 F3-7-2 CROWN WHEEL & PINION 18.16:1 AUSTRIA,SWISS,NORDIC,SPAIN,ITALY,REUNION



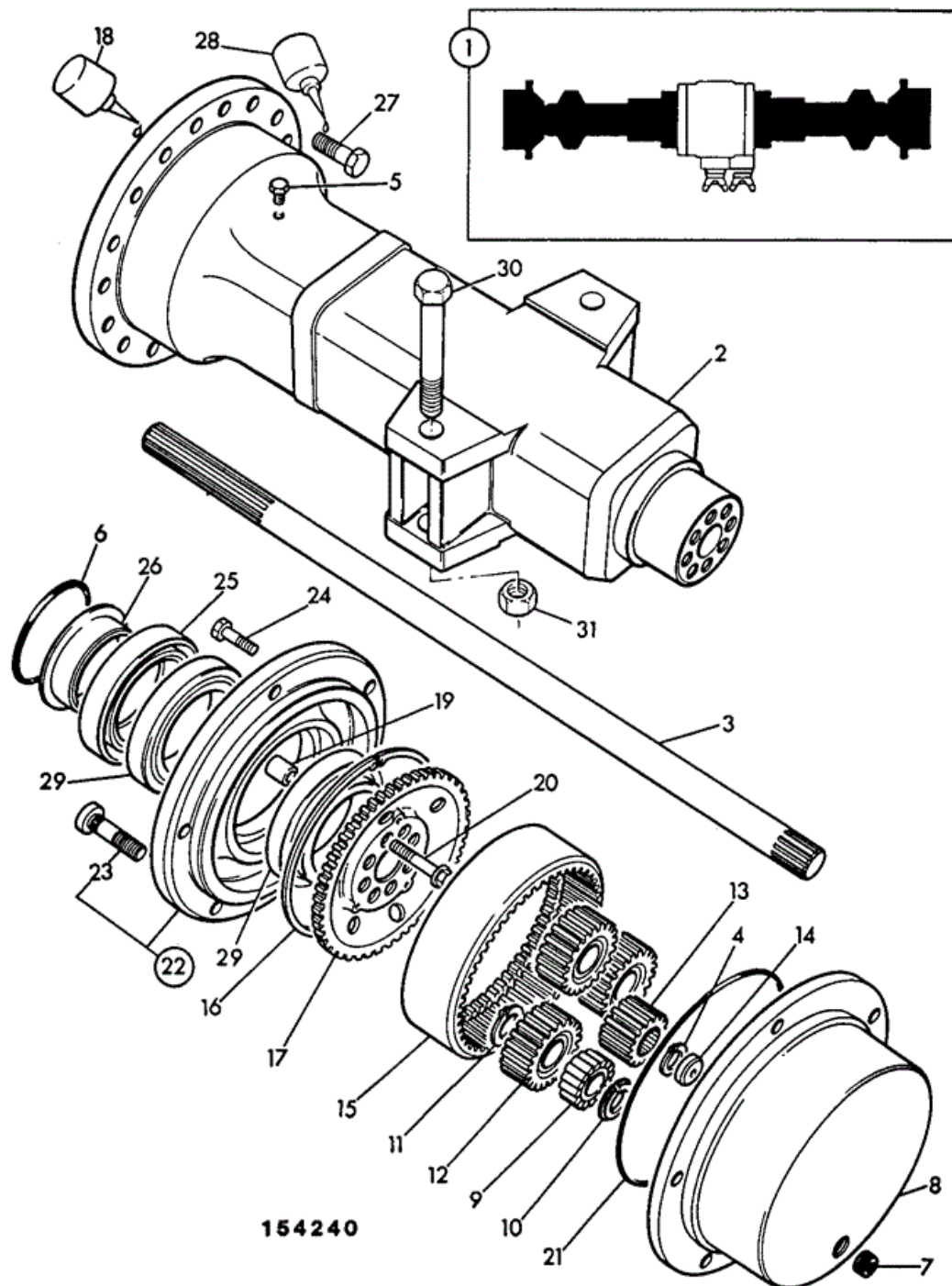
099040

Item	Part #	Change No	Description	Usage Code	QTY
1	450/10900		Differential Assembly		1

2	:450/10800		Casing Assembly Differential		1
3	::1315/3418Z		Bolt (M10 x 80)		8
4	:450/11000		Gear set, 33Spl. 6 Gears 2 pins c/w Washers		1
5	****		None serviced part		1
6	:808/00209		Washer Thrust Side Gear		2
7	:450/10902		Pin trunnion		2
8	****		None serviced part		4
9	:808/00210		Washer thrust Pinion		4
10	453/00900		Gear crown wheel & pinion 11T/37T		1
11	826/00921	Superseded	Bolt		12
11	826/01080		Bolt		12
12	907/50100		Bearing Taper Roller		2
13	907/09000		Bearing Roller		1
14	921/01900		Kit-shim		1



9802/8550 F3-10-2 AXLE ASSEMBLY DRIVE, REAR, 18.16:1 WITH CREEP SPEED FACILITY

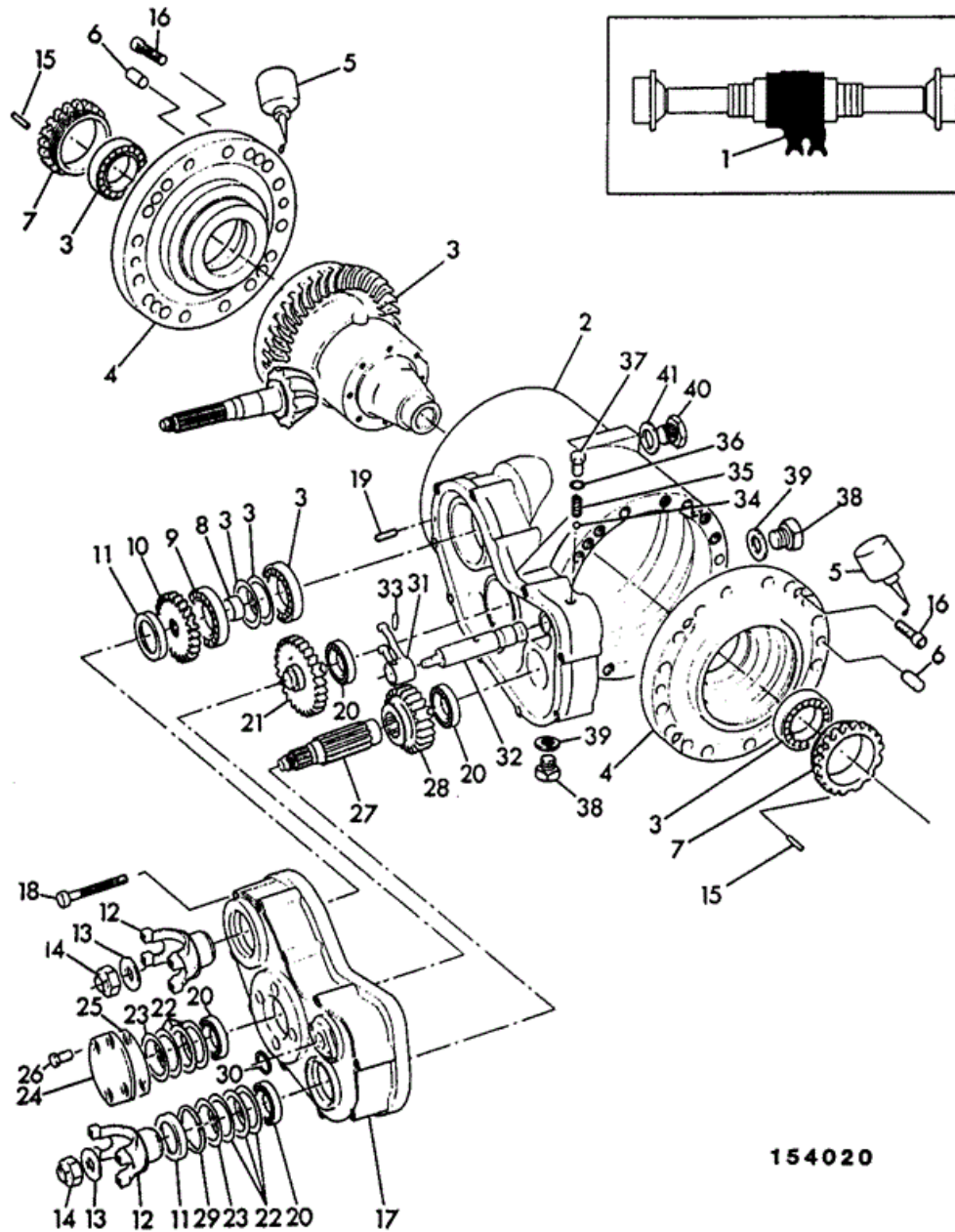


Item	Part #	Change No	Description	Usage Code	QTY
1	450/14000		Axle rear 18.16:1 with creep speed		1
2	:450/12402		Casing axle arm		2
3	:450/10209		Driveshaft		2
4	:821/00216		Circlip external		2
5	:450/00101		Cap breather metal, 5mm hole		2

6	:828/00249		O Ring	2
7	:826/00425		Plug tapered 3/4"-14PTF	2
8	:450/12401		Carrier planetary hub	2
9	:907/50200		Bearing Roller, Double Row	6
10	:821/00209		Circlip	12
11	:2203/0054		Circlip	6
12	:450/10206		Gear Planet	6
13	:450/10210	Superseded	Gear sun	2
13	:450/12403	Superseded	Gear Sun	2
13	:454/07401		Gear sun 45mm long	2
14	:450/10208		Pad Thrust	2
15	:450/10205		Gear Annulus Ring	2
16	:821/00210		Circlip Internal Square Section	2
17	:450/12702		Carrier Annulus	2
18	:4102/0502		Gasket high strength, 50ml	0
19	:450/12703		Dowel Hollow	16
20	:826/01060		Bolt M14 x 70mm long	16
21	:828/00196		O Ring	2
22	:450/11100		Hub c/w studs	2
23	::826/00923		Stud Wheel	5
24	:1315/0407Z		Setscrew M10 x 25 mm	4
25	:904/50000	Superseded	Seal dual lip	2
25	:904/50021		Seal dual lip unitised <i>See TI 012 DEC 91</i>	2
26	:450/10202	Superseded	Ring wear	2
26	:904/50021		Seal dual lip unitised	2
27	:1315/3716Z		Bolt M16 x 70mm	32
28	:4101/0302	Superseded	Sealant 50ml	0
28	:4101/0202		Sealant Locking	0
29	:907/50000		Bearing	4
30	1305/3950Z		Bolt 1" x 9" long	4
31	1340/0901Z		Nut	4



9802/8550 F3-11-2 DIFFERENTIAL HOUSING ASSEMBLY 18.16:1 WITH CREEP SPEED FACILITY

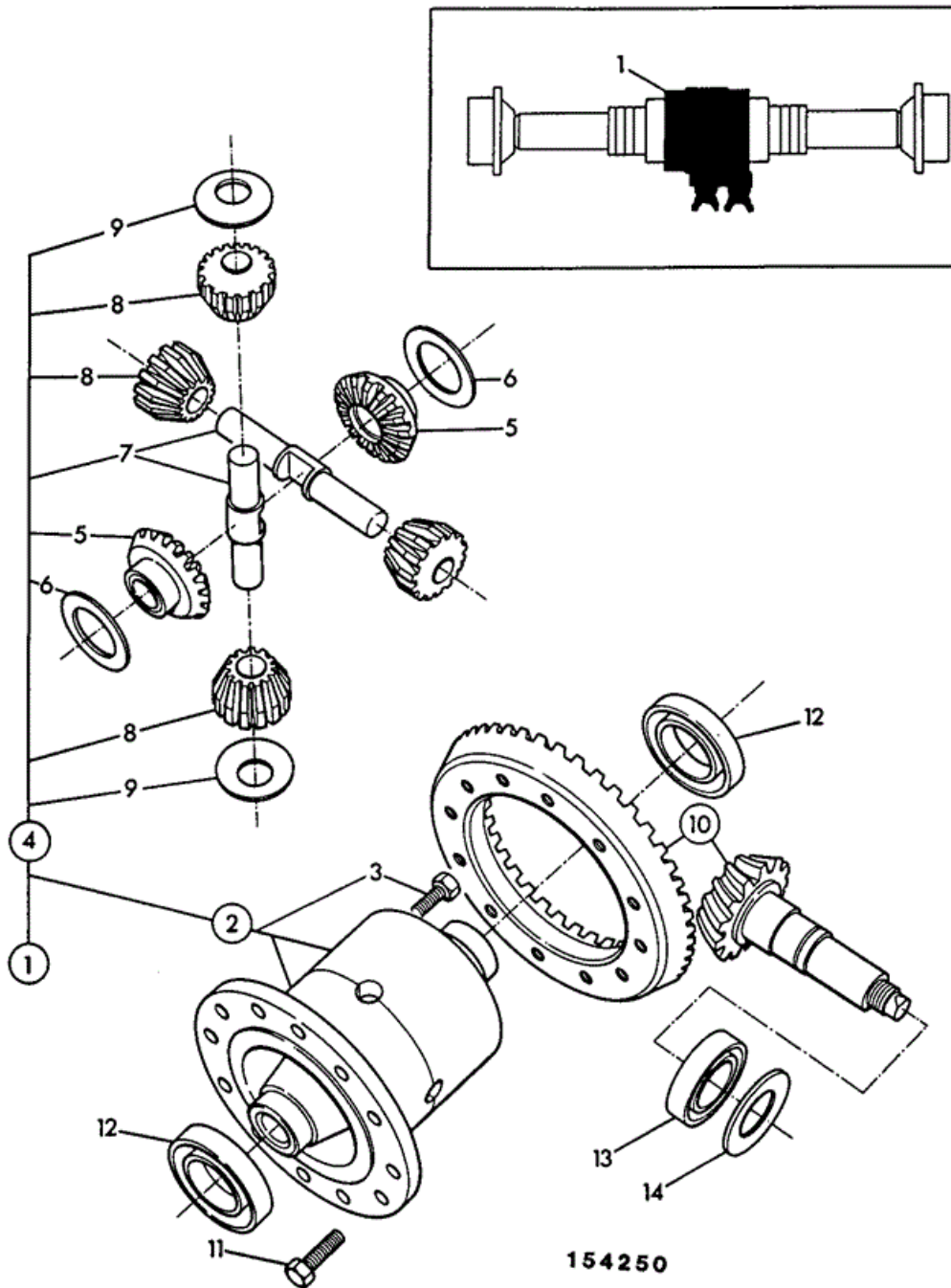


Item	Part #	Change No	Description	Usage Code	QTY
1	450/14200		Axle drive head assembly 18.16:1 creep speed		1
2	:450/14201		Casing rear axle creep speed		1
3	****		'See Remark' <i>Differential assembly see F3-7-1.</i>		1
4	:450/10408		Housing		2
5	:4102/0502		Gasket high strength, 50ml		0

6	:826/00919		Dowel		4
7	:450/10403		Nut Side Differential		2
8	:445/03005		Spacer collapsible		1
9	:907/08300		Bearing Taper Roller		1
10	:450/14205		Gear driven 23 teeth		1
11	:904/50019	Superseded	Seal dual lip		2
11	:904/50001	Superseded	Seal dual lip		2
11	:904/50023		Seal Triple Lip, To Suit 55.0/54.81 Shaft Blue		2
12	:450/10405		Yoke flange		2
13	:823/00328		Washer (25.25mm x 43.6mm x 4mm)		2
14	:826/01483		Nut stake and washer M24		2
15	:826/00920		Pin tension		2
16	:1391/3408		Capscrew M10 x 30mm		8
17	:450/14209		Cover front		1
18	:1315/3412		Bolt		7
18	:1315/3415Z		Bolt (M10 x 65)		3
19	:2105/1505		Dowel		2
20	:907/09500	Superseded	Bearing		4
20	:907/51600		Bearing Taper Roller		4
21	:450/14206		Gear idler 27 teeth		1
22	:445/04700		Kit-shim		1
23	:445/04012		Spacer		2
24	:445/07501		Cover		1
25	:813/00317		Gasket		1
26	:1315/0407Z		Setscrew M10 x 25 mm		4
27	:450/14204		Shaft input		1
28	:450/14203		Gear input 23 teeth		1
29	:2203/1071		Circlip		1
30	:904/05900		Seal		1
31	:451/06304		Fork selector		1
32	:450/14202		Shaft selector		1
33	:826/00561		Pin tension		1
34	:916/00005		Ball		1
35	:814/00202		Spring detent		1
36	:1406/0011		Washer Bonded (1/4")		1
37	:816/80030		Plug detent		1
38	:816/80012		Plug Magnetic 3/4"BSP		2
39	:1406/0021		Washer Bonded		2
40	:816/80037		Plug Filler 33mm Head, see TI GEN245		1
41	:823/00308	Superseded	Washer		1
41	:1406/0021		Washer Bonded		1



9802/8550 F3-12-2 CROWN WHEEL & PINION 18.16:1 WITH CREEP SPEED FACILITY



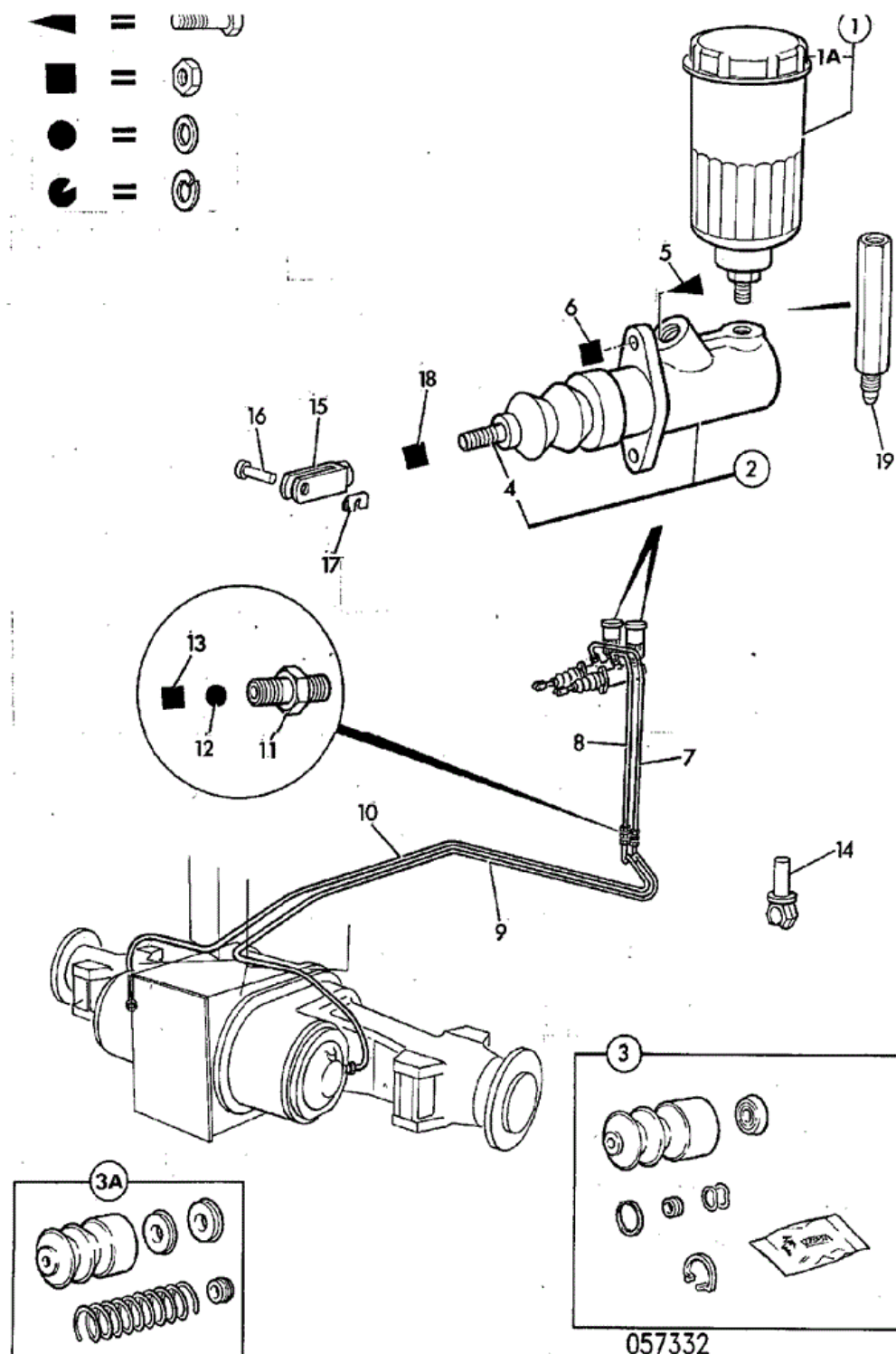
154250

Item	Part #	Change No	Description	Usage Code	QTY
1	450/10900		Differential Assembly		1
2	:450/10800		Casing Assembly Differential		1
3	::1315/3418Z		Bolt (M10 x 80)		8
4	:450/11000		Gear set, 33Spl. 6 Gears 2 pins c/w Washers		1
5	****		None serviced part		1

6	:808/00209		Washer Thrust Side Gear		2
7	:450/10902		Pin trunnion		2
8	****		None serviced part		4
9	:808/00210		Washer thrust Pinion		4
10	450/14300		Gear crown wheel & pinion		1
11	826/00921	Superseded	Bolt		12
11	826/01080		Bolt		12
12	907/50100		Bearing Taper Roller		2
13	907/09000		Bearing Roller		1
14	921/01900		Kit-shim		1



9802/8550 G1-1-1 BRAKE SYSTEM

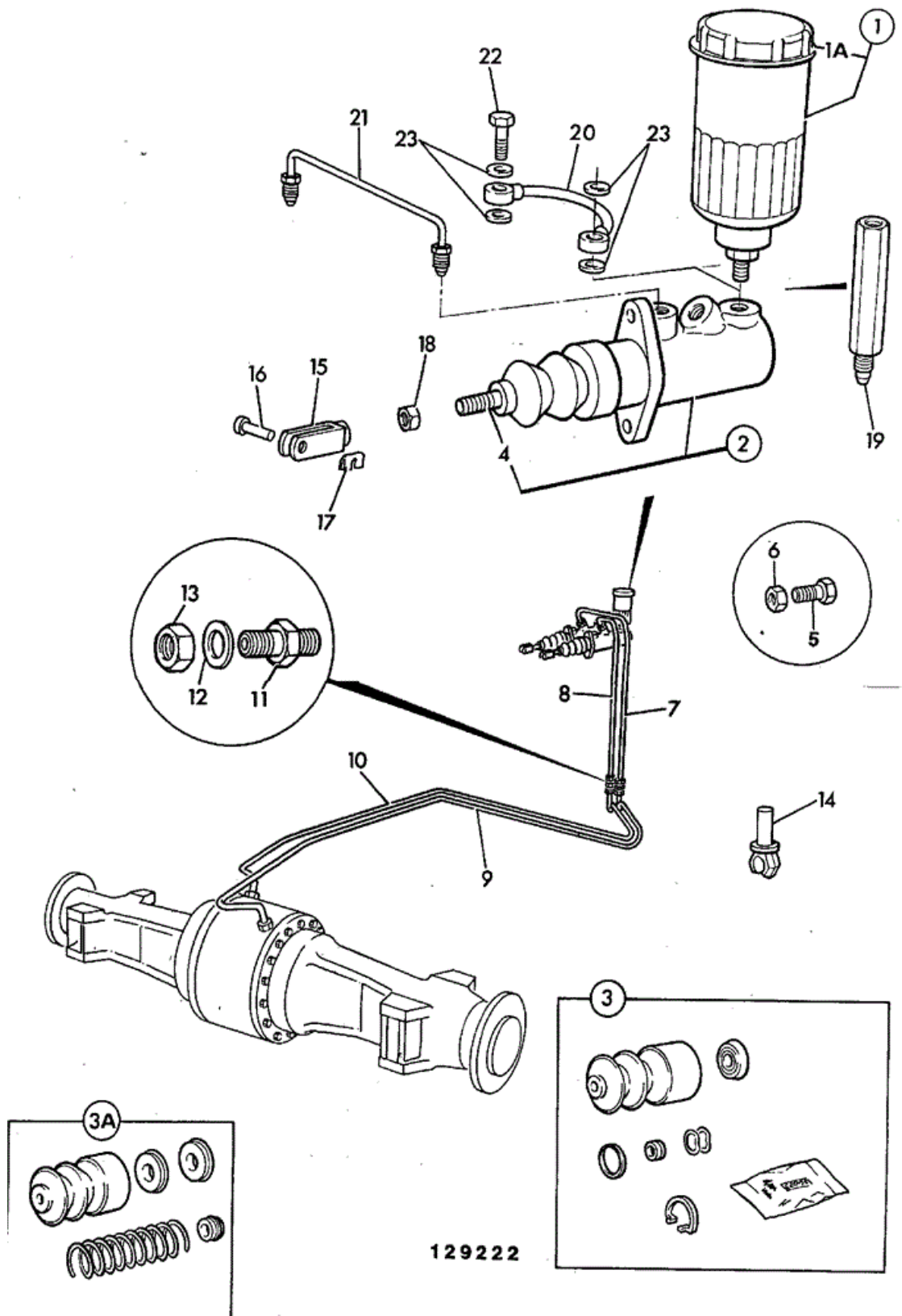


Item	Part #	Change No	Description	Usage Code	QTY
1	121/34400		Reservoir		2
1A	:121/34600		Cap reservoir		1
2	15/106100		Cylinder master		2

3	:15/106600		Kit-repair <i>See foot note</i>		1
3A	:15/107400		Kit-repair <i>See foot note</i>		1
4	****		None serviced part		1
5	1305/3108Z		Bolt		4
6	1340/0103Z		Nut 5/16" UNF		4
7	120/76700		Pipe RH		1
8	120/76800		Pipe LH		1
9	121/73000		Pipe RH		1
10	121/72900		Pipe LH		1
11	15/106400		Connector		2
12	1417/0014Z		Washer Locking (1/2")		2
13	15/106700		Nut M12		2
14	821/00069		Clip pipe		6
15	913/00013		Clevis		2
16	913/00014		Pin Clevis		2
17	913/00005		Clip Clevis		2
18	1340/0102Z		Nut		2
19	816/00083		Adapter <i>Austrian only</i>		2



9802/8550 G1-1-2 BRAKE SYSTEM



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