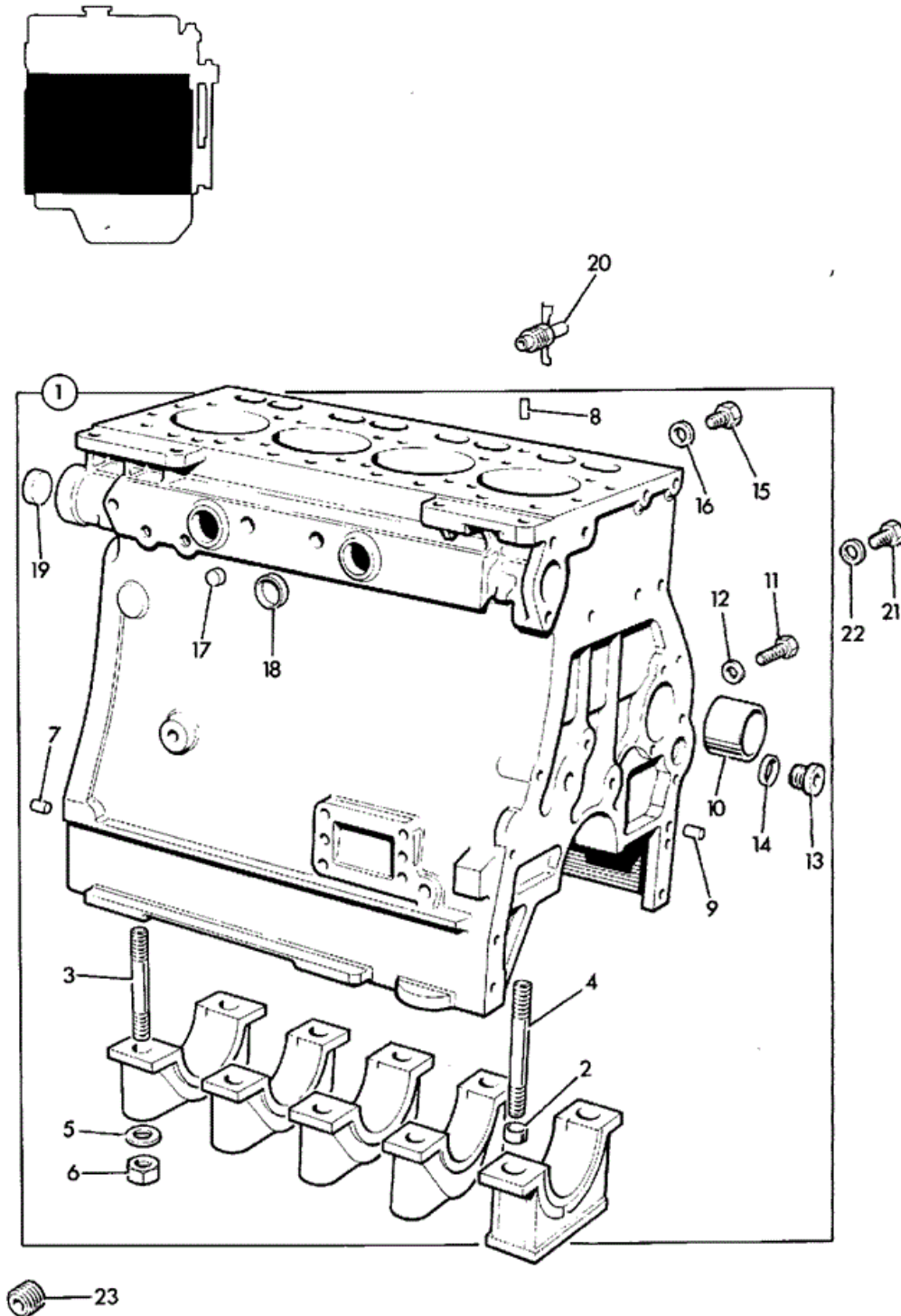


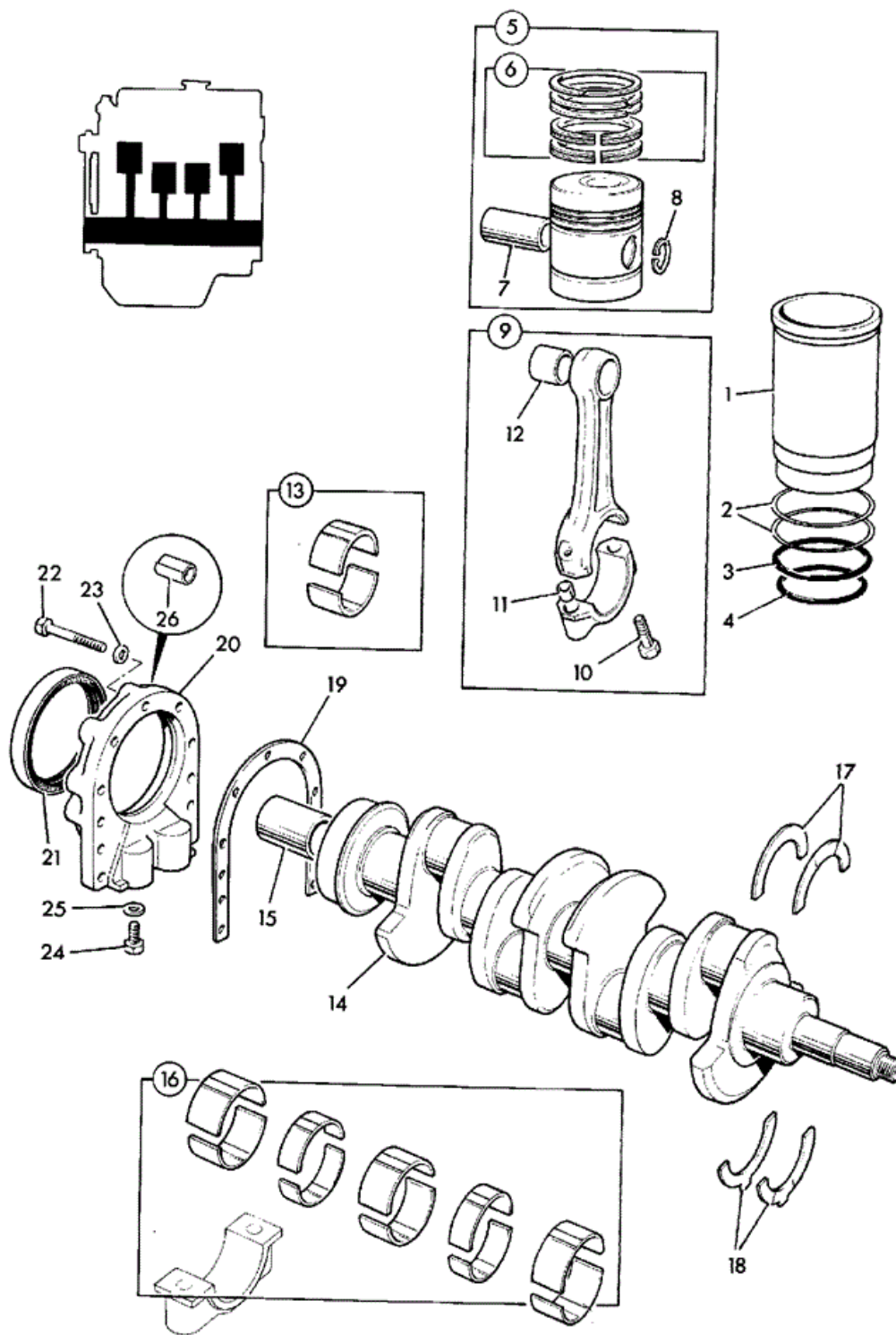


9802/6000 K1-2-2 BLOCK ASSEMBLY T/C TRANS BUILD/5



045552

Item	Part #	Change No	Description	Usage Code	QTY
1	02/300200		Block cylinder		1
2	02/300201		Dowel Hollow		2
3	02/300202		Bolt		8
4	02/300203		Bolt		2
7	02/394004		Dowel		3
8	02/394009		Pin Roll		2
9	02/394005		Dowel		2
10	02/392001		Bush camshaft		1
11	826/00582		Screw		1
12	823/00208		Washer		1
13	816/80013		Plug		2
14	823/00209		Washer		2
15	816/80014		Plug		2
16	823/00210		Washer Small		2
17	835/10020		Plug Core 5/8in(15.875mm)		4
18	835/10021		Plug 1in.(25.4mm)		2
19	835/10022		Plug Core 1.1/2in(38.1mm)		1
20	02/300094		Tap Drain		1
21	816/80015		Plug		1
22	823/00211		Washer		1
23	816/80016		Plug		1
24	835/10024		Plug Welsh 2.1/8 dia. camshaft end		1

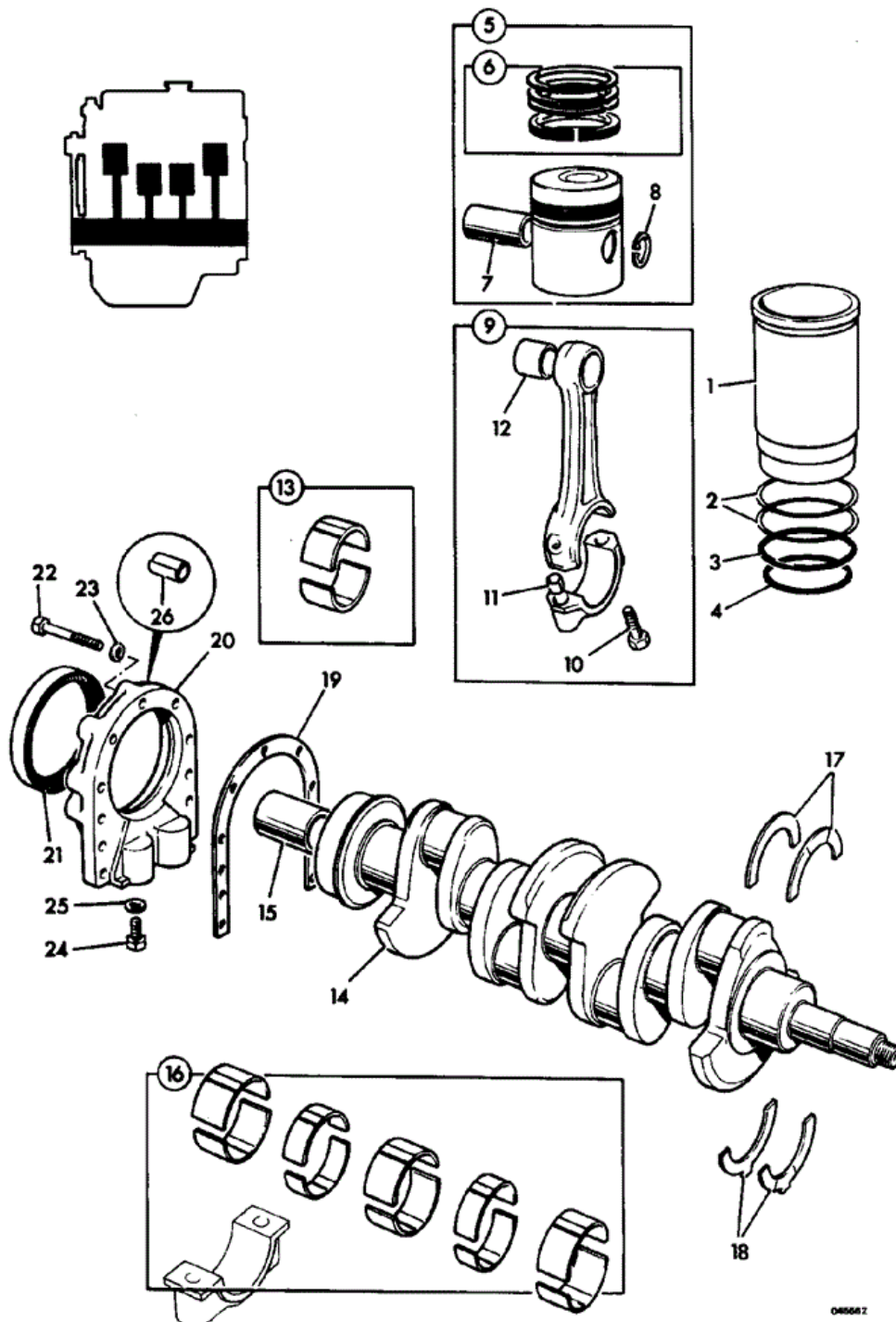


045560

Item	Part #	Change No	Description	Usage Code	QTY
1	988/00046		Liner Cylinder		4
2	02/300102		Shim 0.004in.(0.102mm)		0
2	02/300103		Shim 0.005in.(0.127mm)		0
3	988/00071		Ring sealing top		4
4	988/00070		Ring sealing bottom		4

5	988/00101		Piston 5 ring		4
6	:AHM9014	Superseded	Kit-piston ring		1
6	:988/00102		Kit-piston ring		1
7	:86K951		Pin gudgeon		1
8	:2203/1039		Clip		2
9	86K1093	Superseded	Rod connecting		4
9	96K331	Superseded	Rod connecting		4
9	HKJ0004	Superseded	Rod connecting		4
9	HKJ591		Rod connecting		4
9	96K331		Rod connecting		1
10	:02/300401	Superseded	Bolt		2
10	:02/300919		Bolt		2
11	:02/394006		Dowel		2
12	:988/00105		Bush		1
13	02/392003		Bearing Big-end Standard		1
13	02/392004		Bearing Big-end U/S 0.15in.(.381mm)		1
13	02/392005		Bearing Big-end U/S 0.30in.(.762mm)		1
13	02/392006		Bearing Big-end U/S 0.45in.(1.43mm)		1
14	02/300106		Crankshaft		1
15	02/392007		Bush crankshaft		1
16	02/392008		Bearing Main Standard		1
16	02/392009		Bearing Main U/S .015in.(.381mm)		1
16	02/392010		Bearing Main U/S 0.30in.(.762mm)		1
16	02/392011		Bearing Main U/S 0.45in.(1.43mm)		1
17	02/300115	Superseded	Washer thrust kit		2
17	02/300116		Washer thrust kit		2
18	02/300116		Washer thrust kit		2
18	02/300117		Kit-thrust washer		1
19	AMK63		Gasket		1
19	813/00193		Gasket		1
20	02/300107		Housing Rear seal		1
21	813/00222	Superseded	Seal rear oil		1
21	813/00303		Seal rear oil		1
22	1305/3010		Bolt		7
23	1416/0005		Washer		7
24	1305/0005		Bolt		2
25	1416/0004		Washer		2
26	2102/0616		Pin Roll		2

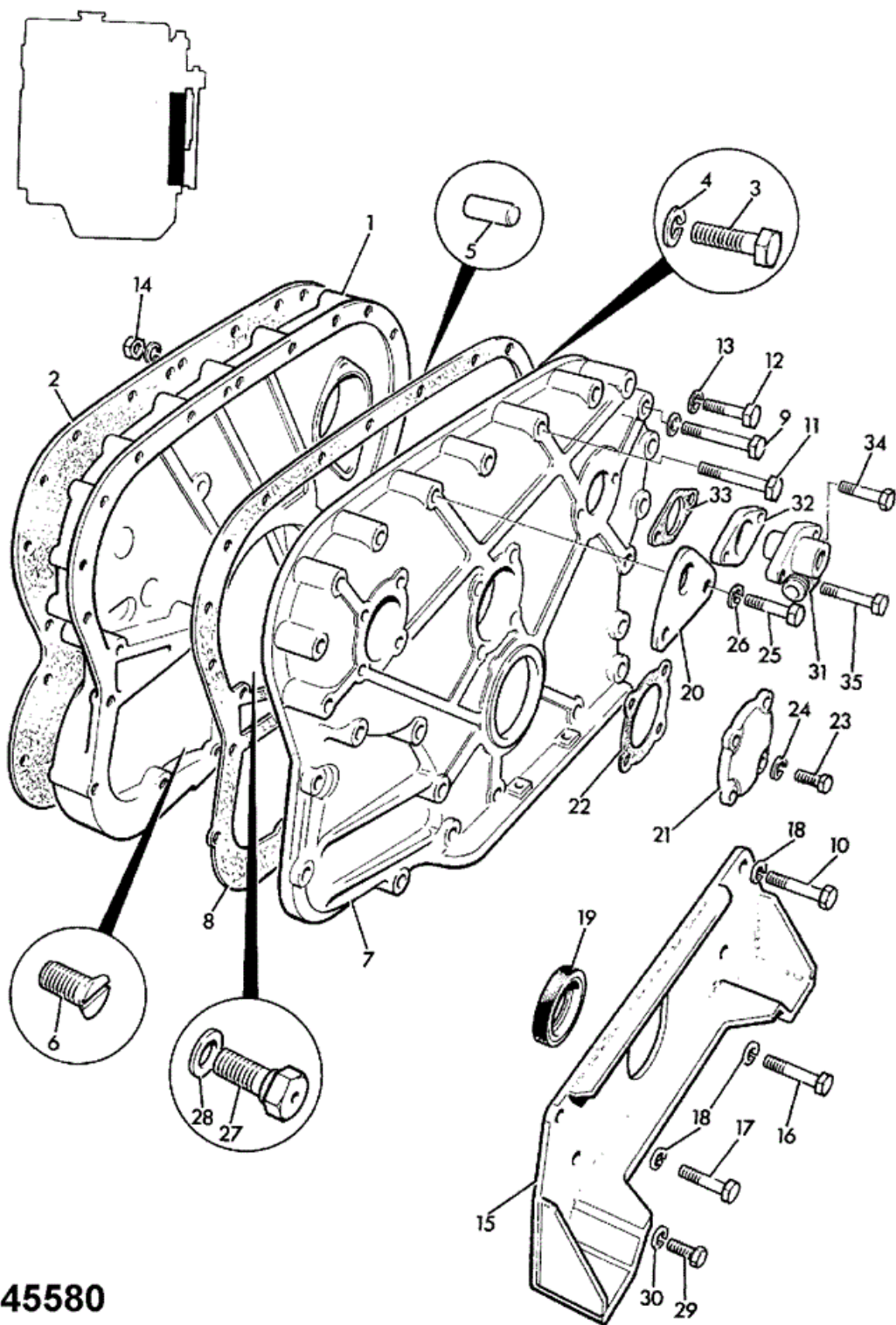
JCB 9802/6000 K1-3-2 CRANKSHAFT, BEARINGS PISTONS, CON-RODS & CYLINDER LINERS (TC BUILD/5)



085662

Item	Part #	Change No	Description	Usage Code	QTY
1	02/300101		Liner cylinder		4

2	02/300102		Shim 0.004in.(0.102mm)		0
2	02/300103		Shim 0.005in.(0.127mm)		0
3	02/300104		Seal Top <i>Top</i>		4
4	02/300105		Seal Bottom <i>Bottom</i>		4
5	02/300300		Piston assembly 4 ring		4
6	:02/300301		Kit-piston ring		1
7	:02/300302		Pin Gudgeon		1
8	:AAU1606	Superseded	Clip		2
8	:02/301240		Clip		2
9	02/300400	Superseded	Rod connecting		4
9	02/300918		Rod Connecting	P/Ex	4
10	:02/300401	Superseded	Bolt		2
10	:02/300919		Bolt		2
11	:02/394006		Dowel		2
12	:02/392002		Bush		1
13	02/392003		Bearing Big-end Standard		1
13	02/392004		Bearing Big-end U/S 0.15in.(.381mm)		1
13	02/392005		Bearing Big-end U/S 0.30in.(.762mm)		1
13	02/392006		Bearing Big-end U/S 0.45in.(1.43mm)		1
14	02/300106		Crankshaft		1
15	02/392007		Bush crankshaft		1
16	02/392008		Bearing Main Standard		1
16	02/392009		Bearing Main U/S .015in.(.381mm)		1
16	02/392010		Bearing Main U/S 0.30in.(.762mm)		1
16	02/392011		Bearing Main U/S 0.45in.(1.43mm)		1
17	02/300115	Superseded	Washer thrust kit		1
17	02/300117		Kit-thrust washer		1
18	02/300116	Superseded	Washer thrust kit		1
18	02/300117		Kit-thrust washer		1
19	813/00193		Gasket		1
20	02/300107		Housing Rear seal		1
21	813/00222	Superseded	Seal rear oil		1
21	813/00303		Seal rear oil		1
21	88G587		Seal lip		1
22	1305/3010		Bolt		7
23	1416/0005		Washer		7
24	1305/0005		Bolt		2
25	1416/0004		Washer		2
26	2102/0616		Pin Roll		2



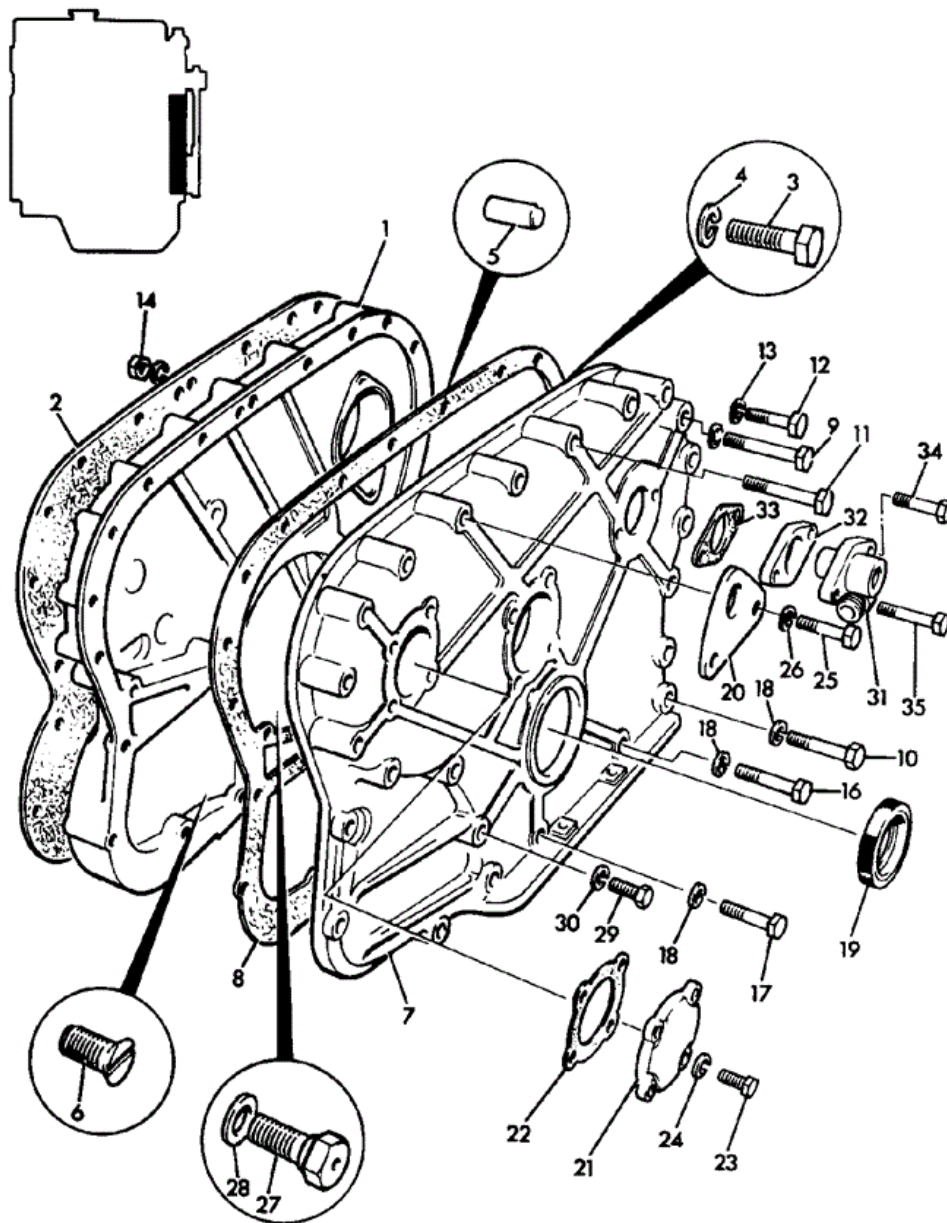
045580

Item	Part #	Change No	Description	Usage Code	QTY
1	37D2116		Casing timing, rear half		1
2	813/00194		Gasket		1
3	1305/0106		Bolt		1
4	1416/0005		Washer		4
5	02/394007		Dowel		2

6	826/00583		Screw countersunk		2
7	86K1551		Cover timing front half		1
8	813/00195		Gasket		1
9	1305/3126		Bolt		1
10	1305/3128		Bolt		2
11	1305/3126		Bolt		2
12	1305/3114		Bolt		5
13	1416/0005		Washer		8
14	1340/0101Z		Nut		2
15	CMK482		Bracket		1
16	1305/3128		Bolt		5
17	1305/3116		Bolt		1
18	1416/0005		Washer		8
19	813/00223		Seal front oil		1
20	AMK538		Plate lifting front		1
21	02/300111		Plate		1
22	813/00196		Gasket		1
23	1305/0004		Bolt		4
24	1416/0004		Washer		4
25	1305/3116		Bolt		2
26	1416/0005		Washer		2
27	02/300112		Jet oil feed		1
28	823/00210		Washer Small		1
29	1305/0105		Bolt		2
30	1416/0005		Washer		2
31	02/300113		Drive Tachometer		1
32	86K1553	Superseded	Spacer		1
32	02/300114		Spacer		1
33	813/00197		Gasket		1
34	1305/0007		Bolt short		1
35	1305/0014		Bolt long		1



9802/6000 K1-4-2 TIMING CASE T/C TRANS BUILD/5



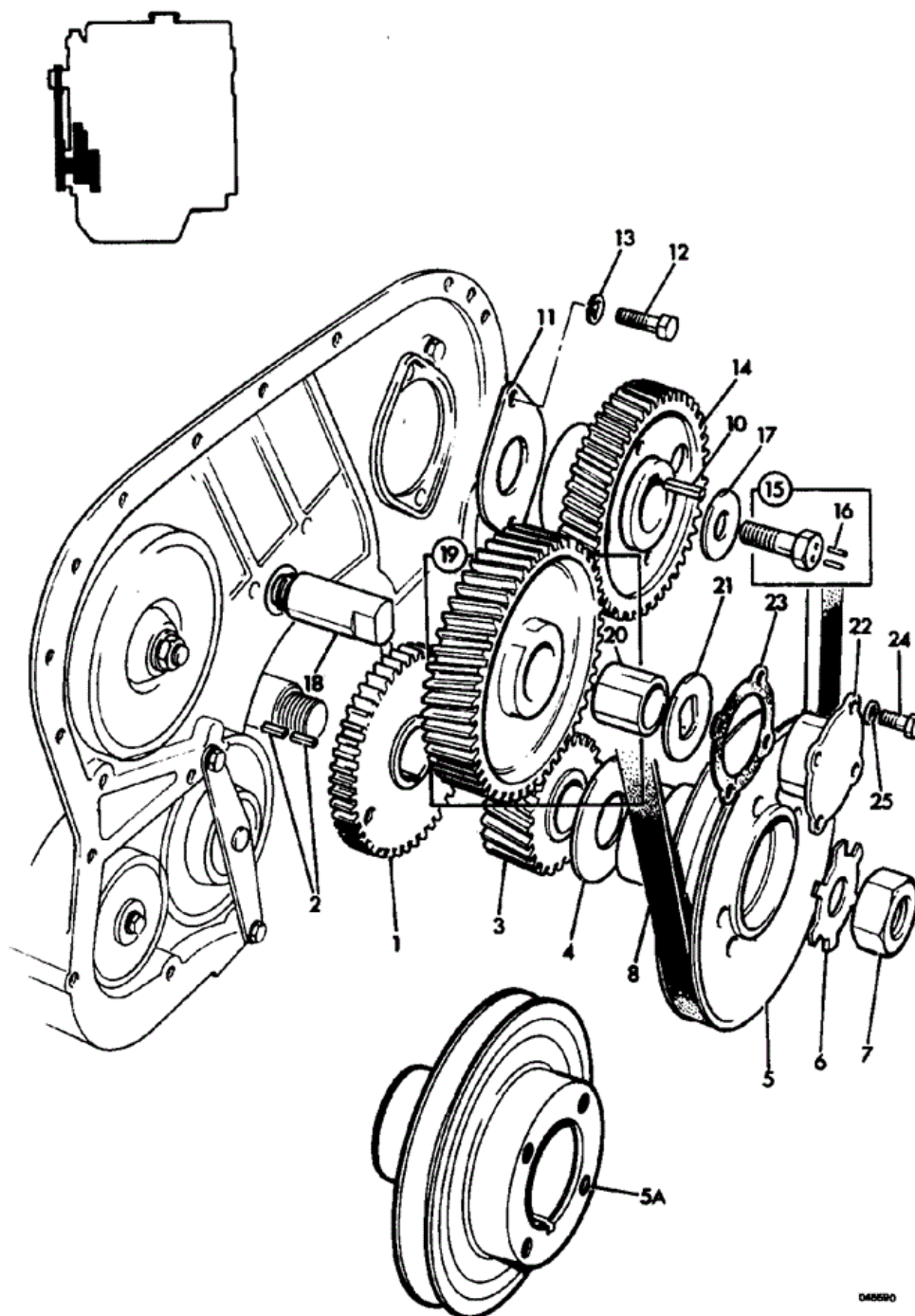
046581

Item	Part #	Change No	Description	Usage Code	QTY
1	02/300108		Casing Timing		1
2	813/00194		Gasket		1

3	1305/0106		Bolt		1
4	1416/0005		Washer		4
5	02/394007		Dowel		6
6	826/00583		Screw countersunk		2
7	02/300109		Cover Timing		1
8	813/00195		Gasket		1
9	1305/3126		Bolt		1
10	1305/3128		Bolt		2
11	1305/3126		Bolt		2
12	1305/3114		Bolt		5
13	1416/0005		Washer		6
14	1340/0101Z		Nut		2
16	1305/3126		Bolt		2
17	1305/3114		Bolt		3
18	1416/0005		Washer		8
19	813/00223		Seal front oil		1
20	02/300110		Plate lifting front		1
21	02/300111		Plate		1
22	813/00196		Gasket		1
22	988/00113		Gasket		1
23	1305/0004		Bolt		4
24	1416/0004		Washer		4
25	1305/3116		Bolt		2
26	1416/0005		Washer		2
27	02/300112		Jet oil feed		1
28	823/00210		Washer Small		1
29	1305/0105		Bolt		2
30	1416/0005		Washer		2
31	02/300113		Drive Tachometer		1
32	02/300114		Spacer		1
33	813/00197		Gasket		1
34	1305/0007		Bolt short		1
35	1305/0014		Bolt long		1



9802/6000 K1-5-1 TIMING GEARS

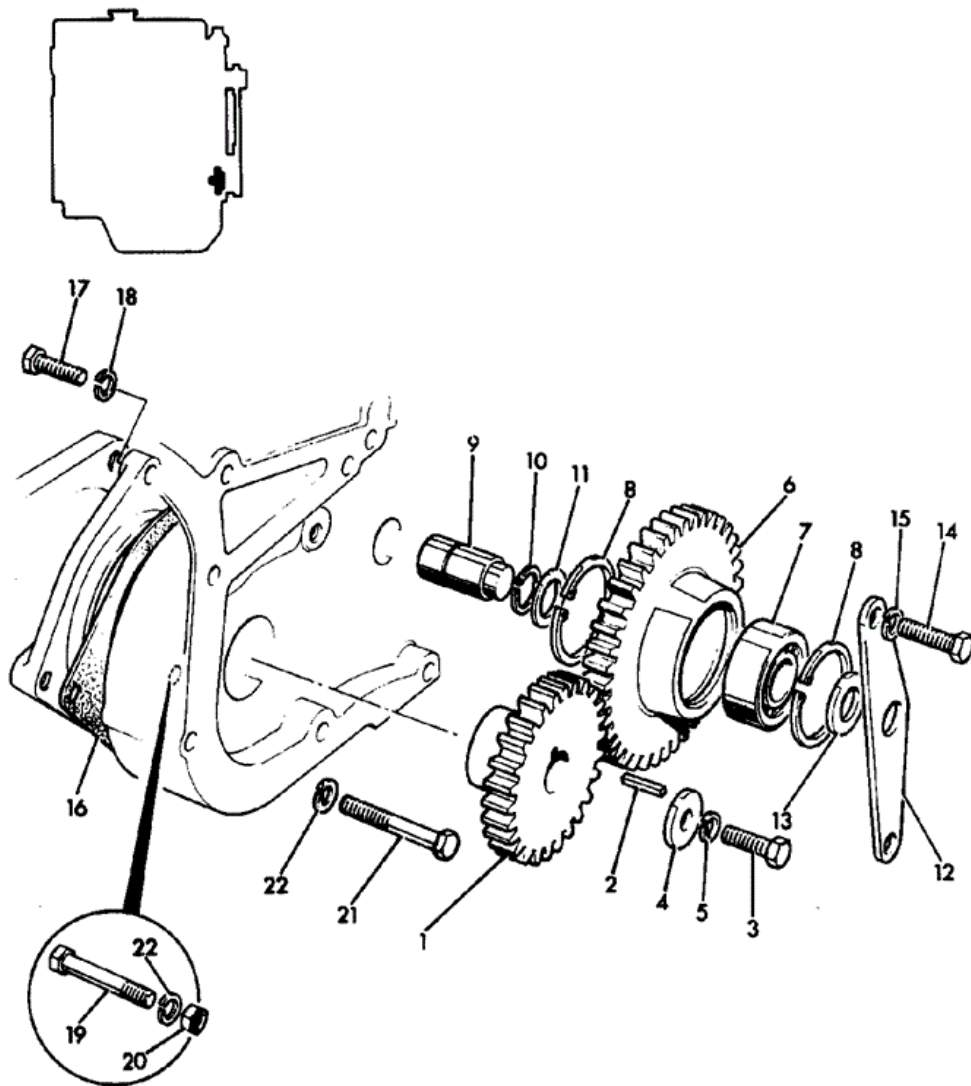


Item	Part #	Change No	Description	Usage Code	QTY
1	02/390001		Gear driving		1
2	02/394001		Key		2

3	CMK183	Superseded	Gear pinion		1
3	02/390002		Gear pinion		1
4	02/300001	Superseded	Deflector oil		1
4	02/301251		Washer tab		1
5	37D454	Superseded	Pulley		1
5	988/00152		Pulley		1
6	02/300095	Superseded	Washer tab		1
6	02/301251		Washer tab		1
7	1340/0901		Nut		1
8	02/300002		Belt drive		1
8	988/00153		Belt fan T/C build		1
10	02/394002		Key		1
11	02/300004		Plate		1
12	1305/0105		Bolt		2
13	1416/0006		Washer		2
14	02/390003		Gear		1
15	02/300005		Bolt		1
16	:2102/0305		Pin tension		2
17	02/300006		Washer tab		1
18	02/300007		Shaft		1
19	02/390004		Gear idler		1
20	02/392013		Bush		1
21	02/300008		Washer thrust		1
22	02/300009		Bearing		1
23	813/00198		Gasket		1
24	1305/0105		Bolt		4
25	1416/0004		Washer		4



9802/6000 K1-6-1 GEARS OIL PUMP DRIVE



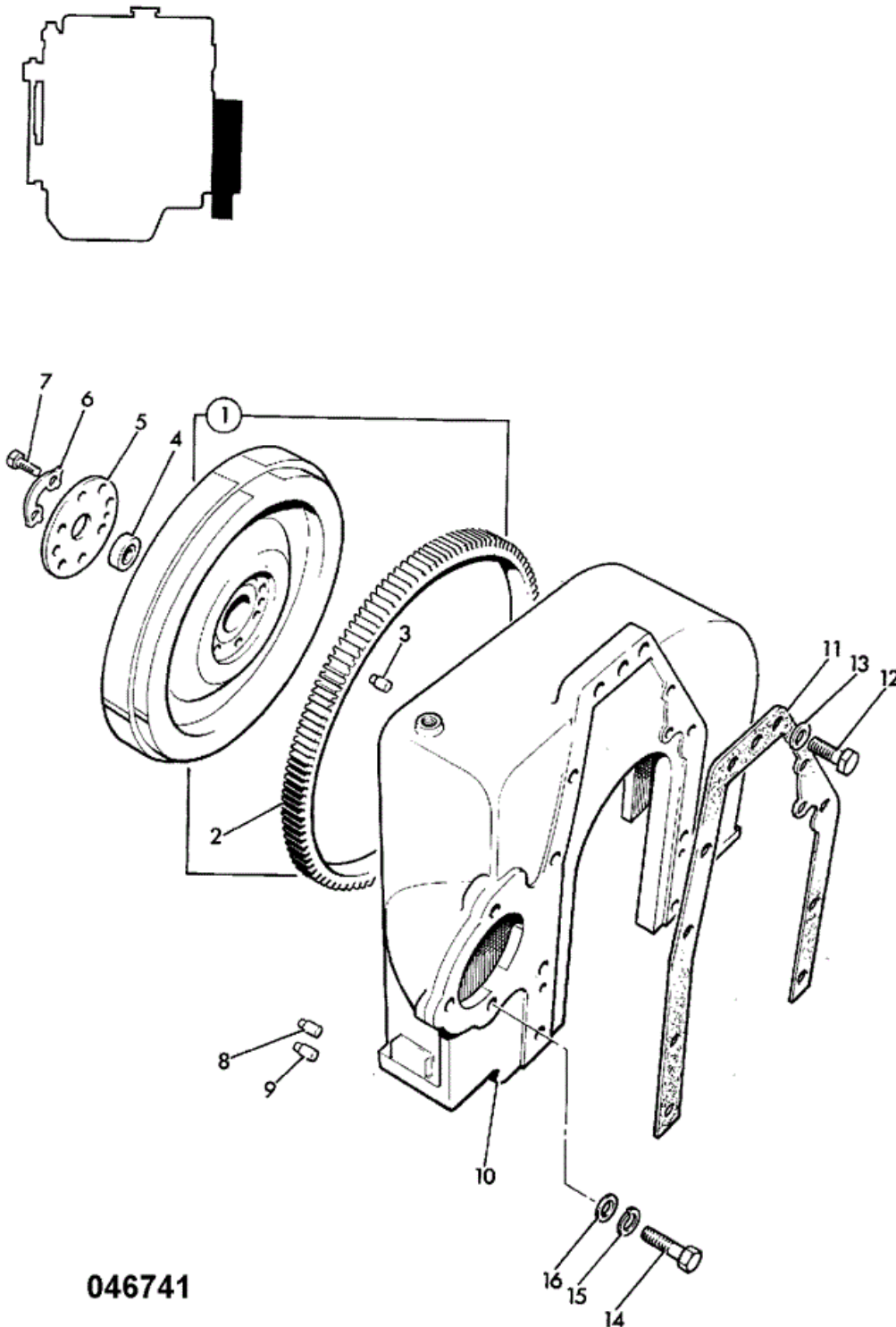
047050

Item	Part #	Change No	Description	Usage Code	QTY
1	37D2134	Superseded	Gear		1
1	02/390005		Gear		1

2	446/21503		Key		1
3	NCS507	Superseded	Bolt		1
3	1305/1607		Bolt		1
4	02/300010		Washer		1
5	1416/0005		Washer		1
6	CMK489	Superseded	Gear idler		1
6	02/390006		Gear idler		1
7	AMK1535	Superseded	Bearing		1
7	916/03300		Bearing		1
8	AMK934	Superseded	Circlip		2
8	826/00580		Circlip		2
9	02/300011		Spindle		1
10	826/00581		Circlip		1
11	02/300012		Collar		1
12	02/300013		Plate		1
13	02/300014		Collar		1
14	1305/0106		Bolt		2
15	1416/0005		Washer		2
16	CMK561	Superseded	Gasket		1
16	813/00199		Gasket		1
17	1305/0207		Bolt		1
18	1416/0006		Washer		1
19	1305/3224		Bolt		1
20	1340/0201		Nut		1
21	1305/4722		Bolt		1
21	1305/4724		Bolt <i>T/C trans build/5</i>		1
22	1416/0006		Washer		2



9802/6000 K1-8-1 FLYWHEEL & HOUSING



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