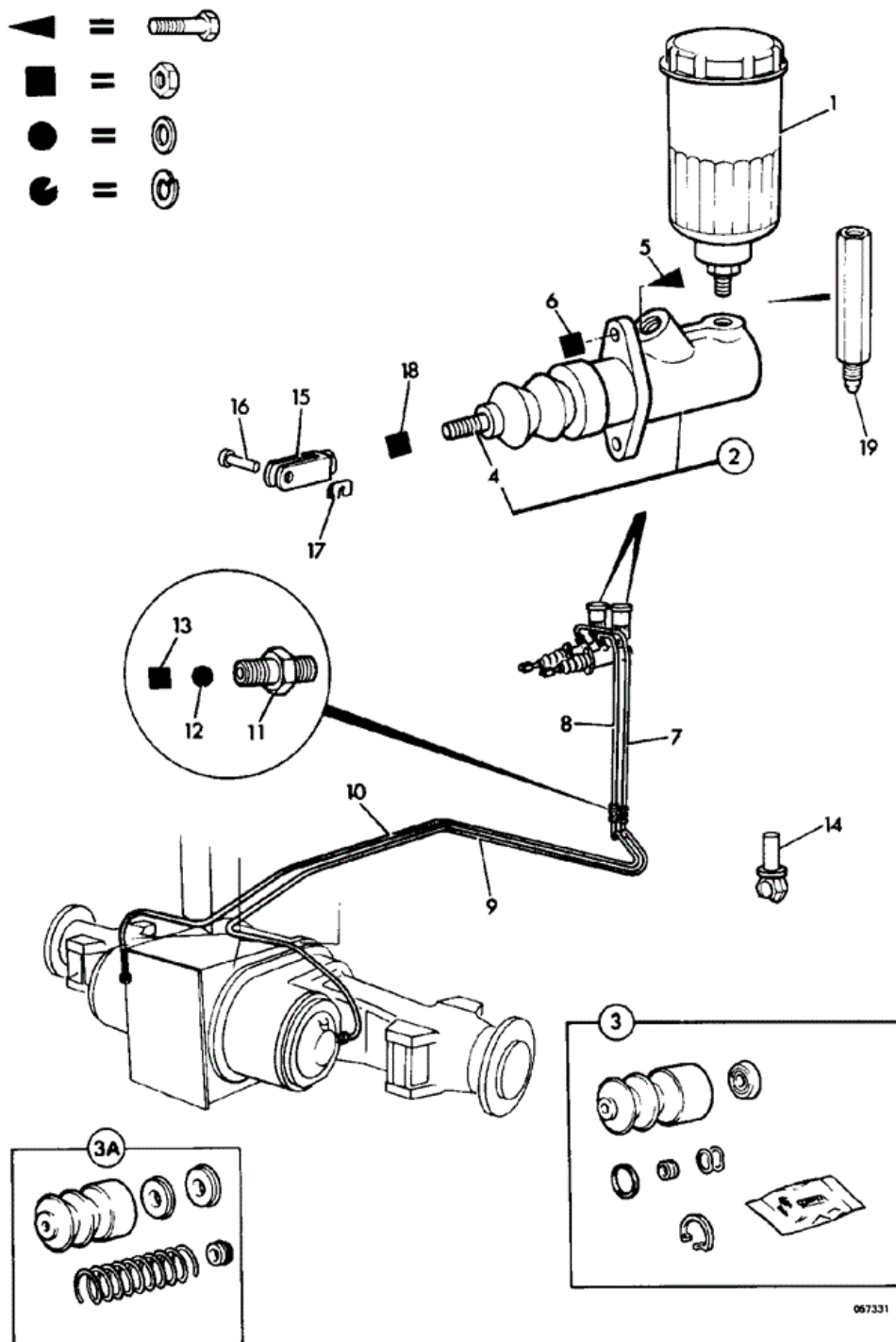




9802/8000 G1-1-1 BRAKE SYSTEM

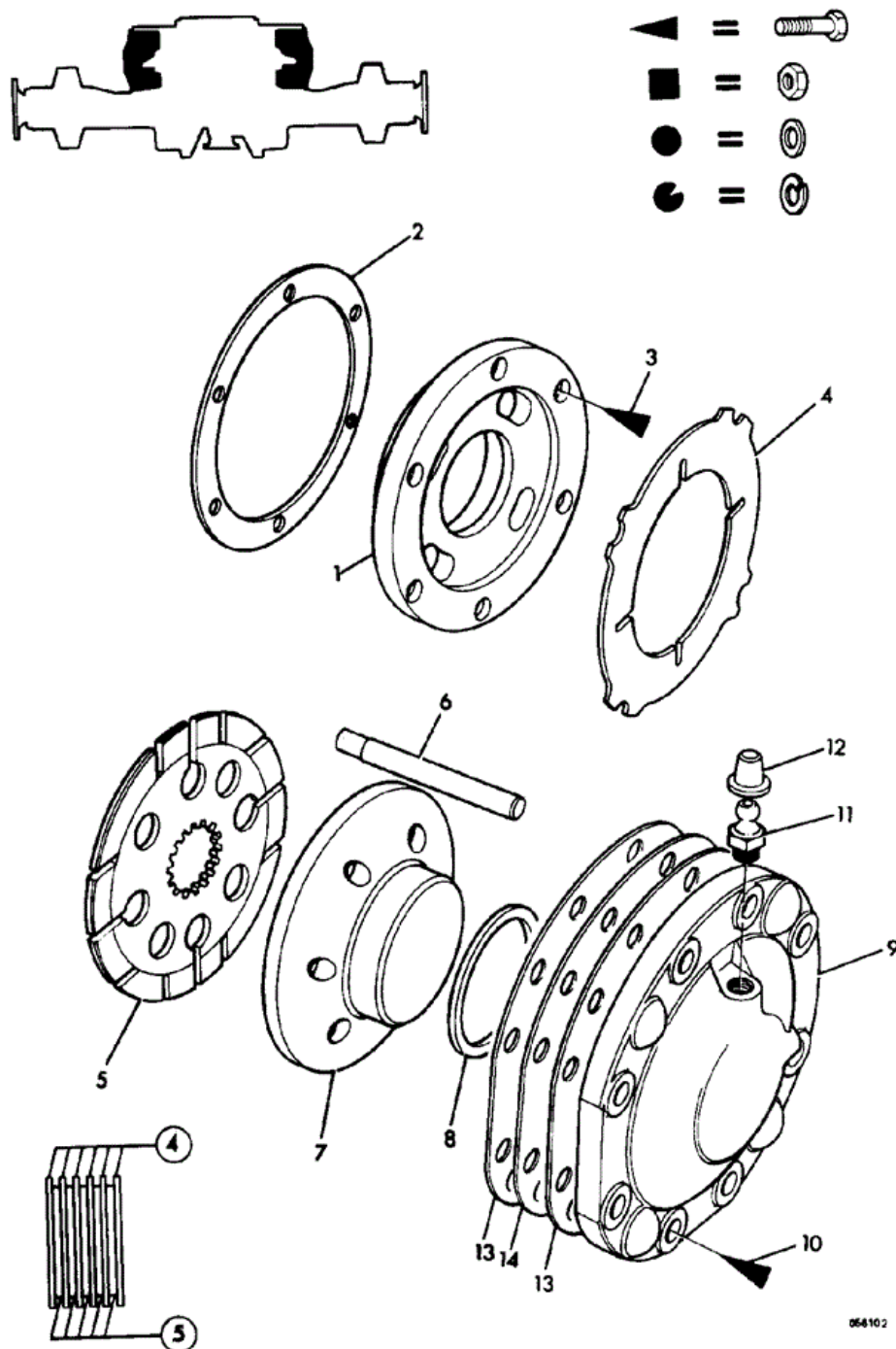


Item	Part #	Change No	Description	Usage Code	QTY
1	15/106300	Superseded	Reservoir		2
1	121/34400		Reservoir		2
2	15/106100		Cylinder master		2

3	:15/106600		Kit-repair		1
4	****		'See Remark' <i>Push rod</i>		1
5	1305/3108		Bolt		4
6	1340/0103		Nut		4
7	120/76700		Pipe RH		1
8	120/76800		Pipe LH		1
9	120/76900	<M298573	Pipe RH		1
9	121/73000		Pipe RH		1
10	120/77000	<M298573	Pipe LH		1
10	121/72900		Pipe LH		1
11	15/106400		Connector		2
12	1417/0014		Washer star		2
13	15/106700		Nut M12		2
14	821/00069		Clip pipe		6
15	913/00017	<M294698	Clevis		2
15	913/00013		Clevis		2
16	913/00004	<M294658	Pin clevis		2
16	913/00014		Pin Clevis		2
17	913/00005		Clip Clevis		2
18	1340/0102		Nut		2
19	816/00083		Adapter <i>Austrian ONLY</i>		2



9802/8000 G1-2-1 BRAKE ASSEMBLY



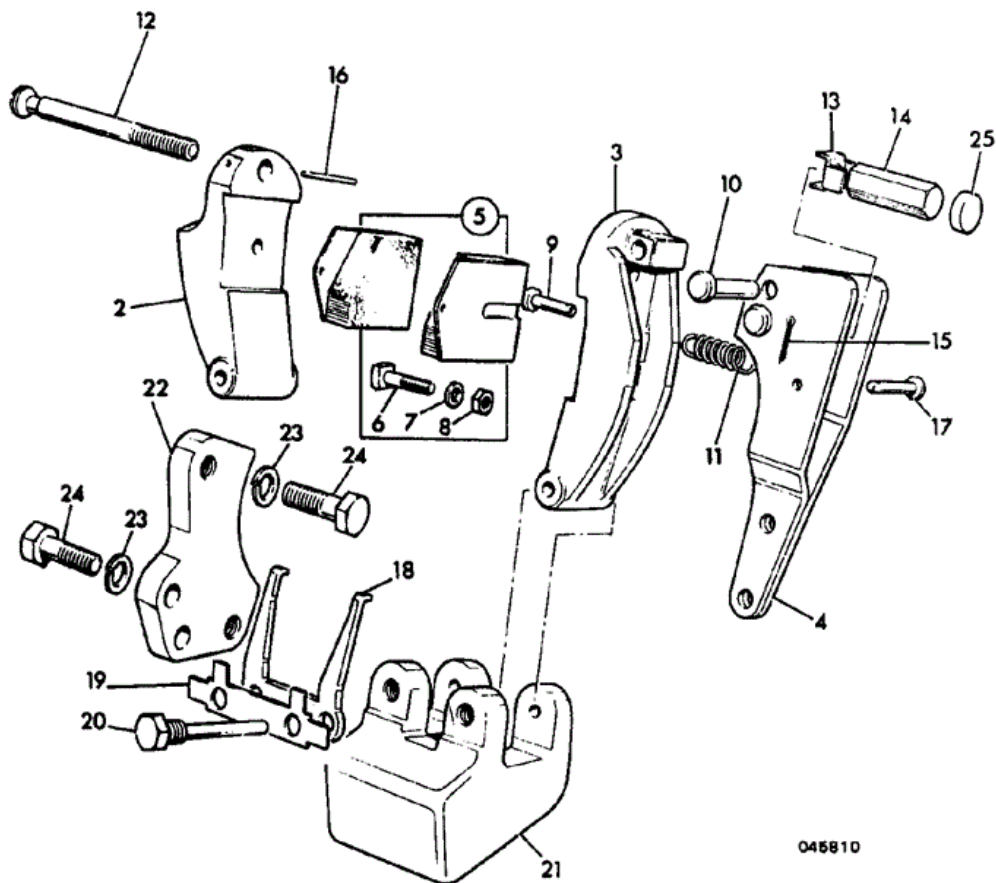
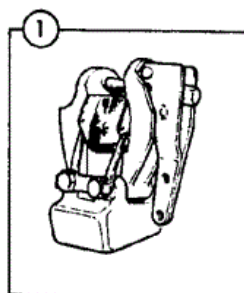
Item	Part #	Change No	Description	Usage Code	QTY
1	451/01701		Plate back		2
2	921/00901	Superseded	Shim 0.15		0
2	921/01701		Shim 0.15 12 holes		0

2	921/00902	Superseded	Shim 0.20		0
2	921/01702		Shim 0.20 12 holes		0
2	921/00903	Superseded	Shim 0.25		0
2	921/01703		Shim 0.25 12 holes		0
2	921/00904	Superseded	Shim 0.50		0
2	921/01704		Shim 0.50 12 holes		0
2	921/00905	Superseded	Shim 1.00		0
2	921/01705		Shim 1.00 12 holes		0
3	1391/3407		Capscrew M10 x 25mm		12
4	451/01703	<M	Plate counter <i>See Note 1</i>		12
4	451/08002		Plate counter		12
5	451/01702		Plate friction		10
6	451/01706	<M	Pin <i>See note</i>		8
6	451/08003		Pin		8
7	451/01710		Piston		1
8	813/00184		Seal		2
9	451/01711	<M	Cover <i>See note</i>		1
9	451/08001		Cover		1
10	1315/3509		Bolt		16
11	816/60040		Nipple Screw		2
12	835/00017		Cap Grease Nipple		2
13	813/00241	<M	Gasket <i>See note</i>		2
13	813/00258		Gasket		2

Note 1: 2WD to M294203, 4WD to M294725. German - 2WD to M294484, 4WD to M294473



9802/8000 G1-3-1 BRAKE, PARKING



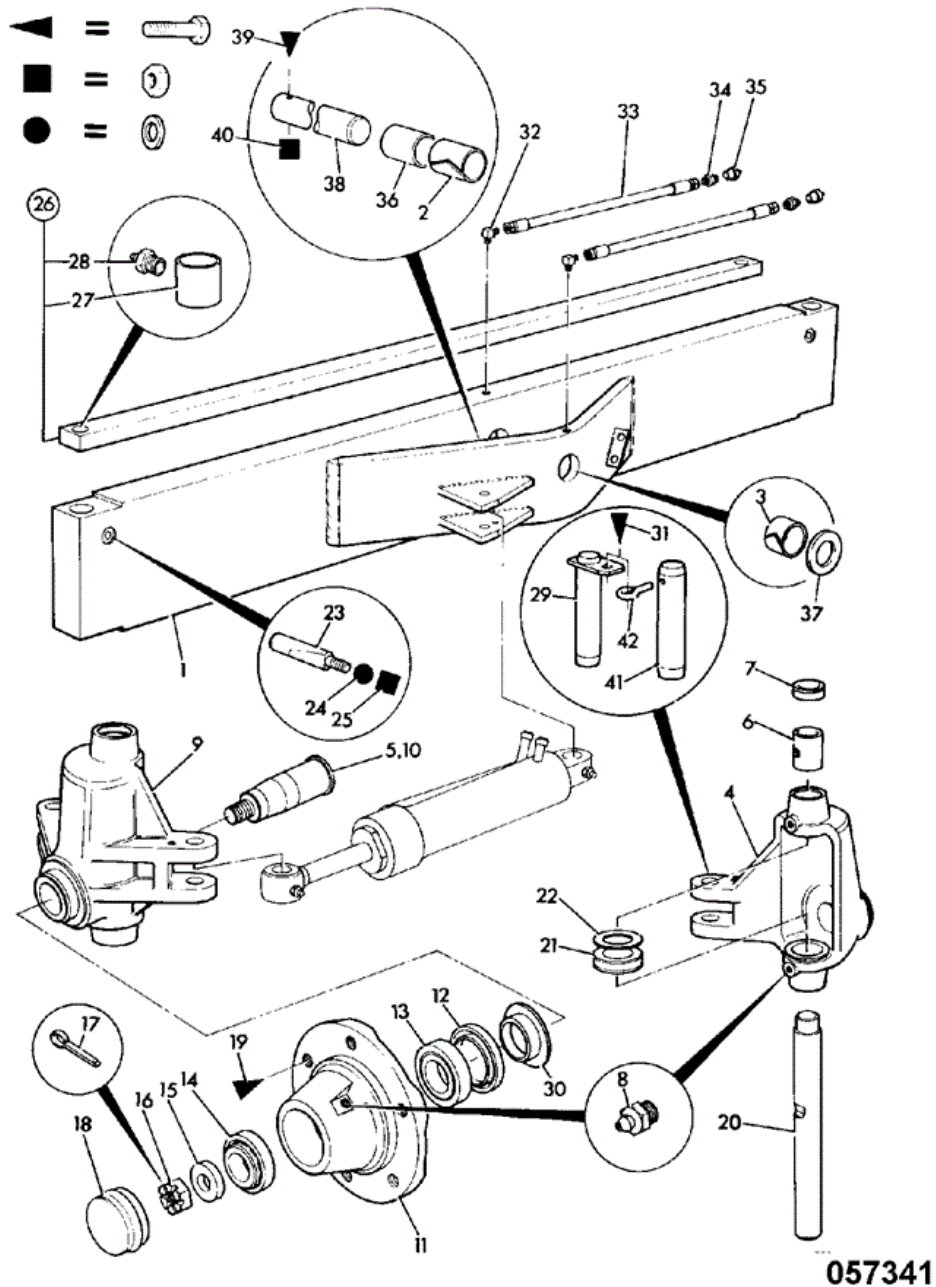
045810

Item	Part #	Change No	Description	Usage Code	QTY
1	15/105100		Brake		1
2	:N.S.P.		None serviced part		1
3	:15/103501		Pivot seat		1

4	:N.S.P.		None serviced part		1
5	:15/104300		Pad assembly		1
6	::N.S.P.		None serviced part		2
7	::N.S.P.		None serviced part		2
8	::N.S.P.		None serviced part		2
9	:N.S.P.		None serviced part		1
10	:15/103502		Pin pivot		1
11	:15/103503		Spring return		1
12	15/103506		Bolt adjusting		1
13	:15/103504		Clip spring		1
14	:15/103505		Nut adjusting		1
15	:2103/0506		Pin split 3/32 x 5/8		1
16	2103/0310		Pin split		1
17	:15/103511		Pin		1
18	:15/103507		Plate reaction		1
19	:15/103508		Washer tab		1
20	:15/103509		Bolt hinge		2
21	:15/105101		Housing caliper		1
22	450/00201		Plate mounting		1
23	1416/0008		Washer Spring		4
24	1305/0410		Bolt		4
25	835/00013		Cap red		1



9802/8000 H1-1-1 AXLE ASSEMBLY FRONT AND STEERING 2-WD



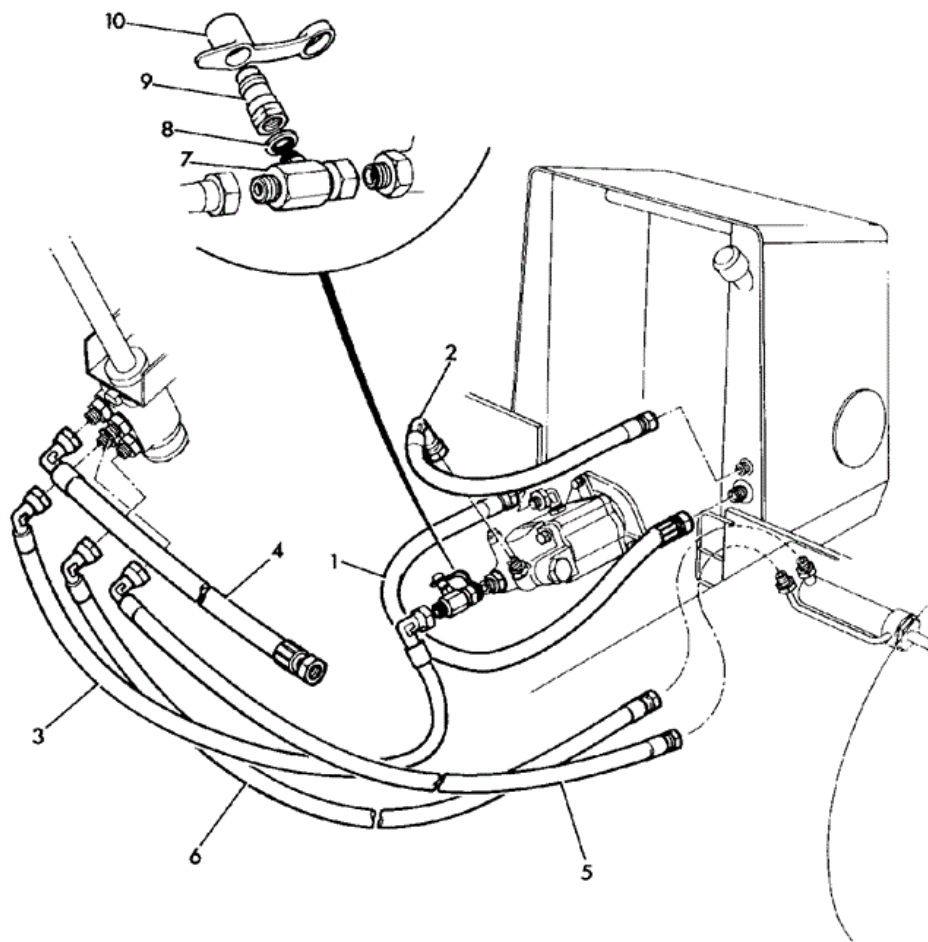
Item	Part #	Change No	Description	Usage Code	QTY
1	120/66500	Superseded	Beam axle		1

1	M.S.S.	<M290030	Multi Supersession		1
1	:122/13200		Beam axle		1
1	:808/00173		Bush		1
1	:808/00172		Bush		1
1	120/89000	Superseded	Beam axle		1
1	122/13200	>M290031	Beam axle		1
2	1209/0013	<M290030	Bush		1
2	808/00173		Bush		1
3	1209/0003	<M290030	Bush		1
3	808/00172		Bush		1
4	120/80401	Superseded	Carrier LH		1
4	121/16701	<M304448	Carrier LH <i>Part is NLA use 122/13301 + items 43, 44 & 45</i>		1
4	122/13301		Carrier LH		1
5	120/30003		Axle Stub		1
6	808/00171	Superseded	Bush		4
6	808/00176		Bush		1
7	904/05700		Seal		4
8	1450/0001		Nipple Grease, Straight 1/8 BSP		6
9	120/80301	Superseded	Carrier RH		1
9	121/16801	<M304448	Carrier RH <i>Part is NLA use 122/13401 + items 43, 44 & 45</i>		1
9	122/13401		Carrier RH		1
10	120/30003		Axle Stub		1
11	120/80302	Superseded	Hub		2
11	121/16702		Hub		1
12	904/06200		Seal oil		2
13	907/04100		Bearing		2
14	907/05700		Bearing		2
15	120/30006		Washer		2
16	1340/0905		Nut		1
17	2103/1112		Pin Split 3/16" x 1-3/4"		1
18	120/30009		Cap grease		1
19	826/00533		Bolt wheel		10
20	120/30001		Pin king		2
21	907/05800		Bearing thrust		2
22	921/00801		Shim 0.6		0
22	921/00802		Shim 0.7		0
22	921/00803		Shim 0.8		0
22	921/00804		Shim 0.9		0
22	921/00805		Shim 1.0		0
22	921/00807		Shim 0.5		0
23	120/30002		Pin Cotter		2
24	1420/0008		Washer (M10)		2
25	1370/0303		Nut		2
26	120/80500	Superseded	Rod track		1
26	121/16600		Rod track		1
27	:808/00170		Bush 38mm long 30mm OD X 25mm ID		2
28	:1450/0001		Nipple Grease, Straight 1/8 BSP		2
29	911/15100	<M293768	Pin pivot 100mm x 24.98mm DIA		4
30	904/06201		Sleeve		2
31	1315/0405		Screw M10x20mm		4

32	816/00420	<M300583	Adapter 90 deg.		2
33	629/03200	<M300583	Hose		2
34	252/61200	Superseded	Adapter Assembly		2
34	200/04604	<M300583	Adaptor Grease		2
35	1450/0001	<M300583	Nipple Grease, Straight 1/8 BSP		2
35	1450/1001		Nipple grease 90deg. angle		2
36	830/00185		Spacer		1
37	823/00220		Shim 1.40mm Thick		0
37	823/00237		Shim 0.95mm Thick		0
38	811/10001	Superseded	Pin pivot		1
38	811/10011		Pin pivot		1
39	1305/3430		Bolt		1
40	1340/0403		Nut		1
41	811/50069	>M293769	Pin pivot		4
42	121/16501	>M293769	Pin lock		4
43	811/30048	>M304449	Pivot pin 12mm hole @ end 98mm lg x 23.8mm dia		4
44	1390/0407	>M304449	Screw grub		4
45	1370/0302	>M304449	Nut		4
46	993/03300		Kit-bearing wheel <i>Contains items 12 to 19, 30.</i>		2



9802/8000 H1-2-1 CIRCUIT, STEERING



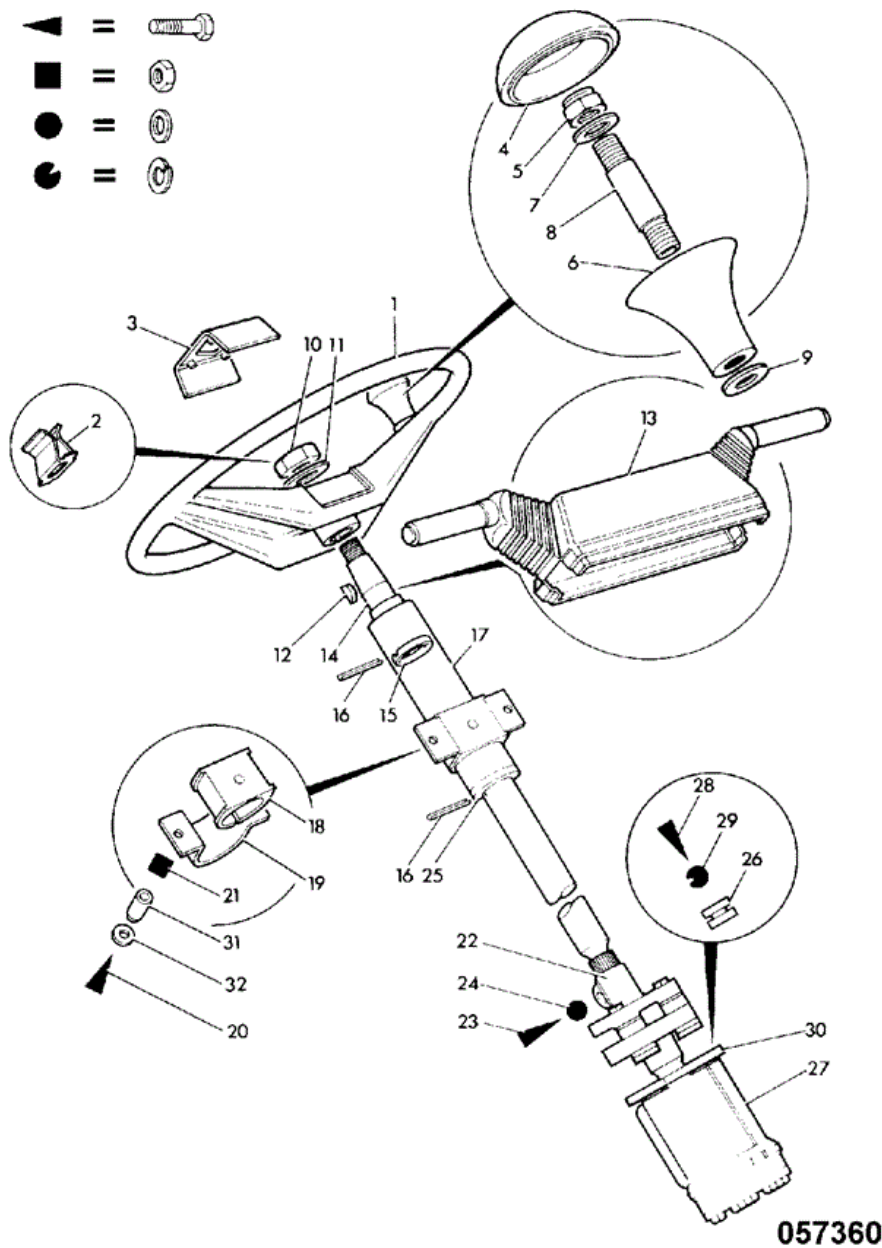
057350

Item	Part #	Change No	Description	Usage Code	QTY
1	635/10100		Hose		1
2	613/20200		Hose 1/2 BSP x 520 LG		1
3	612/41100		Hose		1

4	632/30200		Hose		1
5	612/21500		Hose		1
6	612/21500	<M300725	Hose		1
6	612/41300		Hose		1
7	816/50018		Adapter Tee		1
8	1406/0011		Washer Bonded (1/4")		1
9	816/00469		Connector Q Release		1
10	835/00012		Cap dust		1
11	647/02700		Cover hose 41.0mm O/D 38.0mm bore		0



9802/8000 H1-3-1 STEERING COLUMN

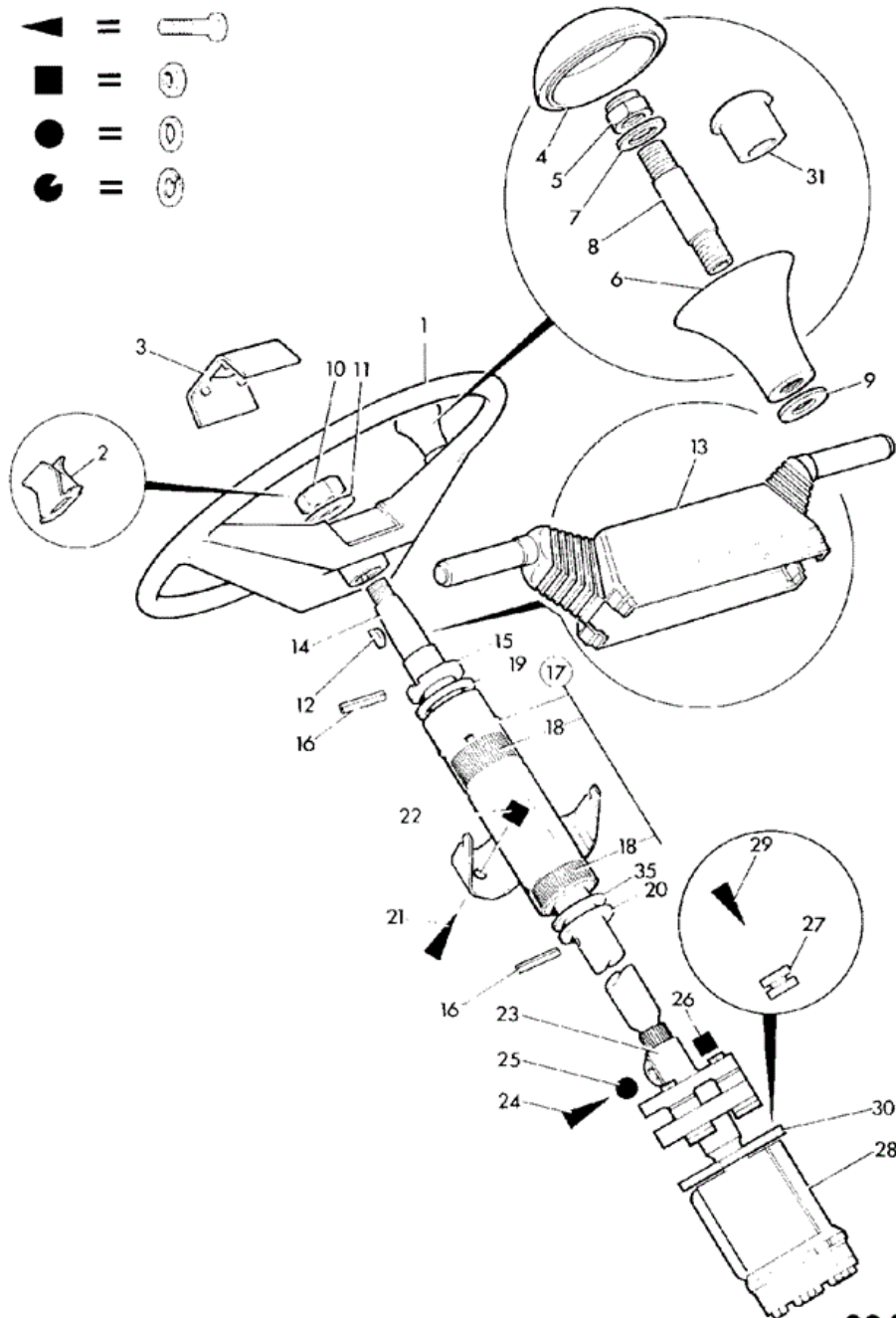


Item	Part #	Change No	Description	Usage Code	QTY
1	120/71801		Wheel steering		1
2	114/24903		Clip		4
3	120/71802		Cover		1

4	120/71902		Cap <i>Items 4 to 9 are optional.</i>		1
5	1340/0103		Nut		1
6	120/71901		Knob		1
7	1411/0002		Washer		1
8	150/32303		Spindle		1
9	823/00186		Washer		1
10	1340/0602		Nut		1
11	1411/0007		Washer		1
12	G18/2		Key		1
14	120/2085		Shaft		1
15	120/20806		Washer grooved		1
16	826/00793		Pin tension		2
17	120/58400		Column plain		1
18	120/20803		Mounting		1
19	120/20807		Strap		1
20	1305/3216		Bolt		2
21	1340/0204		Nut		2
22	45/901000		Coupling		1
23	826/00653		Bolt		1
24	823/00232		Washer		1
25	826/00654		Nut		1
26	255/35203		Mount Resilient		4
28	826/00655		Bolt		4
29	1416/0007		Washer		4
30	120/20808		Spacer		1
31	120/62602		Sleeve		2
32	1411/0003		Washer		2
33	835/00027		Plug <i>Use inplace of items 4 to 9.</i>		1



9802/8000 H1-3-2 STEERING COLUMN



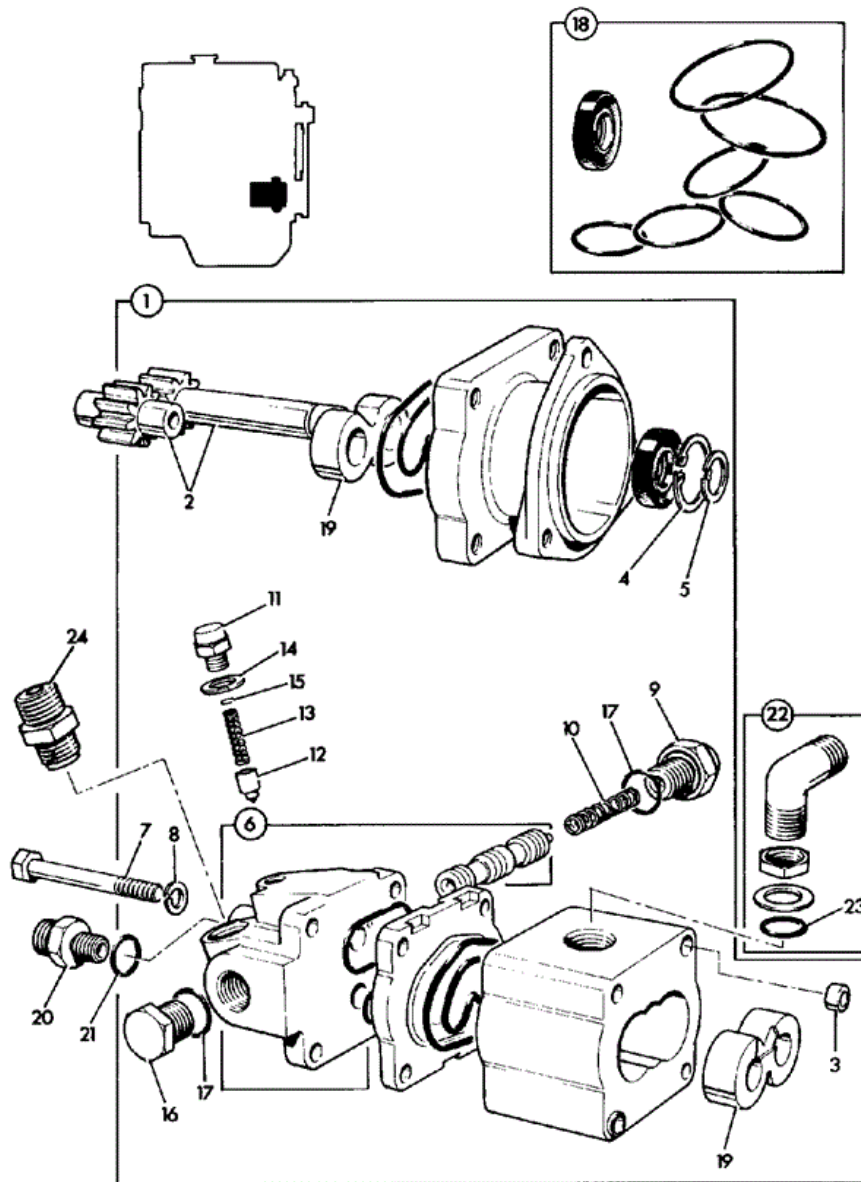
064101

Item	Part #	Change No	Description	Usage Code	QTY
1	120/71801		Wheel steering		1
2	114/24903		Clip		4
3	120/71802		Cover		1

4	120/71902		Cap		1
5	1340/0103		Nut		1
6	120/71901		Knob		1
7	1411/0002		Washer		1
8	150/32303		Spindle		1
9	823/00186		Washer		1
10	1340/0602		Nut		1
11	1411/0007		Washer		1
12	G18/2		Key		1
13	****		'See Remark' <i>Column switch</i>		1
14	121/48301		Shaft steering column		1
15	831/00074		Bearing Thrust		1
16	826/00793		Pin tension		2
17	121/48500		Column		1
18	:917/02000		Bearing		2
19	808/00190		Washer thrust		1
20	1420/0012		Washer		1
21	1305/0206		Bolt		2
22	1340/0203		Nut		2
23	45/901000		Coupling		1
24	826/00653		Bolt		1
25	823/00232		Washer		1
26	826/00654		Nut		1
27	255/35203		Mount Resilient		4
29	826/00655		Bolt		4
30	120/20808		Spacer		2
31	835/00027		Plug		1
35	823/00302		Washer 2mm		1



9802/8000 H1-4-1 PUMP, STEERING 4.98NT ENGINE



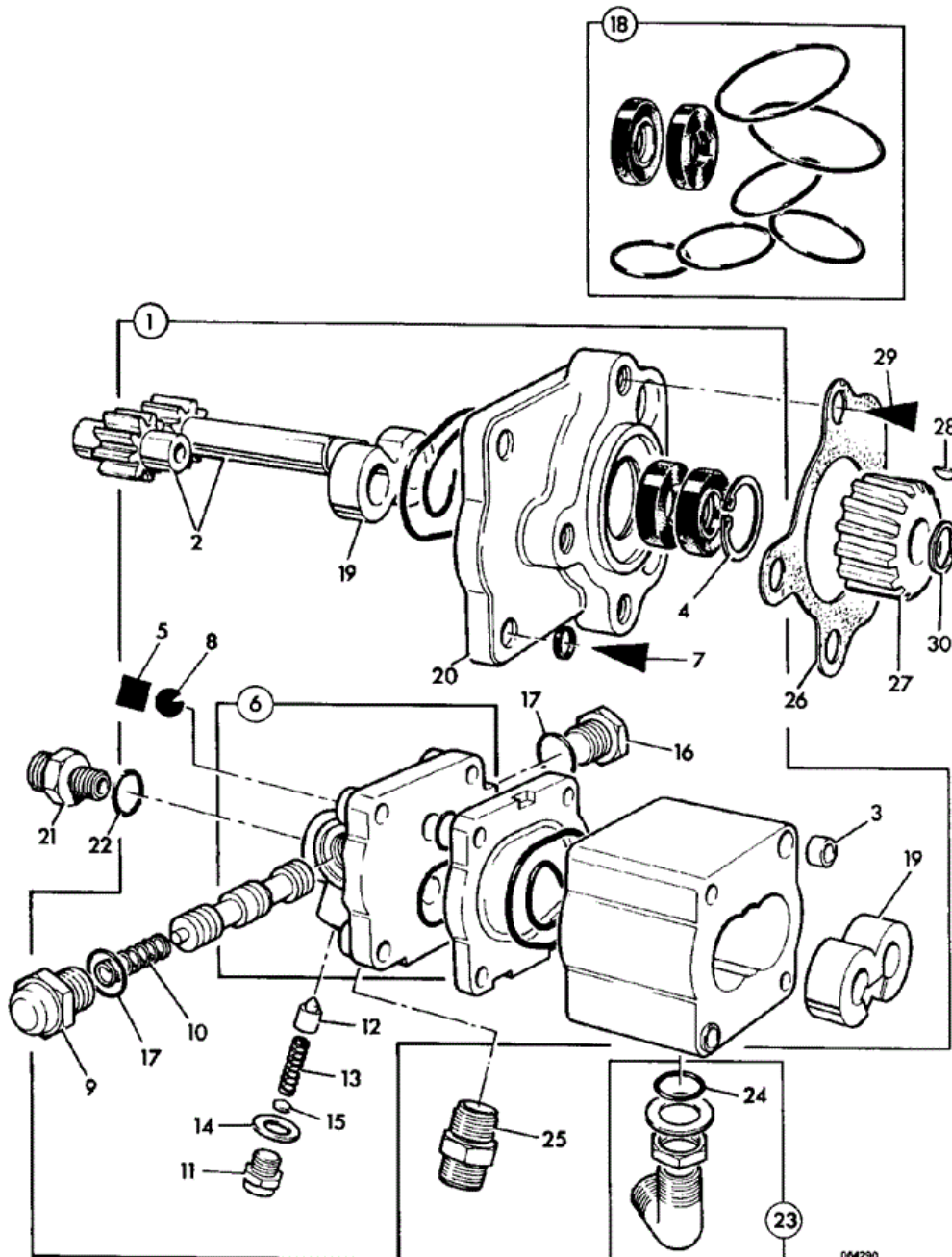
047001

Item	Part #	Change No	Description	Usage Code	QTY
1	03/101102		Pump steering <i>Type C2510024/00</i>		1
2	:37H2195		Gear assembly		1

3	:20/200404		Dowel		2
4	:20/200128		Circlip		1
5	:20/200413		Circlip		1
6	:988/00065		Cover		1
7	:1305/4730		Bolt long		4
8	:1416/0006		Washer		4
9	:20/200107		Cap		4
10	:20/200111		Spring		1
11	:20/200106		Cap		1
12	:20/200112		Valve		1
13	:20/200115		Spring		1
14	:37H2203		Seal		1
15	:20/200113		Shim thick		0
15	:20/200108		Shim thin		0
16	:20/200117		Plug		1
17	:20/200125		Ring seal		2
18	:988/00066		Kit-seal		1
19	:20/200403		Bearing		2
20	816/00192		Cap		1
21	2401/0505		O Ring		1
22	816/40015		Adapter 90		1
23	2401/0507		O Ring		1
24	816/00111		Adapter		1



9802/8000 H1-4-2 PUMP, STEERING 4.236 ENGINE



Item	Part #	Change No	Description	Usage Code	QTY
1	20/201800		Pump		1
2	:20/201801		Gear set		1
3	:20/200404		Dowel		2

4	:20/200128		Circlip		1
5	:20/201804		Nut		4
6	:988/00065		Cover		1
7	:20/201805		Bolt		4
8	:1416/0006		Washer		4
9	:20/200107		Cap		1
10	:20/200111		Spring		1
11	:20/200106		Cap		1
12	:20/200112		Valve		1
13	:20/200115		Spring		1
14	:1406/0010		Seal Dowty		1
15	:20/200113		Shim thick		0
15	:20/200108		Shim thin		0
16	:20/200308		Cap		1
17	:20/200125		Ring seal		2
18	:20/201802		Kit-seal		1
19	:20/200101		Bearing		2
20	:20/201800		Pump		1
21	816/00192		Cap		1
22	2401/0505		O Ring		1
23	816/40015		Adapter 90		1
24	:2401/0507		O Ring		1
25	816/00111		Adapter		1
26	813/00169		Gasket		1
27	120/12802		Gear		1
28	G18/5		Key		1
29	1305/1712		Bolt		1
29	1305/1718		Bolt		2
30	826/00100		Circlip		1

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or valve. The main body (1) is a cast part with a central inlet/outlet and four side ports. The assembly includes a piston rod (2) with a piston (3) and a piston ring (4). The piston ring is secured by a piston ring nut (5) and a piston ring lock (6). The piston rod is secured by a piston rod nut (7) and a piston rod lock (8). The assembly also includes a piston rod seal (9), a piston rod seal nut (10), a piston rod seal lock (11), a piston rod seal lock nut (12), a piston rod seal lock lock (13), a piston rod seal lock lock nut (14), a piston rod seal lock lock nut (15), a piston rod seal lock lock nut (16), a piston rod seal lock lock nut (17), a piston rod seal lock lock nut (18), a piston rod seal lock lock nut (19), a piston rod seal lock lock nut (20), and a piston rod seal lock lock nut (21).

090380

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