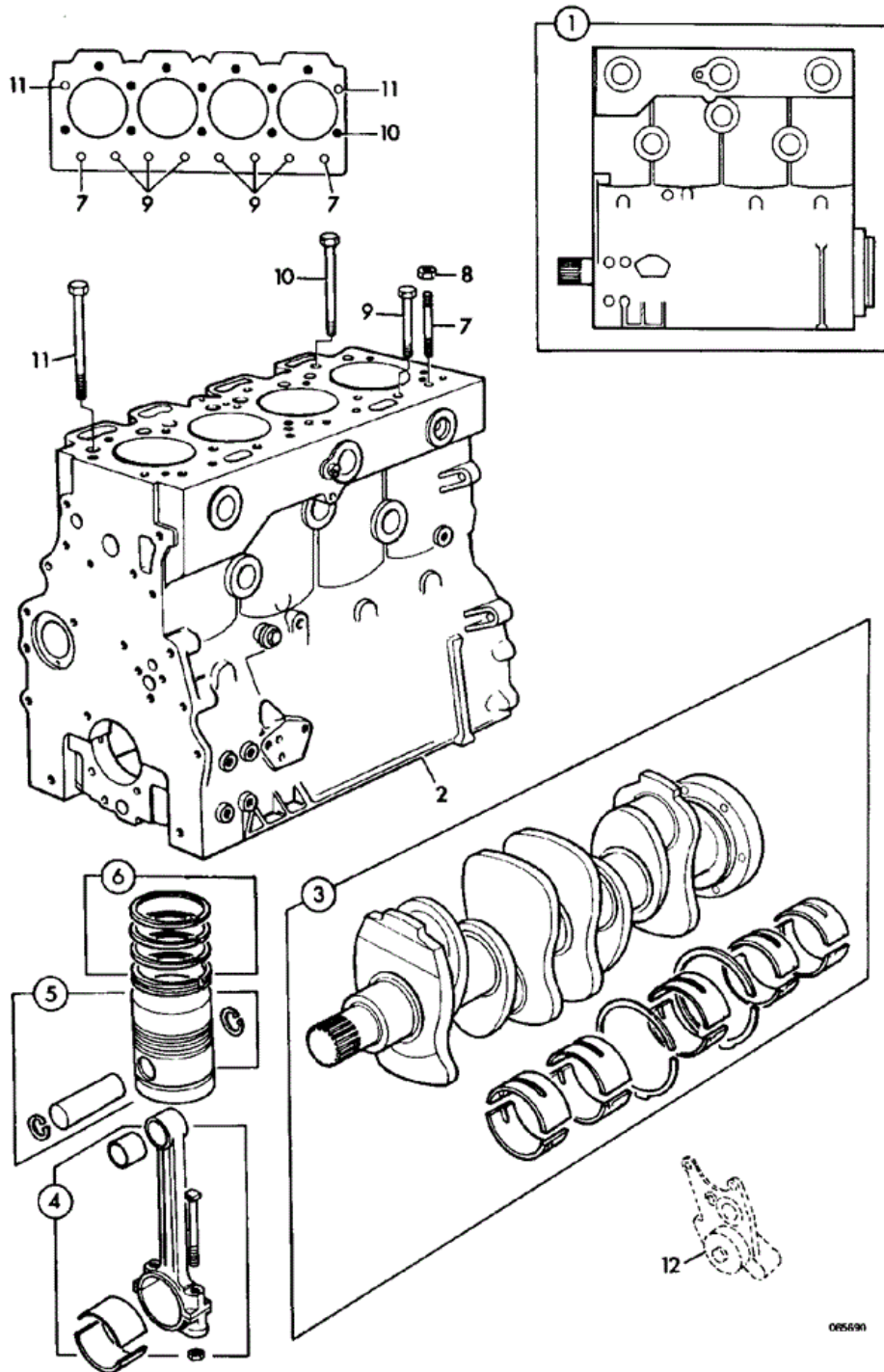




9802/8500 L1-8-1 ENGINE, SHORT IMPERIAL LD BUILD



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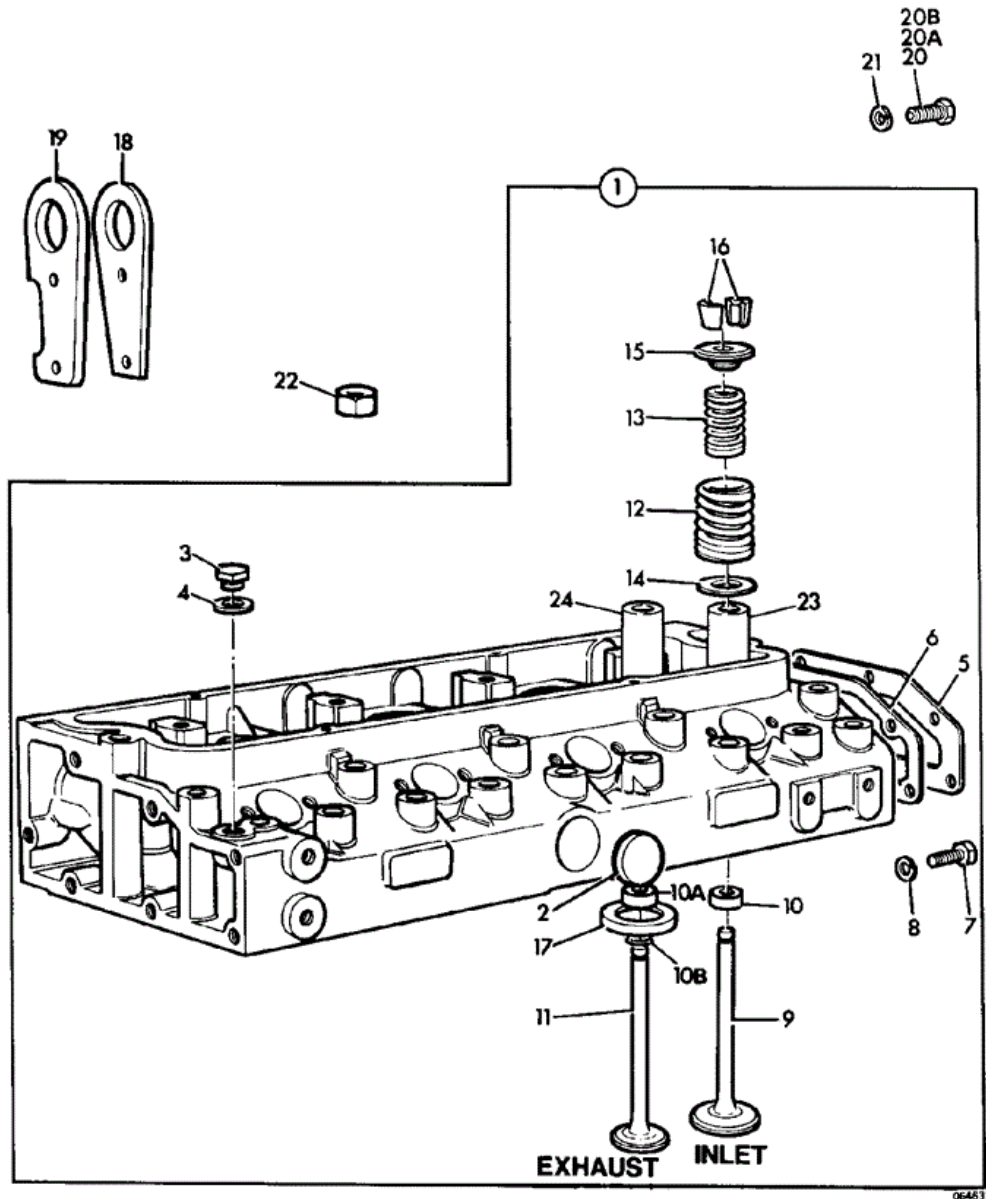
Item	Part #	Change No	Description	Usage Code	QTY
1	02/101325		Engine Short imperial		1
2	****		'See Remark'		1

			<i>See frame L1-1-1</i>		
3	****		'See Remark' <i>See frame L1-2-1</i>		1
4	****		'See Remark' <i>Con-Rod Assy-See frame L1-2-1</i>		4
5	****		'See Remark' <i>See frame L1-2-1</i>		4
6	****		'See Remark' <i>See frame L1-2-1</i>		4
7	****	<EU874811J	'See Remark' <i>See frame L1-1-1</i>		2
8	****	<EU874811J	'See Remark' <i>See frame L1-1-1</i>		2
9	****	<EU874811J	'See Remark' <i>See frame L1-1-1</i>		6
9	****		'See Remark' <i>Bolt,Cyl/Head-See frame L1-1-1</i>		8
10	****		'See Remark' <i>See frame L1-1-1</i>		12
11	****		'See Remark' <i>See frame L1-1-1</i>		2
12	****		'See Remark' <i>Oil Pump - See frame L5-1-1</i> <i>See Note 1</i>		1

Note 1: Not included in item 1



9802/8500 L2-1-1 CYLINDER HEAD LD BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/101584	Superseded	Head assembly, cylinder <i>LD50145</i>		1

1	02/101748	Superseded	Head assembly, cylinder <i>LD50145,LD50179 & LD50204</i>	1
1	02/102084		Head cylinder assembly	1
2	:02/100105	Superseded	Plug core D=32mm	1
2	:02/100396		Plug core D=32mm	1
3	:02/100148		Plug	1
4	:823/00264		Washer Aluminium (I/D=16mm)	1
5	:02/100149	Superseded	Cover End <i>6 Holes 5/16" diameter</i>	1
5	:02/101750	<EU040235M	Cover <i>6 Holes 5/16" diameter</i>	1
5	:02/101784		Cover <i>4 Holes 5/16" & 2 x 3/8" diameter</i>	1
6	:02/100150	Superseded	Gasket <i>6 Holes 5/16" diameter</i>	1
6	813/00037	<EU040235M	Gasket	1
6	:02/101785		Gasket <i>4 Holes 5/16" & 2 x 3/8" diameter</i>	1
7	:1305/0104Z		Setscrew (5/16" UNF x 3/4") <i>5/16"</i>	4
7	:1305/0104Z	<EU040235M	Setscrew (5/16" UNF x 3/4")	2
7	:1305/0204Z		Bolt 3/8" <i>3/8"</i>	2
8	:1416/0005Z		Washer spring - 5/16" Zinc plated <i>5/16"</i>	4
8	:1416/0005Z	<EU040235M	Washer spring - 5/16" Zinc plated	2
8	:1416/0006Z		Washer spring <i>3/8"</i>	2
9	:02/100022	Superseded	Valve Inlet Standard	4
9	:02/100212		Valve Inlet Standard	4
9	02/100085	<EU040235M	Valve Inlet Oversize - .003inch <i>See Note 1</i>	0
9	02/100086	<EU040235M	Valve Inlet Oversize - .015inch <i>See Note 1</i>	0
9	02/100087	<EU040235M	Valve Inlet Oversize - .030inch <i>See Note 1</i>	0
10	:02/100025	Superseded	Seal Valve Inlet	4
10	:02/100668		Seal valve	4
10A	:02/100539	Superseded	Seal Valve Exhaust	4
10A	:02/100668		Seal valve	4
10B	:02/100026		O Ring	4
11	:02/100023	Superseded	Valve Exhaust Standard	4
11	:02/101607		Valve exhaust standard	4
11	02/100088	<EU040235M	Valve Exhaust Oversize - .003inch <i>See Note 1</i>	0
11	02/100089	<EU040235M	Valve Exhaust Oversize - .015inch <i>See Note 1</i>	0
11	02/100090	<EU040235M	Valve Exhaust Oversize - .030inch <i>See Note 1</i>	0
12	:02/100019	Superseded	Spring valve outer <i>L=45.20mm (7.5 coils)</i>	8
12	:02/102072		Spring valve, outer	8
12A	:02/101968		Spring Valve outer <i>L=35.80mm (5.5 coils)</i> <i>See Note 2</i>	8
13	:02/100018	Superseded	Spring valve, inner <i>L=39.07mm (9 coils)</i>	8

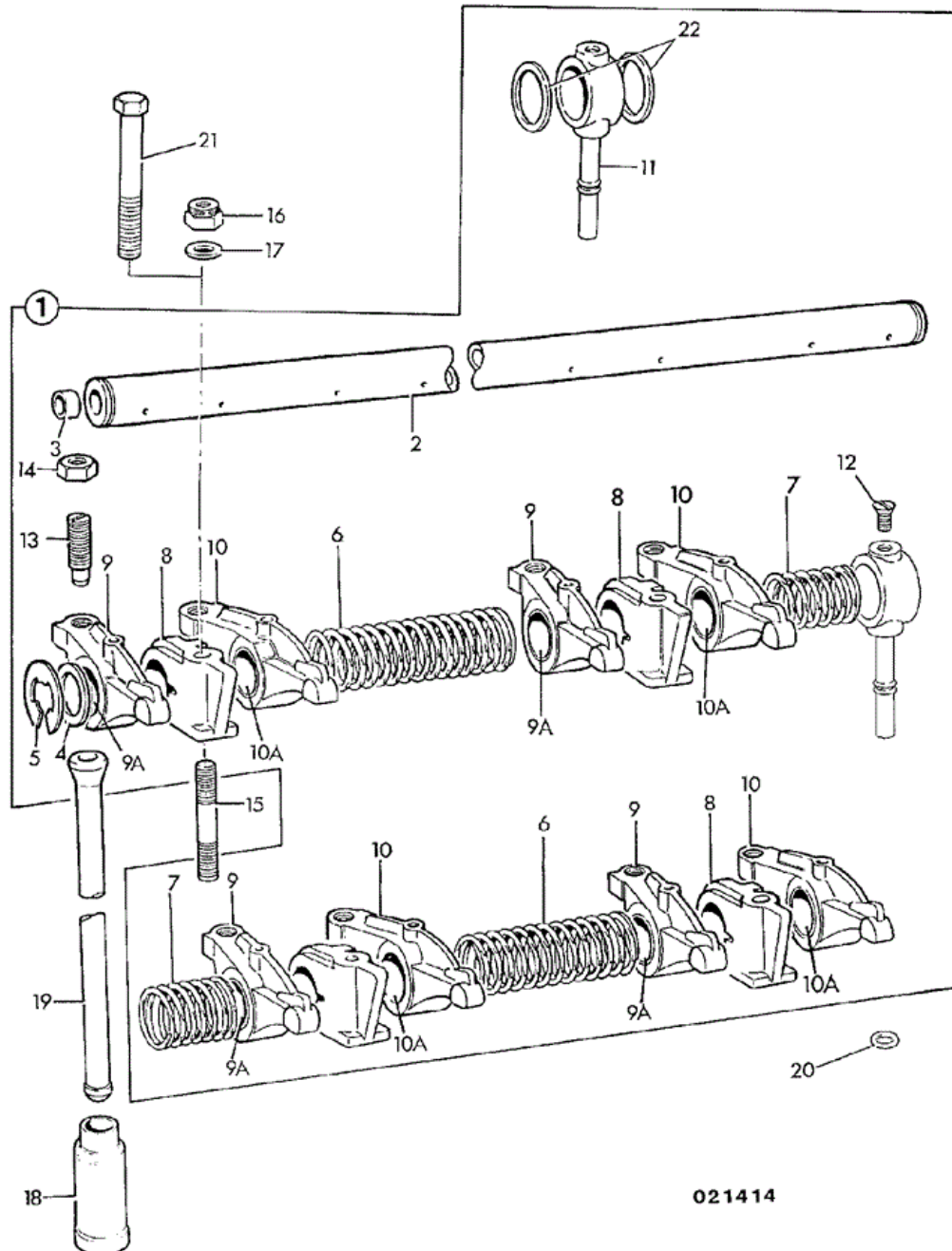
13	:02/102071		Spring valve, inner	8
13A	:02/101969		Spring Valve inner <i>See Note 2 L=34.04mm (7 coils)</i>	8
14	:02/100020	<EU040235M	Seat spring	8
14	:02/100638		Seat spring	8
15	:02/100021		Holder Collet <i>Used only with items 12 & 13</i>	8
15A	:02/101970		Holder Collet <i>Used only with items 12A & 13A</i>	8
16	:02/100024		Collet	8
17	02/100621		Insert valve seat exhaust	0
18	02/100157		Plate lifting <i>Rear</i>	1
19	02/100157		Plate lifting <i>Front</i>	1
20	1305/0205Z		Bolt <i>Rear lifting plate - BOTTOM</i>	1
20A	1305/0206Z		Setscrew (3/8" UNF x1") <i>Rear lifting plate - TOP</i>	1
20B	1305/0210Z		Bolt <i>Front lifting plate</i>	2
21	1416/0006Z		Washer spring	4
22	02/100015	<EU874811J	Nut	2
23	:02/101788	Superseded	Guide Inlet valve <i>See Note 3</i>	4
23	:02/101883	>EU040236M	Guide inlet valve	4
24	:02/101789	Superseded	Guide exhaust valve <i>See Note 3</i>	4
24	:02/101884	>EU040236M	Guide exhaust valve	4

Note 1: Oversize valves can only be used with Cylinder Heads when valve guides are not fitted.

Note 2: Used only with Cyl/Heads 02/101748, 02/102084

Note 3: Used only with cylinder heads machined to accommodate valve guides.

JCB 9802/8500 L2-3-1 ROCKER ASSEMBLY PUSH RODS & TAPPETS LD BUILD



021414

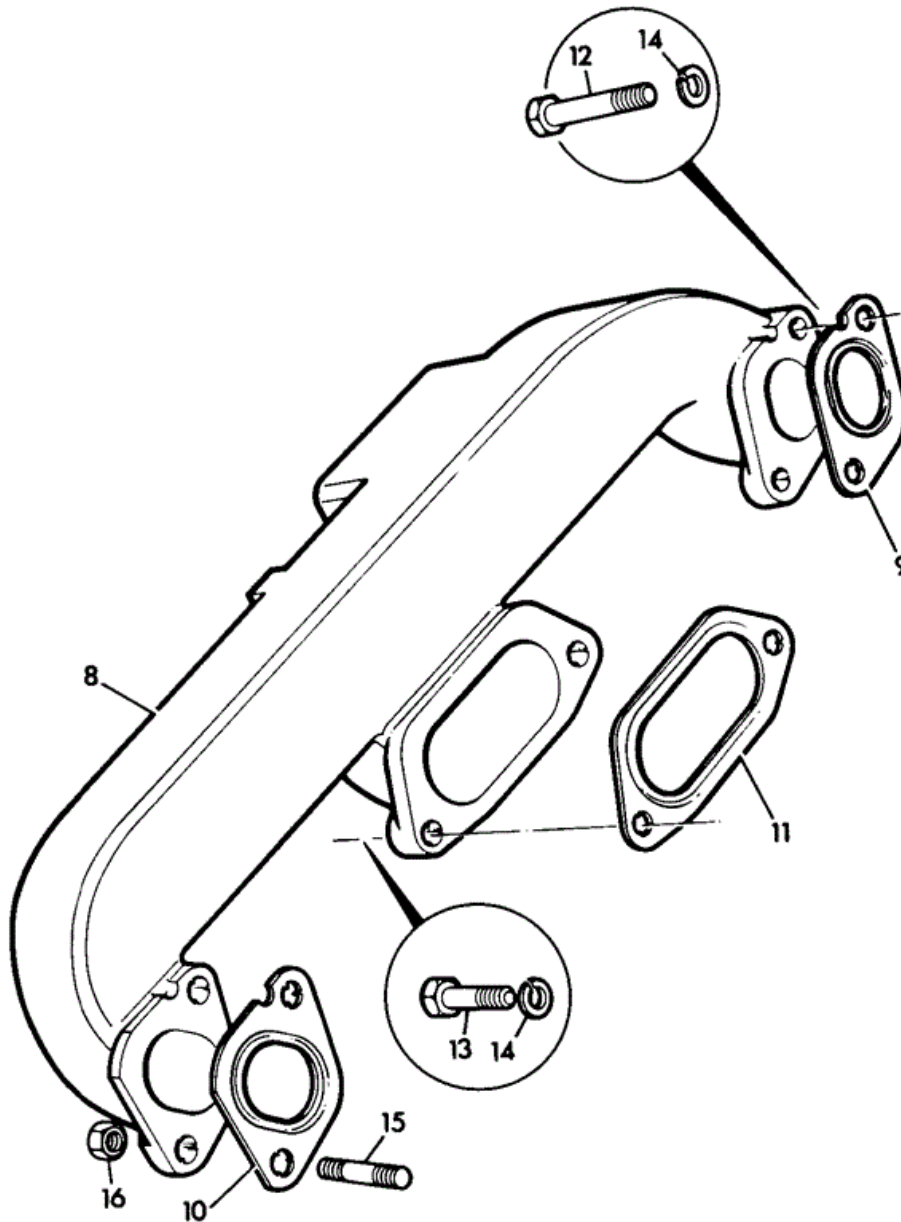
Item	Part #	Change No	Description	Usage Code	QTY
1	02/100155	Superseded	Shaft rocker assembly		1

1	02/101885	Superseded	Shaft assembly, rocker		1
1	02/101180	Superseded	Shaft assembly, rocker <i>Refer to frame L2-3-3</i>		1
1	02/200070	Superseded	Shaft assembly, rocker		1
1	02/201139		Shaft rocker, assembly		1
2	:02/100027	Superseded	Shaft rocker		1
2	:02/101886		Shaft rocker		1
3	::02/100152		Plug core D=11mm		2
4	:02/100332	Superseded	Washer		2
4	:02/101889		Washer		2
5	:02/100287		Circlip		2
6	:02/100028		Spring long		2
7	:02/100029		Spring short		2
8	:02/100153	Superseded	Bracket		4
8	:02/200456	Superseded	Bracket rocker shaft		4
8	:N.L.A		No longer available <i>Part N.L.A use item 8A in ENGINE SET ONLY</i> <i>See Note 1</i>		4
8A	02/200069		Bracket		4
9	:02/100031	Superseded	Lever rocker, right hand		4
9	:02/200216		Lever rocker, right hand		4
9A	::02/192050		Bush <i>Used only with Lever 02/200216</i>		1
10	:02/100030	Superseded	Lever rocker, left hand		4
10	:02/200217		Lever rocker, left hand		4
10A	::02/192050		Bush <i>Used only with Lever 02/200217</i>		1
11	:02/100154	Superseded	Pipe Rocker feed		1
11	:M.S.S		Multi Supersession <i>Part N/A use 11A with items 12A & 22</i>		1
11A	:02/101713	Superseded	Pipe rocker feed <i>Used only with Lever 02/200217</i>		1
11A	:M.S.S		Multi Supersession <i>Part N.L.A use 11B with item 12B</i>		1
11B	:02/200756		Pipe rocker feed		1
12	:826/00124		Screw <i>Used only with item 11</i>		1
12A	:02/101714		Screw <i>Used only with item 11A</i>		1
12B	:02/291142		Screw <i>Used only with item 11B</i>		1
13	:02/100032		Screw		8
14	:02/101203		Nut lock		8
15	822/00121	<EU948359L	Stud		4
16	02/100034	<EU948359L	Nut		4
17	1410/0004		Washer		4
18	02/100044		Tappet		8
19	02/100043		Rod push		8
20	02/100321	Superseded	Olive		1
20	816/60170		Olive		1
21	1305/3314	>EU948360L	Bolt		4
22	02/101804		Shim <i>Used only with item 11A</i>		2

Note 1: REFER TO SERVICE WORKSHOP MANUAL FOR BOLTS TORQUE SETTING.



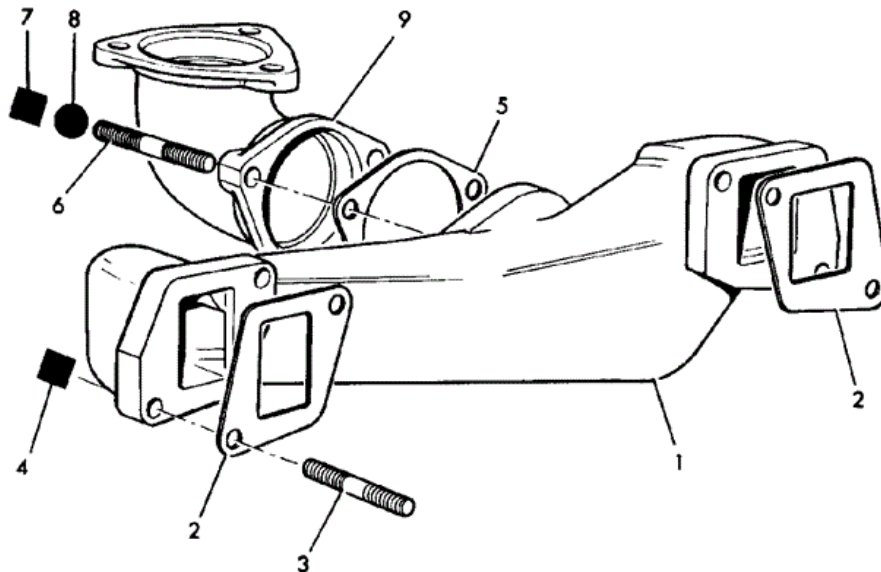
9802/8500 L3-1-2 MANIFOLD, INDUCTION LH & LJ BUILDS



Item	Part #	Change No	Description	Usage Code	QTY
8	02/101216		Manifold induction		1
9	02/101407		Gasket		1
10	02/101408		Gasket		1
11	02/101409		Gasket		1
12	1305/3224		Bolt		1
13	1305/3207		Bolt		4
14	1410/0003Z		Washer (3/8" Small)		6
15	02/101417		Stud		1
16	1340/0201Z		Nut		1



9802/8500 L3-2-1 MANIFOLD, EXHAUST LD BUILD



J54490

Item	Part #	Change No	Description	Usage Code	QTY
1	02/100049		Manifold Exhaust		1
2	02/100050		Gasket		2

3	822/00120		Stud		4
4	02/100051		Nut		4
5	02/100052	Superseded	Gasket		1
5	813/00345		Gasket		1
6	822/00124		Stud		3
7	02/100333	<M331154	Nut		3
7	826/00103		Nut		3
8	823/00274		Washer		3
9	02/100181	<M331154	Elbow		1
9	****		'See Remark' <i>Elbow - DELETED</i>		1

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