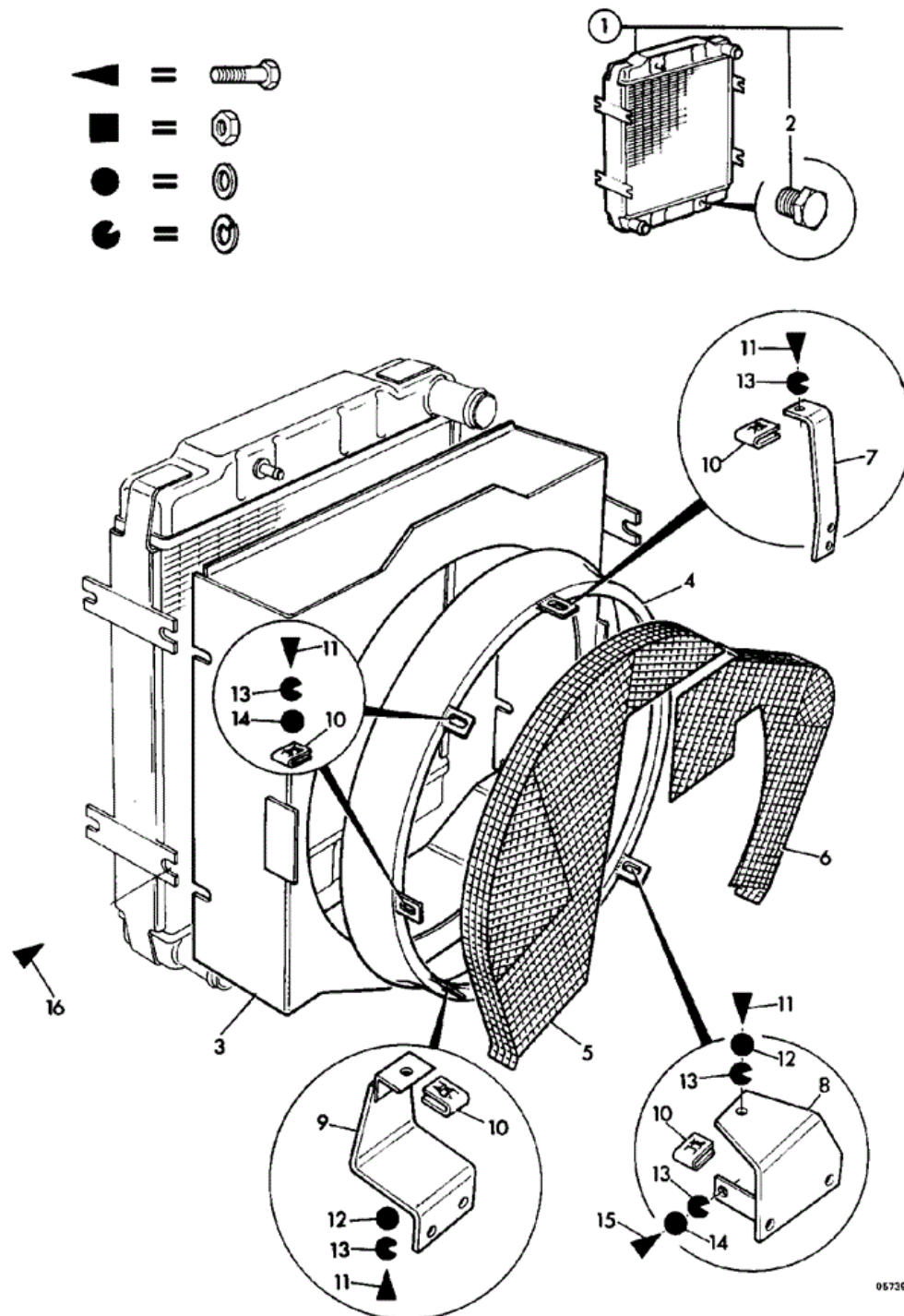


9802/8000 K4-2-1 RADIATOR FITTINGS & MOUNTINGS NAT/ASPIRATED

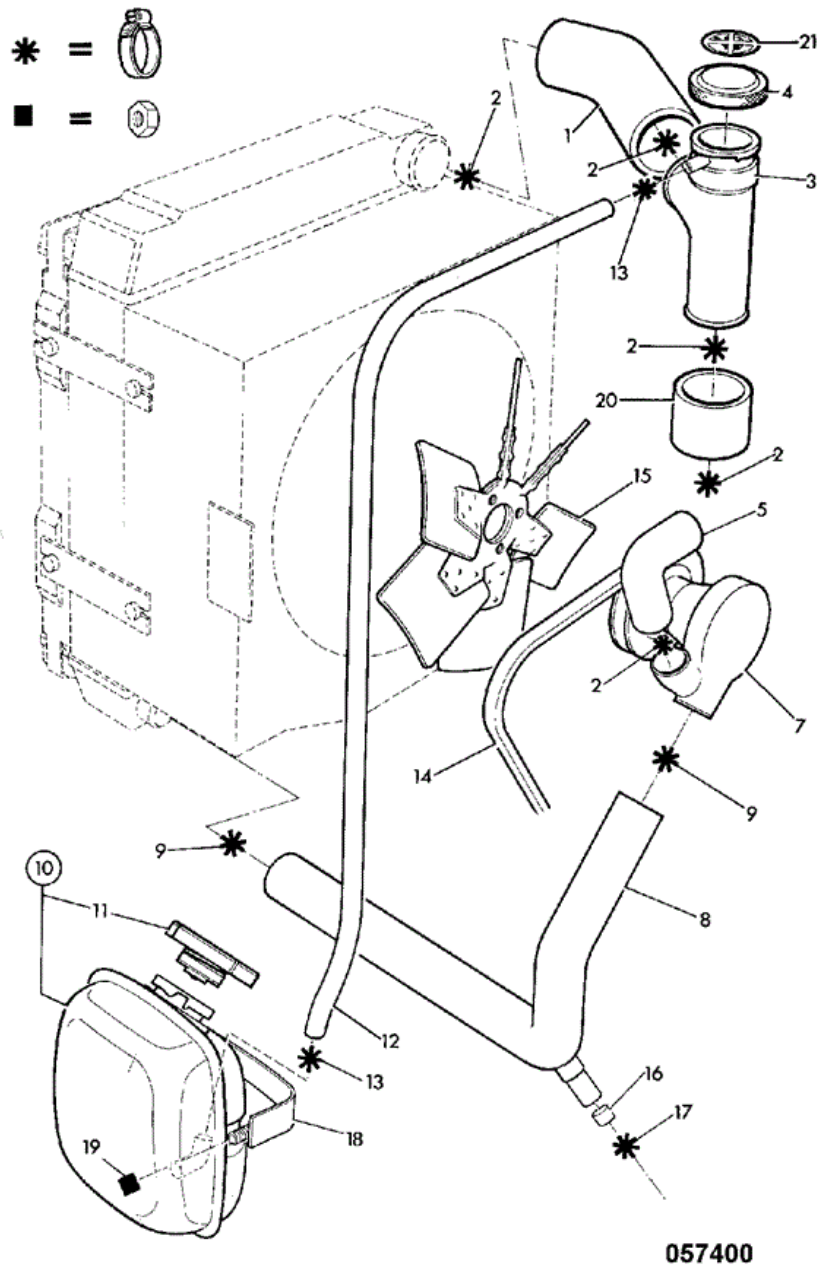


057390

Item	Part #	Change No	Description	Usage Code	QTY
1	923/00400		Radiator assembly	P/Ex	1

2	:816/80009		Tap Drain		1
3	120/71700	<M292892	Cowling		1
3	121/35100		Cowling		1
4	120/31200		Annulus		1
5	111/15705		Guard left hand		1
6	111/15704		Guard right hand		1
7	111/15703		Bracket Top		1
8	111/19000		Bracket left hand Bottom		1
9	111/19100	Superseded	Bracket		1
9	121/29100		Bracket		1
10	826/00537		Nut J'Retainer		6
11	1305/1606		Bolt		6
12	1410/0002		Washer		8
13	1416/0005		Washer		8
14	1412/0002		Washer		5
15	1305/0105		Bolt		2
16	1305/0206		Bolt		8
17	1410/0003		Washer		8
18	1340/0204		Nut		8

9802/8000 K4-3-1 RADIATOR HOSES & FITTINGS NAT/ASPIRATED



Item	Part #	Change No	Description	Usage Code	QTY
1	834/00112		Hose top		1

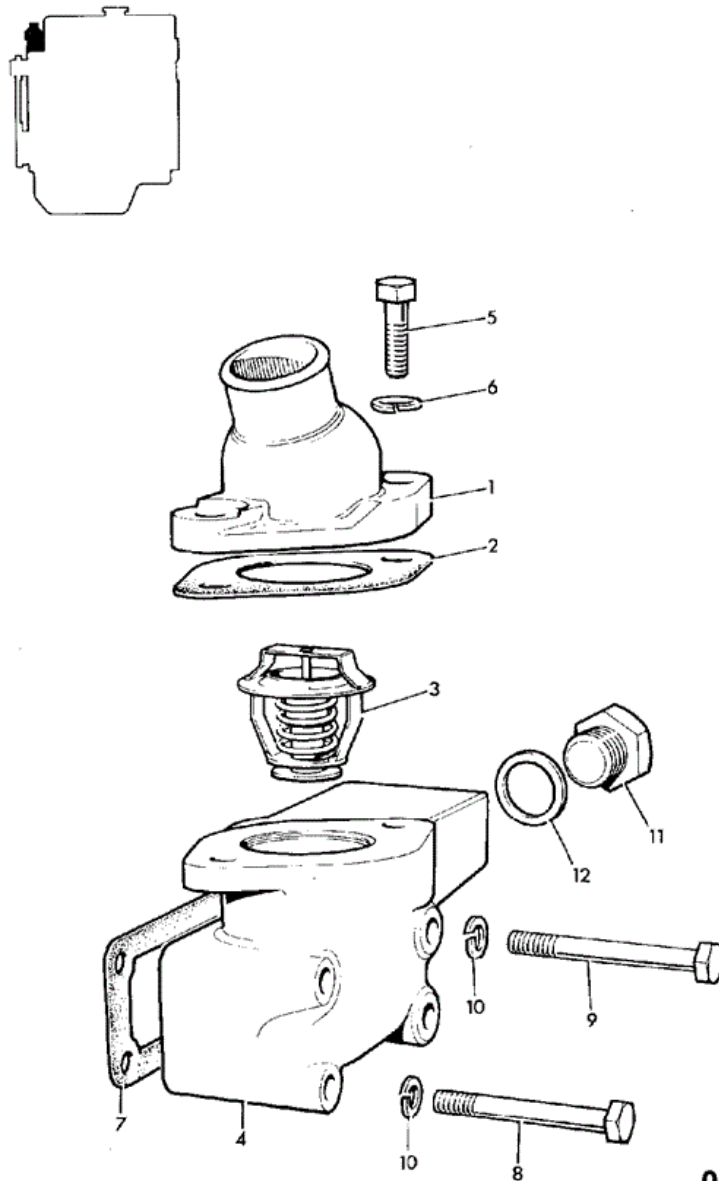
2	2201/0011		Clip Worm Drive 40/64mm		2
3	120/89300		Tube Filler		1
4	120/71401		Cap		1
5	02/300043		Hose by-pass L shaped		1
6	2201/0009		Clip Jubilee		1
7	****		'See Remark' <i>Water Pump, SEE INDEX</i>		1
8	834/00108	Superseded	Hose		1
8	834/00131		Hose		1
9	2201/0011		Clip Worm Drive 40/64mm		2
10	120/46900		Bottle expansion		1
11	:120/46902		Cap filler		1
12	120/26402		Tube		1
13	2201/0002		Clip jubilee		1
14	02/300002		Belt drive		1
15	120/29501		Fan		1
15	120/29507		Fan puller		1
16	120/52502		Plug		1
17	2201/0006		Clip Jubilee, 17/32mm		1
18	152/17600		Bracket retaining expansion bottle		1
19	1340/0103		Nut		2
20	648/00705		Hose suction 152mm <i>55mm Length required</i>		0
21	817/00439		Label coolant warning		1



9802/8000 K4-3-2 RADIATOR HOSES & FITTINGS TURBO

Item	Part #	Change No	Description	Usage Code	QTY
1	834/00119		Hose top		1
2	2201/0011		Clip Worm Drive 40/64mm		2
3	120/89300		Tube Filler		1
4	120/71401		Cap		1
5	02/300043		Hose by-pass L shaped		1
6	2201/0009		Clip Jubilee		1
8	834/00120	Superseded	Hose		1
8	834/00132		Hose		1
9	2201/0011		Clip Worm Drive 40/64mm		2
10	120/46900		Bottle expansion		1
11	120/46902		Cap filler		1
12	120/26402		Tube		1
13	2201/0002		Clip jubilee		1
14	02/300002		Belt drive		1
15	121/36603		Fan		1
16	120/52502		Plug		1
17	2201/0006		Clip Jubilee, 17/32mm		1
18	152/17600		Bracket retaining expansion bottle		1
19	1340/0103		Nut		2
20	648/00700		Hose <i>55mm Length required</i>		0
21	817/00439		Label coolant warning		1
22	121/36604		Spacer distance piece		1
23	02/301243		Hose		1
24	02/301244		Hose		1
25	2201/0007		Clip Wormdrive		4

9802/8000 K4-4-1 THERMOSTAT, HOUSING INLET & OUTLET



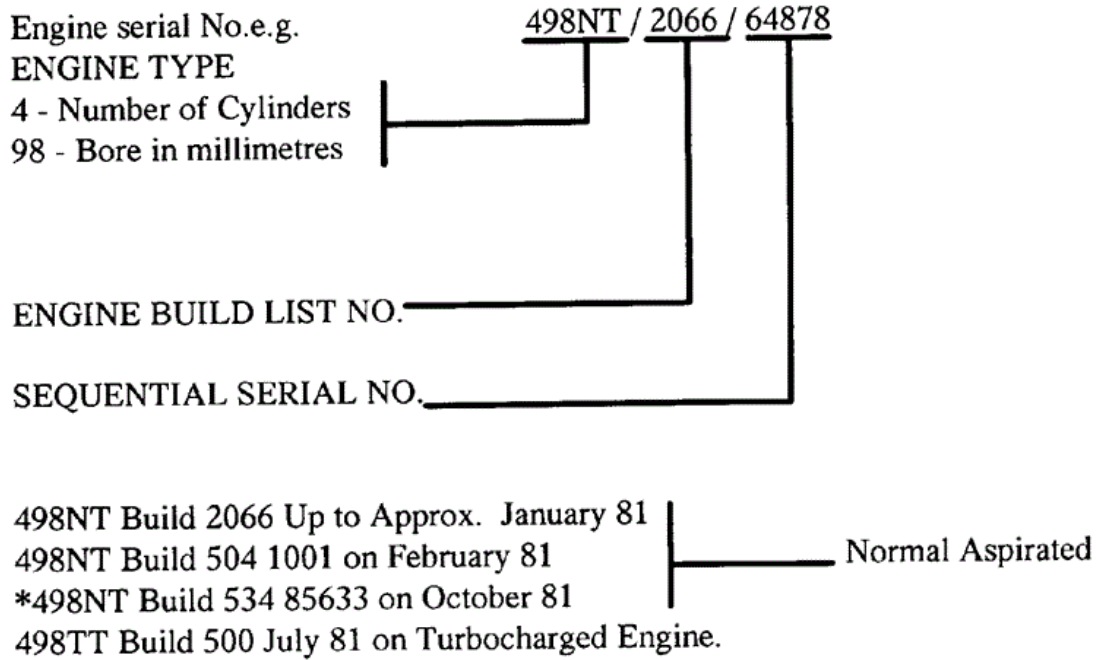
045650

Item	Part #	Change No	Description	Usage Code	QTY
1	02/300055		Connector Outlet		1

2	813/00212		Gasket		1
3	02/300056		Thermostat 82 degree C		1
3	02/300057		Thermostat 74 degree C <i>Hot Climates</i>		1
4	02/300058		Housing thermostat		1
5	1305/0106		Bolt		2
6	1416/0005		Washer		2
7	813/00213		Gasket		1
8	1305/3124		Bolt		2
9	1305/3126		Bolt		2
10	1416/0005		Washer		4
11	816/80018	<E.TBA	Plug		1
11	02/300909		Plug		1
12	1406/0018		Washer Bonded (1/2" BSP) <i>Used only with 816/80018</i>		1



9802/8000 K5-1-0 ENGINE BUILD IDENTIFICATION



NOTE:

It is imperative to obtain the Engine Build No. In addition to sequential serial no. This is due to the serial no. Starting at E1001 on new build 504.

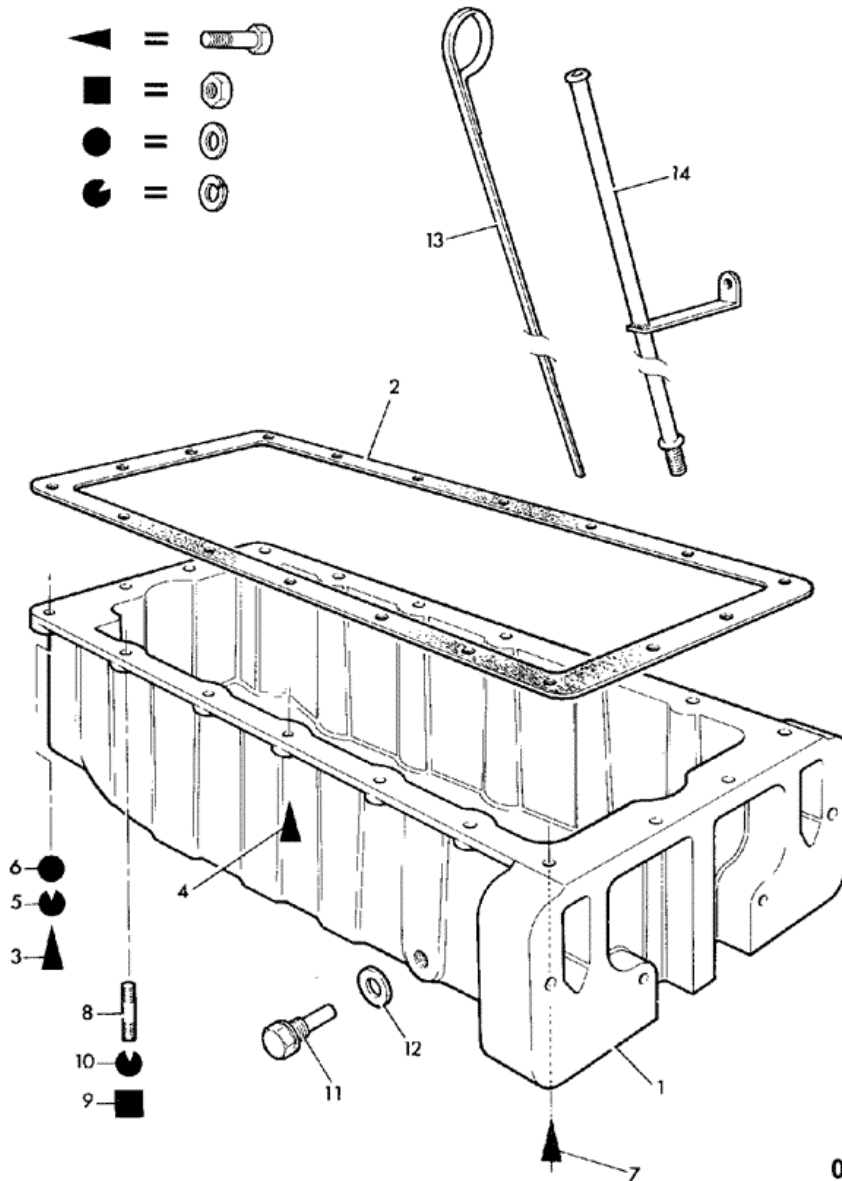
268340

Item	Part #	Change No	Description	Usage Code	QTY
1	****		'See Remark' <i>ALWAYS CHECK ENGINE BUILD AND SERIAL NUMBERS</i>		1



9802/8000 K5-1-1 SUMP, OIL

K5-1-1



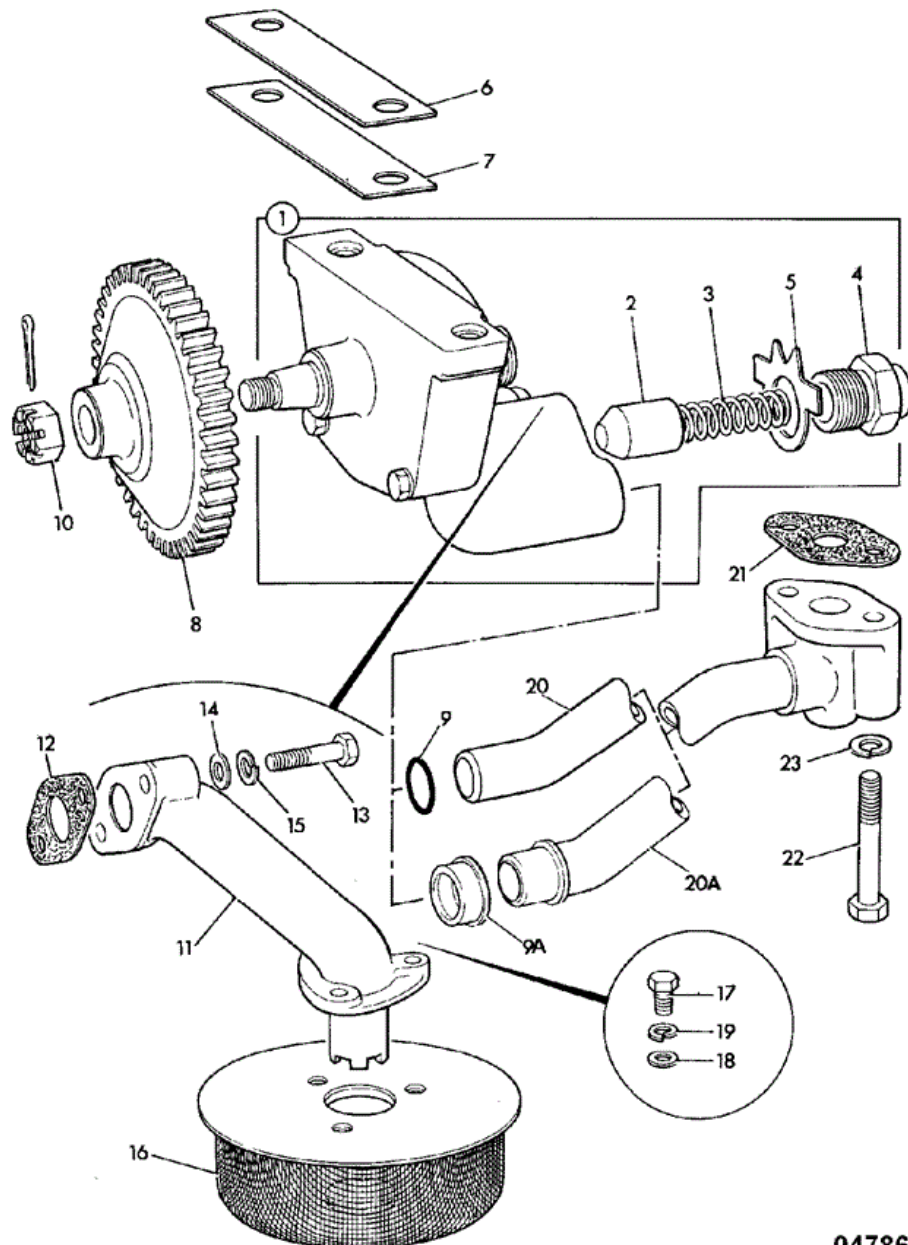
053670

Item	Part #	Change No	Description	Usage Code	QTY
1	02/300059		Sump		1
2	813/00214		Gasket		1

3	1305/0109		Bolt		13
4	1305/3122		Bolt long		1
5	1416/0005		Washer		16
6	1411/0002		Washer		16
7	1305/3140		Bolt		2
8	826/00577		Stud		2
9	1340/0101		Nut		2
10	823/00213		Washer		2
11	816/80019		Plug drain, magnetic		1
12	AED172		Washer		1
13	02/300060		Dipstick		1
14	02/300061		Tube guide		1



9802/8000 K5-2-1 PUMP, OIL



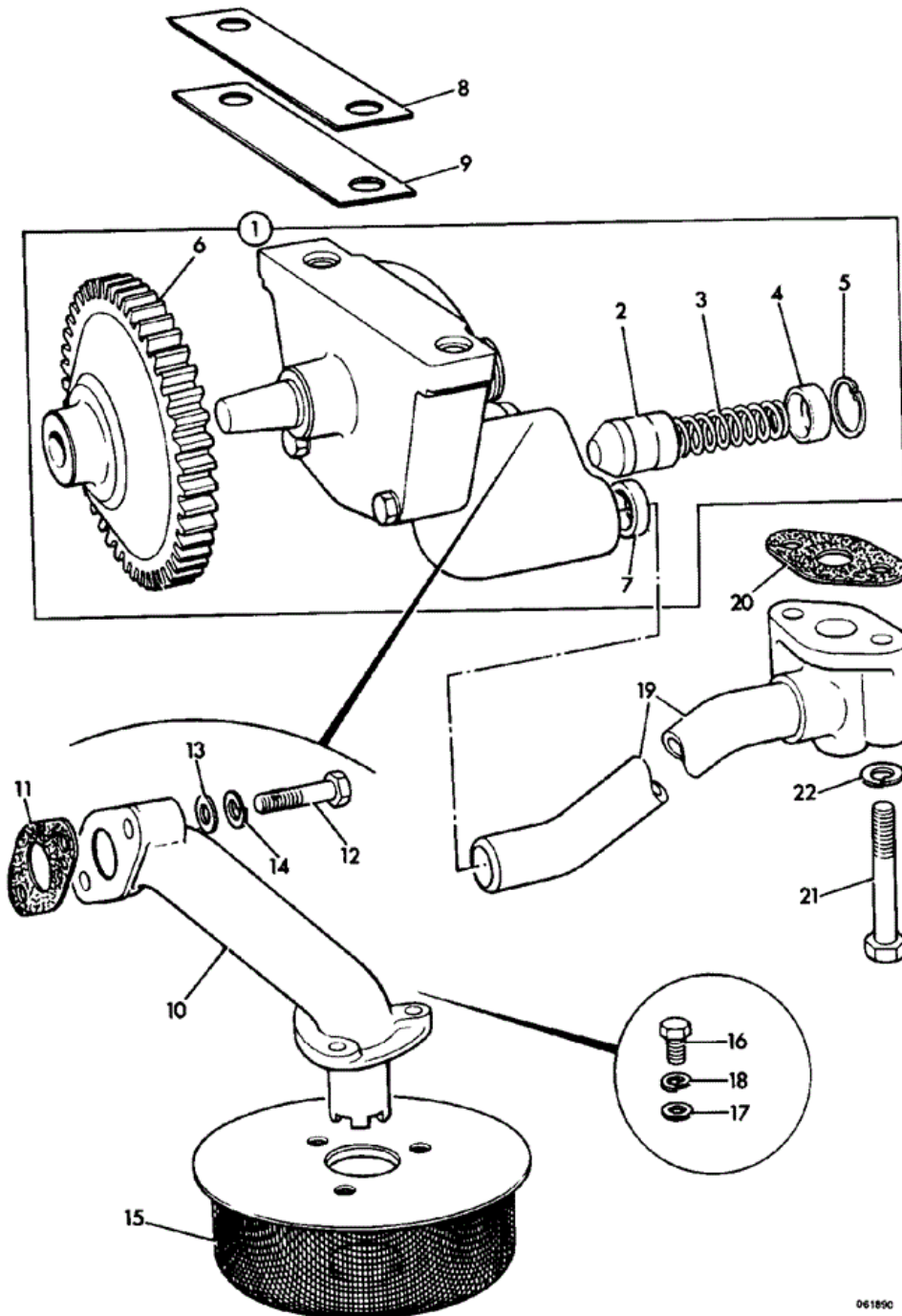
047860

Item	Part #	Change No	Description	Usage Code	QTY
1	02/300600	<E81977	Pump oil <i>Use with items 9 & 20</i>		1

1	02/301600		Pump oil <i>Use with items 9A & 20A</i>		1
2	:02/300601		Valve		1
3	:02/300602		Spring		1
4	:02/300603		Plug		1
5	:02/300604		Washer tab		1
6	02/300062		Shim .002in (0.51mm)		0
7	02/300063		Shim .003in.(.076mm)		0
8	02/390007		Gear		1
9	2401/0201		O Ring		1
9A	02/301304		Seal bush		1
10	1340/0405		Nut		1
11	02/300064		Pipe suction		1
11A	02/300920		Pipe oil suction c/w strainer		1
12	813/00215		Gasket		1
13	1305/0106		Bolt		2
14	823/00213		Washer		2
15	1416/0005		Washer		2
16	02/300065		Strainer		1
17	1305/0002		Bolt		3
18	1411/0001		Washer		3
19	1416/0004		Washer		3
20	02/300066		Pipe delivery		1
20A	02/301248		Pipe delivery		1
21	1305/0104		Bolt		1
21	1305/3116		Bolt		1
21	813/00216		Gasket		1
23	1416/0005		Washer		1
24	02/300921		Pipe oil suction		1



9802/8000 K5-2-2 PUMP, OIL



061890

Item	Part #	Change No	Description	Usage Code	QTY
1	02/301300	Superseded	Pump oil		1
			Multi Supersession		

1	M.S.S		See TI.K106/H, K101/E. See Note 1		1
1A	02/301600		Pump oil		1
2	:02/301301		Valve		1
3	:02/301303	Superseded	Spring		1
3	:02/300602		Spring		1
4	:02/301302		Plug		1
5	:02/301305	Superseded	Circlip		1
5	:2203/1021		Circlip		1
6	****		None serviced part		1
7	:02/301304		Seal bush		1
8	02/300062		Shim .002in (0.51mm)		0
9	02/300063		Shim .003in.(.076mm)		0
10	02/300064		Pipe suction		1
11	813/00215		Gasket		1
12	1305/0106		Bolt		2
13	823/00213		Washer		2
14	1416/0005		Washer		2
15	02/300065		Strainer		1
16	1305/0002		Bolt		3
17	1411/0001		Washer		3
18	1416/0004		Washer		3
19	02/300066		Pipe delivery		1
20	813/00216		Gasket		1
21	1305/0104		Bolt		1
21	1305/3116		Bolt		1
22	1416/0005		Washer		2

Note 1: Part No Longer Available, Use Item 1A with 1 off 02/301304,02/390007,1340/0405 & 02/301248

045681

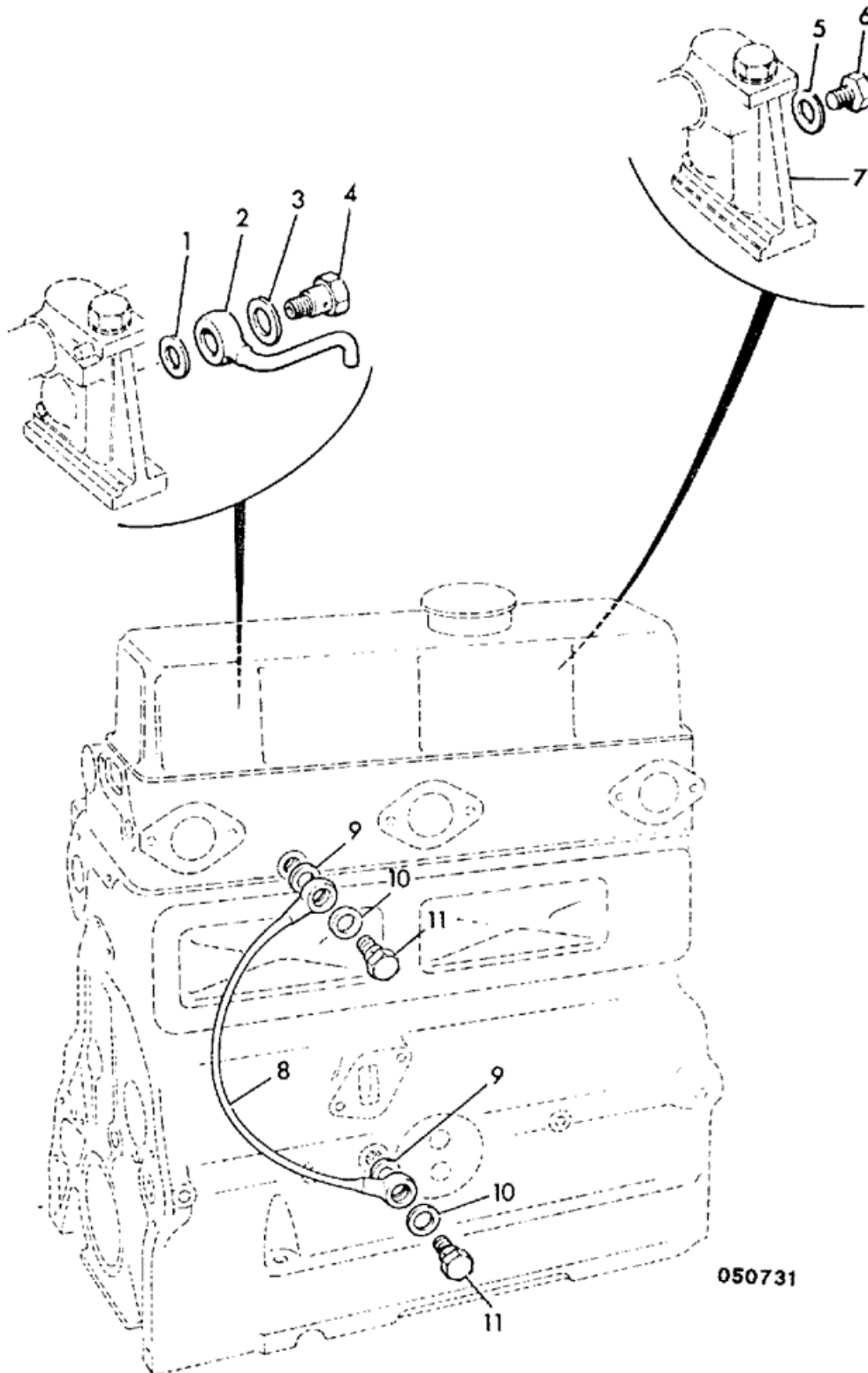
Item	Part #	Change No	Description	Usage Code	QTY
1	N.S.P.	<E504/1212	None serviced part <i>See Note 1</i>		1

2	:02/300701	<E504/1212	Bolt		1
3	:02/300702	<E504/1212	Collar		1
4	:02/300703	<E504/1212	Seal		1
5	:02/300704	<E504/1212	Container		1
6	:02/300705	<E504/1212	Spring		1
7	:02/300706	<E504/1212	Valve		1
8	:02/300707	<E504/1212	Clip		1
9	:988/00038	<E504/1212	Element oil filter		1
10	::02/300709	<E504/1212	Seal		1
11	:02/300710	Superseded	Head		1
11	02/301259		Head filter assembly		1
11A	02/301259	>E504/1213	Head filter assembly		1
12	:813/00217		Gasket		1
13	826/00578		Stud		1
14	826/00578		Stud		1
15	1340/0301		Nut		2
16	1411/0004		Washer		2
17	1416/0007		Washer		2
18	02/301217	>E504/1213	Element Spin-on canister		1

Note 1: USED ON ALL 2066 BUILDS AND 504 UP TO ENGINE SERIAL NUMBER LISTED.



9802/8000 K5-4-1 OIL FEED PIPEWORK



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